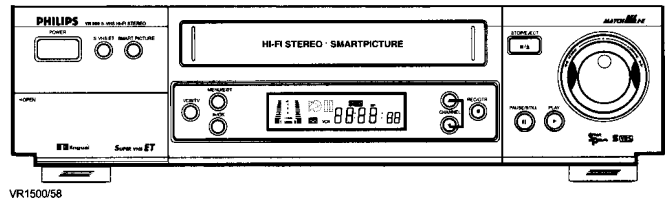


# Service Service Service



# Service Manual

## Contents

### Chapter

- 1 Disassembly
- 2 Mechanism adjustments
- 3 Electrical adjustments
- 4 Charts and diagrams
- 5 Parts lists

## Specification:

Video & Hi Fi recording:	Rotary six-head helical scan system (2 audio heads)
Antenna input Signal:	PAL BG, DK.
Antenna:	VHF/UHF 75Ω external antenna terminal
VHF Output Signal:	UHF CH36 (Adjusted between CH28 - CH60) 75Ω unbalanced
Power requirement:	AC 220V – 240V
Power consumption:	24W Power On 5.5W Power Off 3W Power Save Mode
Operating temperature:	+5°C to +40°C
Relative humidity:	10% to 80%
Weight:	4.6 kg
Dimensions:	435 x 94 x 343mm

Safety regulations require that the set be restored to its original condition and that parts which are identical with those specified be used.



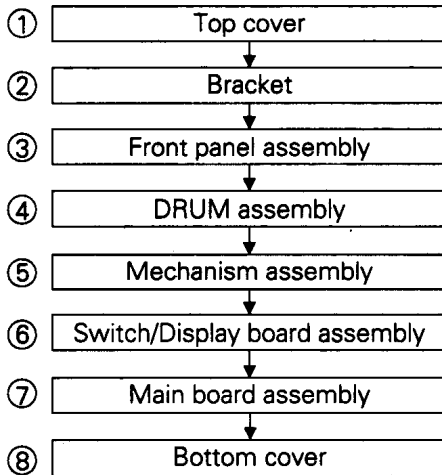
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# SECTION 1 DISASSEMBLY

## 1.1 DISASSEMBLY FLOW CHART

This flowchart lists the disassembling steps for the cabinet parts and P.C. boards in order to gain access to item(s) to be serviced. When reassembling, perform the step(s) in reverse order. Bend, route and dress the flat cables as they were originally laid.



## 1.2 HOW TO READ THE DISASSEMBLY AND ASSEMBLY

STEP /LOC NO.	PART NAME	FIG. NO.	POINT	NOTE
①	TOP COVER	D1	4(S1), (S2)	
②	BRACKET	D2	2(S3)	
③	FRONT PANEL ASSEMBLY	D3	2(S4),9(L1),WR1, WR2, *CN3012, CN7192, JACK BOARD ASSY	<NOTE 1> <NOTE 2>

↑ (1)      ↑ (2)      ↑ (3)      ↑ (4)      ↑ (5)

- (1) Order of steps in Procedure  
When reassembling, perform the step(s) in the reverse order. These numbers are also used as the identification (location) NO. of parts Figures.
- (2) Part name to be removed or installed.
- (3) Fig.No. showing procedure or part.location
- (4) Identification of part to be removed,unhooked,unlocked, released,unplugged,unclamped or unsoldered. P = Spring, W = Washer, S = Screw, L = Locking tab, \* = Unhook,unlock, release,unplug or unsolder.
- (5) Adjustment information for installation

## 1.3 DISASSEMBLY/ASSEMBLY METHOD

STEP /LOC NO.	PART NAME	FIG. NO.	POINT	NOTE
①	TOP COVER	D1	4(S1), (S2)	
②	BRACKET	D2	2(S3)	
③	FRONT PANEL ASSEMBLY	D3	2(S4),9(L1),WR1, WR2, *CN3012, CN7192, JACK BOARD ASSY	<NOTE 1> <NOTE 2>
④	DRUM ASSEMBLY	D4	3(S5),WR3,WR4, *CN1,(L2),4(L3), (L4),(P1), INERTIA PLATE, ROLLER ARM ASSY, CLEANING BRUSH ASSY	<NOTE 2>
⑤	MECHANISM ASSEMBLY	D5	2(S6),2(S7),WR5 2(L5),*CN1	<NOTE 2> <NOTE 3>
⑥	SWITCH/DISPLAY BOARD ASSEMBLY	D6	7(L6),(L7),WR6,WR7, *CN7191,CN7001, REC SAFETY BOARD ASSY	<NOTE 4>
⑦	MAIN BOARD ASSEMBLY	D7	2(S8), (S9), (S10)	
⑧	BOTTOM COVER	D8	2(S11),4(L8), 7(L9),4(L10), FOOT ASSY, FOOT(REAR)	

### <NOTE1>

- When reattaching the Front panel assembly, make sure that the door opener ③ of the Cassette holder assembly is lowered in position prior to the reinstallation.

### <NOTE2>

- When inserting the flat wire into the connector, be careful not to make a mistake in the positioning of its electrodes.

### <NOTE3>

- When it is required to remove the screws (S6) retaining the Mechanism assembly, please refer to the "Procedures for Lowering the Cassette holder assembly". (See on pages 1-3.)
- When removing the Mechanism assembly only, unhook the two spacers connecting it with the Main board assembly with pliers from the back side of the Main board assembly first, and then remove the Mechanism assembly.
- When reattaching the Mechanism assembly to the Main board assembly, take care not to damage the sensors on the Main board assembly (D3001: LED, Q3002: Start sensor, Q3003: End sensor, S3002 : S cassette switch).

### <NOTE4>

- The REC safety board assembly is attached to the Switch/Display board assembly. It is therefore necessary to remove the REC safety board assembly before removing the Switch/Display board assembly.
- When inserting the flat wire into the connector, be careful not to make a mistake in the positioning of its electrodes.

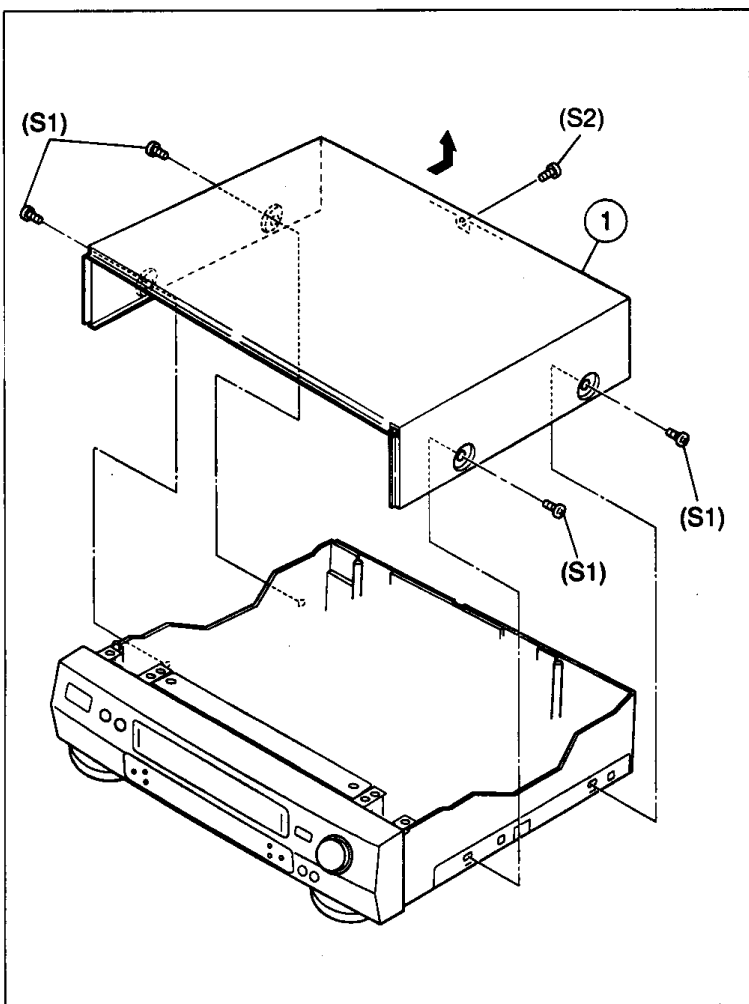


Fig. D1

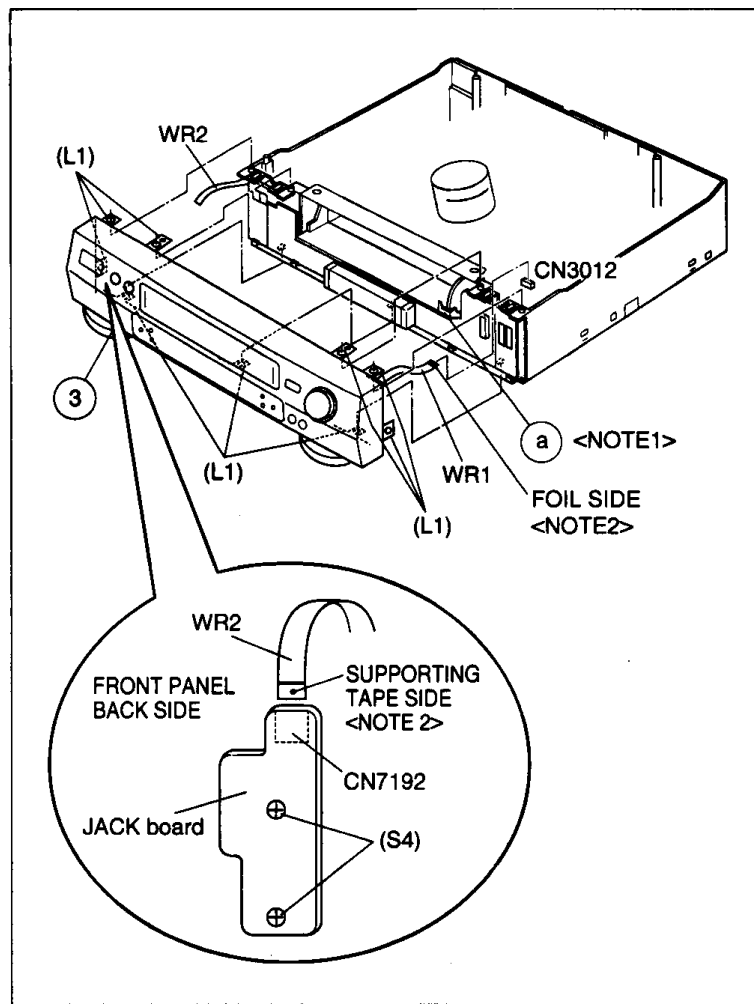


Fig. D3

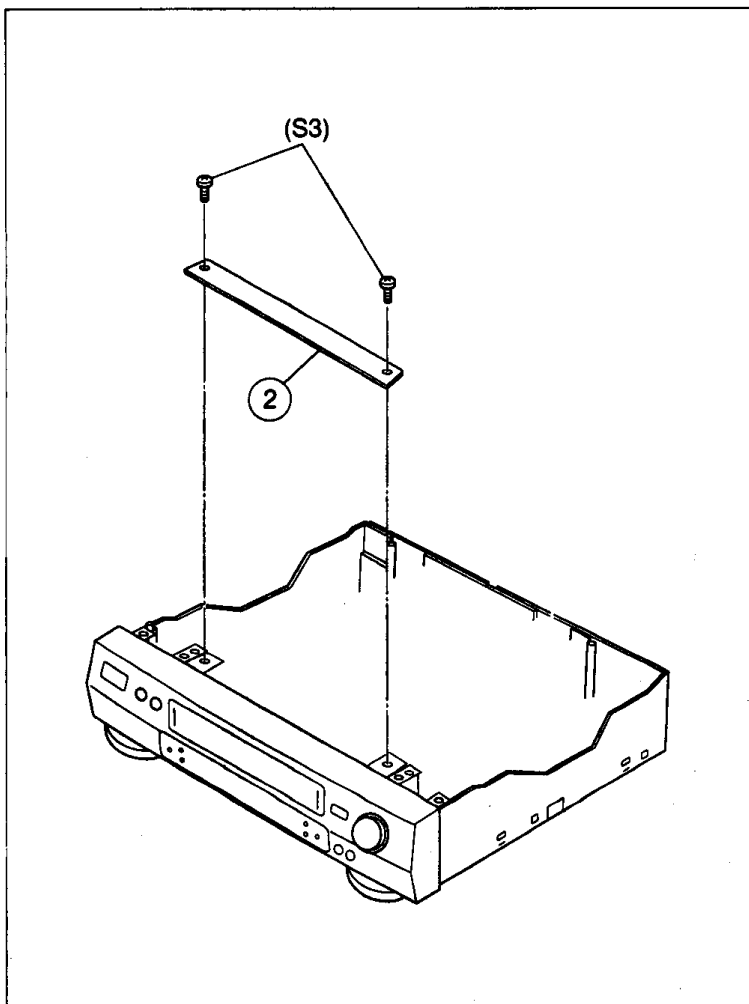


Fig. D2

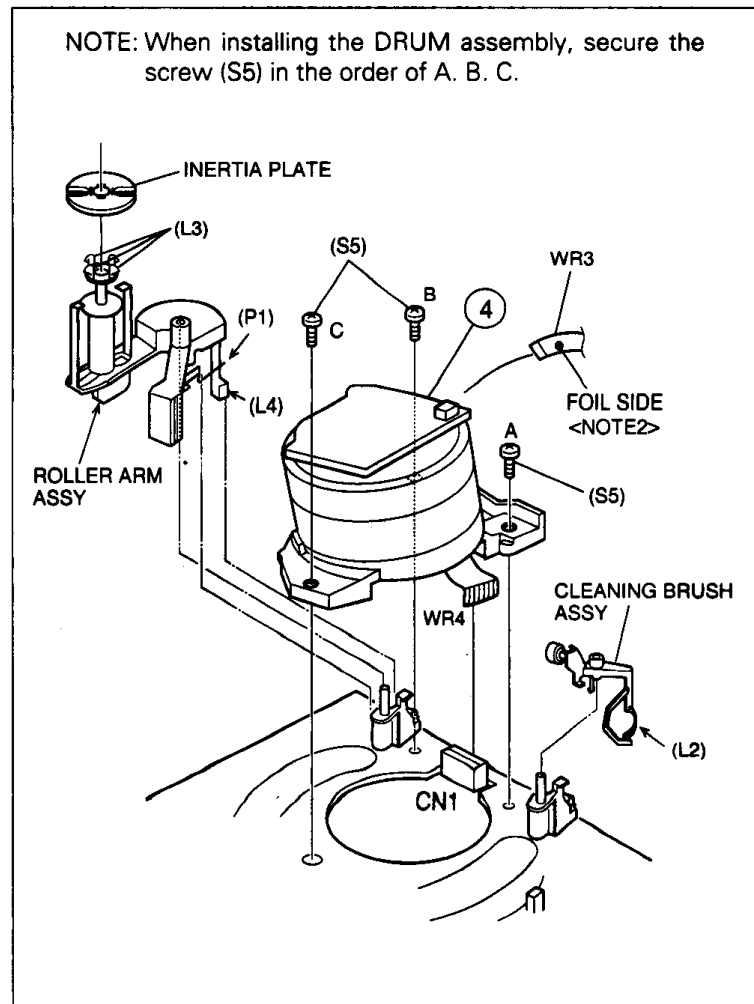


Fig. D4

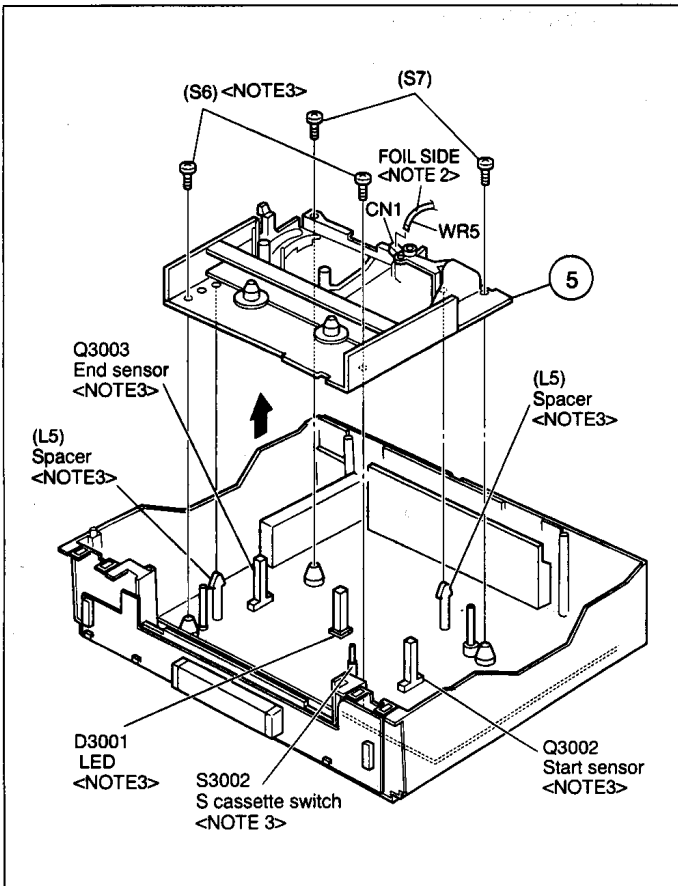


Fig. D5

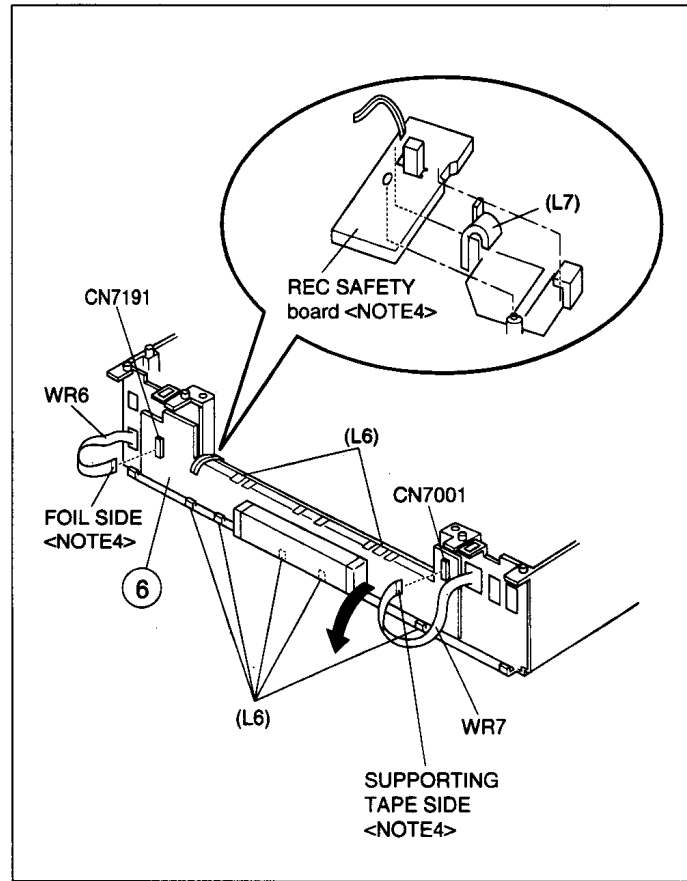


Fig. D6

**Procedures for Lowering the Cassette holder assembly**

As the mechanism of this unit is integrated with the Housing assembly, the holder must be lowered and the two screws unscrewed when removing the Main deck assembly.

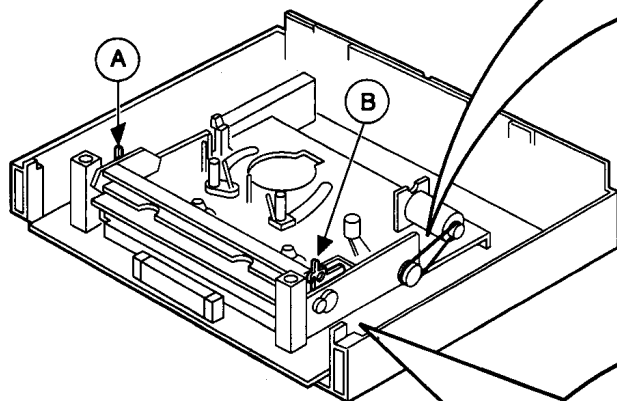


Fig. 1

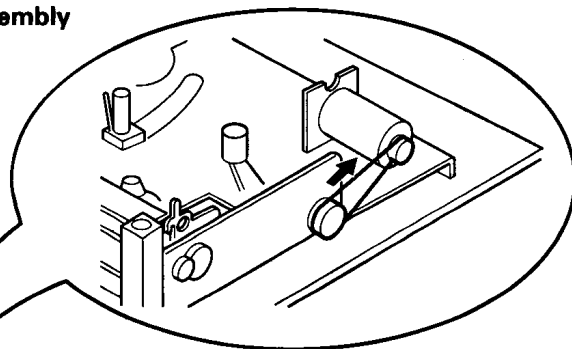


Fig. 2

Turn the loading motor pulley in the direction as indicated by Fig.2. As both (A) and (B) levers are lodged twice, push the levers in the direction as indicated by Fig.3 to release them. When pushing the levers, do it in the order of (A), (B), (B), (A). When the holder has been lowered, turn the pulley until the cassette holder is securely in place without allowing any up/down movement.

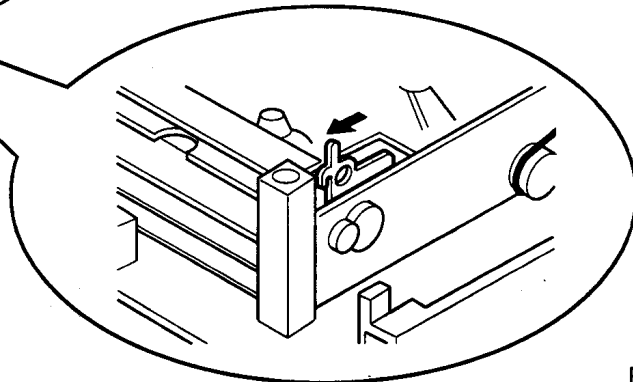


Fig. 3

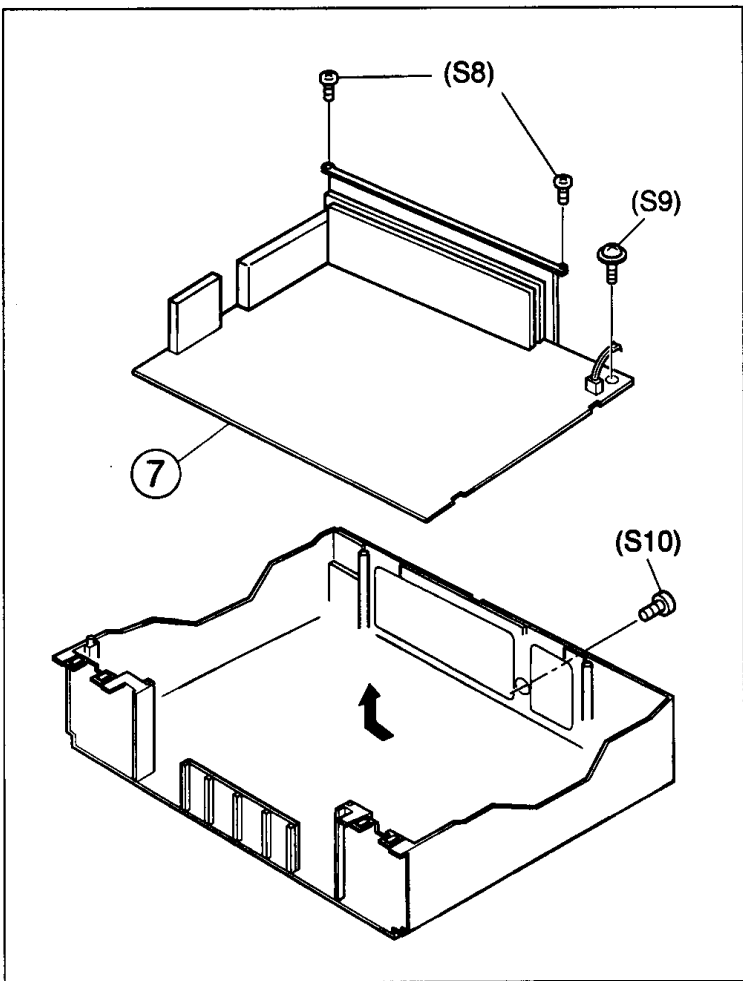


Fig. D7

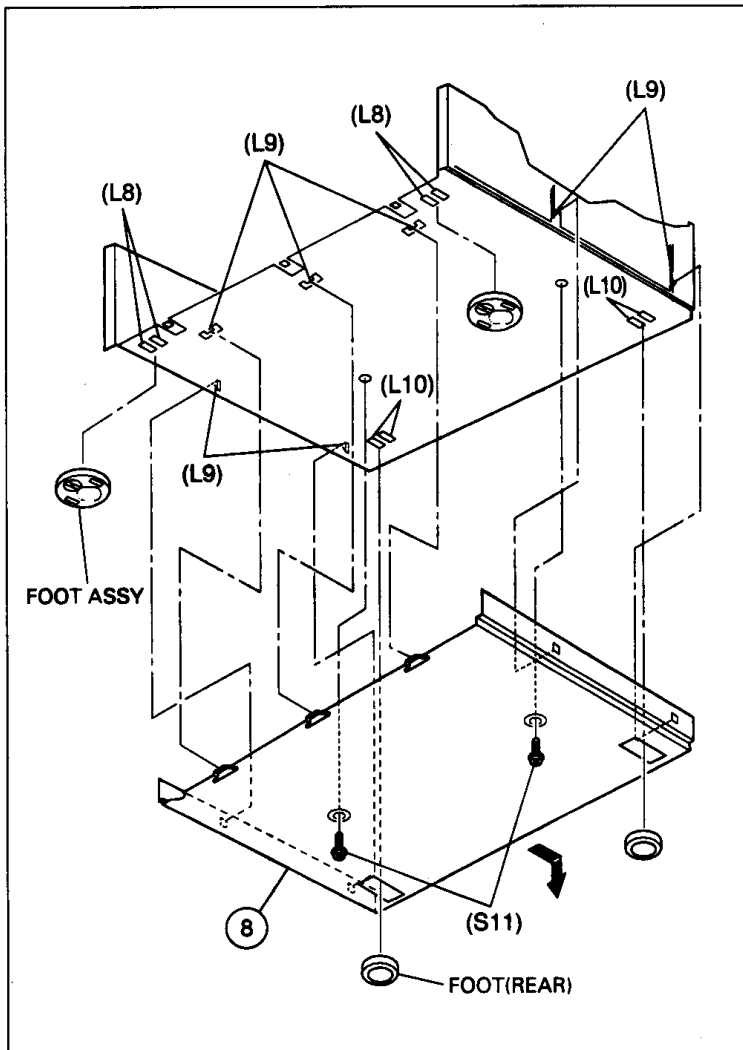


Fig. D8

## 1.4 SERVICE POSITION

In order to facilitate diagnosis and the repair of the Mechanism assembly, this unit is constructed so as to allow the Mechanism and Main board assemblies to be removed together from the Chassis assembly.

### 1.4.1 How to take out the Mechanism and Main board assemblies

- (1) Remove the Top cover, Bracket, Front panel assembly and JACK board assembly. (See 1.3 DISASSEMBLY/ASSEMBLY METHOD. Take care not to pull the drum wire (Fig.D4) from CN1.)
- (2) Lower the cassette holder, and make the preparations required in order to remove the screws from the Mechanism assembly. (Refer to the "Procedures for Lowering the Cassette holder assembly" on pages 1-3 of 1.3 DISASSEMBLY/ASSEMBLY METHOD.)
- (3) Take out 2 screws (A) and 2 screws (B) as shown in Fig. 1-4-1.
- (4) Remove the flat wires from CN3011 and CN7504 on the Main board assembly.

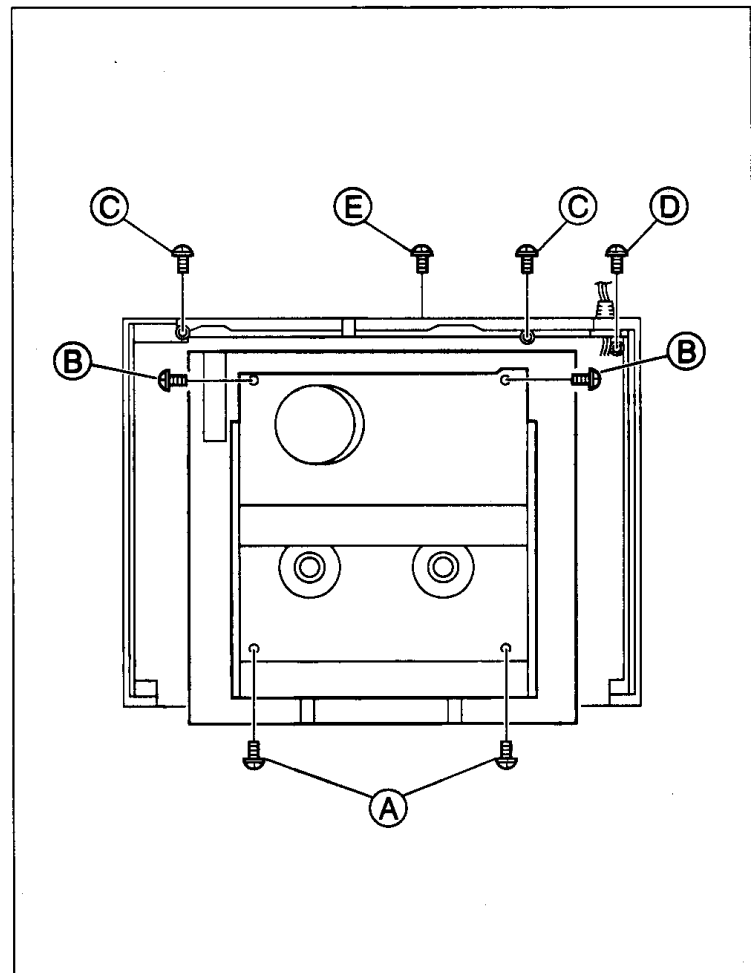


Fig. 1-4-1

- (5) Take out 2 screws (C), 1 screw (D) and 1 screw (E) as shown in Fig. 1-4-1.
- (6) Remove the Main board and Mechanism assemblies together while holding the edge of the Main board assembly. At this stage be careful of the power cord and prongs of the jacks on the back side. (See Fig. 1-4-2.)
- (7) Remove the Switch/Display board assembly and REC safety board assembly. (Refer to page 1-3 of 1.3 DISASSEMBLY/ASSEMBLY METHOD. Take care not to pull the flat wires (Fig. D6) from CN7001 and CN7191.)

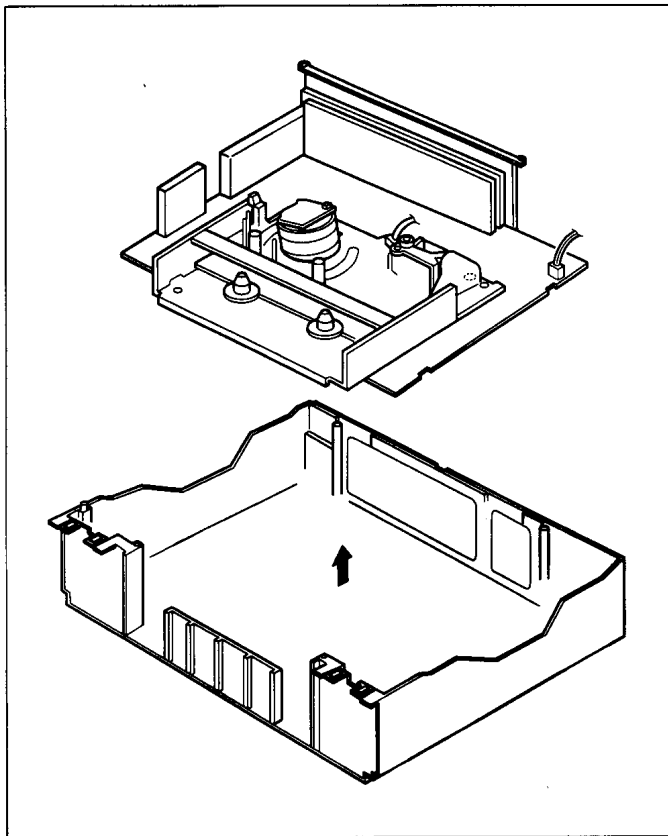


Fig. 1-4-2

- (8) Place the Switch/Display board assembly, REC safety board assembly and Jack board assembly on the front side of the Mechanism and Main board assemblies which was removed at the step (6), then connect the flat wires into CN3011 and CN7504 of the Main board assembly and CN7192 of the Jack board assembly. (Refer to Fig. 1-4-3.)

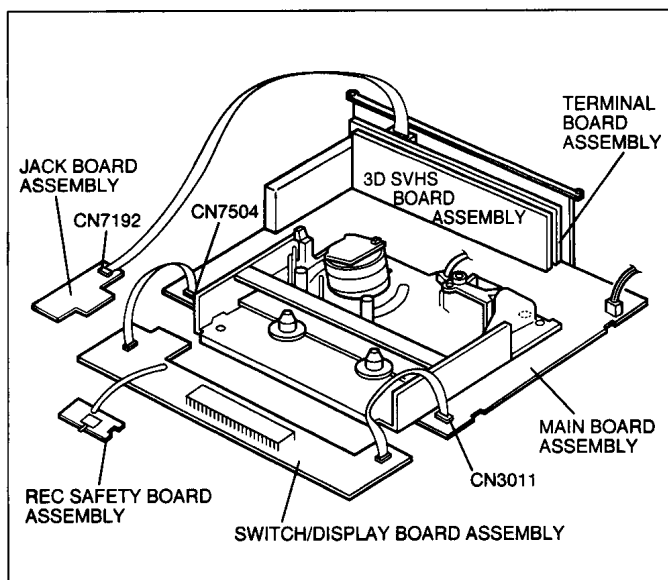


Fig. 1-4-3

- (9) Connect the power cord to the isolation transformer and lift the cassette holder.  
(Before turning on the power make sure that there is nothing which may produce a short circuit, such as faulty soldering.)

**Note:** When carrying out diagnosis and repair of the Main board assembly in the service position, be sure to ground both the Main board and the Mechanism assemblies.

If they are improperly grounded, there may be noise on the playback picture or the FDP counter display may move even when the mechanism is kept in an inoperative status.

#### 1.4.2 Precautions for cassette loading in the "SERVICE POSITION"

The REC safety board assembly detects cassette loading as well as cassette tabs. Therefore, after the assembly has been removed in the "SERVICE POSITION", it is required to set the switch manually on the REC safety board assembly when a cassette is loaded.

#### 1.4.3 Cassette loading and ejection methods in the "SERVICE POSITION"(See Fig. 1-4-3).

- (1) Insert a cassette halfway in the Cassette holder assembly.
- (2) Set the switch on the REC safety board assembly to ON (by pressing the switch).
- (3) As soon as the cassette starts to be loaded, set the switch on the REC safety board assembly to OFF (by releasing the switch).
- (4) Now the desired operation (recording, playback, fast forward, rewind, etc.) is possible in this status (the status shown in Fig. 1-4-3).

**NOTES:**

- When performing diagnostics of the tape playback or recording condition in the "SERVICE POSITION", enter the desired mode before turning the set upside down, and do not change the mode during diagnostics while the set is placed upside down. If you want to switch the mode, turn the set to the normal position (the status shown in Fig. 1-4-3).

- When performing fast-forward and rewind, be sure to turn the set to the normal position.
- In the "SERVICE POSITION", the cassette tabs cannot be detected and recording becomes possible even with a cassette with broken tabs such as the alignment tape. Be very careful not to erase important tapes.

- (5) The switch on the REC safety board assembly does not have to be operated when ejecting a tape. But be sure to turn the set to the normal position before ejecting the tape.

## 1.5 MECHANISM SERVICE MODE

This model has a unique function to enter the mechanism into every operation mode without loading of any cassette tape. This function is called the "MECHANISM SERVICE MODE".

### 1.5.1 How to set the "MECHANISM SERVICE MODE"

- (1) Disconnect VCR from AC.
- (2) Connect TPGND and TP7001(TEST) on the Switch/Display board assembly with a jump wire.
- (3) Connect VCR to AC.
- (4) Press the POWER button.
- (5) With lock levers (A)(B) on the left and right of the Cassette holder assembly pulled toward the front, slide the holder in the same direction as the cassette insertion direction. (For the positions of lock levers (A)(B), refer to the "Procedures for Lowering the Cassette holder assembly" on pages 1-3 of 1.3 DISASSEMBLY/ASSEMBLY METHOD.)
- (6) The cassette holder lowers and, when the loading has completed, the mechanism enters the desired mode.

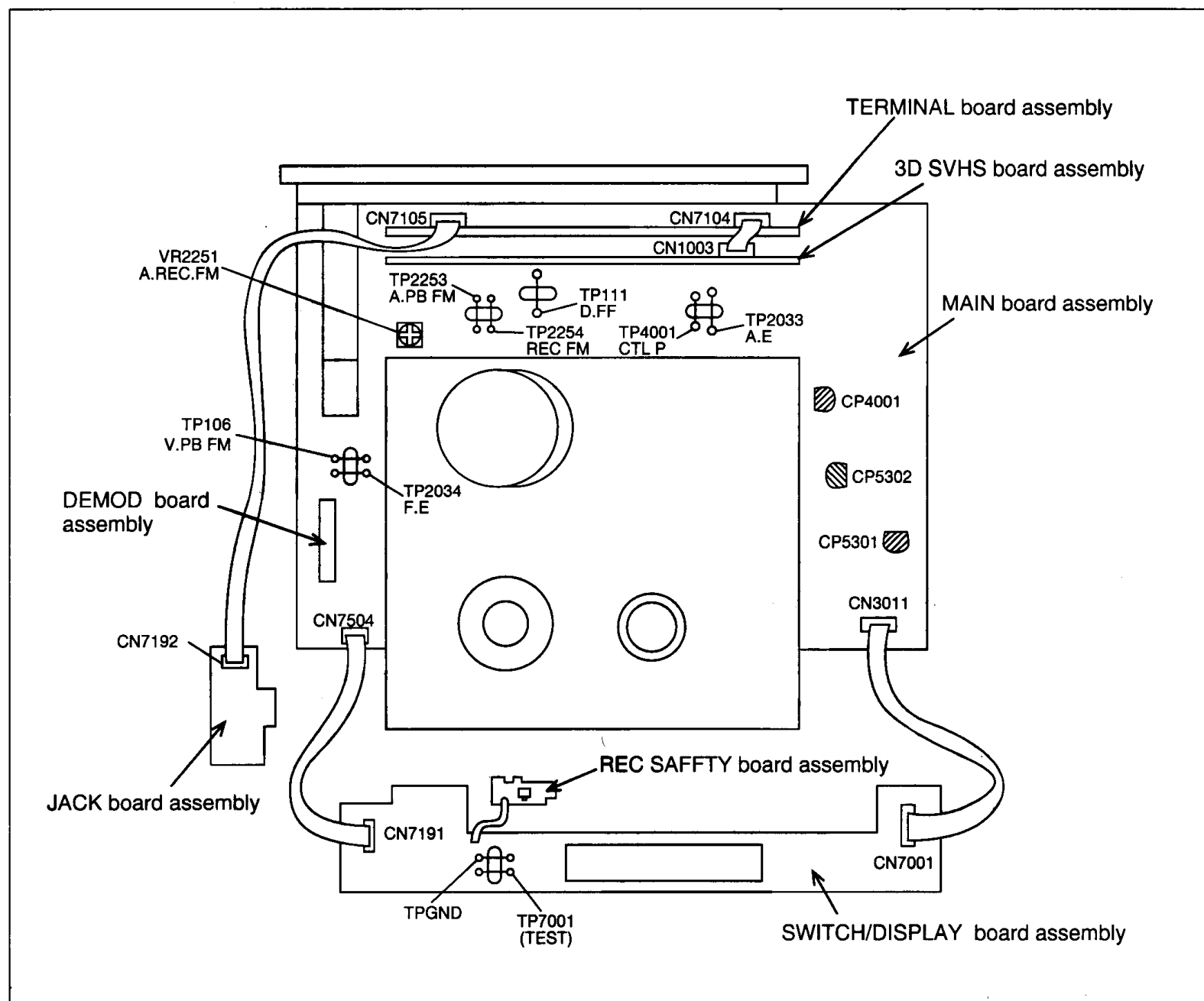


Fig. 1-5-1

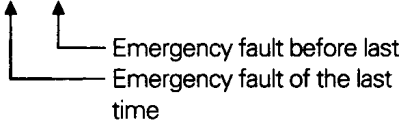


## 1.6 EMERGENCY DISPLAY FUNCTION

This product has the function to store the last two previous emergency faults which can be displayed in the FDP when servicing.

### 1.6.1 How to display record of an emergency faults

- (1) Press the "A" button first then the "N" button of the presetting unit, and the two previous emergency faults are shown in the FDP.
- (2) Press the "N" button of the presetting unit again to return to the normal mode.

[Example] E : 01 : 03  


[Example] E : — : — ← No record of emergency

### 1.6.3 How to clear emergency record

Press the CLEAR button on the remote controller in the emergency record display mode, and the record of the emergency fault(s) is cleared.

### 1.6.2 Detail of emergency faults

EMG DATA	Symptom	Detect mode	Resulting mode
E : 01	Loading motor rotates for more than 8 Sec without shift to next mode.	Loading	POWER OFF
E : 02	Loading motor rotates for more than 8 Sec without shift to next mode.	Unloading	POWER OFF
E : 03	TU REEL FG input is absent. (for more than 4 Sec)	REC/PLAY/FF/REW SEARCH FF/SEARCH REW	STOP → POWER OFF
E : 04	DRUM FF input is absent. (for more than 3 Sec)	REC/PLAY/FF/REW SEARCH FF/SEARCH REW	STOP → POWER OFF
E : 06	CAPSTAN FG input is absent. (for more than 4 Sec)	REC/PLAY/FF/REW SEARCH FF/SEARCH REW	STOP → POWER OFF
E : 07	No SWD5V/12V	POWER ON	POWER OFF
E : 08	Initialized action of DD (Dynamic Drum) is not complete for less than 4 seconds.	Connect VCR to AC	STOP
E : 09	DD drive motor is not rotate for more than 2.5 seconds.	on TIME SCAN	STOP

Table 1-6-1 EMERGENCY FAULTS

## 1.7 SYSCON CIRCUIT

### 1.7.1 Syscon CPU pin function (IC3001) 1/2

PIN NO.	LABEL	IN/OUT	FUNCTION
1	CTL(+)	IN/OUT	CTL(+) SIGNAL
2	SVSS	-	GND
3	CTL(-)	IN/OUT	CTL(-) SIGNAL
4	CTLBIAS	-	CTL BIAS VOLTAGE
5	CTLFB	IN	CTL PULSE FEEDBACK
6	CTLAMPOUT	OUT	CTL PULSE OUTPUT
7	CTLSMTIN	IN	CTL PULSE INPUT
8	CFG	IN	CAPSTAN FG PULSE INPUT
9	SVCC	-	SYSTEM POWER
10	AVCC	-	SYSTEM POWER FOR ANALOG CIRCUIT
11	NORM/MESEC/S	IN	SVHS MODE:H
12	SECAM DET/KILLER OUT	-	NC
13	VIDEO ENV	IN	AUTO TRACKING DETECT/INPUT THE AVERAGE OF PLAYBACK VIDEO SIGNAL
14	START SENSOR	IN	START SENSOR
15	END SENSOR	IN	END SENSOR
16	IND(L)	IN	AUDIO INPUT (LCH) FOR THE FDP AUDIO INDICATOR
17	DD ABS	IN	DYNAMIC DRUM POSITION DETECT
18	SCR ID	IN	SCRAMBLE CONTROL INPUT (SCRAMBLE:H)
19	IND(R)	IN	AUDIO INPUT (RCH) FOR THE FDP AUDIO INDICATOR
20	BS ANT/AFC	IN	TUNING CLOCK
21	LED/RF AGC	IN	NC/CHANGES IN ATS+IC OUTPUT AS CAUSED BY CHANGES IN RECEIVER SENSITIVITY WHEN THE SAME CHANNEL IS RECEIVED MORE THAN ONCE ARE INPUT.
22	A.ENV/ND(L)	IN	AUDIO PB FM ENV.INPUT/NON HiFi MODE:L
23	AVSS	-	GND FOR ANALOG CIRCUIT
24	CTL GAIN	OUT	CONTROL AMP OUT FREQUENCY RESPONSE SWITCHING
25	LSA	IN	MECHANISM MODE DETECT(A)
26	LSB	IN	MECHANISM MODE DETECT(B)
27	LSC	IN	MECHANISM MODE DETECT(C)
28	CAP REV(L)	OUT	CAPSTAN MOTOR REVERSE CONTROL (FWD:H/REV:L)
29	RC	IN	REMOTE CONTROL DATA INPUT
30	R.PAUSE/COMPU IN	IN	REMOTE PAUSE CONTROL / A/V COMPULINK INPUT
31	P50 IN	IN	CONTROL SIGNAL FOR TV LINK
32	LMC3	OUT	LOADING MOTOR DRIVE(3)
33	P50 OUT/COMPU OUT	OUT	CONTROL SIGNAL FOR TV LINK
34	EE(L)	OUT	EE/PB CONTROL (EE MODE:L)
35	LMC1	OUT	LOADING MOTOR DRIVE(1)
36	LMC2	OUT	LOADING MOTOR DRIVE(2)
37	P.CTL(H)	OUT	CONTROL SIGNAL FOR SWITCHING POWER SUPPLY
38	SB G(PWM)	OUT	VOLTAGE CONTROL SIGNAL FOR VIDEO FREQUENCY RESPONSE
39	STB/TEST	OUT	STROBE SIGNAL (FOR FDP DRIVER)
40	POWER DET	IN	DETECTION SIGNAL FOR POWER DOWN OF AC POWER SUPPLY
41	REC SAFETY	IN	REC SAFETY SWITCH DETECT (SW ON:L)
42	PROTECT	IN	DETECTION SIGNAL FOR SW POWER SUPPLY
43	VSS	-	GND
44	TRICK(H)	OUT	SPECIAL PLAYBACK:H
45	VCC	-	SYSTEM POWER
46	N.REC(H)	OUT	NORMAL AUDIO REC MODE CONTROL (REC:H)
47	SUB DATA	IN/OUT	SERIAL DATA TRANSFER OUTPUT FOR SUB CPU
48	SUB CLK	OUT	SERIAL DATA TRANSFER CLOCK FOR SUB CPU
49	I2C DATA	IN/OUT	SERIAL DATA TRANSFER OUTPUT FOR THE ON-SCREEN IC
50	I2C CLK	OUT	SERIAL DATA TRANSFER CLOCK FOR THE ON-SCREEN IC
51	S.DATA TOSYS	IN	SERIAL DATA TRANSFER OUTPUT FROM THE ON-SCREEN IC TO THE FDP DRIVER
52	S.DATA FRSYS	OUT	SERIAL DATA TRANSFER OUTPUT FROM THE FDP DRIVER TO THE ON-SCREEN IC
53	S.CLK	OUT	SERIAL DATA TRANSMISSION CLOCK FROM THE FDP DRIVER TO THE ON-SCREEN IC
54	SP FG	IN	DETECTION SIGNAL FOR SUPPLY REEL ROTATION/TAPE REMAIN
55	TU FG	IN	DETECTION SIGNAL FOR TAKE-UP REEL ROTATION/TAPE REMAIN
56	LOCK(L)	IN	TUNING PLL LOCK DETECT: L

Table 1-7-1 SYSCON CPU pin function(1/2)

### 1.7.2 Syscon CPU pin function (IC3001) 2/2

PIN NO.	LABEL	IN/OUT	FUNCTION
57	TU CE	OUT	CHIP ENABLE OF THE TUNER UNIT
58	JUST CLK/CCIR(H)	OUT	NC/EXCEPT FOR NTSC:L
59	EE(L)/DDFG	OUT/IN	EE/PB CONTROL (EE MODE:L)/DYNAMIC DRUM FG INPUT
60	TU CLK	OUT	CLOCK FOR DATA TRANSFER TO THE TUNER UNIT
61	TU DATA	OUT	TUNING DATA
62	FWE	-	NC
63	NMI(L)	-	NC
64	X2	-	TIMER CLOCK (32.768KHz)
65	X1	-	TIMER CLOCK (32.768KHz)
66	RES(L)	-	RESET TERMINAL (RESETO:L)
67	OSC1(IN)	-	MAIN SYSTEM CLOCK(10MHz)
68	VSS	-	GND
69	OSC2(OUT)	-	MAIN SYSTEM CLOCK(10MHz)
70	VCC	-	SYSTEM POWER
71	MODE	-	NC
72	TU A MUTE(H)	OUT	TUNER AUDIO MUTE CONTROL (MUTE:H)
73	TU V MUTE(H)	OUT	TUNER VIDEO CONTROL (MUTE:H)
74	A.MUTE(H)	OUT	AUDIO MUTE CONTROL (MUTE:H)
75	I2C CLK2	OUT	SERIAL DATA TRANSFER CLOCK FOR MEMORY IC
76	I2C DATA2	IN/OUT	SERIAL DATA TRANSFER OUTPUT FOR MEMORY IC
77	DDCFWD	OUT	DYNAMIC DRUM CONTROL(FORWARD)
78	DDCREV	OUT	DYNAMIC DRUM CONTROL(REVERSE)
79	DDSPDCTL	OUT	DYNAMIC DRUM SPEED CONTROL
80	V.P.CTL	OUT	V.PULSE CONTROL, V COMPENSATION DURING SPECIAL PLAYBACK
81	ET REC(H)	-	NC
82	VCC	-	SYSTEM POWER
83	SLOW P	OUT	MEMORY TIMING CONTROL IN THE SLOW MODE
84	VSS	-	GND
85	SP SHORT(H)	-	NC
86	LP SHORT(H)	-	NC
87	FLY ON(H)	OUT	FLYING ERASE ON:H
88	A.REC ST(H)	OUT	HIFI AUDIO SOUND RECORDING START
89	SECAM(H)	-	NC
90	HEAD SEL	OUT	HEAD SELECT(LP HEAD:H, SP HEAD:L)
91	OSD CS	OUT	CHIP SELECT FOR THE ON-SCREEN IC
92	SYNC DET(H)	IN	DETECTION OF VIDEO SYNC SIGNAL (DETECTED:H)
93	P.MUTE(L)	OUT	PICTURE MUTE CONTROL (MUTE:L)
94	JSB/STLB	IN	INPUT FOR THE JOG SHUTTLE
95	SHTL(L)/JOGA	IN	INPUT FOR THE JOG SHUTTLE
96	JOGB	IN	INPUT FOR THE JOG SHUTTLE
97	JSA/STLA	IN	INPUT FOR THE JOG SHUTTLE
98	C.SYNC	IN	COMPOSITE SYNC
99	A.FF	OUT	AUDIO FF OUTPUT
100	V.FF	OUT	ROTATION DETECTION SIGNAL FOR DRUM MOTOR/TIMING CONTROL SIGNAL FOR REC
101	CAPPWM	OUT	CAPSTAN MOTOR CONTROL
102	DRUMPWM	OUT	DRUM MOTOR CONTROL
103	SUB RESET/V.UP(H)	OUT	SUB CPU RESET(RESET:L)/NC
104	S.CASS(H)	IN	DETECTION SIGNAL FOR SVHS CASSETTE (SVHS:H)
105	PERI 1S	IN	INPUT FOR THE TERMINAL SLIDE SW POSI IN THE SAT MODE
106	LOCK(L)/P.SAVE(L)	OUT	NC/POWER SAVE:L
107	DPG	IN	DRUM PICKUP PULSE INPUT (SWITCHING PULSE)
108	DFG	IN	DRUM FG PULSE INPUT
109	VCC	-	SYSTEM POWER
110	V.PULSE	OUT	V.PULSE ADDITION TIMING CONTROL
111	VSS	-	GND
112	CTLREF	-	CTL REFERENCE VOLTAGE

Table 1-7-2 SYSCON CPU pin function(2/2)

# SECTION 2

## MECHANISM ADJUSTMENT

### 2.1 BEFORE STARTING REPAIR AND ADJUSTMENT

#### 2.1.1 Precautions

- (1) Unplug the power cable of the main unit before using your soldering iron.
- (2) Take care not to cause any damage to the conductor wires when plugging and unplugging the connectors.
- (3) Do not randomly handle the parts without identifying where the trouble is.
- (4) Exercise enough care not to damage the lugs, etc. during the repair work.
- (5) When installing the front panel assembly, be sure to hook the lug on the back side of the cassette door to the door opener of the cassette holder. If this operation is neglected it will not be possible to remove the cassette when ejecting because the housing door cannot be opened.

#### 2.1.2 Checking for Proper Mechanical Operations

Enter the mechanism service mode when you want to operate the mechanism when no cassette is loaded. (See 1.5 MECHANISM SERVICE MODE.)

#### 2.1.3 Manually Removing the Cassette Tape

##### 1. In case of electrical failures

If you cannot remove the cassette tape which is loaded because of any electrical failure, manually remove it by taking the following steps.

- (1) Unplug the power cable and remove the top cover, bracket and front panel assembly. (See 1.3 DISASSEMBLY/ASSEMBLY METHOD.)
- (2) Unload the cassette by manually turning the loading motor of the mechanism assembly toward the front. In doing so, hold the tape by the hand to keep the slack away from any grease. (See Fig.2-1-1.)
- (3) Bring the pole base assembly (supply or take-up side) to a pause when it reaches the position where it is hidden behind the cassette tape.
- (4) Move the top guide toward the drum while holding down the lug **A** of the bracket retaining the top guide. Likewise hold part **B** down and remove the top guide. Section **C** of the top guide is then brought under the cassette lid. Then remove the top guide by pressing the whole cassette tape down. (See Fig.2-1-2.)
- (5) Remove the cassette tape by holding both the slackened tape and the cassette lid.
- (6) Take up the slack of the tape into the cassette. This completes removal of the cassette tape.

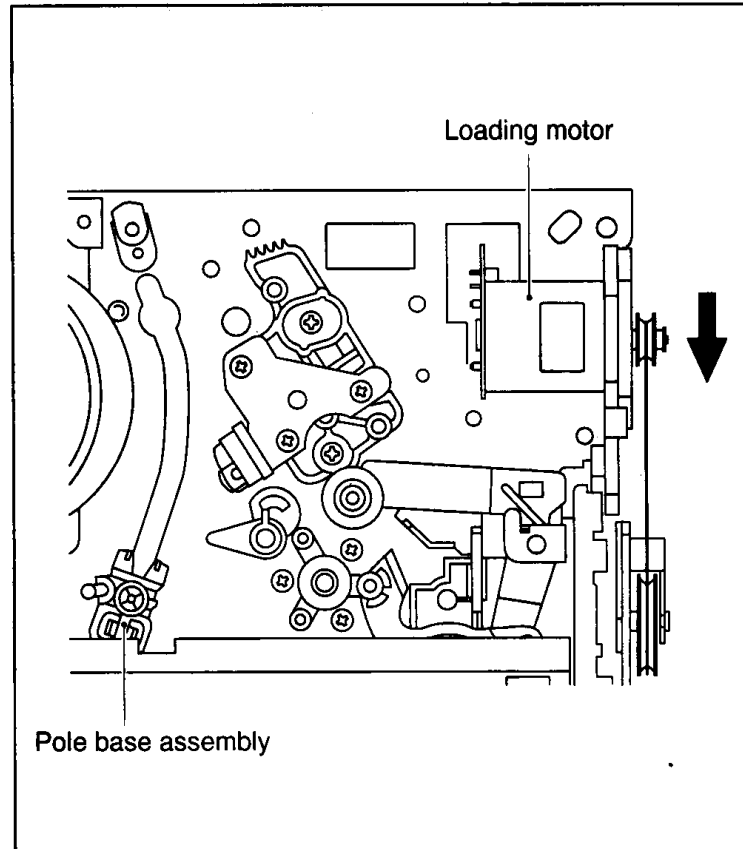


Fig. 2-1-1

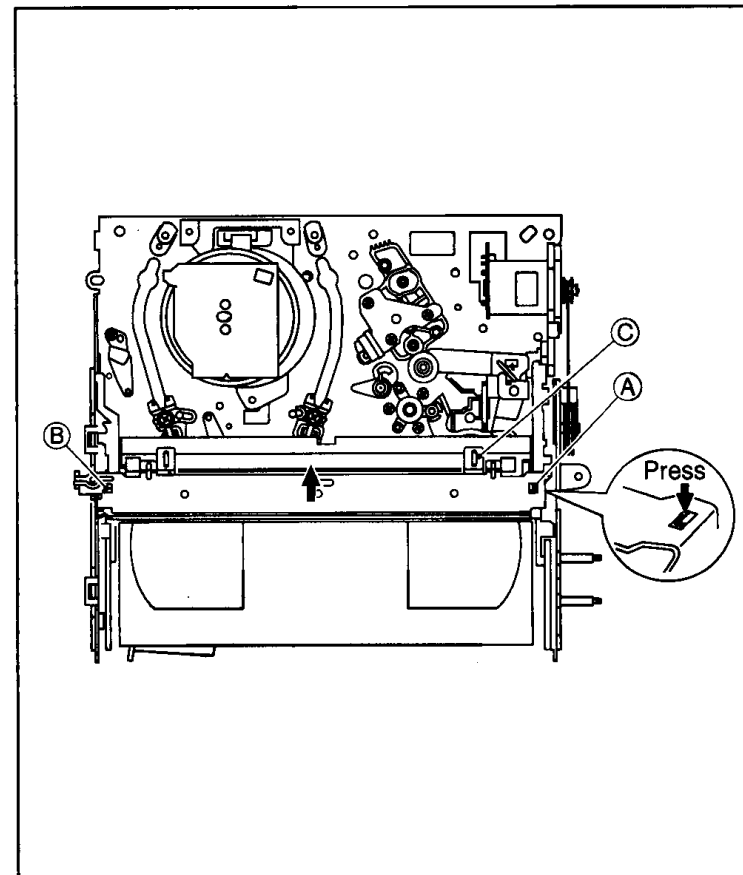


Fig. 2-1-2

## 2. In case of mechanical failure

If you cannot remove the cassette tape which is loaded because of any mechanical failure, manually remove it by taking the following steps.

- (1) Unplug the power cable and remove the top cover, front panel assembly and others so that the mechanism assembly is visible. (See 1.3 DISASSEMBLY/ASSEMBLY METHOD.)
- (2) While keeping the tension arm assembly of the mechanism assembly free from tension, pull the tape on the pole base assembly (supply or take-up side) out of the guide roller. (See Fig.2-1-3.)

- (3) Take the spring of the pinch roller arm assembly off the hook of the press lever assembly, and detach it from the tape. (See Fig.2-1-4.)
- (4) In the same way as in the electrical failure instructions in 2.1.3 (4), remove the top guide.
- (5) Raise the cassette tape cover. By keeping it in that position, draw out the cassette tape case from the cassette holder and take out the tape.
- (6) By hanging the pinch roller arm assembly spring back on the hook, take up the slack of the tape into the cassette.

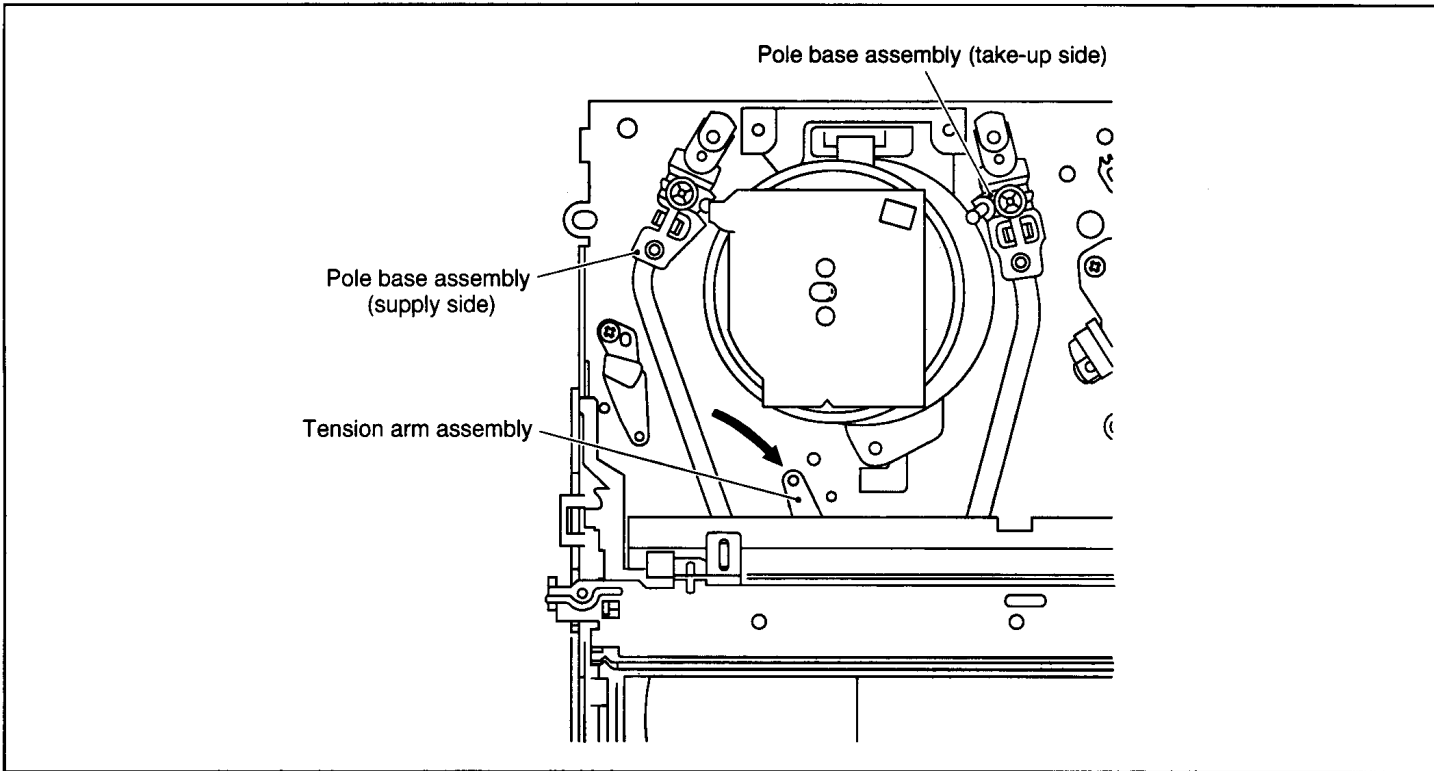


Fig. 2-1-3

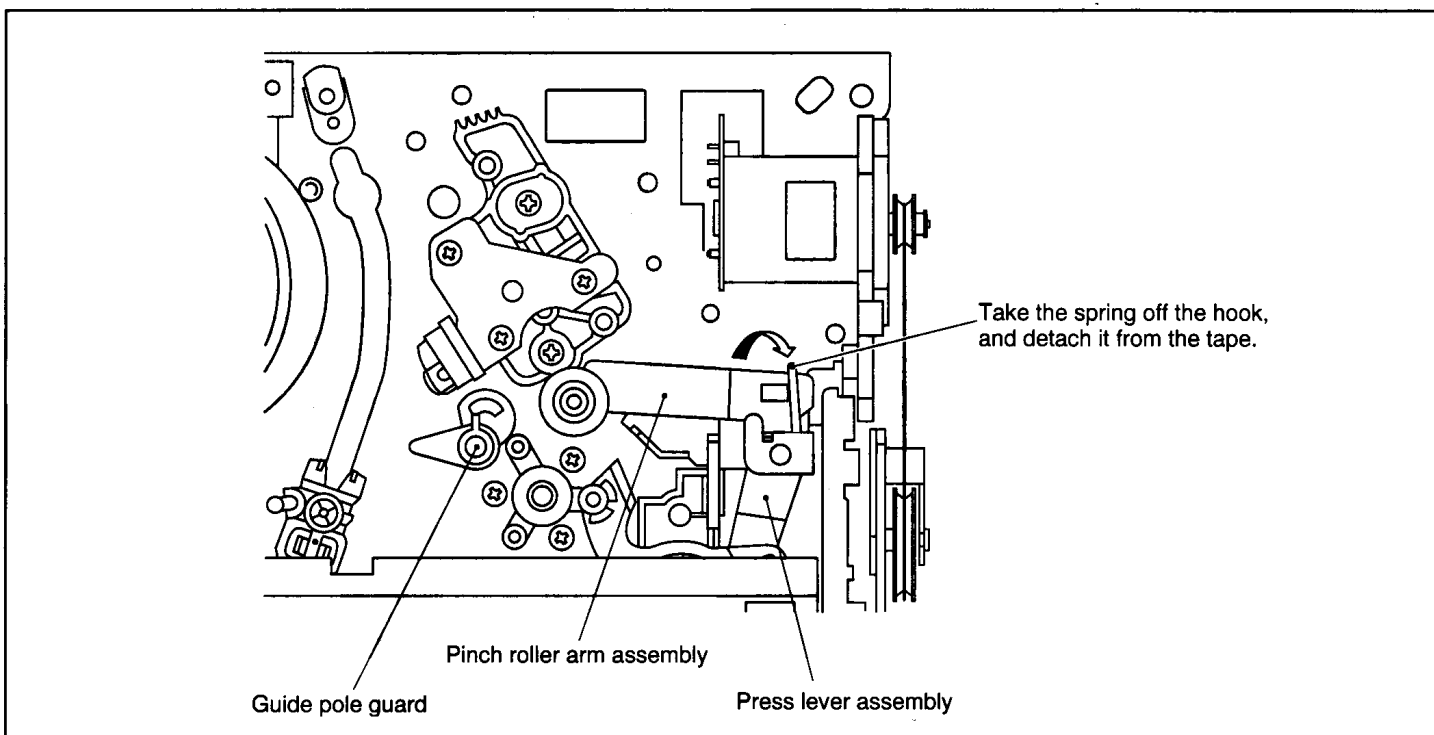


Fig. 2-1-4

## 2.1.4 Jigs and Tools required for Adjustment

Alignment tape (SP) 4822 397 30262	Alignment tape (LP) 4822 397 30261	Back tension cassette gauge 4822 395 90615	A/C head position bit 4822 395 90916
Roller driver 4822 395 90904	Presetting unit 4822 395 90915		

Table 2-1-1 Jigs and tools required for adjustment

## 2.1.5 Maintenance and Inspection

### 1. Location of major mechanical parts

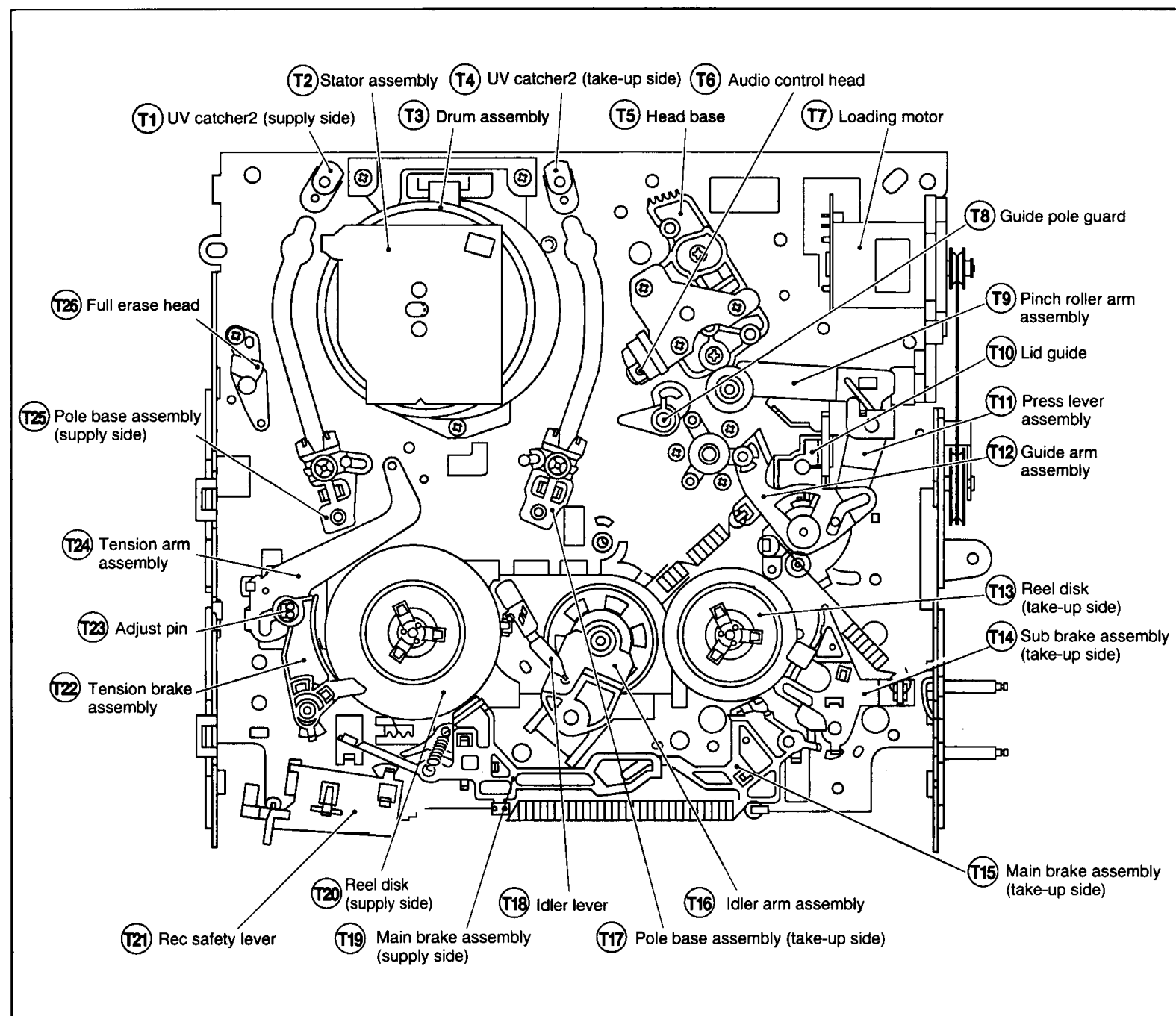


Fig. 2-1-5 Mechanism assembly top side

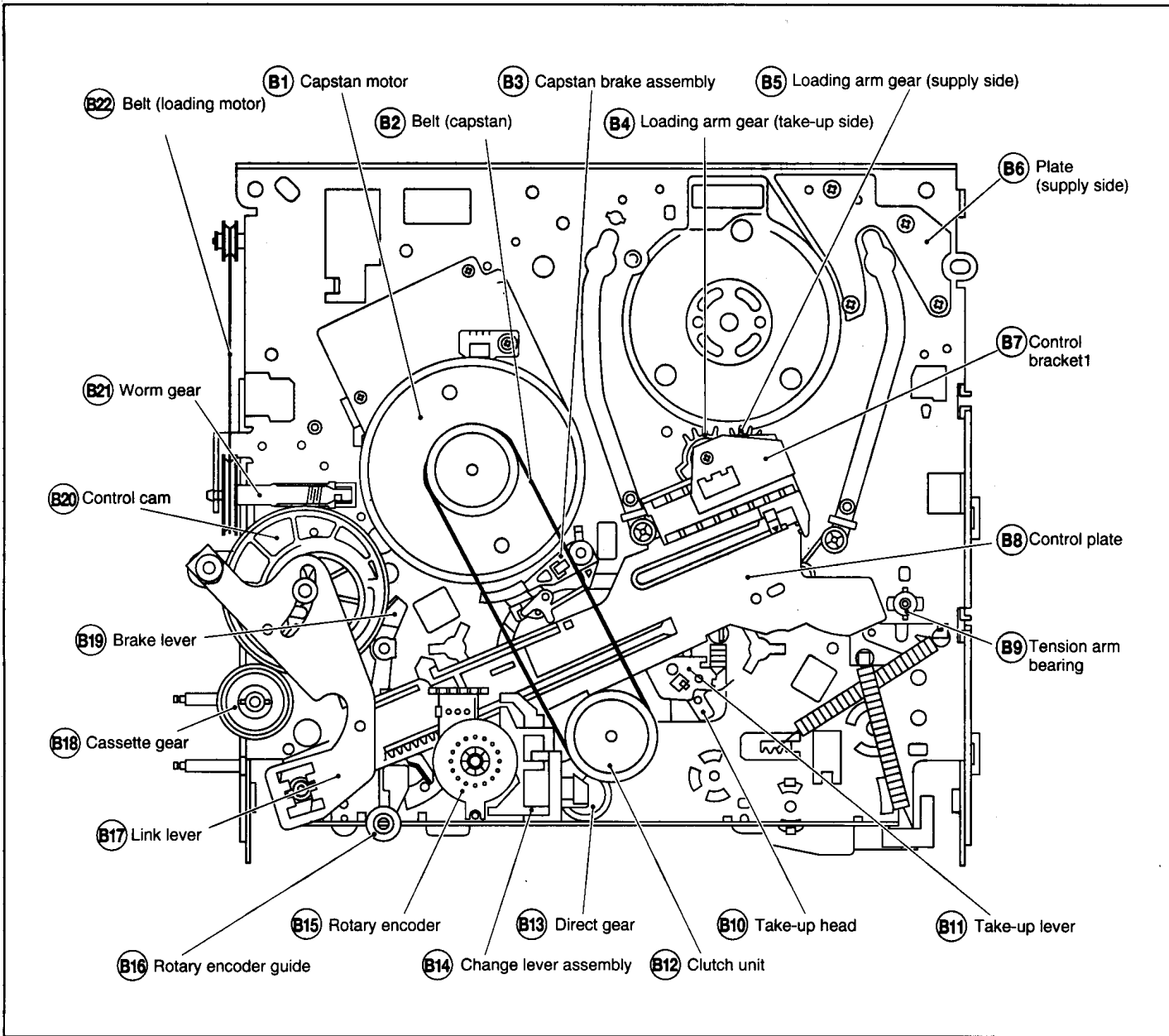


Fig. 2-1-6 Mechanism assembly bottom side

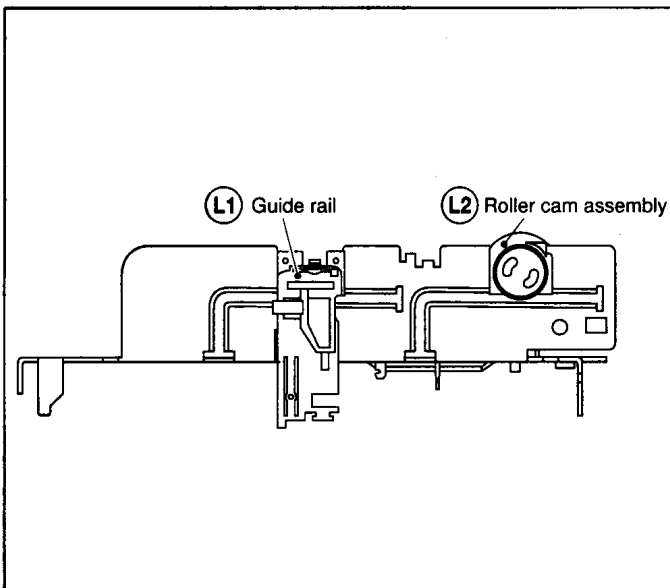


Fig. 2-1-7 Mechanism assembly left side

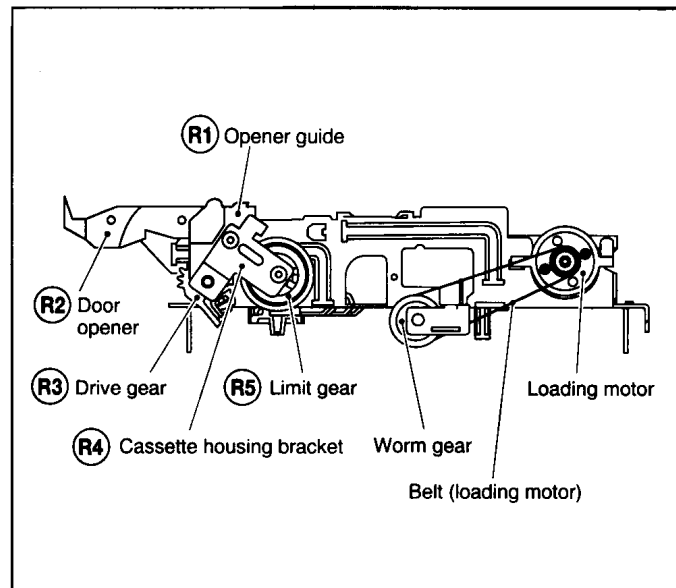


Fig. 2-1-8 Mechanism assembly right side





## 2. Cleaning

Regular cleaning of the transport system parts is desirable but practically impossible. So make it a rule to carry out cleaning of the tape transport system whenever the machine is serviced.

When the video head, tape guide and/or brush get soiled, the playback picture may appear inferior or at worst disappear, resulting in possible tape damage.

- (1) When cleaning the upper drum (especially the video head), soak a piece of closely woven cloth or Kimu-wipe with alcohol and while holding the cloth onto the upper drum by the fingers, turn the upper drum counterclockwise.

**Note:** *Absolutely avoid sweeping the upper drum vertically as this will cause damage to the video head.*

- (2) To clean the parts of the tape transport system other than the upper drum, use a piece of closely woven cloth or a cotton swab soaked with alcohol.
- (3) After cleaning, make sure that the cleaned parts are completely dry before using the video tape.

### 3. Lubrication

With no need for periodical lubrication, you have only to lubricate new parts after replacement. If any oil or grease on contact parts is soiled, wipe it off and newly lubricate the parts.

- (1) See the mechanism assembly and disassembly diagrams (M4) for the lubricating or greasing spots. See Table 2-1-2 for the types of oil or grease to be used.

Type	Symbols on the disassembly diagrams
Grease	AA
Oil	BB

Table 2-1-2 Grease and oil used for the unit

### 4. Suggested servicing schedule for main components

The following table indicates the suggested period for such service measures as cleaning, lubrication and replacement. In practice, the indicated periods will vary widely according to environmental and usage conditions. However, the indicated components should be inspected when a set is brought for service and the maintenance work performed if necessary. Also note that rubber parts may deform in time, even if the set is not used.

System	Parts Name	Operation Hours	
		~1000H	~2000H
Tape transport	Upper drum assembly	★○	○
	A/C head	★○	★○
	Lower drum assembly	★	★○
	Pinch roller arm assembly	★	★
	Full erase head	★	★
	Tension arm assembly	★	★
	Capstan motor (Shaft)	★	★
	Guide arm assembly	★	★
Drive	Capstan motor		○
	Capstan brake assembly		○
	Main brake assembly		○
	Belt (Capstan)	○	○
	Belt (Loading motor)		○
	Loading motor		○
	Clutch unit		○
	Worm gear		○
	Control plate		○
Other	Brush	★○	★○
	Tension brake assembly	○	○
	Rotary encoder		○

★: Cleaning

○: Inspection or Replacement if necessary

Table 2-1-3

## 2.2 REPLACEMENT OF MAJOR PARTS

### 2.2.1 Before Starting Disassembling (Phase matching between mechanical parts)

The mechanism of this unit is closely linked with the rotary encoder and system controller circuits.

Since the system controller detects the status of mechanical operation in response to phases of the rotary encoder (internal switch positions), the mechanism may not operate properly unless such parts as the rotary encoder, control plate, loading arm gear, control cam, cassette gear, limit gear, relay gear and drive gear are installed in their correct positions.

Especially, this model is not provided with any cassette housing assembly, so that cassette loading and unloading must be accomplished by operation of the cassette holder assembly. The latter is in turn driven by such parts as the drive gear, relay gear and limit gear. Exercise enough care, therefore, to have the phases of all this gear matching one another.

(For information on phase matching of the mechanism, see the instructions on how to install individual parts.)

This unit is provided with a mechanism assembly mode. It is therefore necessary to enter this mode for assembling and disassembling procedures.

This mode is usually not in use, manually set it when it is required.

### 2.2.2 How to Set the Mechanism Assembling Mode

Remove the mechanism assembly and place it bottom side up. (See SECTION 1 DISASSEMBLY.) Turn the worm gear toward the front so that the guide hole of the control cam is brought into alignment with the hole at the mechanism assembly chassis. This position renders the mechanism assembling mode operational. Make sure that the control plate is located in alignment with the mark E. (See Fig.2-2-1.)

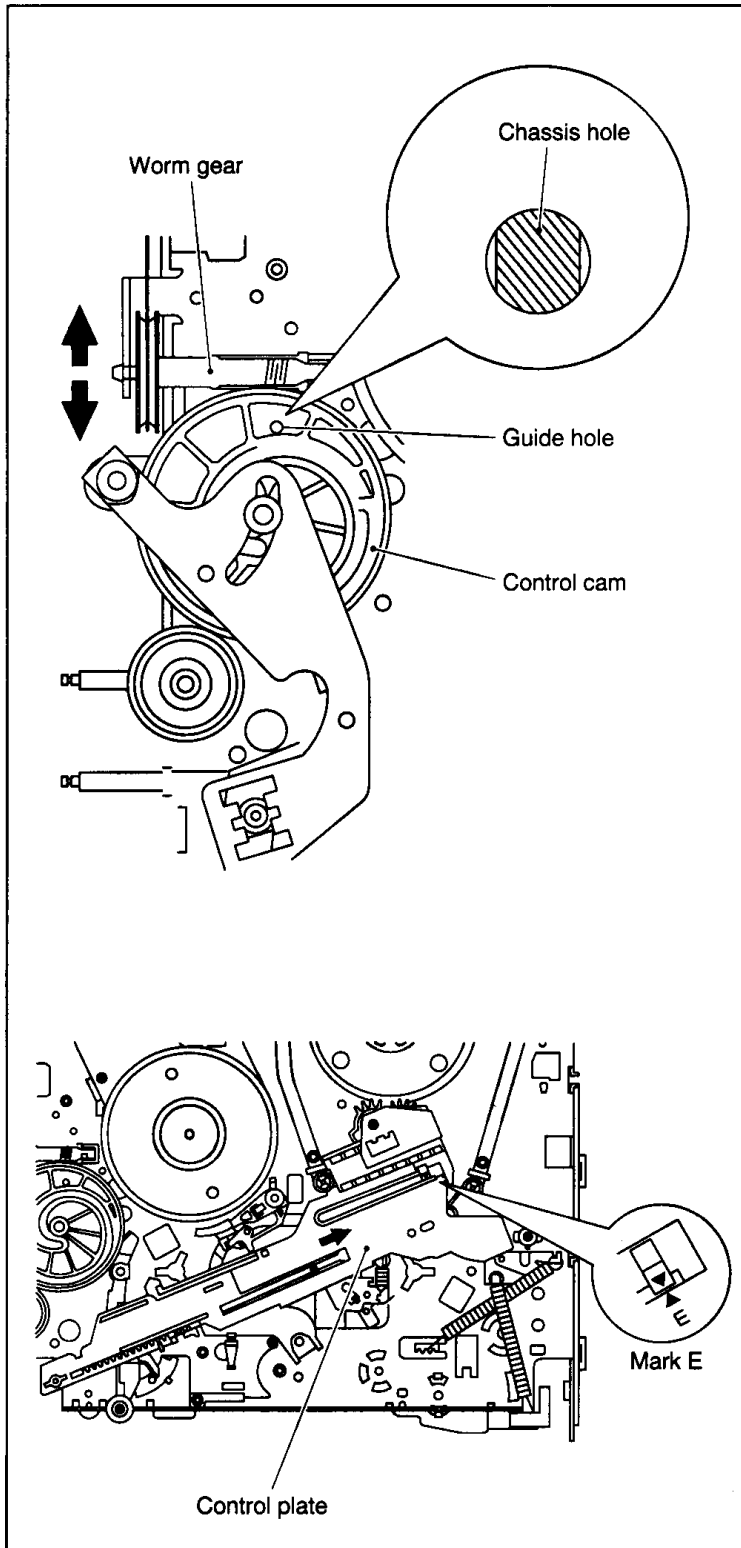


Fig. 2-2-1

### 2.2.3 Cassette Holder Assembly

#### 1. How to remove

- (1) Remove the guide rail and roller cam assembly. (See Fig.2-2-2.)  
(3 lugs on the guide rail and one lug on the roller cam assembly)

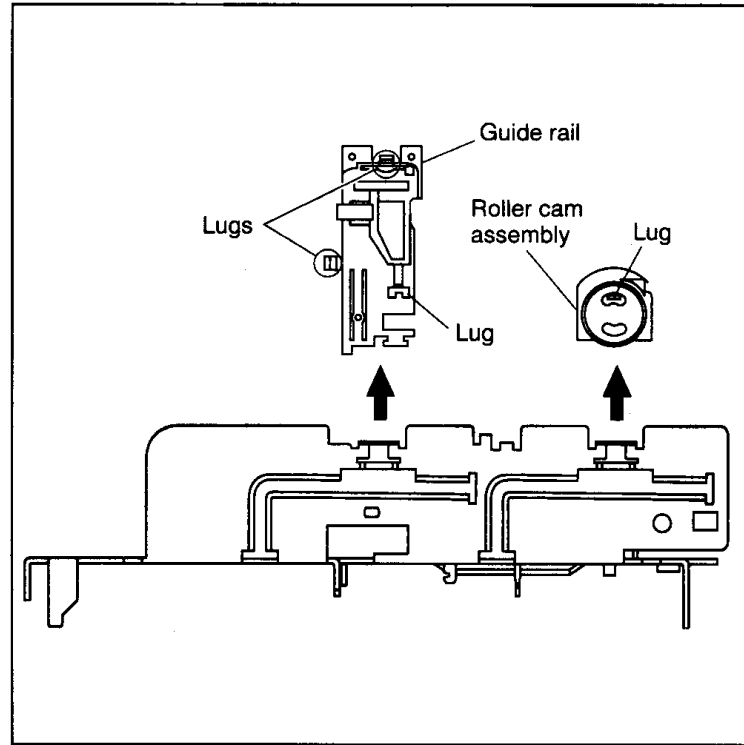


Fig. 2-2-2

- (2) Remove the two slit washers and remove the cassette housing bracket. (See Fig.2-2-3.)
- (3) Remove the opener guide, spring(A), door opener, relay gear and limit gear. (See Fig.2-2-3.)

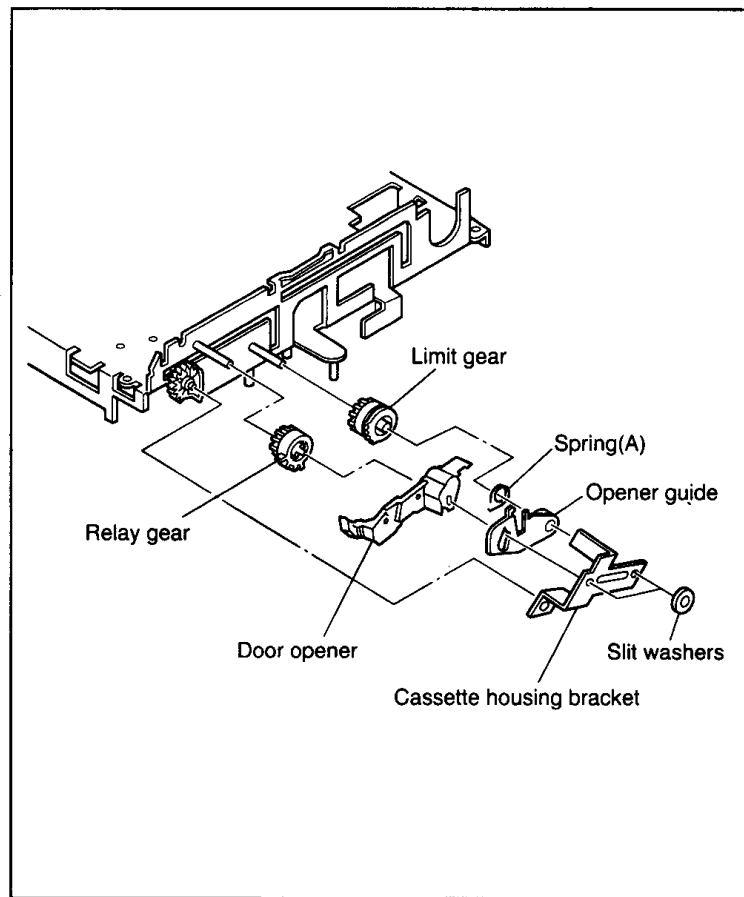


Fig. 2-2-3

(4) While swinging the lock levers (R) and (L) of the cassette holder assembly toward the front, slide the cassette holder assembly until its legs come to where the guide rail and the roller cam assembly have been removed (so that the drive arm is upright). (See Fig.2-2-4.)

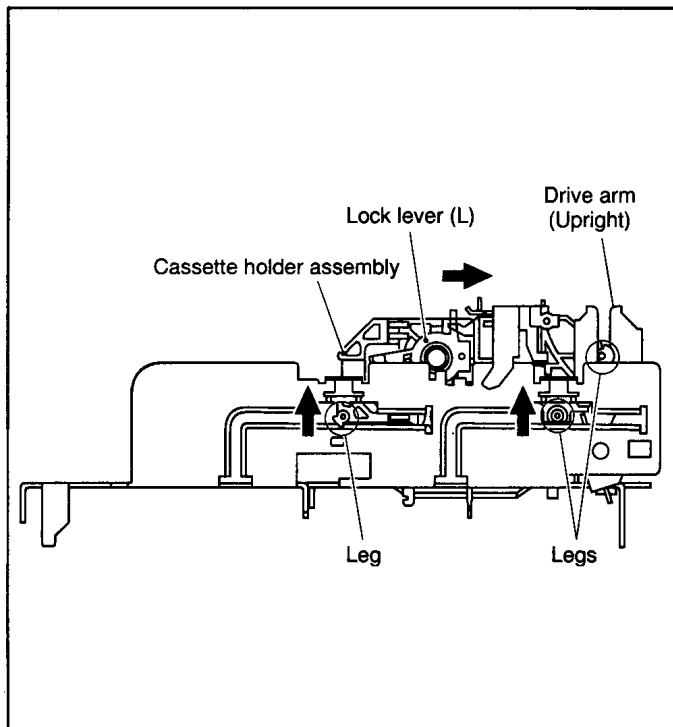


Fig. 2-2-4

(5) While holding the left side of the cassette holder, lift the cassette holder assembly so that the three legs on the left side are all released. Then pull the legs (A) and (B) on the right side out of the rail and also pull up the leg (C). (See Fig.2-2-5 and Fig.2-2-6.)

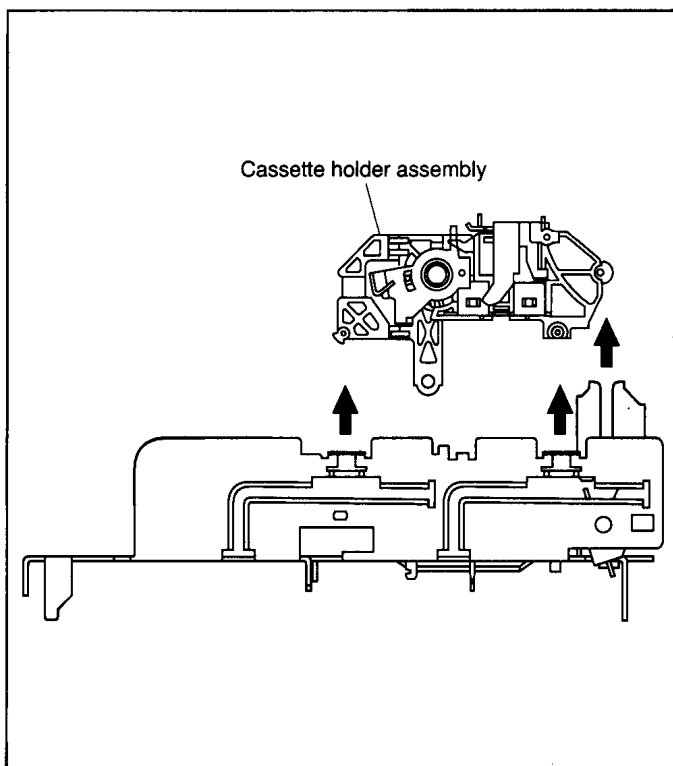


Fig. 2-2-5

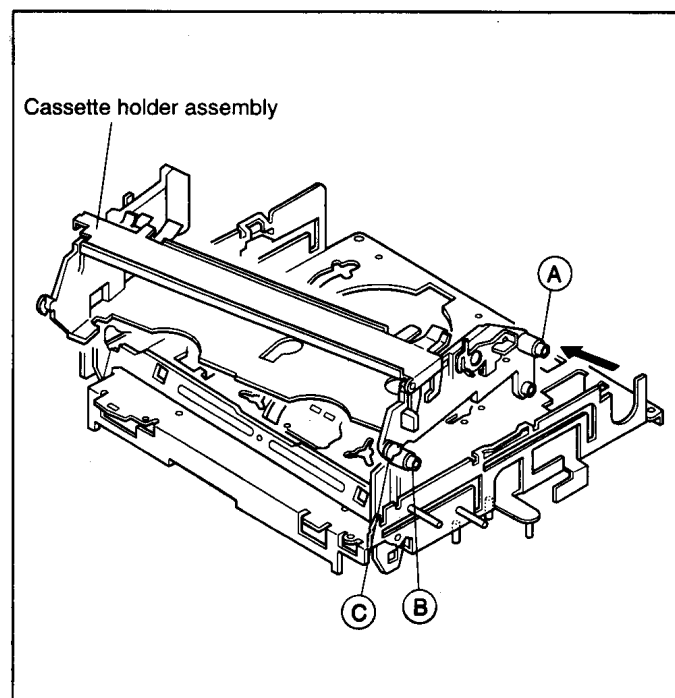


Fig. 2-2-6

(6) Draw out the drive gear, and remove the drive arm.

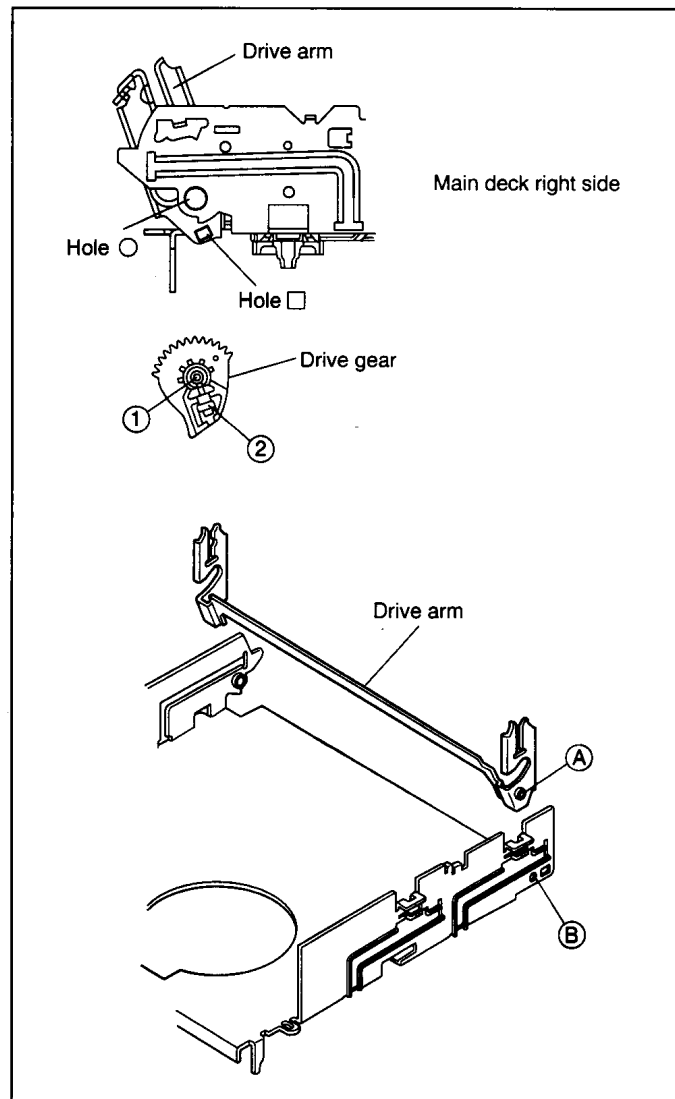


Fig. 2-2-7

**2. How to install (Phase matching)**

- (1) Insert the section (A) of the drive arm into the section (B) of the main deck.
- (2) Insert the section (1) of the drive gear into the round hole, and the section (2) into the square hole on the drive arm. (See Fig.2-2-7.)
- (3) Hold the drive arm upright and fit the leg (C) on the right side of the cassette holder assembly into the groove. (See Fig.2-2-8.)
- (4) While swinging the lock lever (R) of the cassette holder assembly toward the front, put the legs (A) and (B) into the rail. (See Fig.2-2-8.)
- (5) Drop the three legs on the left side of the cassette holder assembly into the groove at one time. (See Fig.2-2-9.)
- (6) Slide the whole cassette holder assembly toward the front to bring it to the eject end position.
- (7) Install the limit gear so that the notch on the outer circumference of the limit gear is brought into alignment with the guide hole on the main deck. (See Fig.2-2-10.)
- (8) Install so that the notch on the periphery of the relay gear is aligned with the notch of the main deck and that hole A of the relay gear is aligned with the hole A of the limit gear and that hole B of the relay gear is aligned with the hole B of the drive gear. (See Fig.2-2-10.)
- (9) Install the door opener, opener guide, spring(A) and cassette housing bracket and fasten the two slit washers.

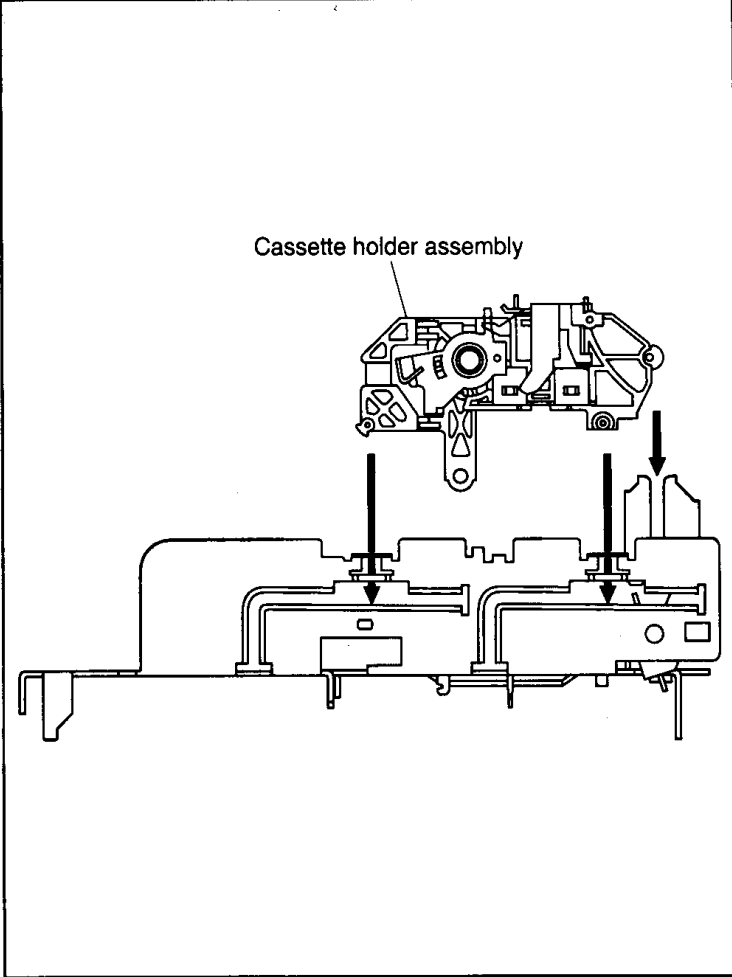


Fig. 2-2-9

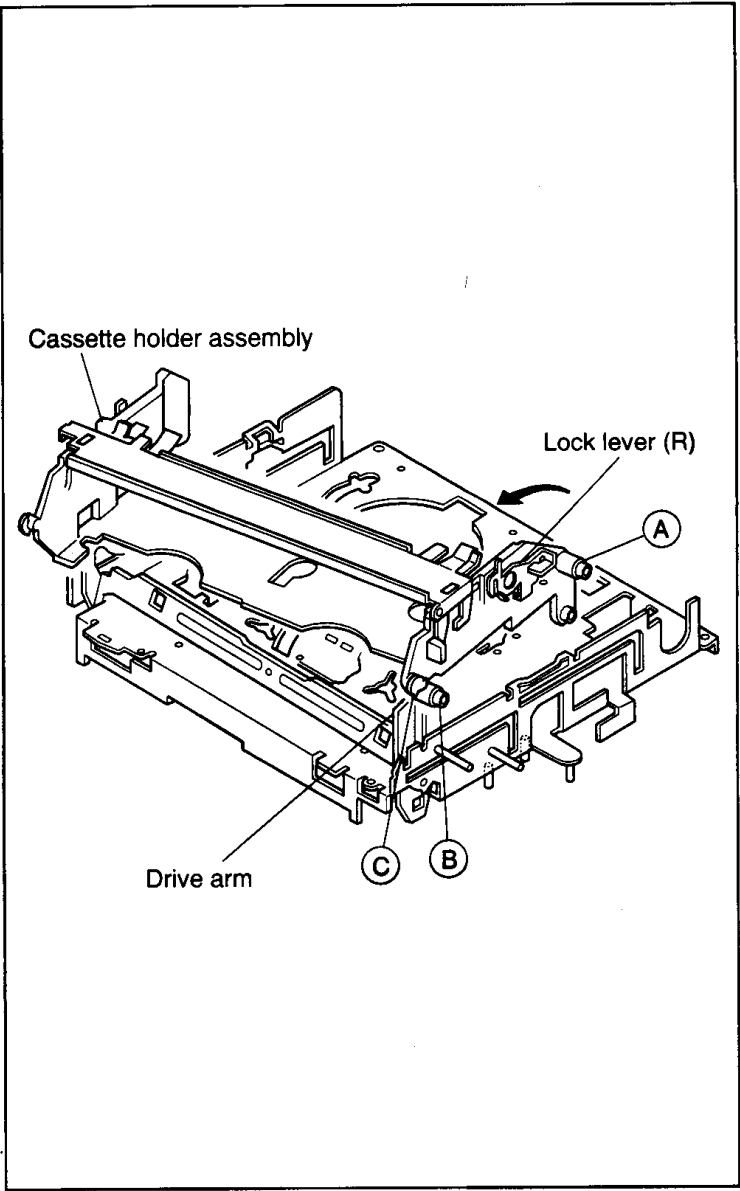


Fig. 2-2-8

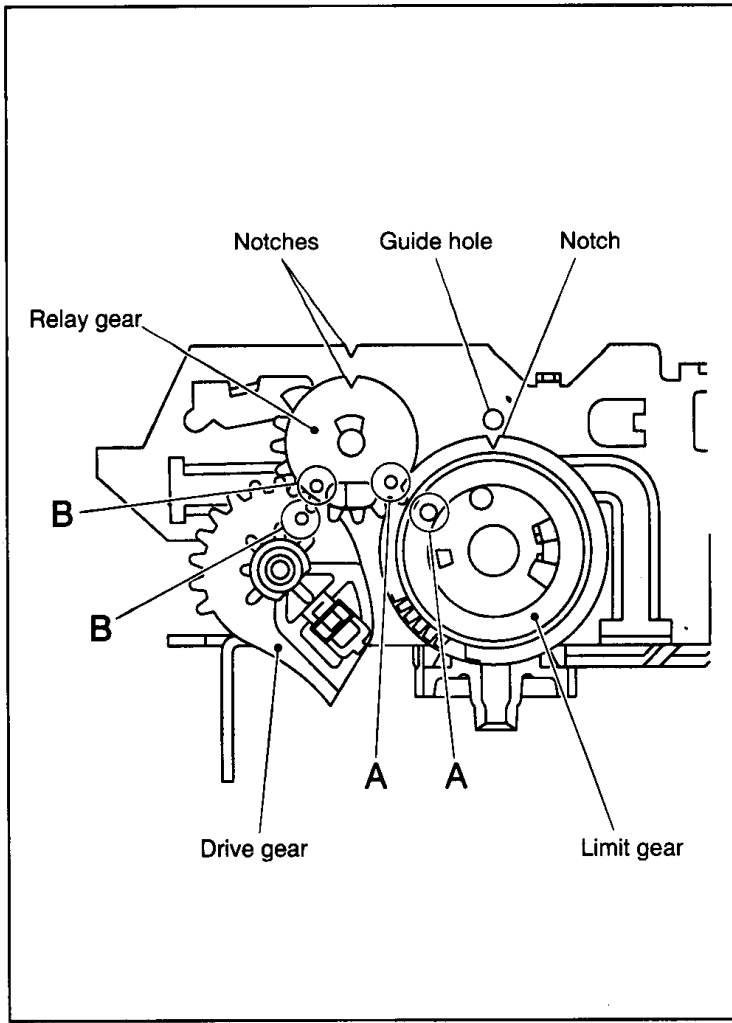


Fig. 2-2-10

### 2.2.4 Pinch Roller Arm Assembly

#### 1. How to remove

- (1) Remove the spring from the hook of the press lever assembly.
- (2) Remove the slit washer and remove the pinch roller seat 2. (See Fig.2-2-11.)
- (3) Remove the pinch roller arm assembly by pulling it up.

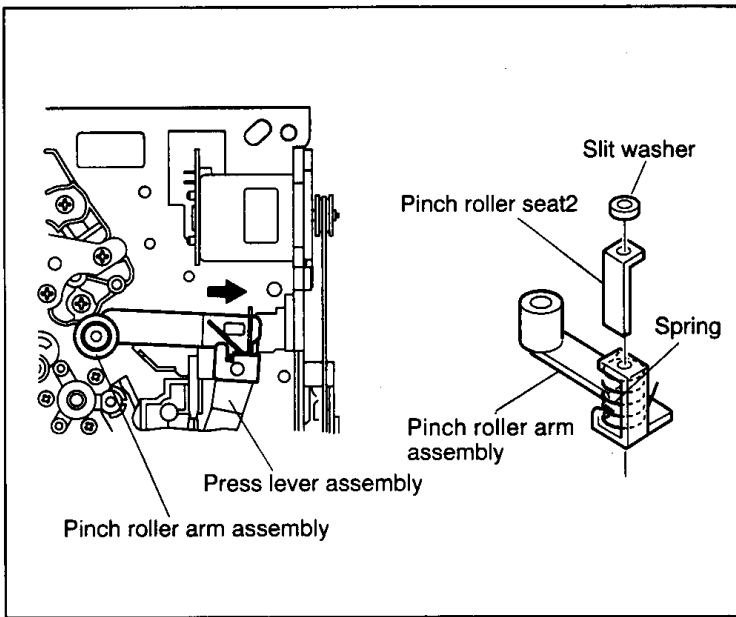


Fig. 2-2-11

### 2.2.5 Guide Arm Assembly and Press Lever Assembly

#### 1. How to remove

- (1) Remove the spring and expand the lug of the lid guide in the arrow-indicated direction. Then remove the guide arm assembly by pulling it up.
- (2) Remove the press lever assembly by pulling it up. (See Fig.2-2-12.)

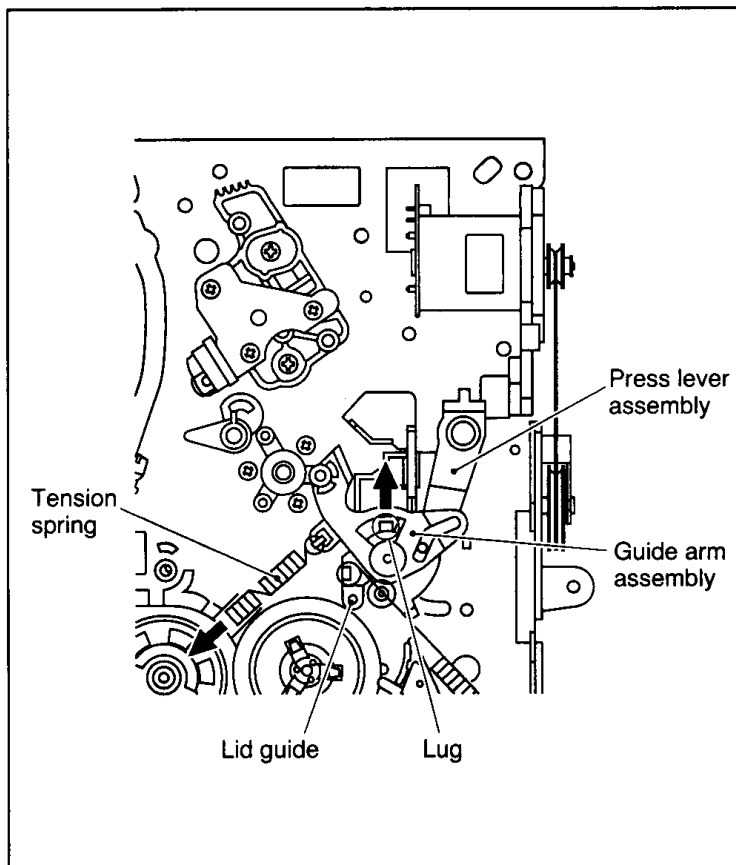


Fig. 2-2-12

### 2.2.6 Audio Control Head

#### 1. How to remove

- (1) Remove the two screws (A) and remove the audio control head together with the head base.

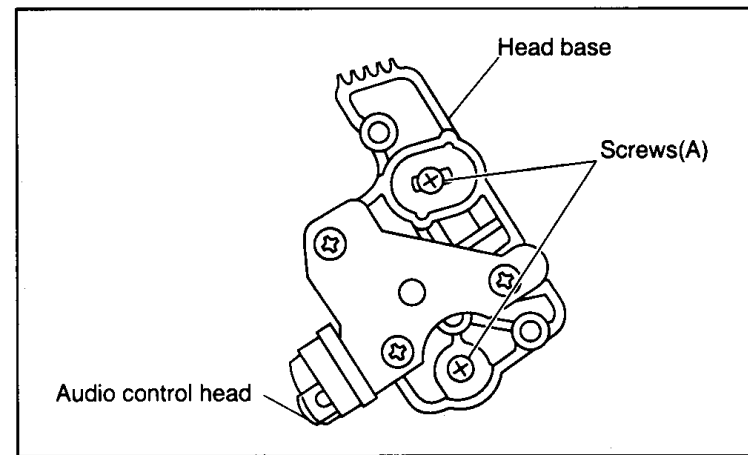


Fig. 2-2-13

- (2) When replacing only the audio control head, remove the three screws (B) while controlling the compression spring.

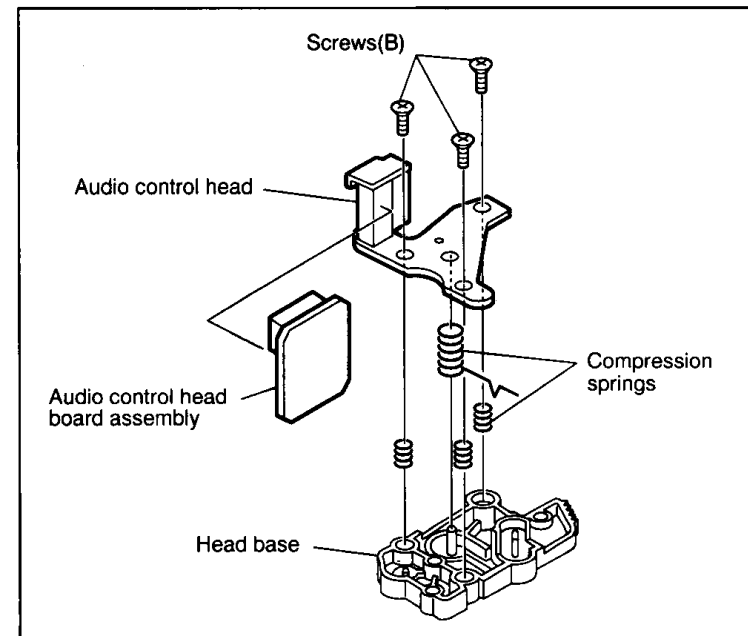


Fig. 2-2-14

#### 2. How to install

- (1) To make the post-installation adjustment easier, set the temporary level as indicated in Fig.2-2-15. Also make sure that the screw center is brought into alignment with the center position of the slot.

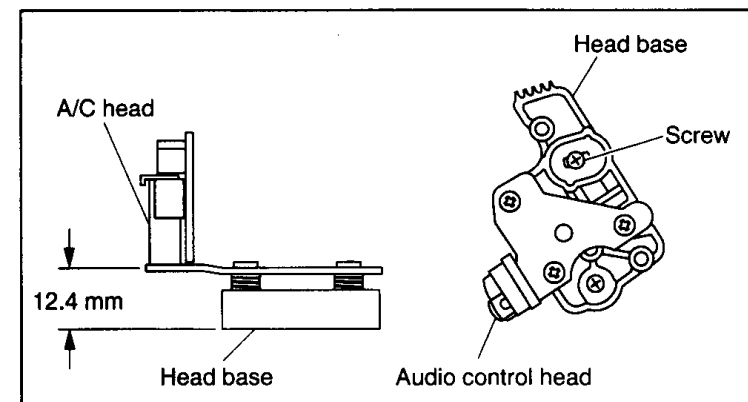


Fig. 2-2-15

## 2.2.7 Loading Motor

### 1. How to remove

- (1) Remove the belt wound around the worm gear.
- (2) Open the two lugs of the motor guide and remove the loading motor, loading motor board assembly and motor guide altogether by pulling them up.
- (3) When replacing the loading motor board assembly, take care with the orientation of the loading motor. (Install so that the loading motor label faces upward.)
- (4) When the motor pulley has been replaced, choose the fitting dimension as indicated in Fig.2-2-16.

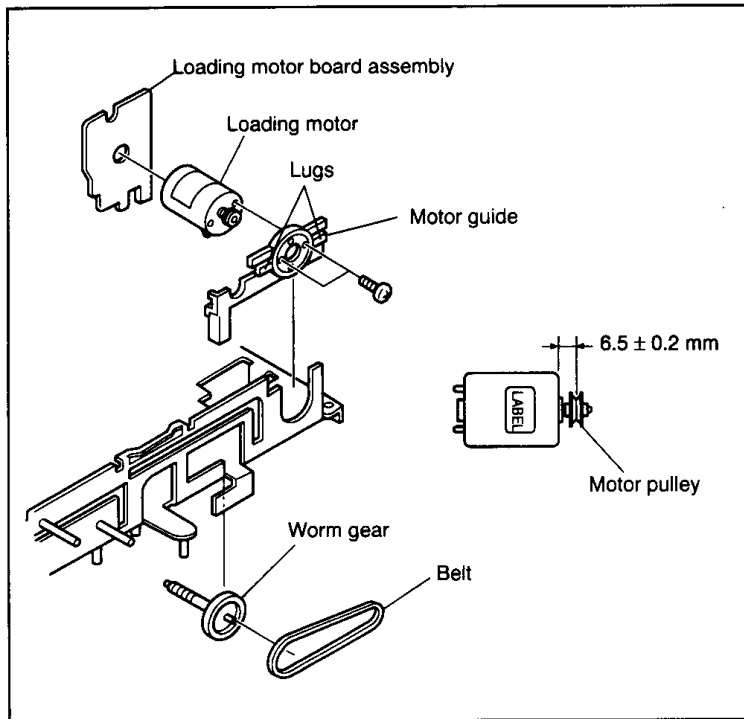


Fig. 2-2-16

## 2.2.8 Capstan Motor

### 1. How to remove

- (1) Remove the belt (capstan) on the mechanism assembly back side.
- (2) Remove the three screws (A) and remove the capstan motor.

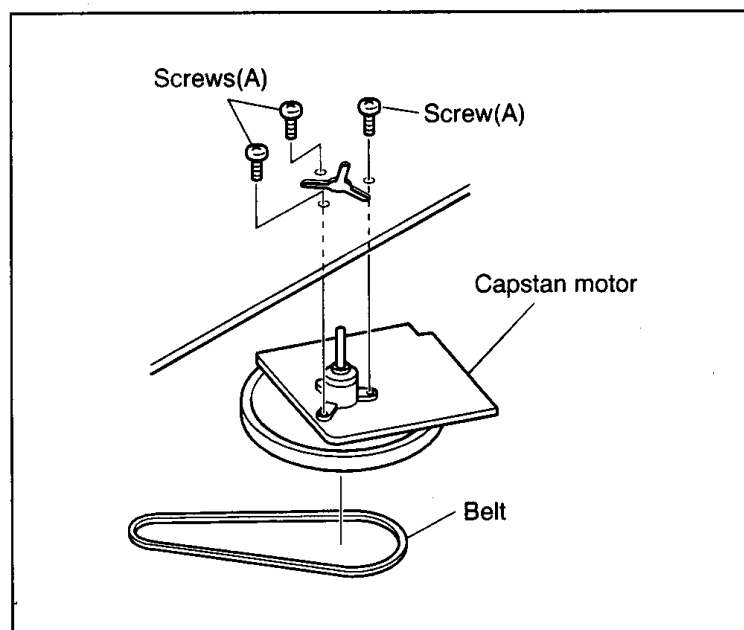


Fig. 2-2-17

### 2. How to install (Centering the mounting position)

When the capstan motor has once been removed and then reinstalled out of the initial correct position in the rotational direction, the capstan motor current may be unstable during operation in high or low temperatures. This may result in greater Wow & Flutter and occasionally in power breakdown because of current over - load. Install the capstan motor while following the procedure given below.

(The capstan motor is centrally located when the unit is shipped from the factory.)

- (1) Provisionally tighten the three screws (A) securing the capstan motor.
- (2) Install the mechanism assembly to which the capstan motor is provisionally fastened on the bottom chassis which incorporates the Main board assembly. (No need to tighten the screws for mounting the mechanism.) Make sure that all the connectors for the mechanism assembly and the Main board assembly are correctly installed as indicated in Fig. 2-2-18.

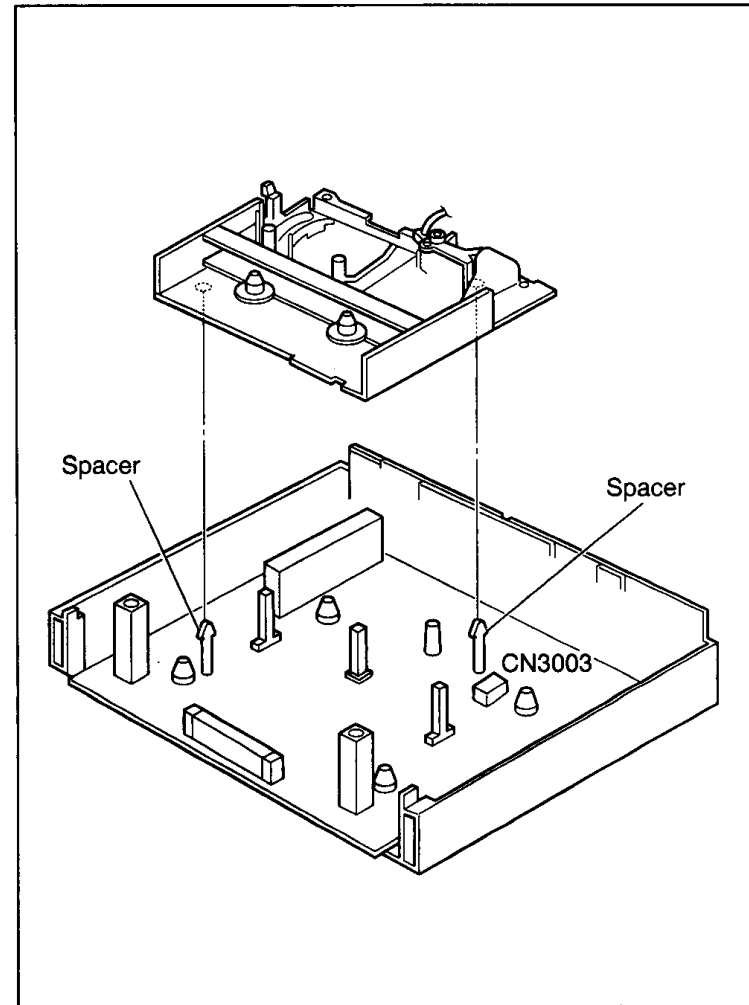


Fig. 2-2-18

- (3) Making sure that the connector CN3003 of the capstan motor is correctly mounted, and securely tighten the three screws (A).

**Note:** When the capstan motor has been replaced with a new one, perform recording in the EP mode for at least 2 minutes at normal temperatures immediately before starting the FF/REW or SEARCH operations (Aging).

## 2.2.9 Pole Base Assembly (supply or take-up side)

### 1. How to remove

- (1) Remove the UV catcher 2 on the removal side by loosening the screw (A).
- (2) Remove the pole base assembly on the supply side from the mechanism assembly by loosening the screw (B) on the mechanism assembly back side and sliding the pole base assembly toward the UV catcher 2.
- (3) As for the pole base assembly on the take-up side, turn the pulley of the loading motor to lower the cassette holder because the screw (B) is hidden under the control plate. (See the "Procedures for Lowering the Cassette holder assembly" of 1.3 DISASSEMBLY/ASSEMBLY METHOD.) Further turn the motor pulley to move the cassette holder until the screw (B) is no longer under the control plate (in the half-loading position). Then remove it as done for the supply side by removing the screw (B).

**NOTE:** After reinstalling the Pole base assembly and the UV catcher2, be sure to perform compatibility adjustment.

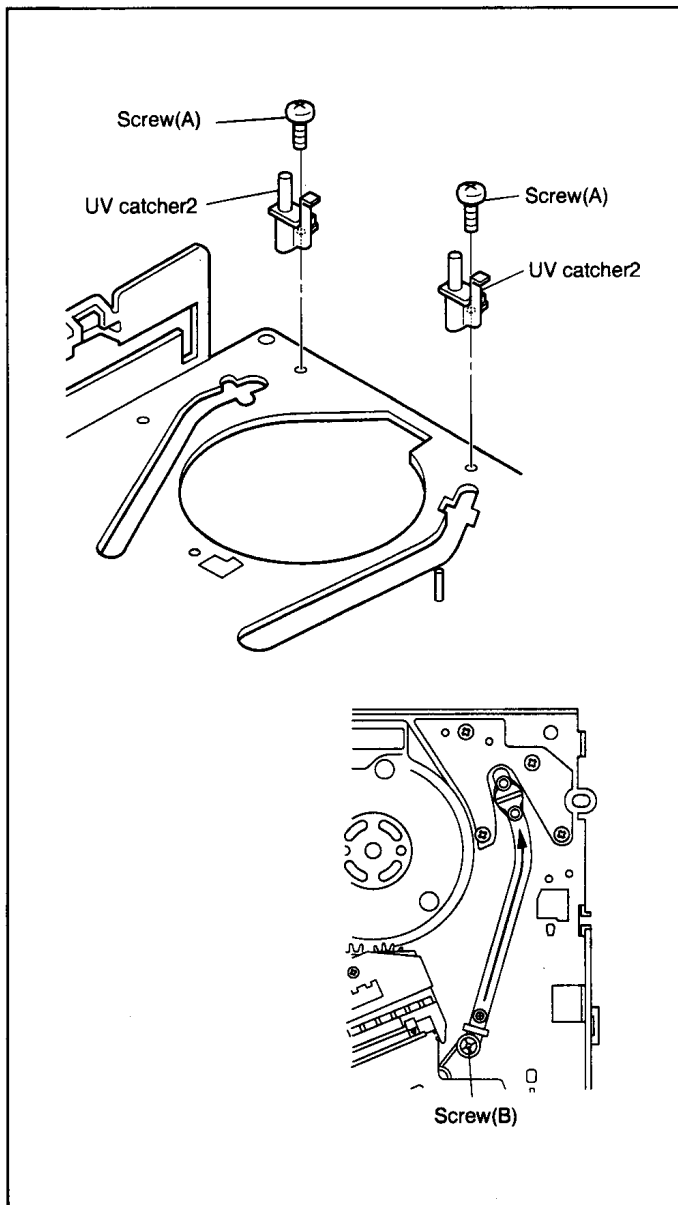


Fig. 2-2-19

## 2.2.10 Rotary Encoder

### 1. How to remove

- (1) Remove the screw (A) and remove the rotary encoder by pulling it up. (See Fig. 2-2-20.)

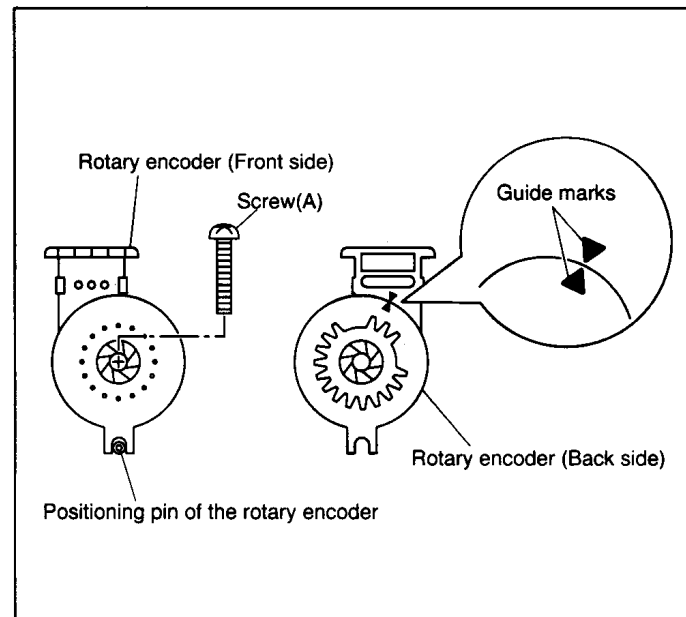


Fig. 2-2-20

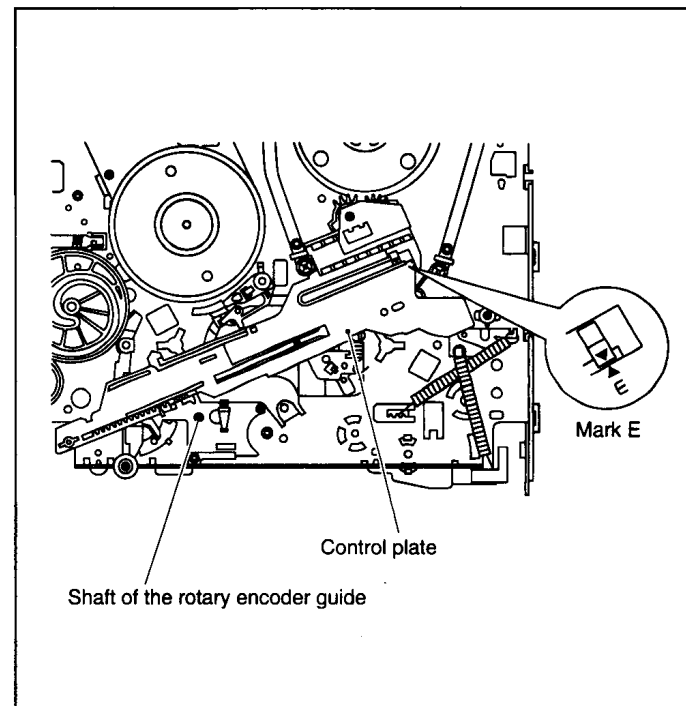


Fig. 2-2-21

### 2. How to install (Phase matching)

- (1) Make sure that the mark E of the control plate is in alignment with the mark ▼ of the loading arm gear shaft and bring the guide marks on the rotary encoder into alignment as indicated in Fig.2-2-20. (See Fig. 2-2-20 and Fig. 2-2-21.)
- (2) Turn over the rotary encoder with its guide marks kept in alignment and install it by fitting on the shaft of the rotary encoder guide and the positioning pin.
- (3) Tighten the screw (A) to complete the installation.

### 2.2.11 Clutch Unit

- (1) Remove the belt wound around the capstan motor and the clutch unit.
- (2) Remove the slit washer and remove the clutch unit.

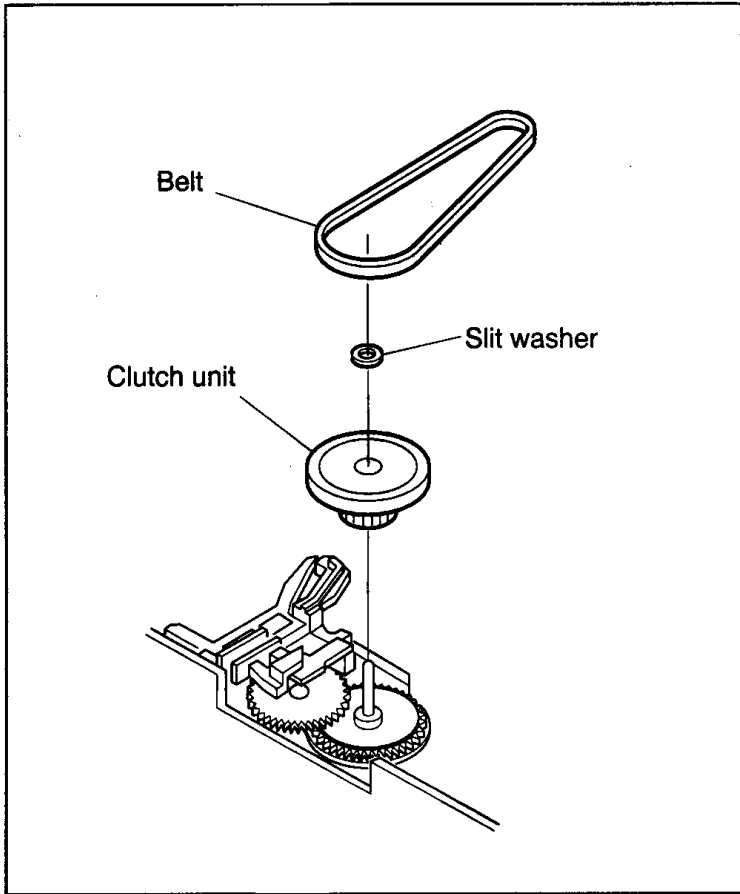


Fig. 2-2-22

### 1. How to remove

- (1) Release the two lugs of the rotary encoder guide in the arrow-indicated direction and remove the change lever assembly.
- (2) Remove the slit washer retaining the direct gear and remove the latter.  
Take care so as not to lose the washer and spring. (See Fig.2-2-23.)

### 2. How to install

- (1) Install the clutch gear1, spring (A), spring (C), direct gear, spacer and others to the individual shafts of the main deck, and finally the slit washer. (See Fig.2-2-23.)
- (2) Let the spring (B) drops into the rotary encoder guide hole and install the change lever assembly. (Take care not to mistake a direction of the spring.) The point is to slightly lift the clutch gear1 and catch it from the both sides with the assembly. (See Fig.2-2-24.)

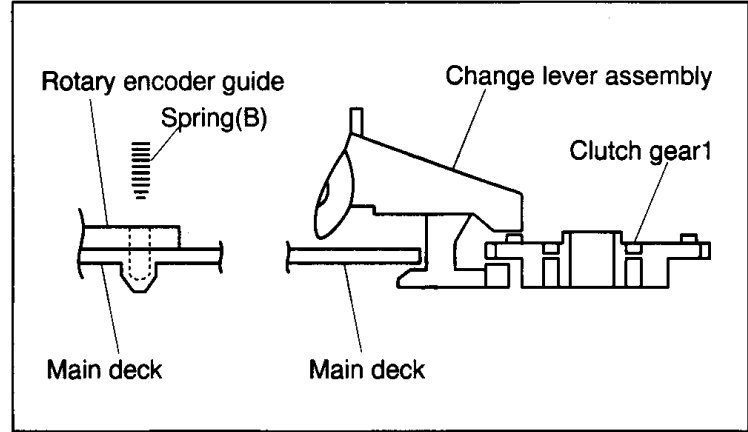


Fig. 2-2-24

### 2.2.12 Change Lever Assembly, Direct Gear and Clutch Gear1

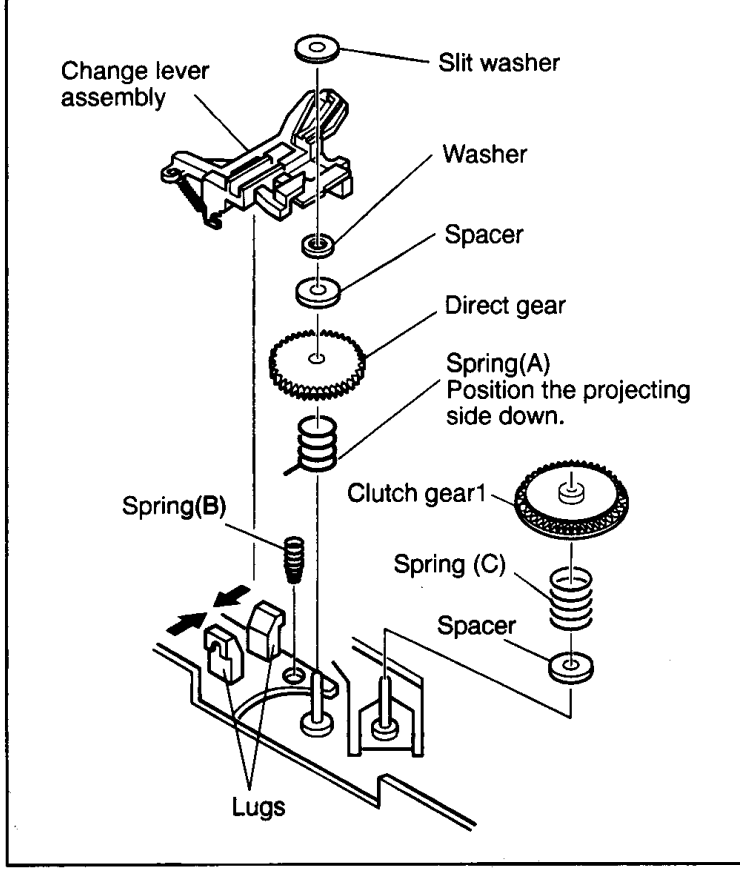


Fig. 2-2-23

### 2.2.13 Link Lever

#### 1. How to remove

- (1) Remove the two slit washers.
- (2) Remove the link lever by lifting it from the shaft retained by the slit washers. Then swing the link lever counterclockwise and remove it from the locking section of the control plate.

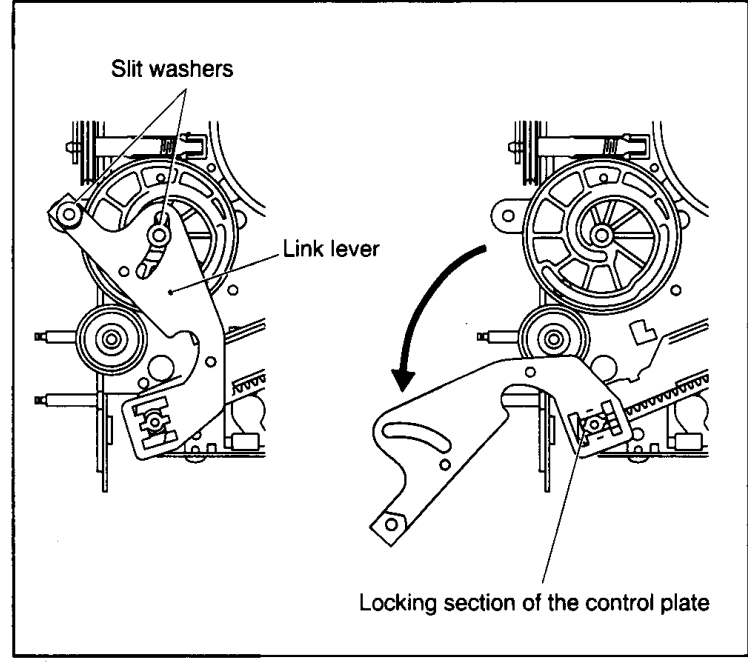


Fig. 2-2-25



## 2. How to install (Phase matching)

- (1) Slide the control plate so that its mark E is aligned with the mark ▼ on the loading arm gear shaft. (See Fig.2-2-26.)
- (2) Rotate the worm gear until the guide hole of the control cam is aligned exactly with the guide hole of the main deck. (See Fig.2-2-27.)
- (3) Insert the link lever into the locking section of the control plate. (See Fig.2-2-25.)
- (4) Rotate the link lever clockwise so that it is installed on the shafts in the center and on the left of the control cam.
- (5) Fasten the slit washers at these two points.

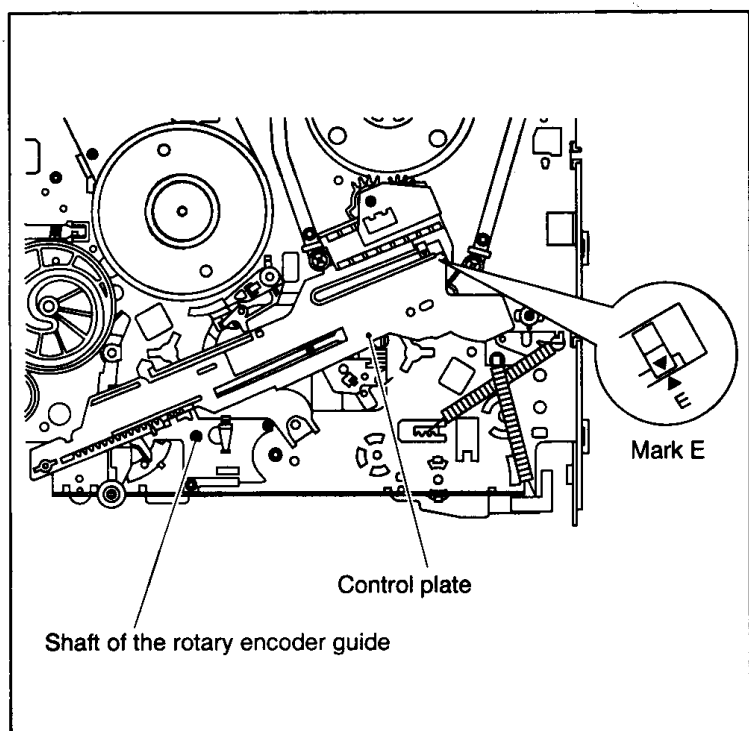


Fig. 2-2-26

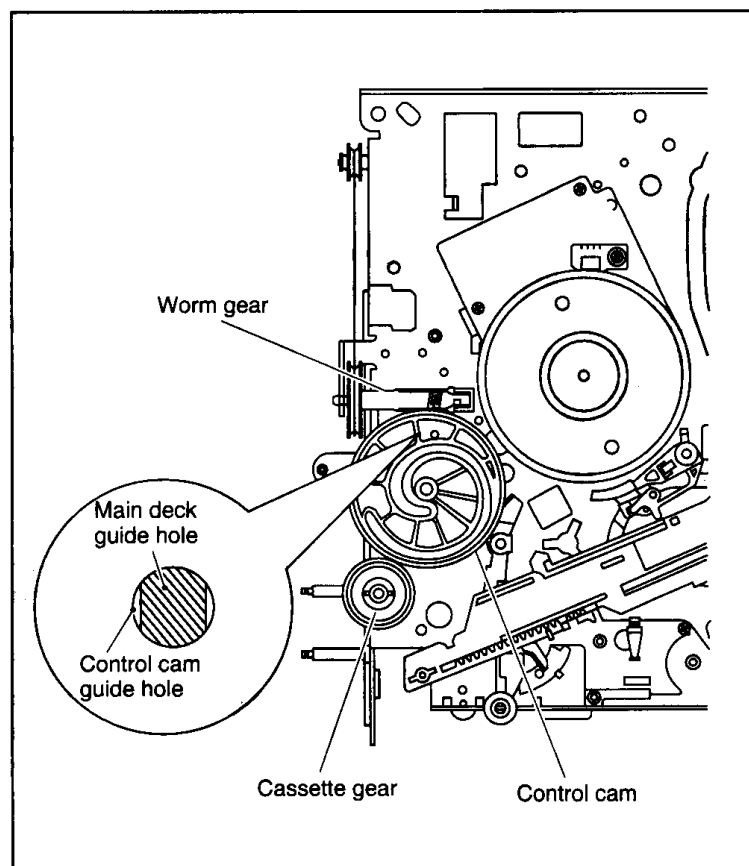


Fig. 2-2-27

## 2.2.14 Cassette Gear, Control Cam and Worm Gear

### 1. How to remove

- (1) Remove the control cam by lifting it.
- (2) Open the two lugs of the cassette gear outward and pull the latter off.
- (3) Remove the belt wound around the worm gear and the loading motor.
- (4) Open the lug of the lid guide outward and remove the worm gear.

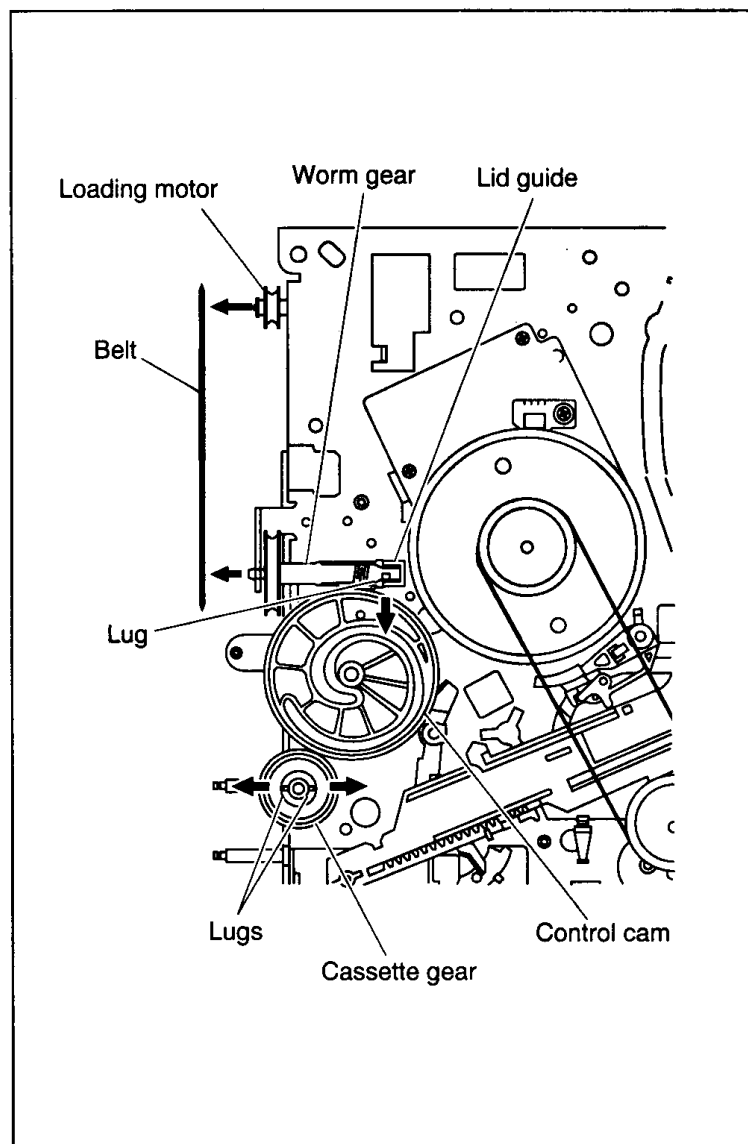


Fig. 2-2-28

## 2.2.15 Control Plate

### 1. How to remove

- (1) Remove the screw (A) retaining the control bracket 1 and remove the latter.
- (2) Slide the control plate as indicated by the arrow and remove the control plate. (See Fig.2-2-29.)

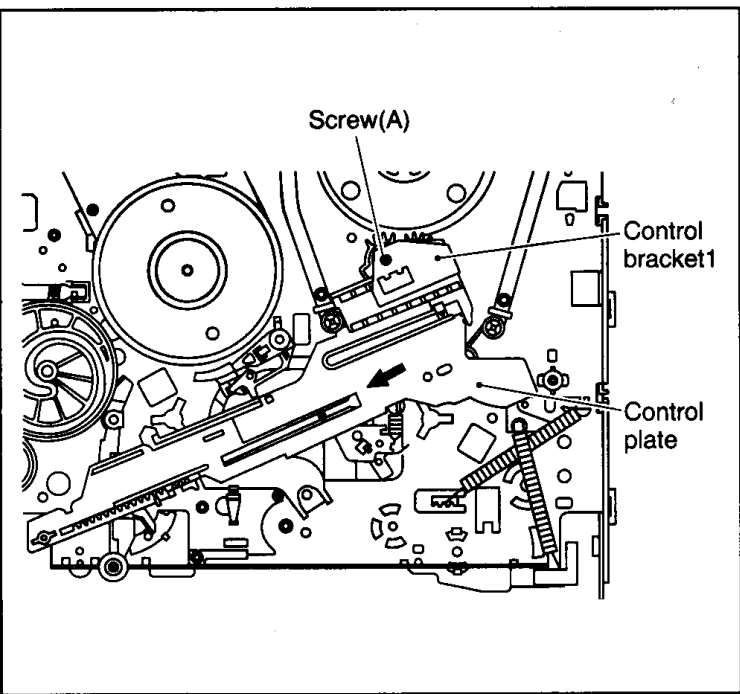


Fig. 2-2-29

## 2. How to install (Phase matching)

- (1) Adjust the position of the idler arm assembly pin as indicated in Fig.2-2-30 (to the left of centre of the R section).
- (2) Bring the guide hole of the take-up lever into alignment with the hole at the control plate guide and fix the position by inserting a 1.5 mm hexagonal wrench.
- (3) Install the control plate so that the section A of the loading arm gear shaft fits into the hole (A) of the control plate, the section B of the control plate guide into the hole (B), and the control plate comes under the section C of the rotary encoder guide and the section D of the loading arm gear shaft while press-fit the pole base assembly (supply side) as indicated by the arrow. It is important that the tension arm assembly shaft is positioned closer toward you than the control plate. (See Fig.2-2-31.)
- (4) Make sure that the mark E of the control plate is in alignment with the mark ▼ of the loading arm gear shaft. (See Fig.2-2-31.)
- (5) Pull off the hexagonal wrench for positioning.

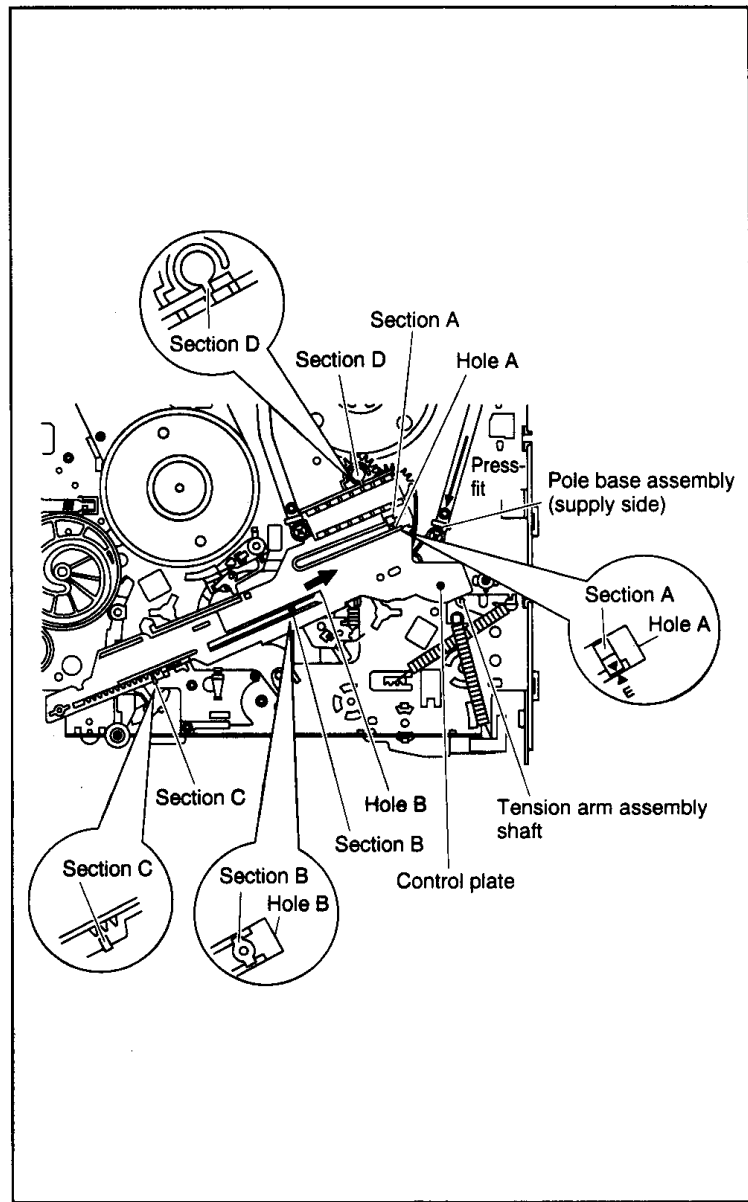


Fig. 2-2-31

## 2.2.16 Loading Arm Gear (supply or take-up side) and Loading Arm Gear Shaft

### 1. How to remove

- (1) Remove the loading arm gear (supply side) by loosening the screw (A). (See Fig. 2-2-32.)
- (2) Remove the screw (B) and remove the torsion arm from the pole base assembly (take-up side). (See Fig.2-2-32.)
- (3) Turn the loading arm gear (take-up side) clockwise so that the notch of the loading arm gear (take-up side) is in alignment with the projection of the loading arm gear shaft and lift it. Likewise, turn the loading arm counterclockwise so that the notch is in alignment with the projection and remove the loading arm gear (take-up side). (See Fig.2-2-32 and Fig. 2-2-33.)
- (4) When removing the loading arm gear shaft, be sure of first removing the screw retaining the drum assembly (on the back side of the loading arm gear shaft). Then remove the screw (C) and remove the loading arm gear shaft by sliding it.

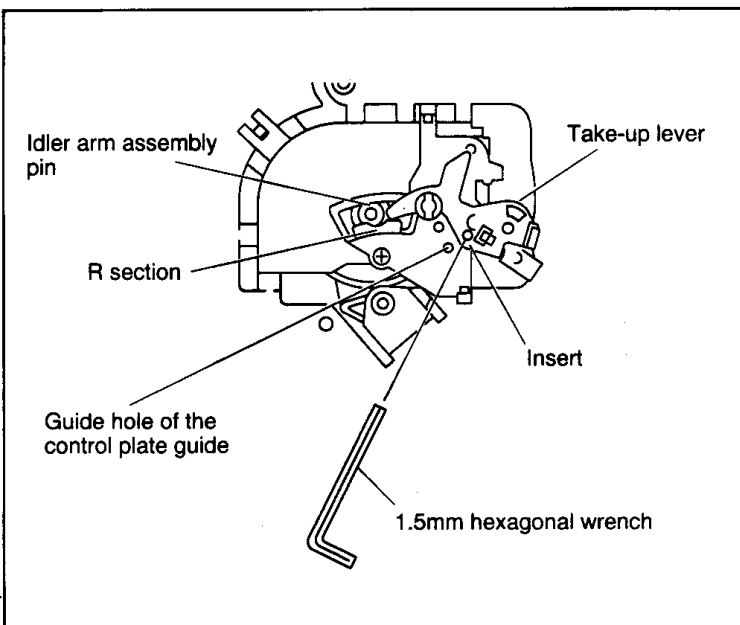


Fig. 2-2-30

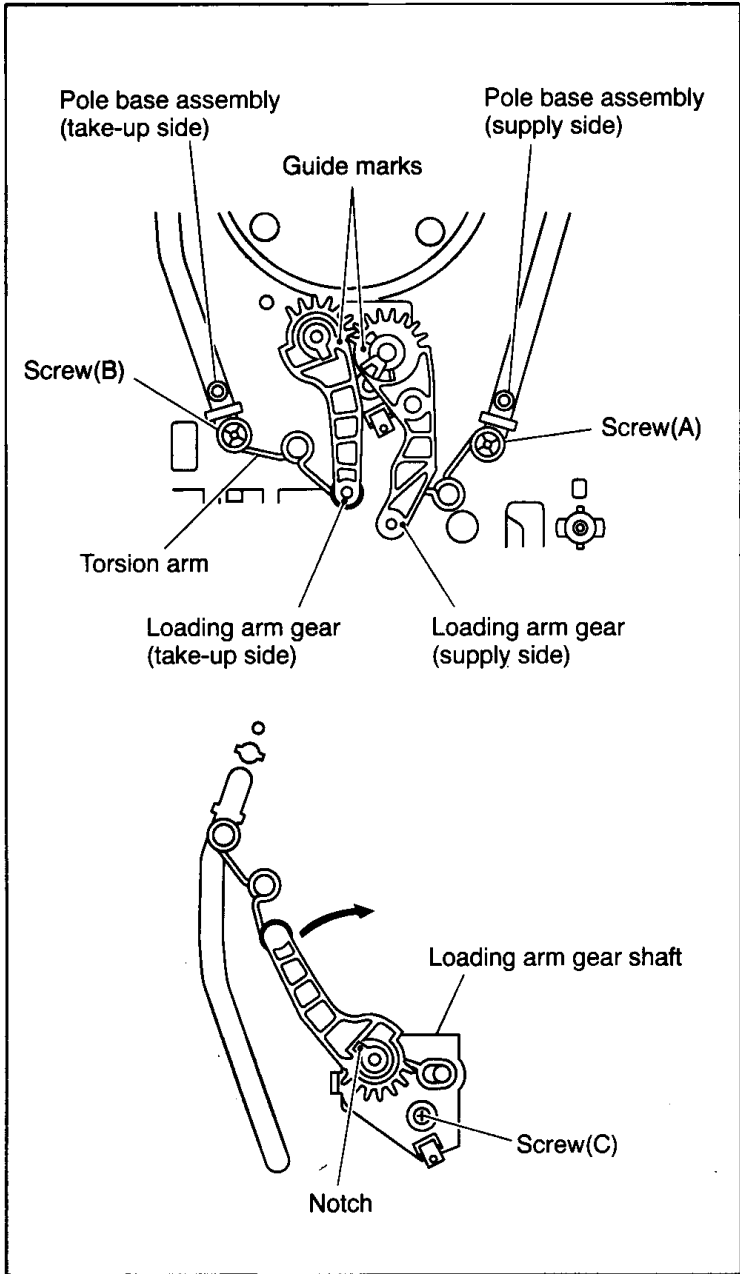


Fig. 2-2-32

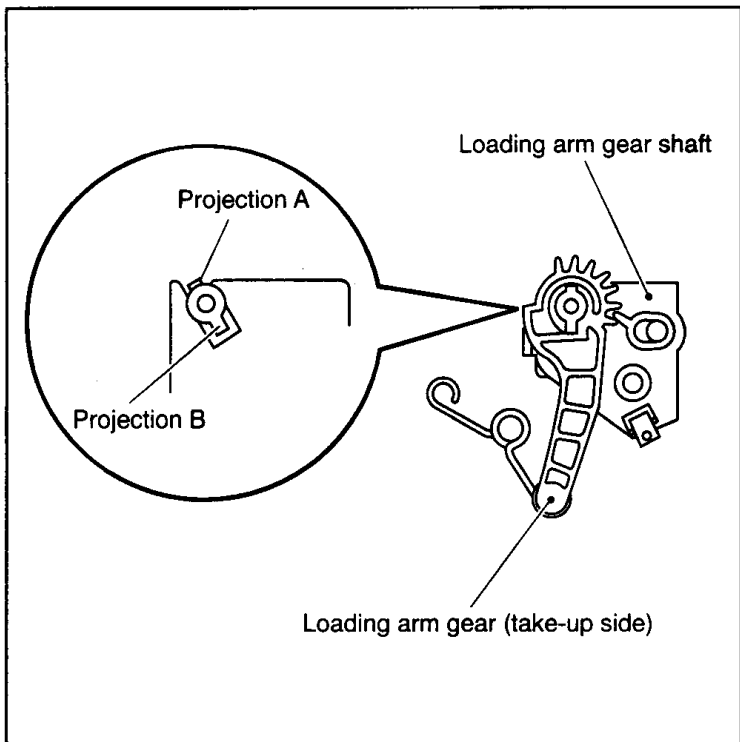


Fig. 2-2-33

**2. How to install**

- (1) Align the notch of the loading arm gear (take-up side) to the projection B of the loading arm gear shaft and slip it over. Then rotate it clockwise for alignment with the projection A and slip it down to the bottom. (See Fig.2-2-33.)
- (2) Then turn the loading arm gear (take-up side) counterclockwise. Hang the torsion arm on the pole base assembly (take-up side) and tighten the screw (B).
- (3) Install the loading arm gear (supply side) so that the guide mark of the loading arm gear (take-up side) is in alignment with the guide mark of the loading arm gear (supply side). Then hang the torsion arm on the pole base assembly (supply side) and tighten the screw (A). (See Fig.2-2-32.)

**2.2.17 Take-up Lever, Take-up Head and Control Plate Guide**

- (1) Remove the spring of the take-up lever from the main deck.
- (2) Remove the lug (A) of the take-up lever from the main deck and pull out the take-up lever and the take-up head together.
- (3) Remove the screw (A).
- (4) Align the idler arm assembly pin in the center of the R section of the control plate guide, remove the control plate guide lugs (B) and (C) from the main deck, and remove the control plate guide.

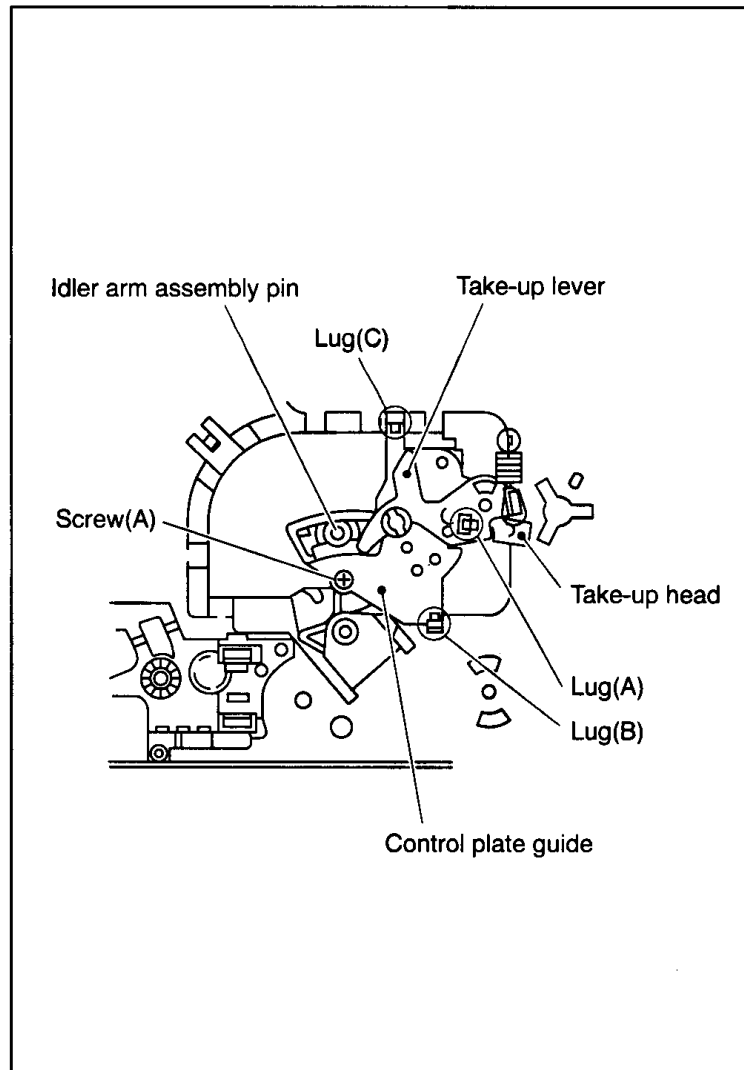


Fig. 2-2-34

### 2.2.18 Capstan Brake Assembly

#### 1. How to remove

- (1) Move the lug (A) of the capstan brake assembly in the arrow-indicated direction so that it comes into alignment with the notch of the main deck. (See Fig. 2-2-35.)
- (2) Remove the lug (B) of the capstan brake assembly from the main deck and remove the capstan brake assembly.

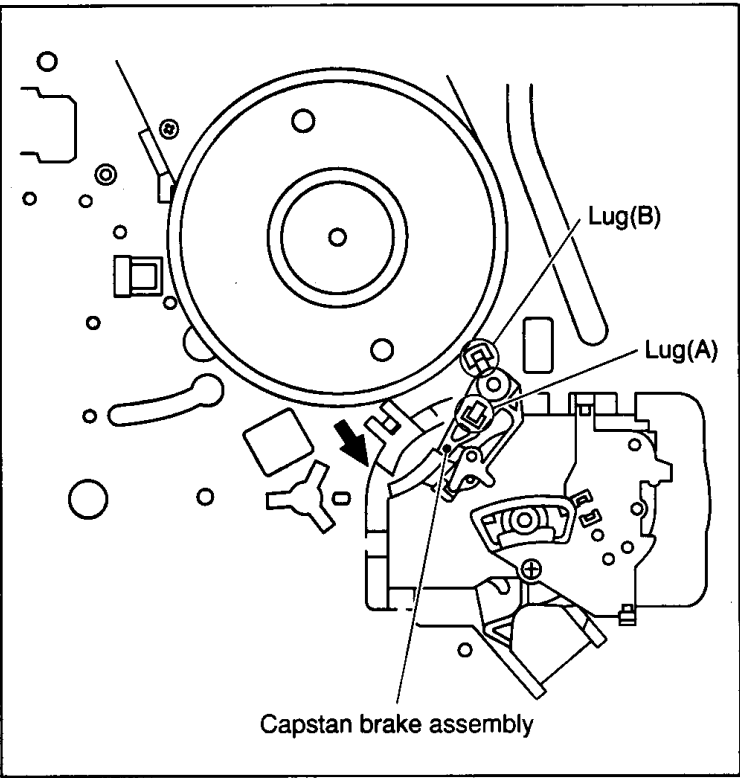


Fig. 2-2-35

### 2.2.19 Sub Brake Assembly (take-up side)

#### 1. How to remove

- (1) Remove the spring attached to the lid guide and sub brake assembly (take-up side).
- (2) Bring the lug (A) of the sub brake assembly (take-up side) into alignment with the notch of the main deck.
- (3) Remove the lugs (B) and (C) of the sub brake assembly (take-up side) from the main deck and remove the sub brake assembly (take-up side).

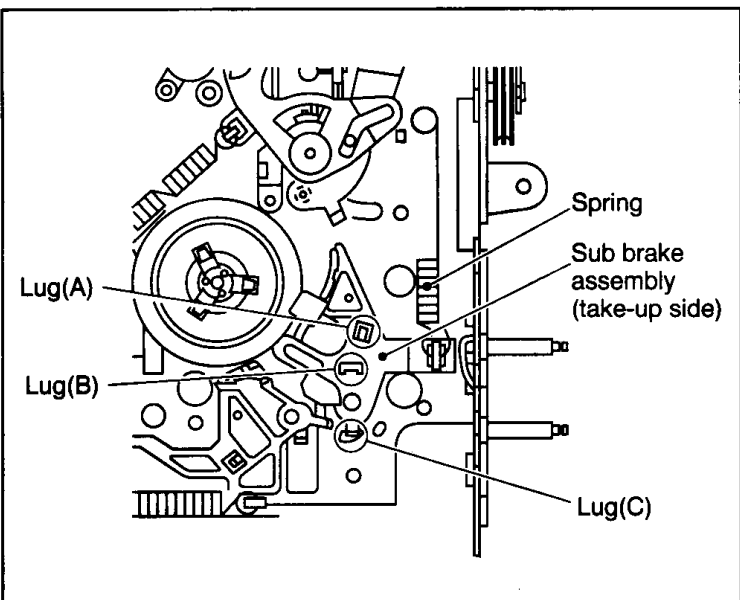


Fig. 2-2-36

### 2.2.20 Main Brake Assembly (take-up side), Reel Disk (take-up side) and Main Brake Assembly (supply side)

#### 1. How to remove

- (1) Move the main brake assembly (take-up side) in the arrow-indicated direction and remove the reel disk (take-up side).
- (2) Remove the spring attached to the main brake assembly.
- (3) Remove the lug (A) of the main brake assembly (take-up side) and pull out the lug (B) after bringing it into alignment with the main deck notch.
- (4) Remove the lugs (C), (D) and (E) of the main brake assembly (supply side) from the main deck and pull them off. (See Fig.2-2-37.)

**Note:** If the main brake assembly is difficult to remove, press it and hold the adjustment pin from the back side of the main deck when attempting to remove it. After the adjustment pin has been removed or the main brake assembly or the reel disk on the supply or take-up side have been replaced, it is required to adjust the main brake assembly torque. See page 2-23 for the detailed adjustment procedures.

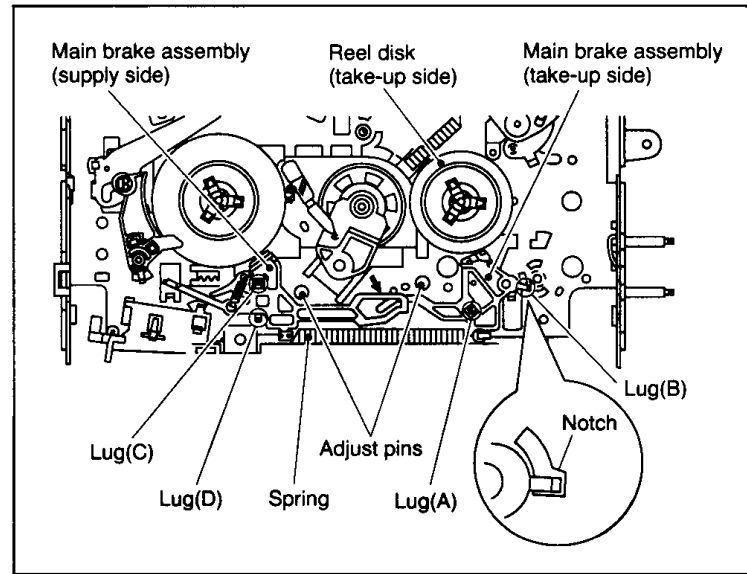


Fig. 2-2-37

- (5) When installing the main brake assembly (take-up side), slide the brake lever in the direction as indicated by the arrow to prevent it from hitting the projection of the main brake assembly (take-up side). (See Fig.2-2-38.)

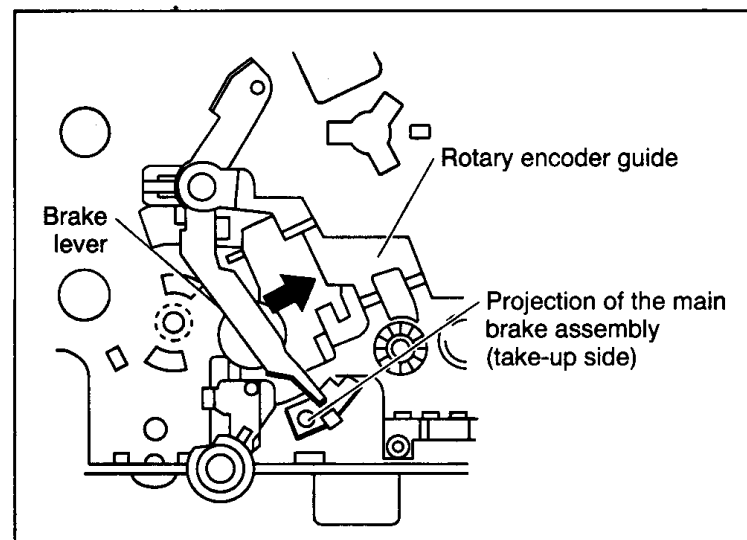


Fig. 2-2-38

## 2.2.21 Tension Brake Assembly, Reel Disk (supply side) and Tension Arm Assembly

### 1. How to remove

- (1) Remove the three lugs of the tension brake assembly from the main deck and pull them off.
- (2) Remove the reel disk (supply side) by loosening in the arrow-indicated direction the main brake assembly (supply side).
- (3) Remove the tension spring on the back of the main deck. Then release the lug of the tension arm bearing in the arrow-indicated direction and draw out the tension arm assembly. (See Fig. 2-2-39.)

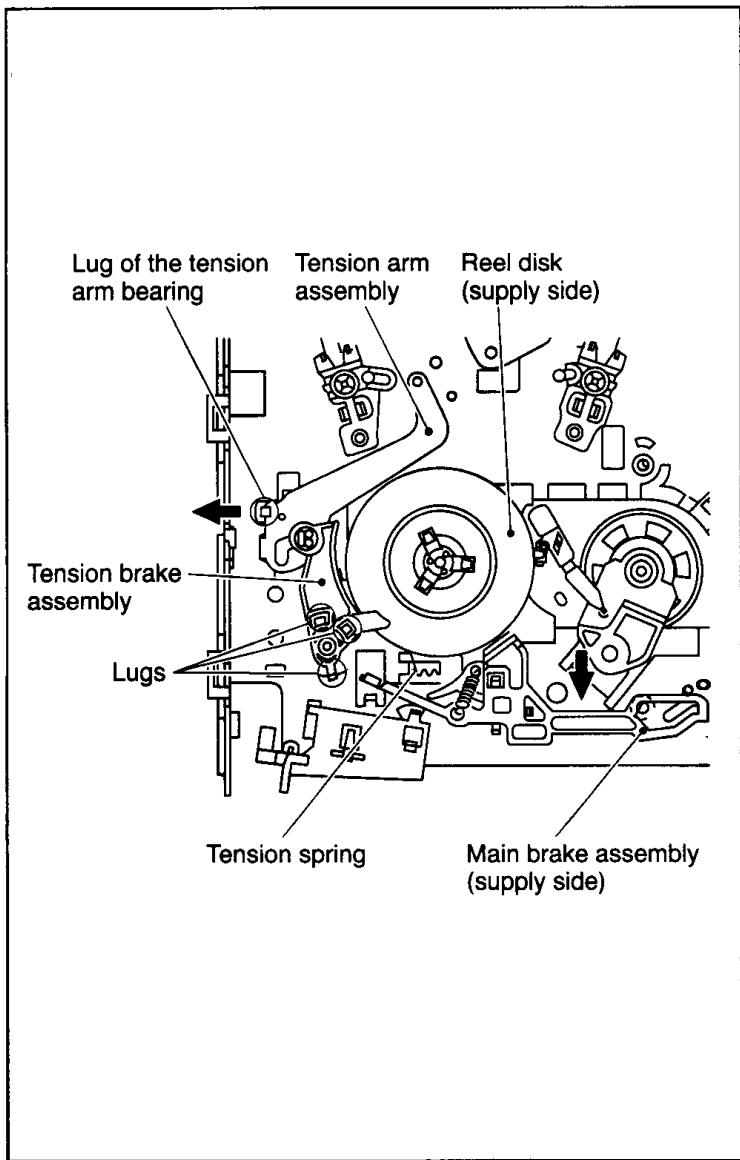


Fig. 2-2-39

## 2.2.22 Idler Lever, Idler Arm Assembly

### 1. How to remove

- (1) Remove the lug of the idler lever from the main deck and remove the hook fitted in the idler arm assembly hole by lifting it.
- (2) Remove the slit washer and pull out the idler arm assembly.

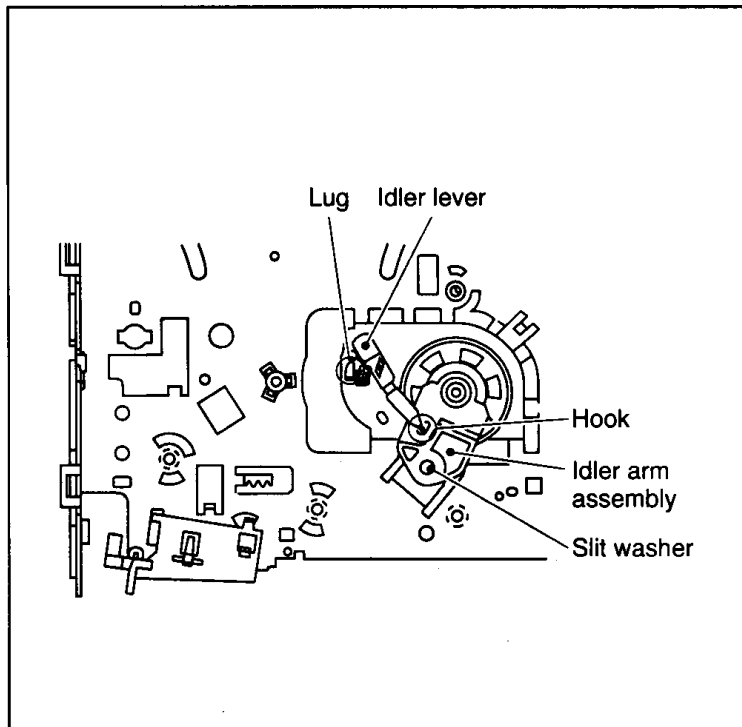


Fig. 2-2-40

## 2.2.23 Stator Assembly

- (1) Remove the flat cable.
- (2) Remove the two screws (A).
- (3) Remove the stator assembly by lifting in the arrow-indicated direction. (Take care that the brush spring does not jump out.)
- (4) After installation, be sure to perform the PB switching point adjustment according to the electrical adjustment procedure.

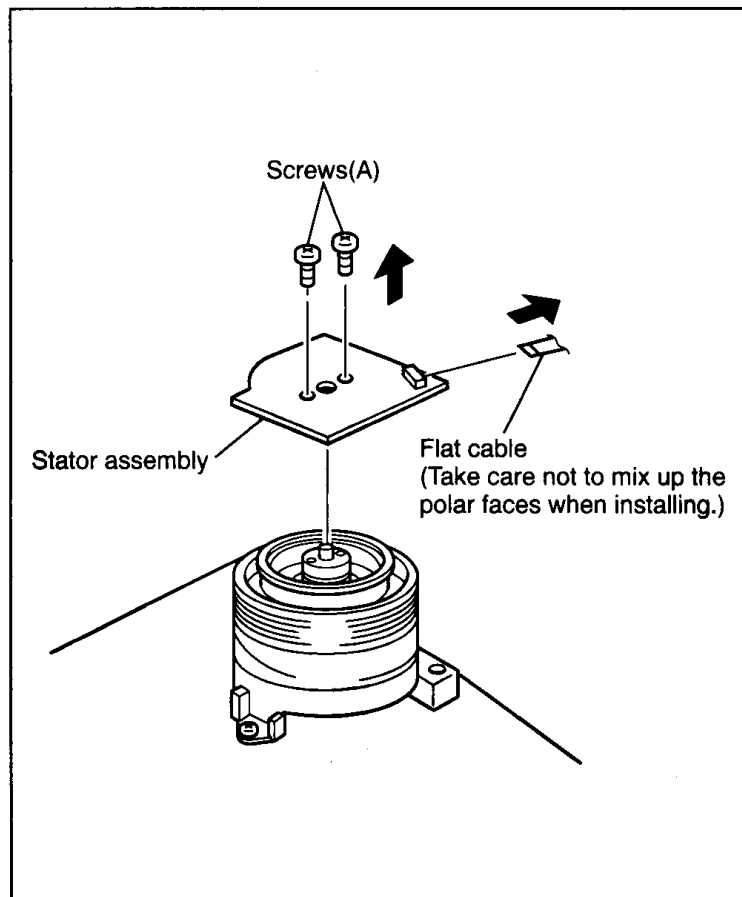


Fig. 2-2-41

## 2.3 COMPATIBILITY ADJUSTMENT

- (3) Install the cap to the upper drum assembly.
- (4) Position the collar assembly as indicated in Fig.2-2-46 while controlling its up-down movement.

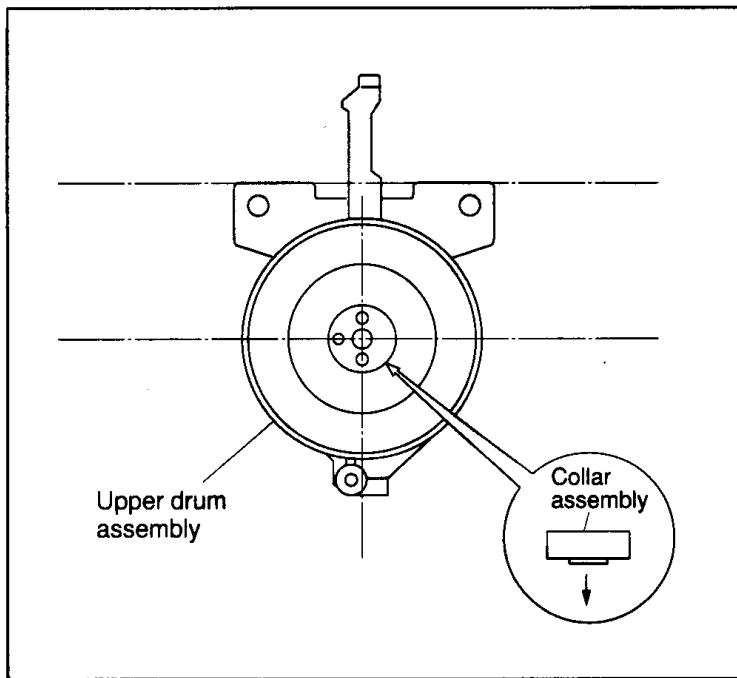


Fig. 2-2-46

- (5) Secure the collar assembly in position with a hexagonal wrench while pressing its top with the fingers.

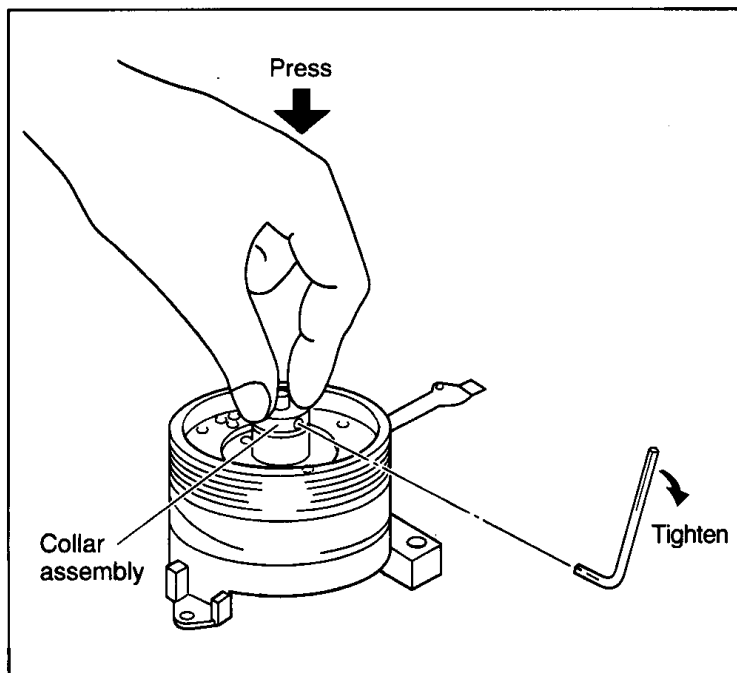


Fig. 2-2-47

- (6) After installation, gently turn the upper drum assembly with your hand to make sure that it turns normally. Then install the brush and the spring.
- (7) Install the rotor assembly and stator assembly according to Fig 2-2-41 and 2-2-42.
- (8) When installation is complete, clean the upper drum assembly and lower drum assembly and carry out the following adjustments.
  - PB switching point adjustment
  - Slow tracking adjustment
  - Compatibility adjustment (Be sure to check for compatibility for the LP mode.)

**Notes:** • Although compatibility adjustment is very important, it is not necessary to perform this as part of the normal servicing work. It will be required when you have replaced the audio control head, drum assembly or any part of the tape transport system.

- To avoid any damage to the alignment tape while performing the compatibility adjustment, get a separate cassette tape (for recording and play back) ready to be used for checking the initial tape running behavior.

### 2.3.1 Checking/Adjustment of FM Waveform Linearity

- (1) Connect the oscilloscope to TP106(V.PB FM) of the main board assembly and to TP111(D.FF) of the main board assembly for external sync connection.
- (2) Playing the alignment tape (SP), observe the FM waveform.
- (3) Press the channel buttons (▲, ▼) simultaneously during playback to enter the manual tracking mode. (This also brings tracking to the centre.)
- (4) Make sure that there is no significant level drop of the FM waveform caused by the tracking operation, with its generally parallel and linear variation ensured. Perform the following adjustments when required. (See Fig.2-3-1.)
- (5) Reduce the FM waveform while pressing the channel buttons (▲, ▼) during playback. If a drop in level is found on the left side, turn the guide roller of the pole base assembly (supply side) with the roller driver to make the FM waveform linear. If a drop in level is on the right side, likewise turn the guide roller of the pole base assembly (take-up side) with the guide roller to make it linear. (See Fig.2-3-3.)
- (6) Then play tape (EP) and make sure that the FM waveform varies in parallel and linearly with the tracking operation. When required, perform fine-adjustment of the guide roller of the pole base assembly (supply or take-up side).
- (7) Unload the cassette tape once, play the alignment tape (EP) again and confirm the FM waveform.

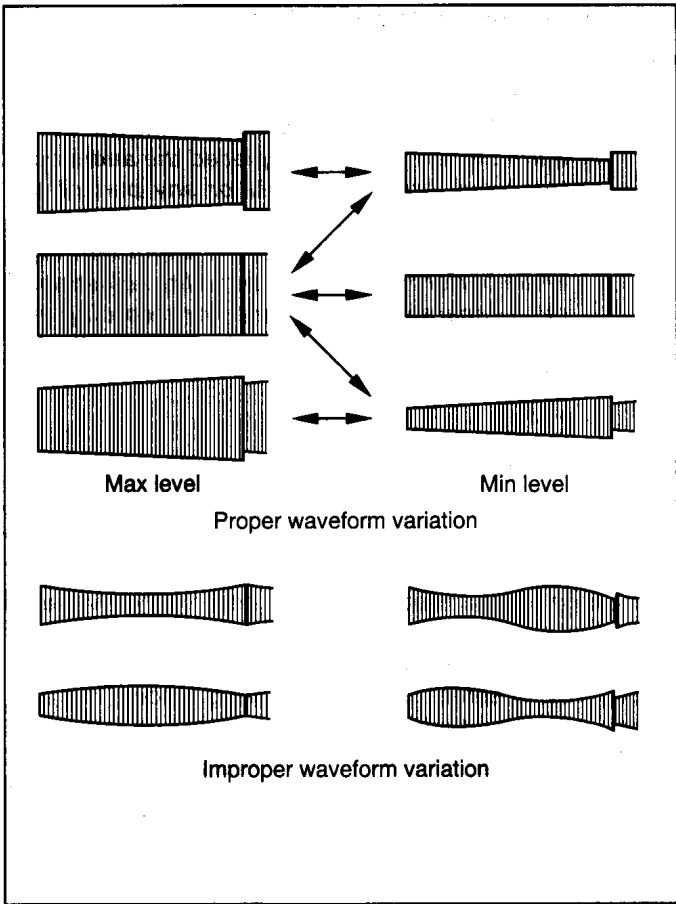


Fig. 2-3-1

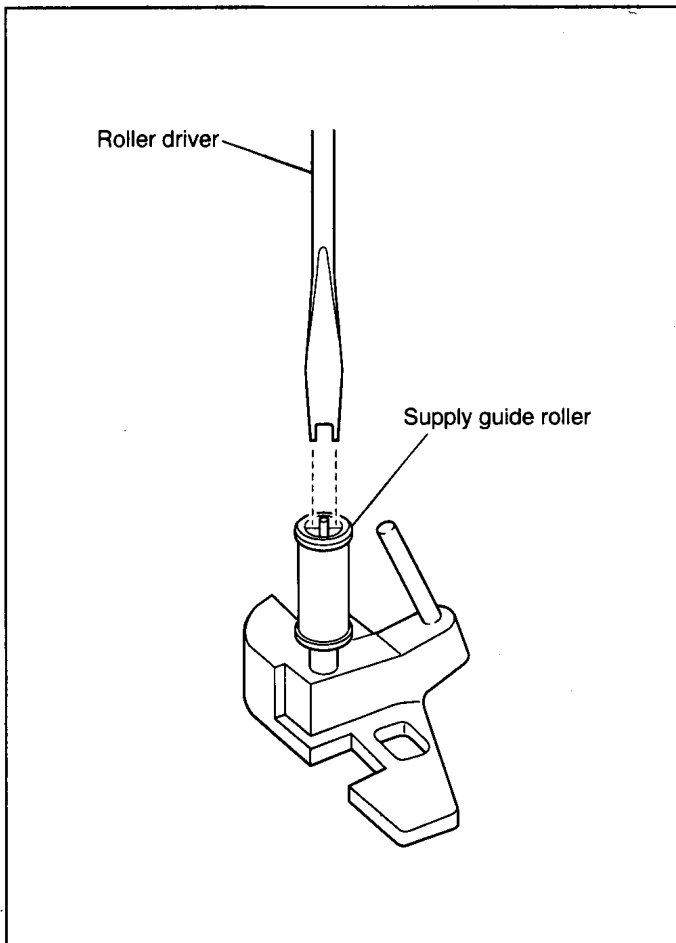


Fig. 2-3-2

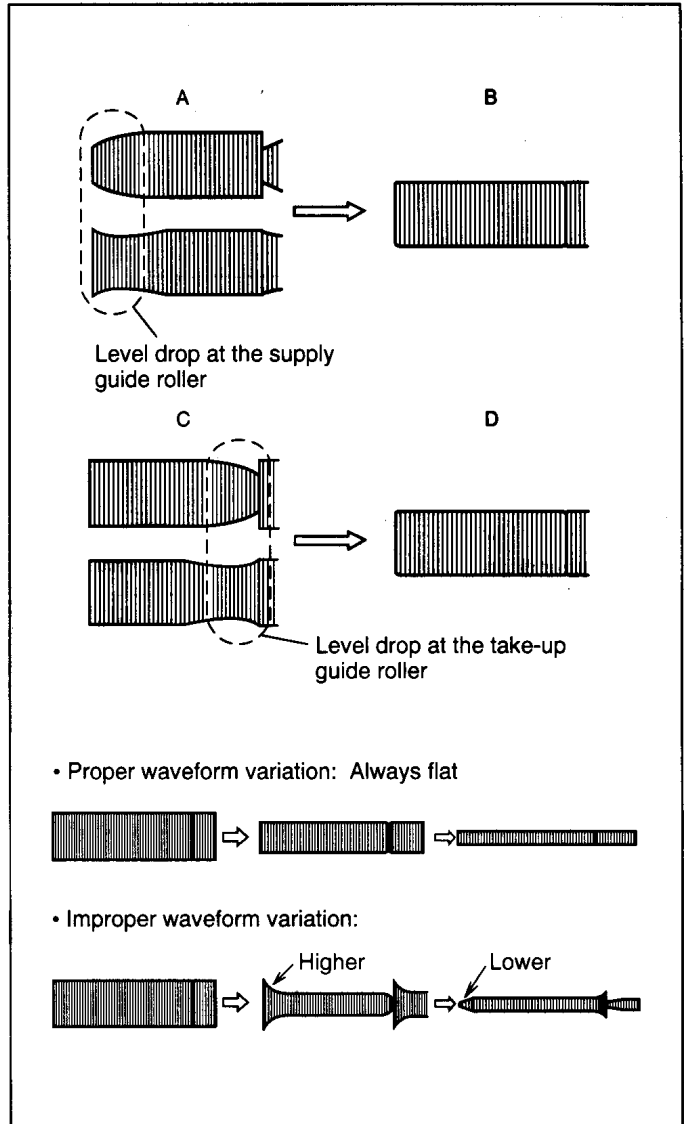


Fig. 2-3-3

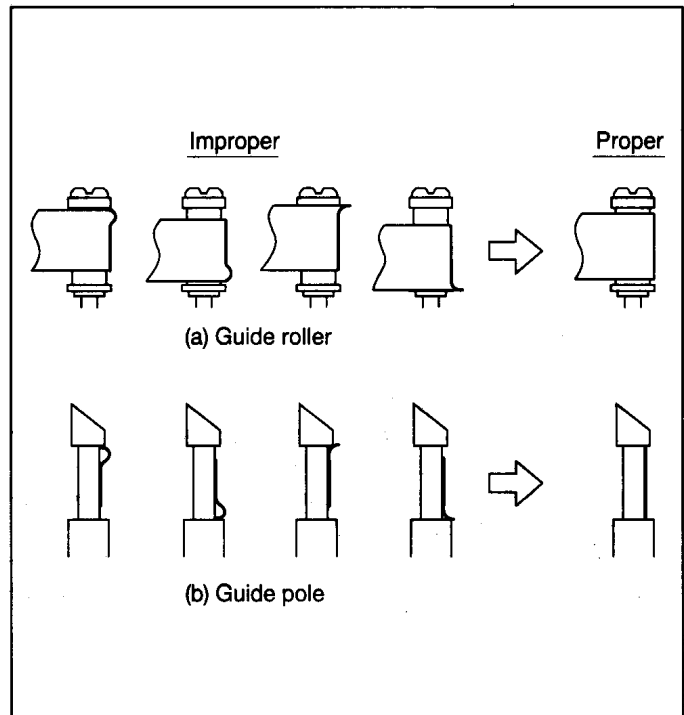


Fig. 2-3-4

### 2.3.2 Checking/Adjustment of the Height and Tilt of the Audio Control Head

**Note:** Set a temporary level of the height of the A/C head in advance to make the adjustment easier after the A/C head has been replaced. (See Fig.2-2-15.)

- (1) Connect CH-1 of the oscilloscope to AUDIO OUT and CH-2 to TP4001 (CTL.P) of the main board assembly and observe the waveforms on both channels in the ALT mode.
- (2) Play the alignment tape (SP) and adjust it by turning the screws (1), (2) and (3) little by little until the waveform of both the audio output signal and the control pulse reach maximum. The screw (1) and screw (3) are for adjustment of tilt and screw (2) for azimuth.

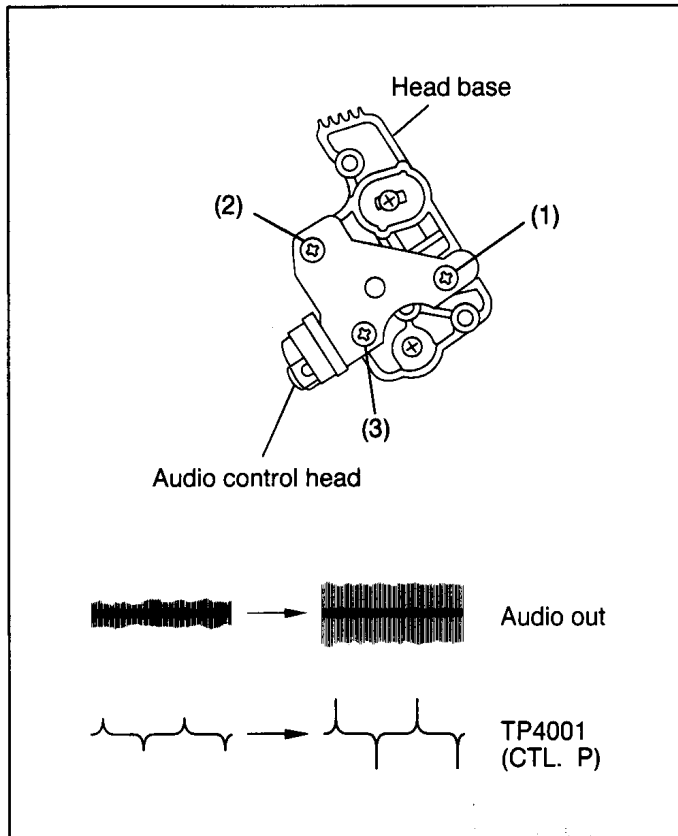


Fig. 2-3-5

### 2.3.3 Checking/Adjustment of the Audio Control Head Phase (X-Value)

- (1) Connect the oscilloscope to TP106(V.PB FM) of the main board assembly and to TP111(D.FF) of the main board assembly for external sync connection.
- (2) Play the alignment tape (SP) and observe the FM waveforms.
- (3) Press the channel buttons (▲, ▼) simultaneously during playback to enter the manual tracking mode. (This also brings tracking to the centre.)
- (4) Loosen screws (4) and (5) so that the A/C head position bit is set as indicated in Fig.2-3-6.
- (5) Turn the A/C head position bit fully toward the capstan. Then turn it back gradually toward the drum and stop on the second peak point position of the FM waveform output level. Then tighten the screw (4) temporarily.

- (6) Then play the alignment tape (EP).
- (7) Press the channel buttons (▲, ▼) simultaneously during playback to enter the manual tracking mode. (This also brings the tracking to the centre.)
- (8) Perform the tracking operation and make sure that the FM waveform is at its maximum.
- (9) If it is not at maximum, loosen the temporarily tightened the screw (4) and turn the A/C head position bit to bring the audio control head to a position, around where the waveform reaches its maximum for the first time. Then tighten the screws (4) and (5).

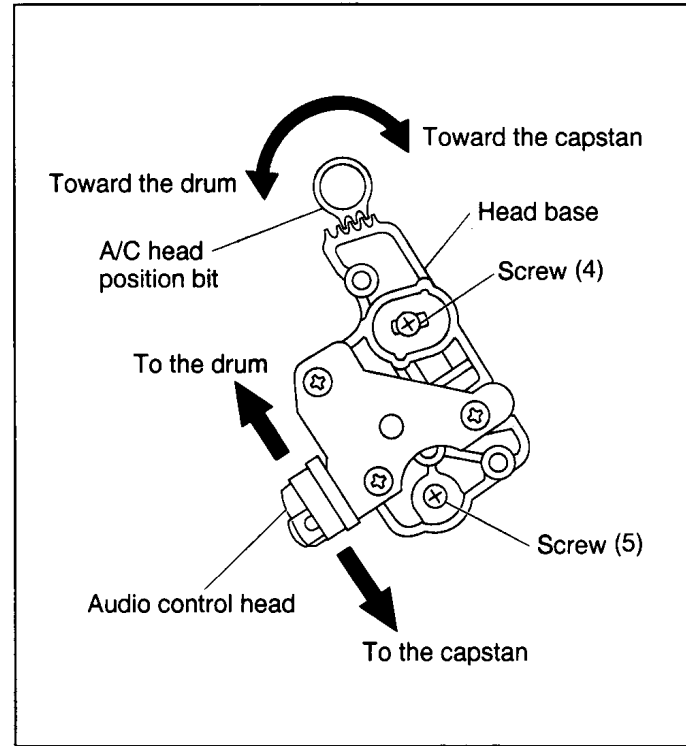


Fig. 2-3-6

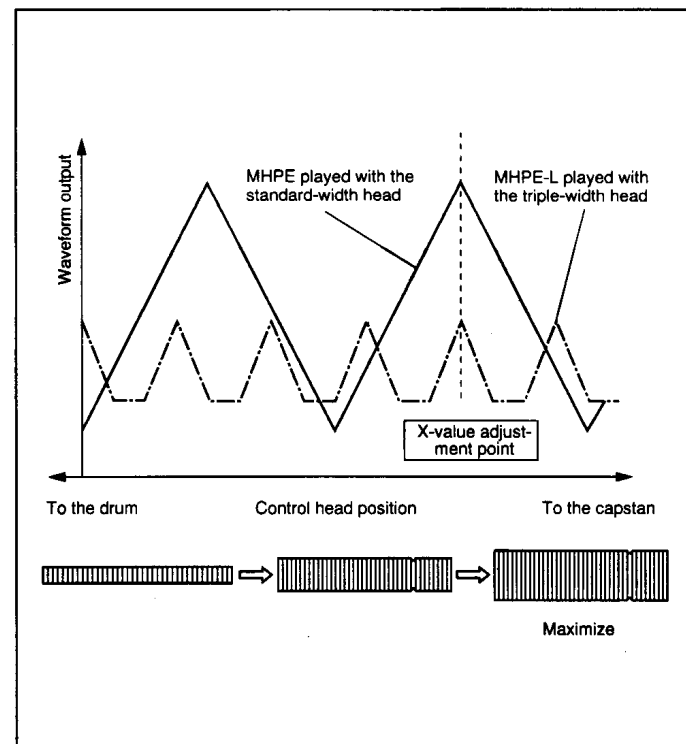


Fig. 2-3-7



### 2.3.4 Checking/Adjustment of the Standard Tracking Preset

**Note:** Depress the "A" button on the presetting unit to the VCR to "code receive" mode.

- (1) Connect the oscilloscope to TP106(V.PB FM) of the main board assembly and to TP111(D.FF) of the main board assembly for external sync connection.
- (2) Playing the alignment tape (EP) and observing the FM waveform, make sure that the auto tracking operation is complete.
- (3) Press the "D" button of the presetting unit twice.
- (4) Make sure that the tape (EP) is not ejected
- (5) If ejected, again perform the phase (X-value) adjustment of the audio control head.

### 2.3.5 Checking/Adjustment of the Tension Pole

- (1) Check the back tension cassette gauge to make sure that the indicator points to 25 - 51 gf•cm.
- (2) If the indicated value is outside this range, carry out the following adjustment steps.
  - 1) Select the mechanism servicing mode. (See 1.5 MECHANISM SERVICE MODE.)
  - 2) While in the Play mode, turn the adjustment pin with a straight-slot screwdriver while taking care not to touch the 2.5 mm dia. pole. (See Fig.2-3-8.)

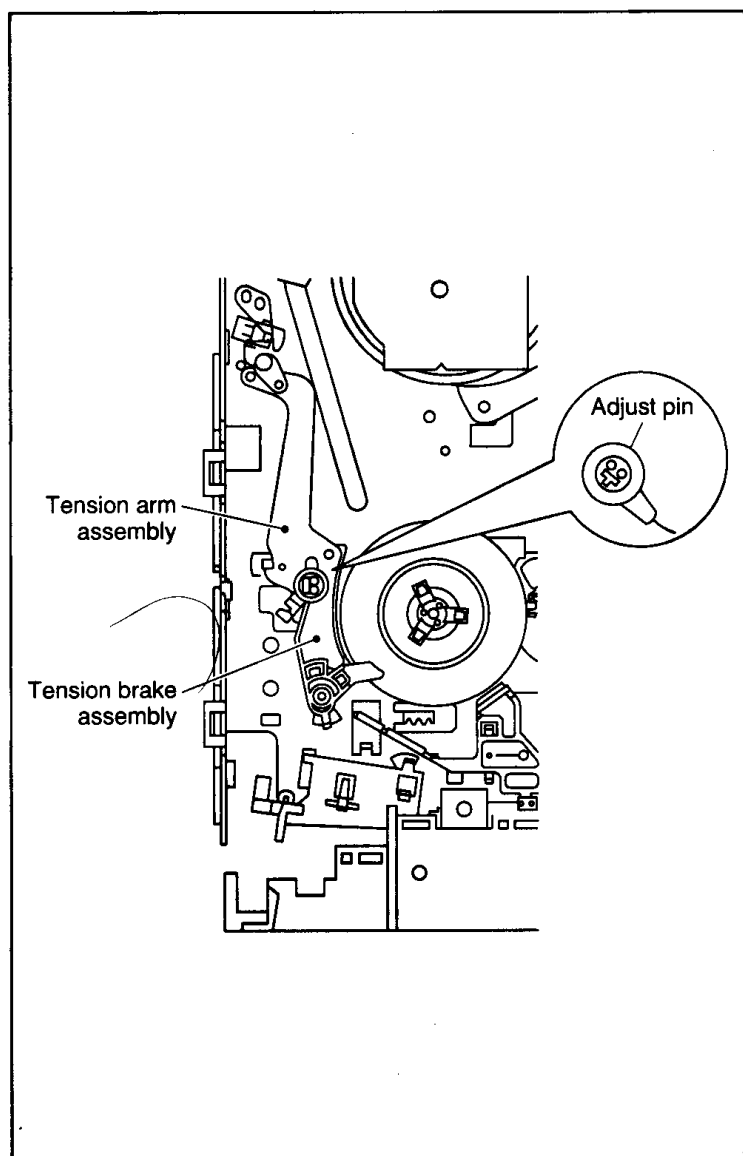


Fig. 2-3-8

### 2.3.6 Adjustment of the Tension Stud

- (1) Adjust so that the left side of the tension stud is on the extension of the notch line of the main deck. (See Fig. 2-3-9.)

**Note:** Adjustment is not usually necessary for the tension stud. Perform this adjustment only when it is out of position.

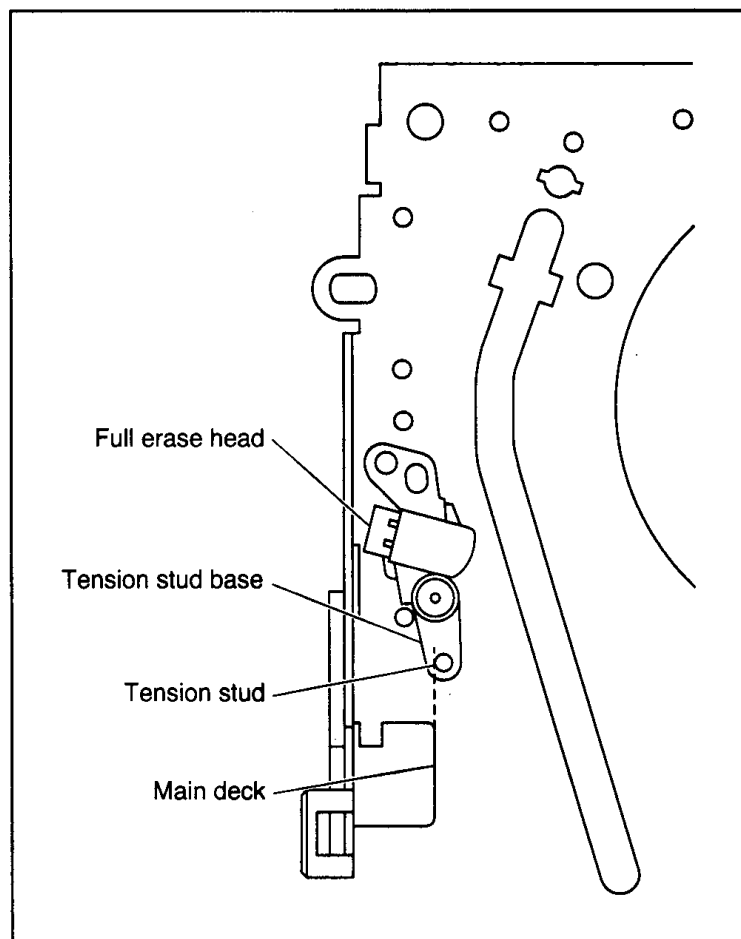


Fig. 2-3-9

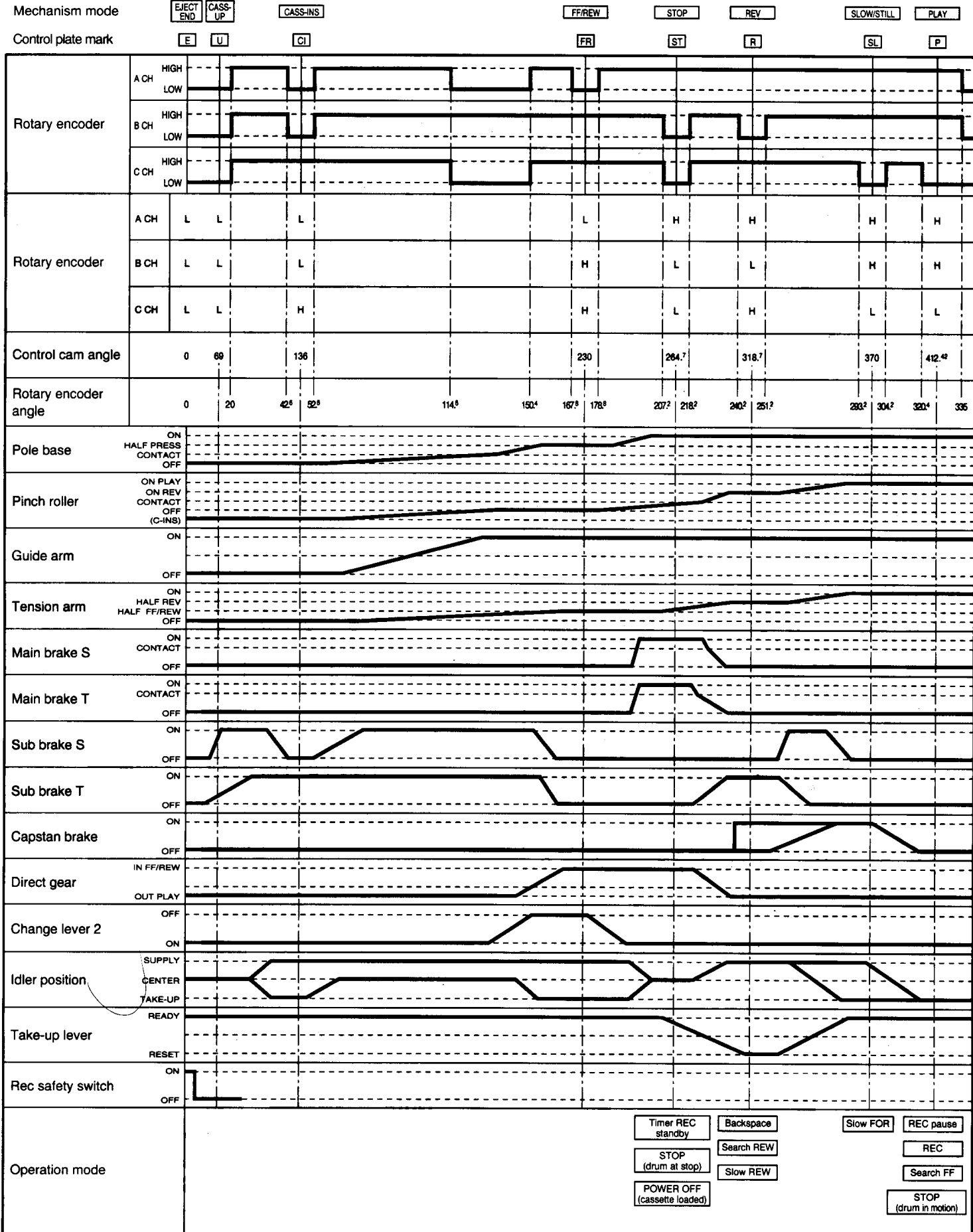
### 2.3.7 Main Brake Torque Adjustment

**Note:** Adjustment of the main brake torque is required after the adjustment pin has been removed or the main brake assembly or the reel disk on the supply or take-up side have been replaced, removed or attached.

- (1) Rotate the pulley of the loading motor by hand to align the mark ▼ on the loading arm gear shaft with the ST marking on the control plate (i.e. set to the STOP mode position).
- (2) Insert a torque gauge into the reel disk on the side to be played, hold the torque gauge lightly, rotate it clockwise when measuring the supply side torque or counterclockwise when measuring the take-up side torque, and read the value indicated at the moment the reel disk starts to slip.
- (3) Make sure that the main brake torque values on the supply and take-up sides are both between  $23.5 - 78.4 \times 10^{-3} \text{ N}\cdot\text{m}$  (240 - 800 gf•cm). If the value is outside the specified range, adjust to the specified value by rotating the adjustment pin.

If an adjustment by using the adjustment pin is not possible, replace the main brake assembly.

# Mechanism Timing Chart



# SECTION 3 ELECTRICAL ADJUSTMENT

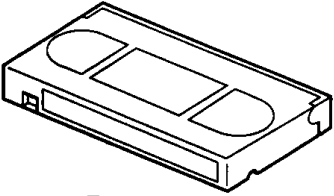
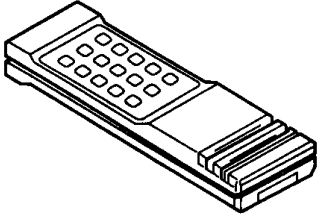
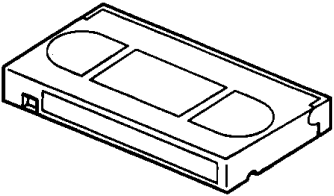
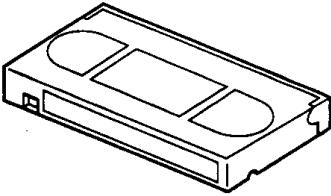
## 3.1 PRECAUTION

Electrical adjustment are required after replacing circuit components and certain mechanical parts. It is important to perform these adjustments only after all repairs and replacements have been completed. Also do not attempt these adjustments unless the proper equipments is available.

### 3.1.1 Required test equipment

- ① Colour television or monitor
- ② Oscilloscope: wide-band, dual-trace, triggered delayed sweep
- ③ Frequency counter
- ④ Signal generator: RF/IF sweep/marker
- ⑤ Signal generator: PAL colour bar, stairstep
- ⑥ Recording tape (VHS tape/S-VHS tape)
- ⑦ Digit-key remote controller(provided)

### 3.1.2 Required adjustment tools

Alignment tape (SP, stairstep) 4822 397 30262	Presetting unit 4822 395 90915
	
Alignment tape (S-VHS, SP/LP, colour bar)	Alignment tape (LP, stairstep) 4822 397 30261
	

## 3.1.3 Colour bar signal, colour bar pattern

### ● PAL colour bar signal

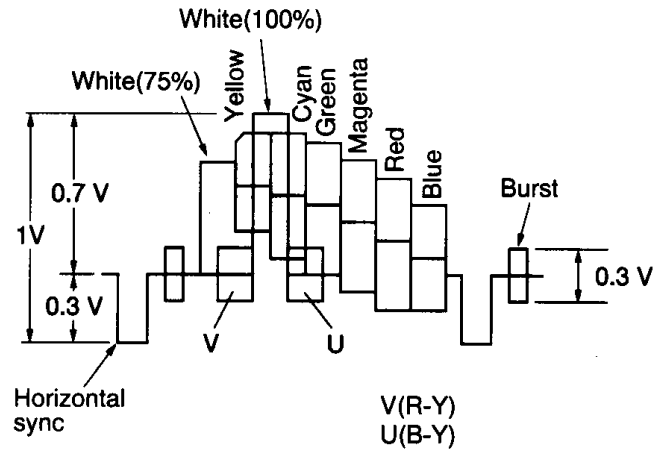


Fig.3-1-1 PAL colour bar signal waveform

### ● PAL colour bar pattern

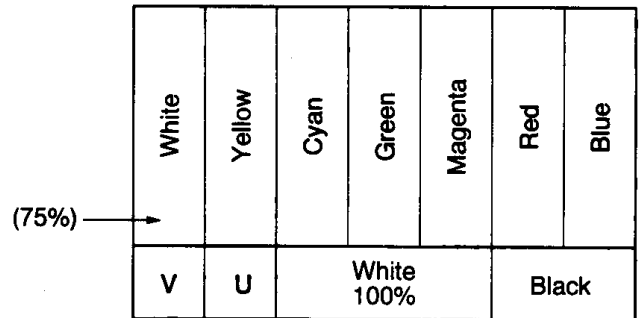


Fig.3-1-2 PAL colour bar pattern

### Note:

*The system control circuit of this model has an automatic recognition about the ON-OFF control of the **DOCTOR SYSTEM**.*

### 3.2 SERVO CIRCUIT

**Notes:** • Unless otherwise specified, all measurement point and adjustment parts are located on the MAIN BOARD.

• Depress the "A" button on the presetting unit to the VCR to "code receive" mode.

#### 3.2.1 PB switching point

Signal - (SP) 4822 397 30262	<ul style="list-style-type: none"> <li>• Alignment tape [MHPE], Stairstep</li> <li>• Alignment tape [MHP], Stairstep</li> </ul>
Mode	<ul style="list-style-type: none"> <li>• PB</li> <li>• TBC : OFF</li> </ul>
Equipment	<ul style="list-style-type: none"> <li>• Oscilloscope</li> </ul>
Measurement point	<ul style="list-style-type: none"> <li>• VIDEO OUT TERMINAL</li> </ul>
Trigger slope (-)	<ul style="list-style-type: none"> <li>• TP111(D.FF)</li> </ul>
Adjustment tool	<ul style="list-style-type: none"> <li>• Presetting unit</li> </ul>
Specification	<ul style="list-style-type: none"> <li>• <math>8.0 \pm 0.5H</math> [MHPE]</li> <li>• <math>7.5 \pm 0.5H</math> [MHP]</li> </ul>

**Note:** • Use only the "E" and "F" buttons, depressing other buttons during adjustment may cause adjustment errors.

- (1) Playback the stairstep signal of the alignment tape (SP).
- (2) Connect an oscilloscope to VIDEO OUT TERMINAL and TP111 (negative slope), and then observe VIDEO OUT TERMINAL.
- (3) Adjust by pressing the "E" or "F" buttons of the presetting unit so that the switching point becomes  $8.0 \pm 0.5H$  from V.sync.
- (4) Depress the STOP button.
- (5) Playback the stairstep signal of the alignment tape (SP).
- (6) Adjust by pressing the "E" or "F" buttons of the presetting unit so that the switching point becomes  $7.5 \pm 0.5H$  from V.sync.
- (7) Depress the STOP button.

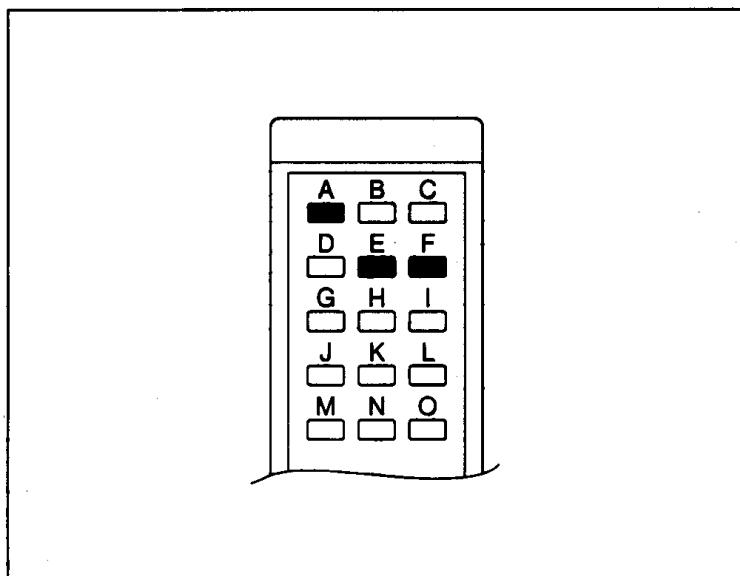


Fig. 3-2-1 Presetting unit

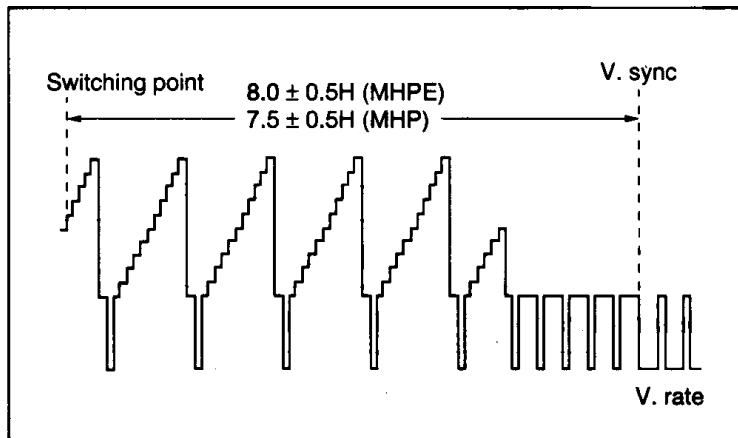


Fig. 3-2-2 PB switching point

#### 3.2.2 Slow tracking preset

Signal	<ul style="list-style-type: none"> <li>• Tuner or colour bar</li> </ul>
Mode	<ul style="list-style-type: none"> <li>• SP/LP : REC → PB(SLOW)</li> <li>• S-VHS</li> </ul>
Equipment	<ul style="list-style-type: none"> <li>• TV-Monitor</li> </ul>
Adjustment tool	<ul style="list-style-type: none"> <li>• Presetting unit</li> </ul>
Specification	<ul style="list-style-type: none"> <li>• Minimum noise</li> </ul>

**Note:** • Use only the "B" and "C" buttons, depressing other buttons during adjustment may cause adjustment errors.

- (1) Record a colour bar signal in the SP mode.
- (2) Playback the recorded signal on the FWD slow mode.
- (3) Set the tracking control to the centre position by simultaneously pressing the CH "▲" and "▼" buttons.
- (4) Observe the display on the TV monitor and adjust for optimum noise condition (best tracking) by depressing the "B" or "C" buttons of the presetting unit.
- (5) Depress the STOP button.
- (6) Confirm that the bar noise is not visible on the TV monitor in the slow mode.
- (7) Repeat steps (2) to (6) in the REV slow mode.
- (8) Repeat steps (1) to (7) in the LP mode.

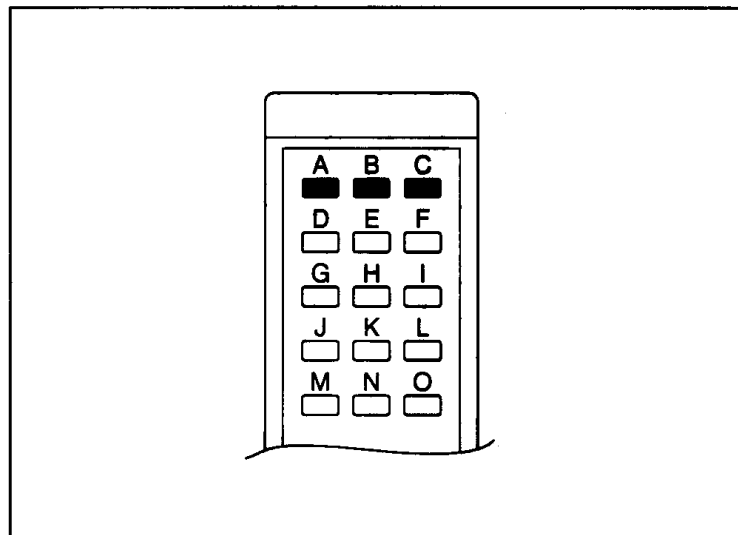


Fig. 3-2-3 Presetting unit

### 3.2.3 Dynamic drum preset

Signal	• Alignment tape (EP). Stairstep
Mode	• Automatic tracking OFF
Equipment	• Oscilloscope
Measurement point	• TP106 (V.PB FM)
Trigger slope (-)	• TP111 (D.FF)
Adjustment tool	• Presetting unit
Specification	• FM waveform flat

**Note:** • Use only the "D", "E" and "M" buttons, depressing other buttons during adjustment may cause adjustment errors.

- Connect an oscilloscope to TP106 and external trigger from TP111 (negative slope).
- Playback the LP stairstep portion of the alignment tape.
- Set the automatic tracking control to the OFF by simultaneously pressing the CH "▲" and "▼" buttons.
- Adjust for maximum level of playback FM waveform by depressing the CH "▲" or "▼" buttons.
- Set the VCR to the LP 2x mode.
- Adjust for half level of playback FM waveform from maximum level by depressing the CH "▲" or "▼" buttons.
- Adjust by pressing the "M+D" or "M+E" buttons of the presetting unit for FM waveform is flat as shown in Fig. 3-2-5.
- Record the stairstep signal by the LP mode and play it back.
- Repeat steps (3) and (7) in the LP 1/6 FWD slow mode.

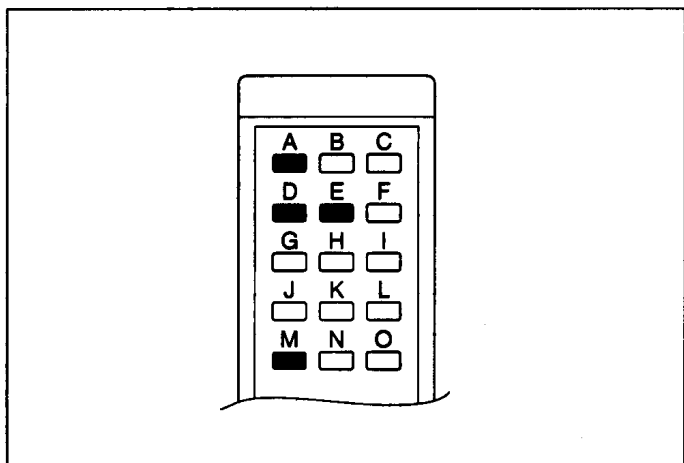


Fig. 3-2-4 Presetting unit

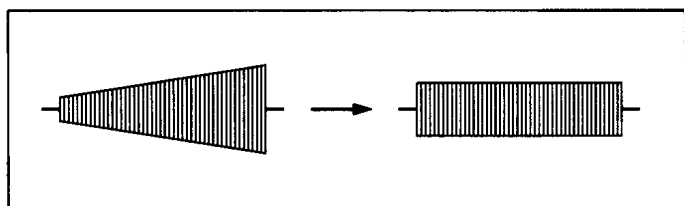


Fig. 3-2-5 PB FM

### 3.3 VIDEO CIRCUIT

**Notes:** • Unless otherwise specified, all measurement point and adjustment parts are located on the MAIN BOARD.

- VIDEO circuit adjustments are performed by the EVR system by use of the presetting unit and digit-key remote controller.
- S-INPUT means Y/C separated video signal in the chart.
- Depress the "A" button on the presetting unit to the VCR to "code receive" mode.
- Unless otherwise specified, set the VCR to the following mode.

PICTURE CONTROL	NATURAL
TBC	ON

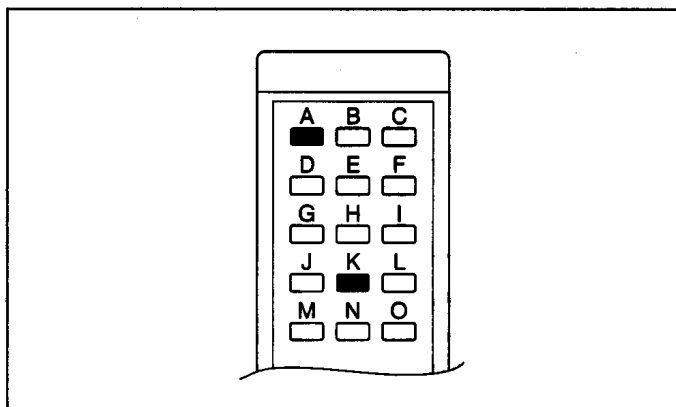


Fig. 3-3-1 Presetting unit

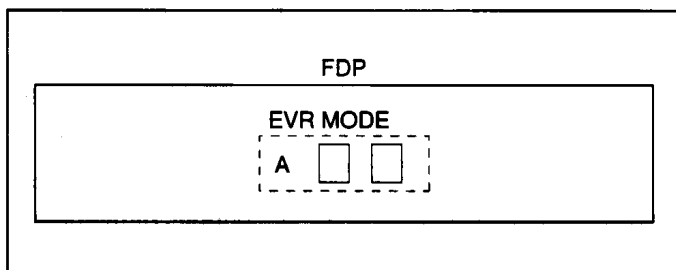


Fig. 3-3-2 EVR mode

#### 3.3.1 EE Y level

Signal	• Colour bar
Mode	• EE
Equipment	• Oscilloscope
Measurement point	• Y OUT TERMINAL (75 ohm TERMINATION)
Adjustment tool	• Presetting unit • Digit-key remote controller
EVR mode	• A : 11
Specification	• 1.00 ± 0.03 Vp-p (terminated)

- Connect an oscilloscope to Y OUT TERMINAL.
- Set the EVR mode by pressing the "K" button of the presetting unit.
- Set "A : 11" by twice pressing 1 button of the remote controller.

- (4) Adjust the CH "▲" or "▼" buttons for  $1.00 \pm 0.03$  Vp-p. (See Fig. 3-3-3.)
- (5) Set the normal VCR mode by pressing the "K" button of the presetting unit again so adjustment data is memorized.

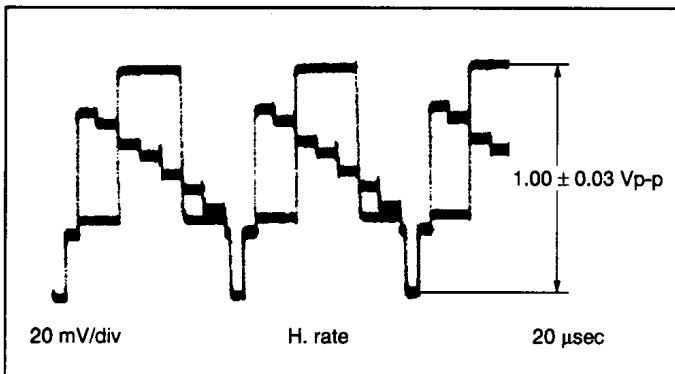


Fig. 3-3-3 EE Y level

### 3.3.2 SP/EP REC colour level

Signal	<ul style="list-style-type: none"> <li>• Alignment tape (SVHS)</li> <li>• Colour bar</li> </ul>
Mode	<ul style="list-style-type: none"> <li>• PB</li> <li>• REC → PB : SP/LP</li> <li>• S-VHS</li> </ul>
Equipment	• Oscilloscope
Measurement point	• PB COLOUR
Trigger slope (-)	• TP111 (D.FF)
Adjustment tool	<ul style="list-style-type: none"> <li>• Presetting unit</li> <li>• Digit-key remote controller</li> <li>• LPF fixture</li> </ul>
EVR mode	• A : 2
Specification	<ul style="list-style-type: none"> <li>• "B" × 150 ± 5% : SP</li> <li>• "B" × 110 ± 5% : LP</li> </ul>

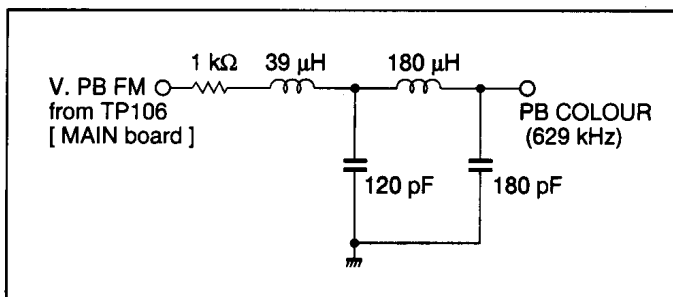


Fig. 3-3-4 LPF

- (1) Connect an oscilloscope to PB COLOUR of a LPF (refer to Fig. 3-3-4) and TP111 (negative slope) on the MAIN board.
- (2) Playback the SP colour bar signal of the (SVHS) alignment tape.
- (3) Adjust by pressing the CH "▲" or "▼" buttons of the Front panel for maximum level of the color waveform and make a note of the higher colour level "B".
- (4) Press the STOP/EJECT button and eject the (SVHS) alignment tape.
- (5) Set the EVR mode by pressing the "K" button of the presetting unit.

- (6) Set "A : 2" by pressing 2 button of the remote controller.
- (7) Before recording, adjust the CH "▲" or "▼" buttons of the remote controller so that the higher level channel becomes  $150 \pm 5%$  : SP ( $110 \pm 5%$  : LP) of the note "B" level during playback as shown in Fig. 3-3-5.
- (8) Record a colour bar signal in the SP (LP) mode, and playback the recorded colour bar signal.
- (9) Set the normal VCR mode by pressing the "K" button again so adjustment data is memorized.

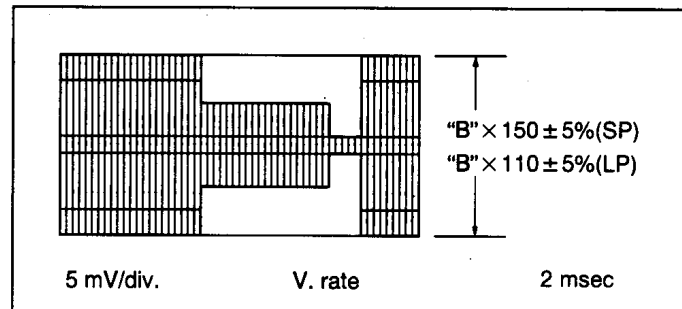


Fig. 3-3-5 REC colour level

### 3.3.3 PB Y level (S-VHS/VHS)

Signal	• Colour bar
Mode	<ul style="list-style-type: none"> <li>• REC → PB : SP</li> <li>• S-VHS/VHS</li> </ul>
Equipment	• Oscilloscope
Measurement point	• Y OUT TERMINAL (75 ohm TERMINATION)
Adjustment tool	<ul style="list-style-type: none"> <li>• Presetting unit</li> <li>• Digit-key remote controller</li> </ul>
EVR mode	• A : 11
Specification	• $1.00 \pm 0.03$ Vp-p (terminated)

- (1) Connect an oscilloscope to Y OUT TERMINAL.
- (2) Set the EVR mode by pressing the "K" button of the presetting unit.
- (3) Set "A : 11" by twice pressing 1 button of the remote controller.
- (4) Record a colour bar signal in the S-VHS mode, and playback the recorded colour bar signal.
- (5) Adjust the CH "▲" or "▼" buttons for  $1.00 \pm 0.03$  Vp-p as shown in Fig. 3-3-6.
- (6) Set the normal VCR mode by pressing the "K" button of the presetting unit again so adjustment data is memorized.
- (7) Repeat steps (1) to (6) in the VHS mode.

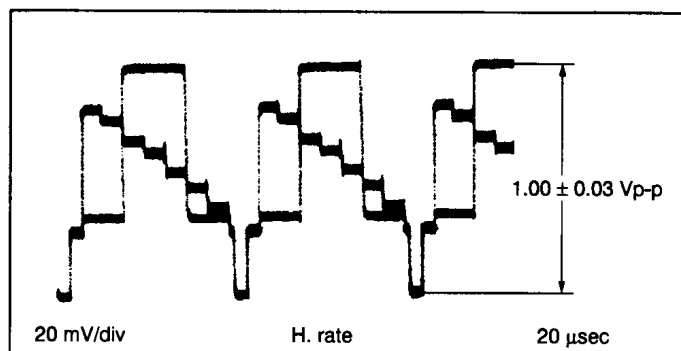


Fig. 3-3-6 PB Y level

### 3.3.4 S-VHS VIDEO EQ

Signal	<ul style="list-style-type: none"> <li>• S INPUT</li> <li>• Video sweep</li> </ul>
Mode	<ul style="list-style-type: none"> <li>• REC → PB : SP/LP</li> <li>• S-VHS</li> </ul>
Equipment	• Oscilloscope
Measurement point	• Y OUT TERMINAL (75 ohm TERMINATION)
Trigger slope (-)	• TP111 (D.FF)
Adjustment tool	<ul style="list-style-type: none"> <li>• Presetting unit</li> <li>• Digit-key remote controller</li> </ul>
EVR mode	• A : 3
Specification	<ul style="list-style-type: none"> <li>• <math>3.6 \pm 0.4</math> scale : SP</li> <li>• <math>3.2 \pm 0.4</math> scale : LP</li> </ul>

- Connect an oscilloscope to Y OUT TERMINAL and TP111 (negative slope).
- Record a video sweep signal in the S-VHS SP mode, then play it back.
- Set the EVR mode by pressing the "K" button of the pre-setting unit.
- Set "A : 3" by pressing 3 button of the remote controller.
- When assuming the 100 KHz sweep signal marker on the bigger channel is four scales on the oscilloscope, adjust the CH "▲" or "▼" buttons on the front panel or the Digit-key remote controller so that the 3 MHz is set at  $3.6 \pm 0.4$  scale ( $-1 \pm 1.0$  dB) while observing Y OUT of the S output. (See Fig. 3-3-7.)
- Set the normal VCR mode by pressing the "K" button of the pre-setting unit again so adjustment data is memorized.
- Carry out the step (3) and (4) in the S-VHS LP mode.
- When assuming the 100 kHz sweep signal marker on the bigger channel is four scales on the oscilloscope, adjust the CH "▲" or "▼" buttons on the front panel or the Digit-key remote controller so that the 3 MHz is set at  $3.2 \pm 0.4$  scale ( $-2 \pm 1.0$  dB) while observing Y OUT of the S output. (See Fig. 3-3-7.)

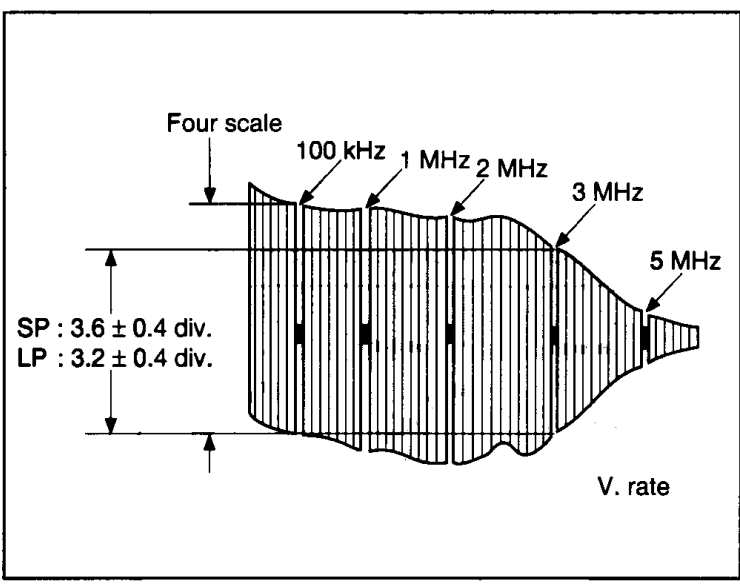


Fig. 3-3-7 S-VHS VIDEO EQ

### 3.3.5 D/A level

Signal	• Colour bar
Mode	<ul style="list-style-type: none"> <li>• EE</li> <li>• S-VHS</li> </ul>
Equipment	• Oscilloscope
Measurement point	• CN1003-3 pin (Y OUT) [3D SVHS board]
Adjustment part	• VR1401 (D/A LEVEL) [3D SVHS board]
Specification (NOTE)	• 2.05 Vp-p (REFERENCE VALUE)

- Connect the oscilloscope to the CN1003-3 pin(Y OUT) on the 3D SVHS board.
- Confirm the Y level value during external S input.
- Switch the input signal to the external input, then adjust the VR1401 on the 3D SVHS board so that the Y level value becomes the same level value which was confirmed at the step (2).

**Note:** • The adjusted value of 2.05 Vp-p is a reference value which should be obtained during external S input. The value should be adjusted to the one which was confirmed at step (2).

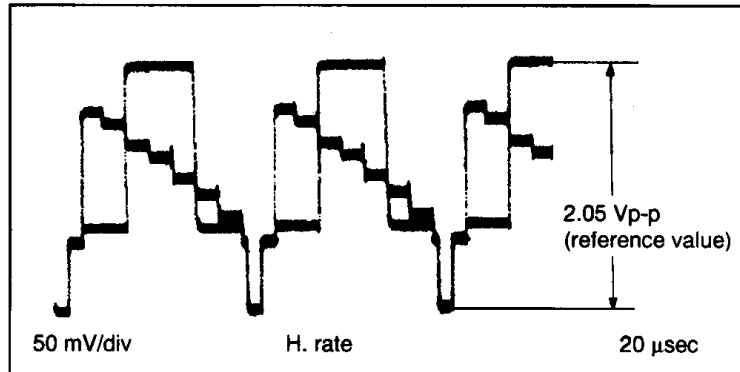


Fig. 3-3-8 D/A LEVEL

### 3.3.6 Pilot burst level

Signal	• Colour bar
Mode	<ul style="list-style-type: none"> <li>• EE</li> <li>• S-VHS</li> </ul>
Equipment	• Oscilloscope
Measurement point	• TP1001 (FSC PHASE) [3D SVHS board]
Adjustment part	• VR1002 (P. BURST LEVEL) [3D SVHS board]
Specification	• "B" x 110 ± 10%

- Connect the oscilloscope to the TP1001 (FSC PHASE) on the 3D SVHS board.
- Load an S-VHS tape then set the unit to the S-VHS EE mode.
- Adjust the VR1002 of the 3D SVHS so that the pilot burst level becomes "B" x 110 ± 10% against the value of the burst level "B".

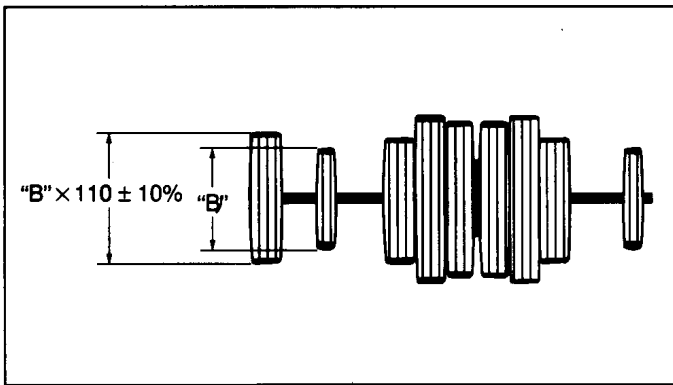


Fig. 3-3-9 PILOT BURST LEVEL

### 3.4 AUDIO CIRCUIT

- Notes:**
- Unless otherwise specified, all measurement point and adjustment parts are located on the MAIN BOARD.
  - This adjustment should be done after the video circuit SP and LP REC colour level are adjusted.
  - GND(Ground) should be taken from the tuner board shield.

#### 3.4.1 REC FM level

Signal	<ul style="list-style-type: none"> <li>•AUX</li> <li>•VIDEO : Colour bar</li> <li>•AUDIO : No signal</li> </ul>
Mode	<ul style="list-style-type: none"> <li>•REC → PB : LP</li> <li>•S-VHS</li> </ul>
Equipment	•Oscilloscope
Measurement point	•TP2253 (A. PB FM)
Trigger slope ( - )	•TP111 (D. FF)
Adjustment part	•VR2251 (A. REC. FM)
Specification	•600 ± 100 mVp-p

- (1) Connect an oscilloscope to TP2253.
- (2) Record a colour bar signal without an audio signal in the S-VHS LP mode then playback.
- (3) Adjust VR2251 for 600mVp-p playback level of higher channel level before recording.
- (4) Confirm that the lower channel level is more than 450 mVp-p.

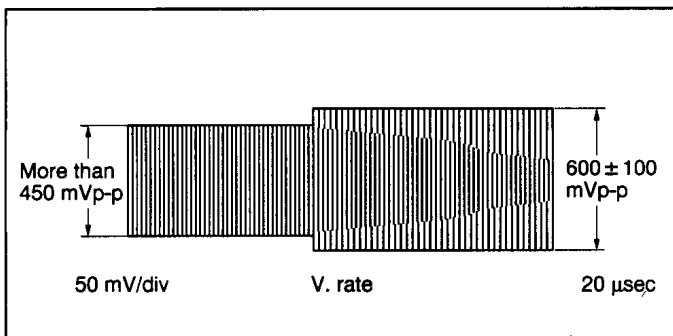


Fig. 3-4-1 Audio REC FM level

### 3.5 SYSCON CIRCUIT

- Notes:**
- Unless otherwise specified, all measurement point and adjustment parts are located on the MAIN BOARD.
  - When perform this adjustment, remove the MECHANISM assembly.

#### 3.5.1 Timer clock

Signal	•No signal
Mode	•EE
Equipment	•Frequency counter
Measurement point	•IC3001-PIN61
Adjustment part	•C3025 (TIMER CLOCK)
Specification	<ul style="list-style-type: none"> <li>•1024.008 ± 0.001 Hz</li> <li>[976.5549 ± 0.0010 μsec.]</li> </ul>

- (1) Connect the frequency counter to IC3001-PIN61.
- (2) Connect the short wire between IC3001-PIN24 and Vcc(5V).
- (3) Short the leads of capacitor C3026 once in order to reset IC3001.
- (4) Disconnect the short wire between IC3001-PIN24 and Vcc then connect it again.
- (5) Adjust C3025 trimmer capacitor so that the output from IC3001-PIN61 falls within 1024.008 ± 0.001 Hz (976.5549 ± 0.0010 μsec.) range.



# SECTION 4 CHARTS AND DIAGRAMS

## NOTES OF SCHEMATIC DIAGRAM

### Safety precautions

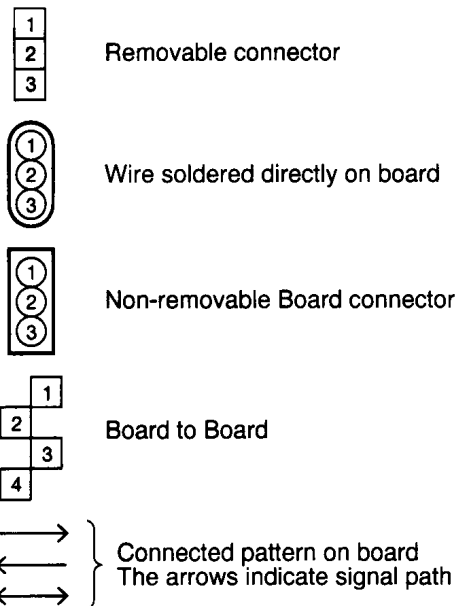
The Components identified by the symbol are critical for safety. For continued safety, replace safety critical components only with manufacturer's recommended parts.

### 1. Units of components on the schematic diagram

Unless otherwise specified.

- 1) All resistance values are in ohm, 1/6 W, 1/8 W (refer to parts list).  
Chip resistors are 1/16 W.  
K: K (1000), M: M (1000K)
  - 2) All capacitance values are in  $\mu\text{F}$ , (P: PF).
  - 3) All inductance values are in  $\mu\text{H}$ , (m: mH).
  - 4) All diodes are 1SS133, MA165 or 1N4148M (refer to parts list).
- ### 2. Indications of control voltage
- AUX : Active at high  
AUX or AUX(L) : Active at low

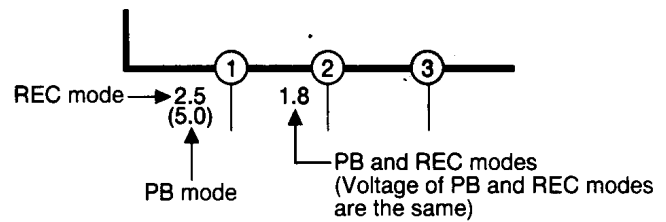
### 3. Interpreting Connector indications



### 4. Voltage measurement

- 1) Video circuits  
REC : Colour bar signal in SP mode, normal VHS mode  
PB : Alignment tape, colour bar SP mode, normal VHS mode  
— : Unmeasurable or unnecessary to measure
- 2) Audio circuits  
REC : 1KHz, -8 dBs sine wave signal in SP mode, Normal VHS mode  
PB : REC then playback it
- 3) Movie Camera circuits  
Measured using a correctly illuminated gray scale or colour bar test charts in the E-E mode

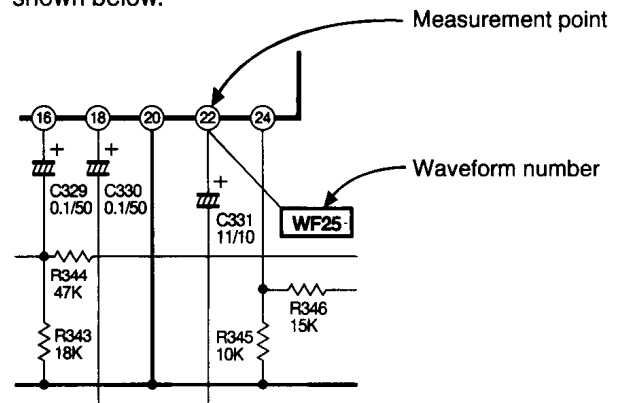
- 4) Indication on schematic diagram  
Voltage Indications for REC and PB mode on the schematic diagram are as shown below.



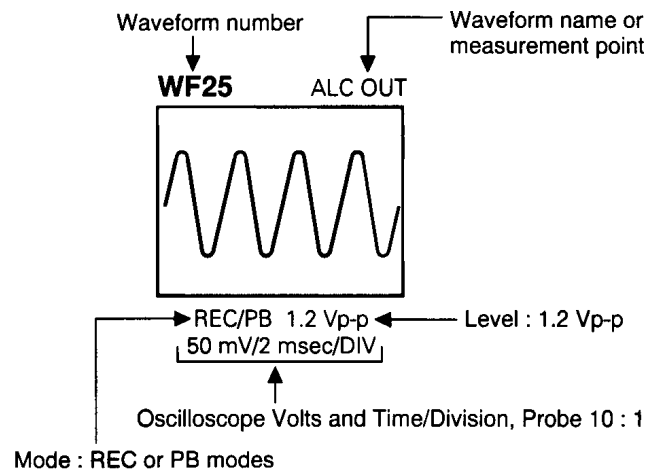
Note: If the voltages are not indicated on the schematic diagram, refer to the voltage charts.

### 5. Waveform measurement

- 1) Video circuits  
REC : Colour bar signal in SP mode, normal VHS mode  
PB : Alignment tape, colour bar SP mode, normal VHS mode
- 2) Audio circuits  
REC : 1KHz, -8 dBs sine wave signal in SP mode, normal VHS mode  
PB : REC then playback it
- 3) Movie Camera circuits  
Measured using a correctly illuminated gray scale or colour bar test charts in the E-E mode
- 4) Indication on schematic diagram  
Waveform indications on the schematic diagram are as shown below.








### 5) Waveform indications





## 6. Signal path Symbols

The arrows indicate the signal path as follows.

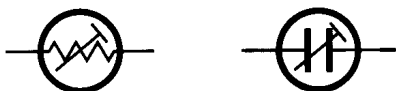
-  Playback signal path
-  Playback and recording signal path
-  Recording signal path (including E-E signal path)
-  Capstan servo path
-  Drum servo path

(Example)

-  R-Y Playback R-Y signal path
-  Y Recording Y signal path

## 7. Indication of the parts for adjustments

The parts for the adjustments are surrounded with the circle as shown below.



## 8. Indication of the parts not mounted on the circuit board

"OPEN" is indicated by the parts not mounted on the circuit board.



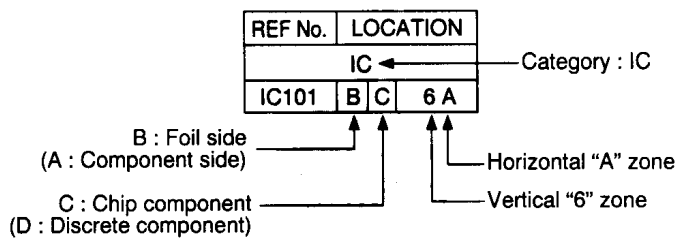
## CIRCUIT BOARD NOTES

### 1. Foil and Component sides

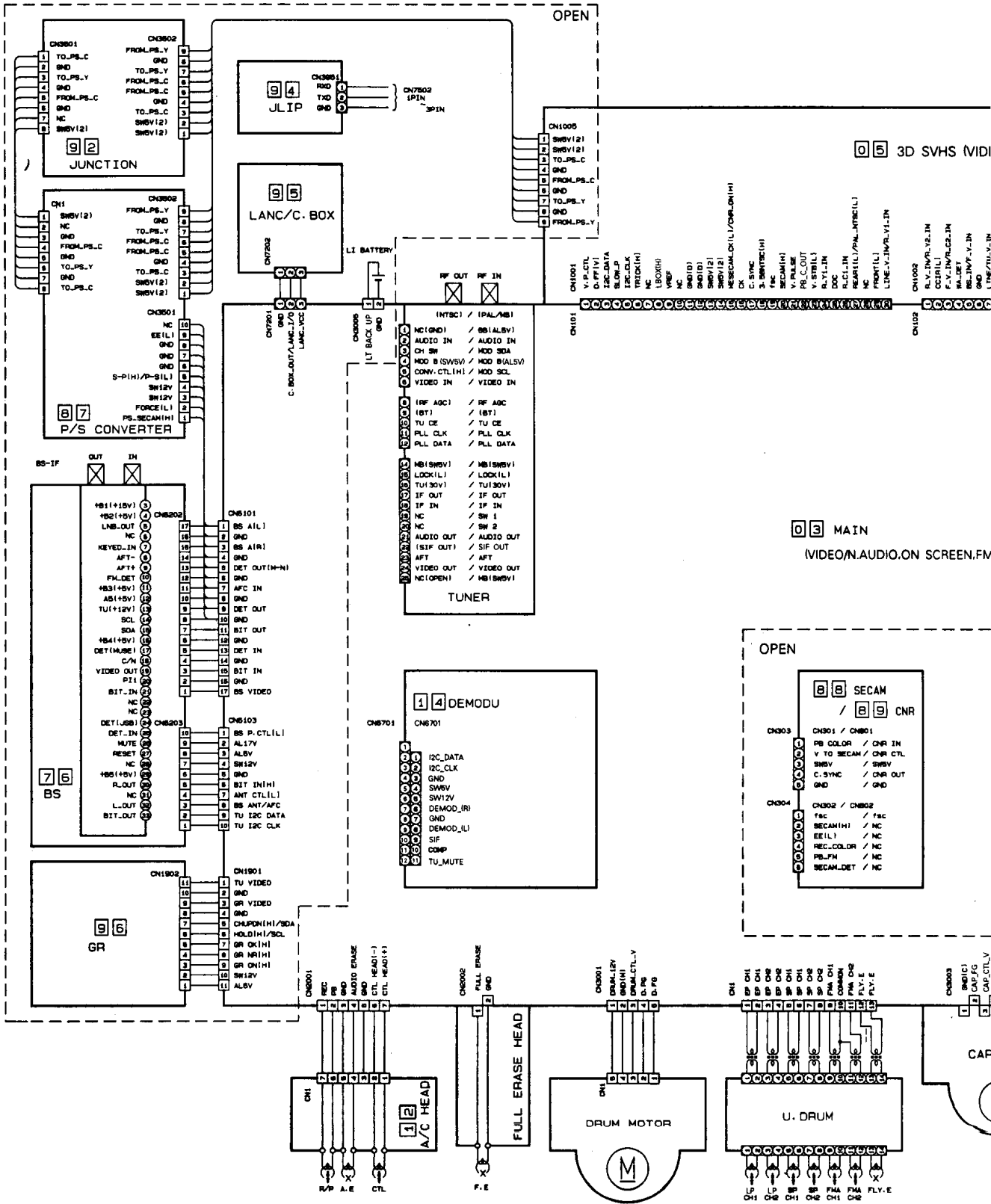
- 1) Foil side (B side) :  
Parts on the foil side seen from foil face (pattern face) are indicated.
- 2) Component side (A side) :  
Parts on the component side seen from component face (parts face) indicated.

### 2. Parts location guides

Parts location are indicated by guide scale on the circuit board.



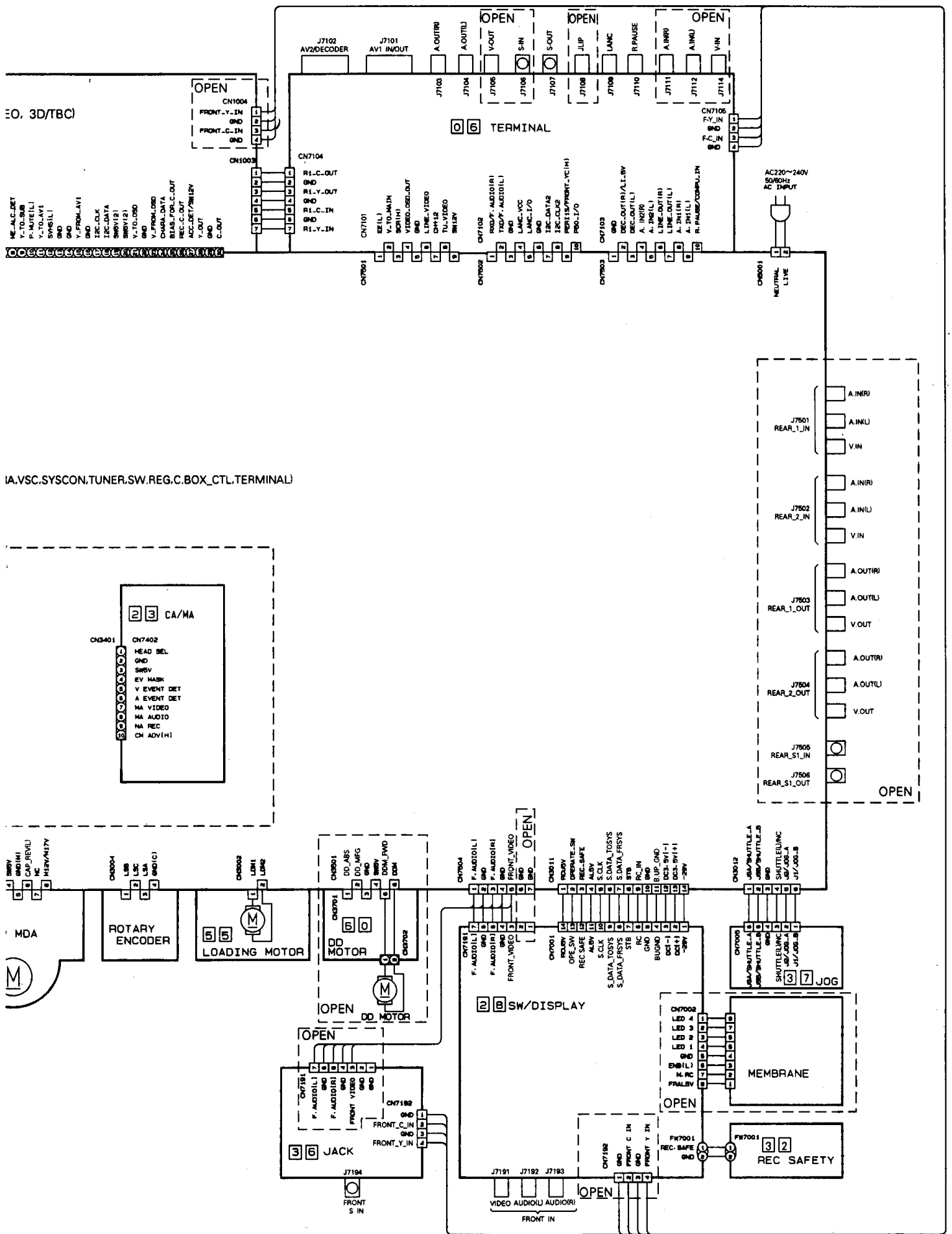
# 4.1 BOARD INTERCONNECTIONS



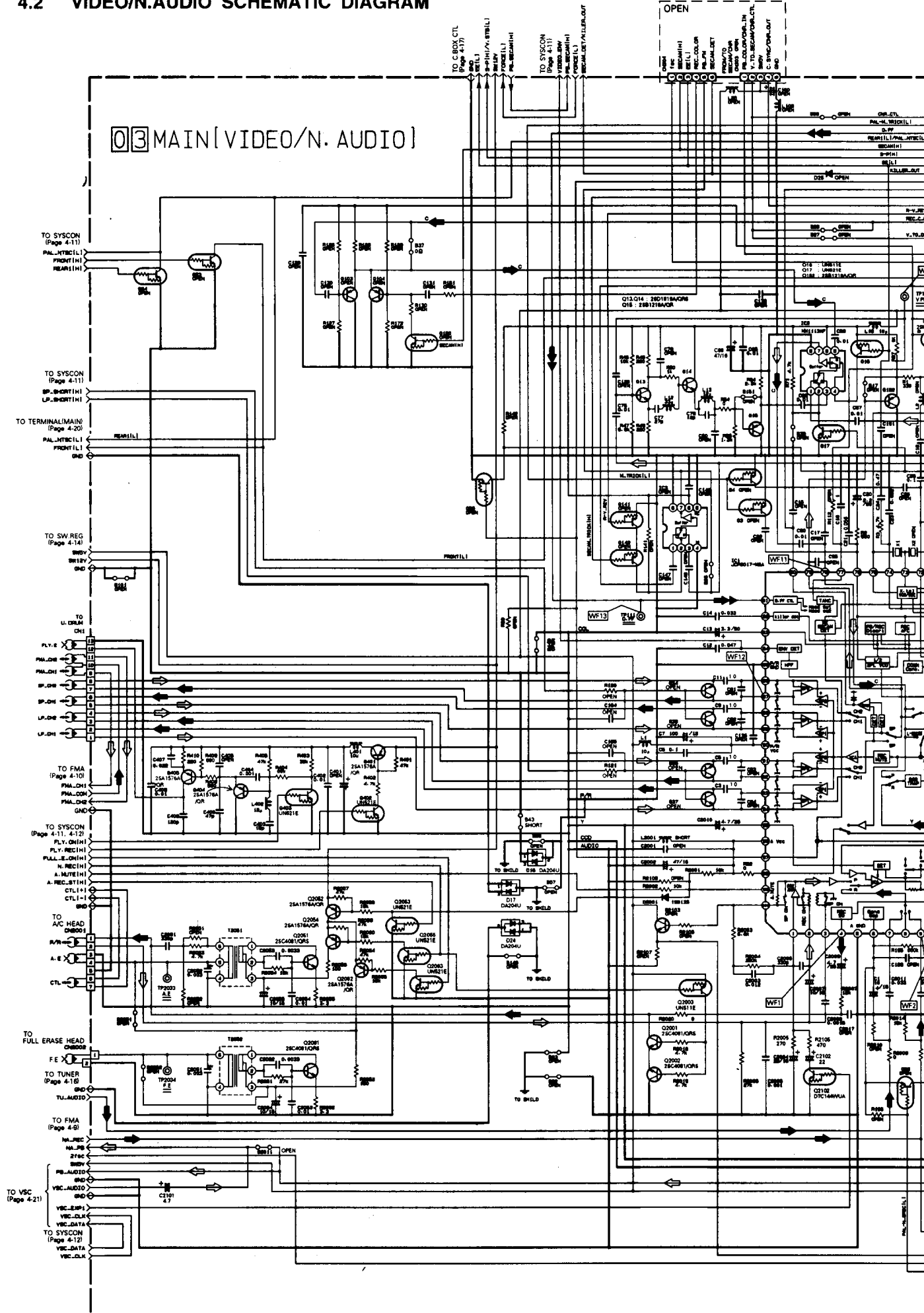
6 5	LOADING MOTOR
3 7	JOB
3 6	JACK
3 2	REC SAFETY
2 9	SN/DISPLAY
1 4	DEMODU
1 2	A/C HEAD
0 6	TERMINAL
0 5	3D SVHS
0 3	MAIN
NO	NAME

EO. 3D/TBC

IA.VSC.SYSCON.TUNER.SW.REG.C.BOX\_CTL.TERMINAL



# 4.2 VIDEO/N.AUDIO SCHEMATIC DIAGRAM



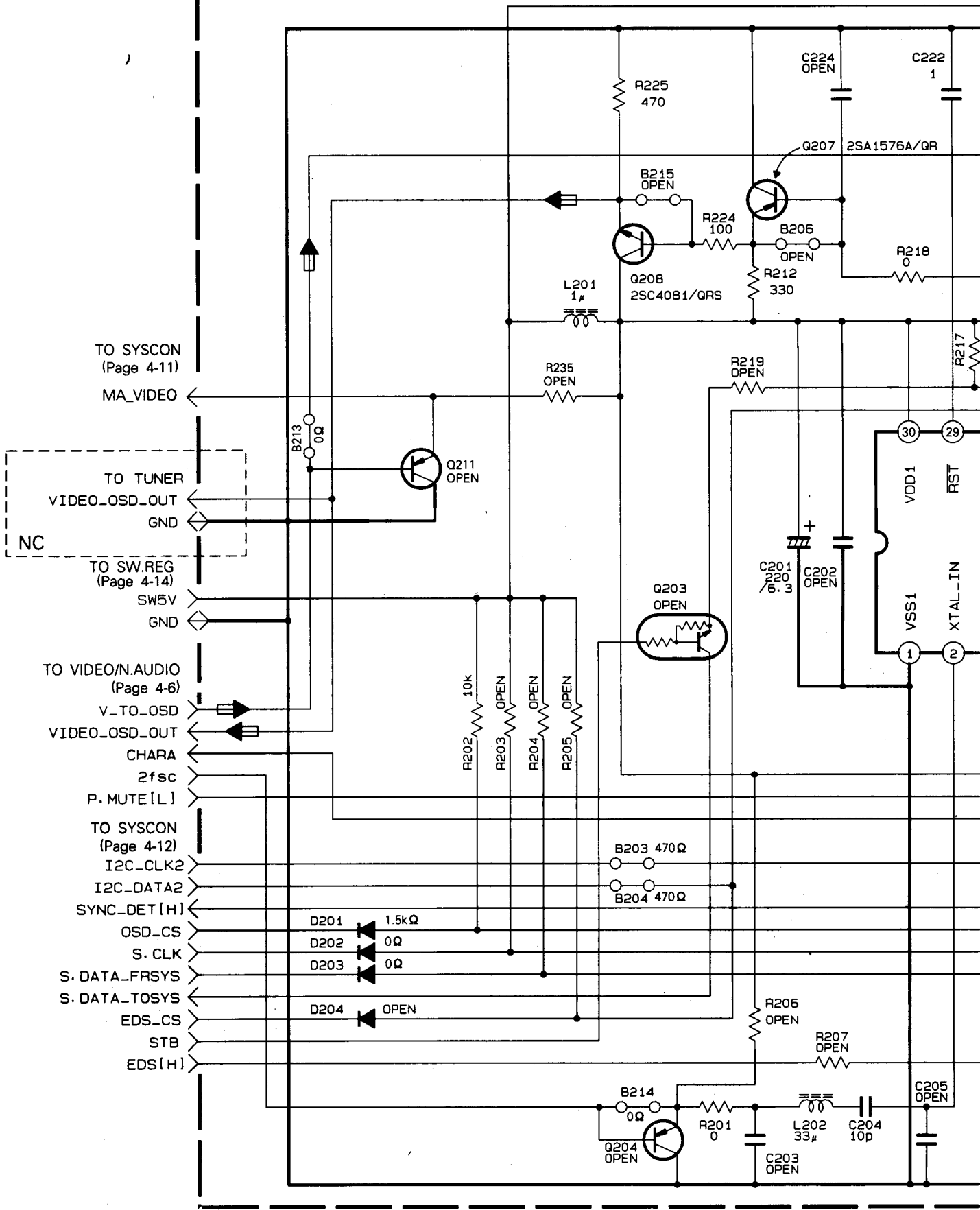
NOTE : For VIDEO/N.AUDIO waveforms, please refer to page 4-23.



4.3 ON SCREEN SCHEMATIC DIAGRAM

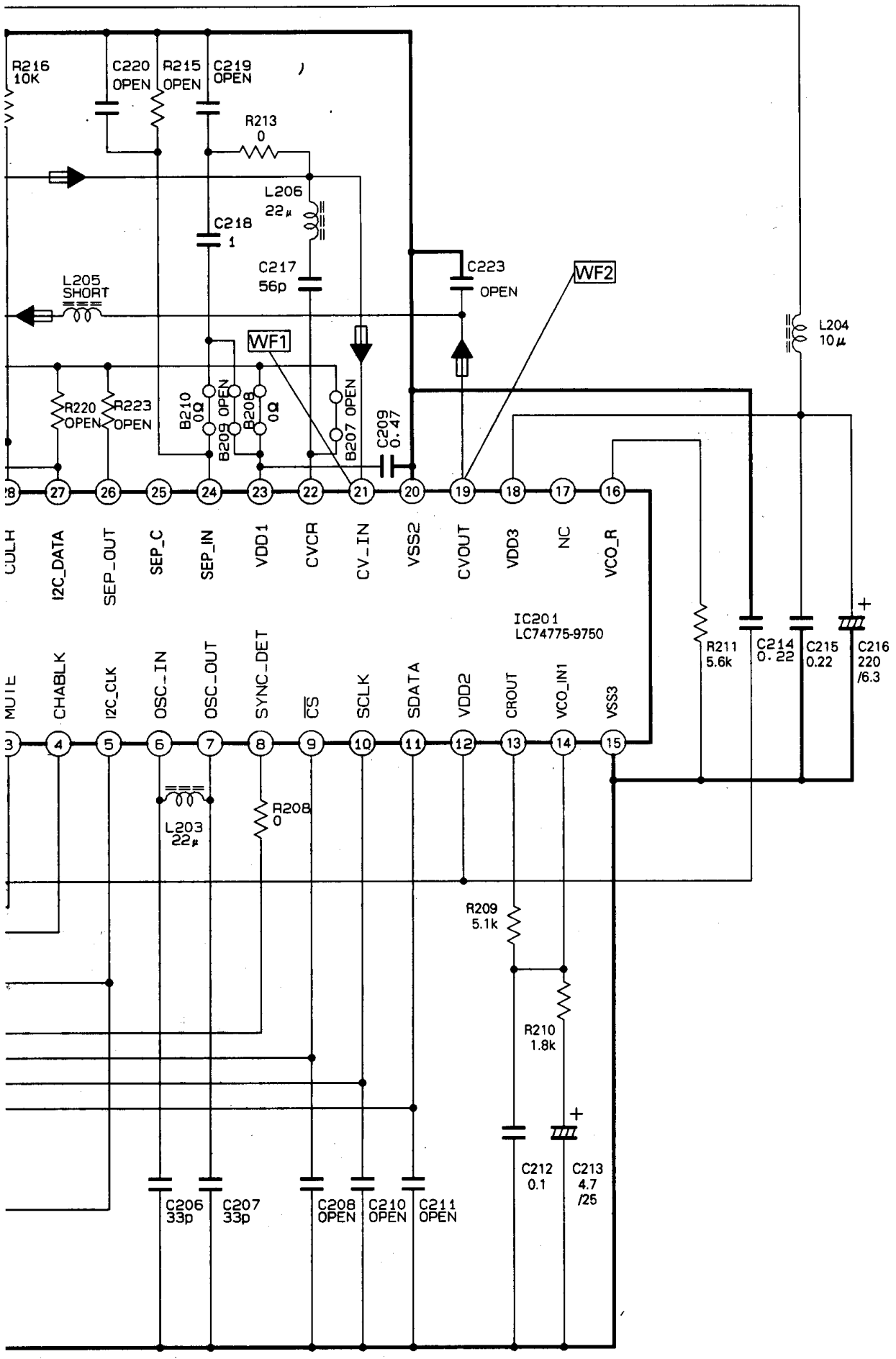
5  
4  
3  
2  
1

0 3 MAIN (ON SCREEN)



NOTE: For ON SCREEN waveforms, please refer to page 4-23.

A B C D 4-7



4-8

E

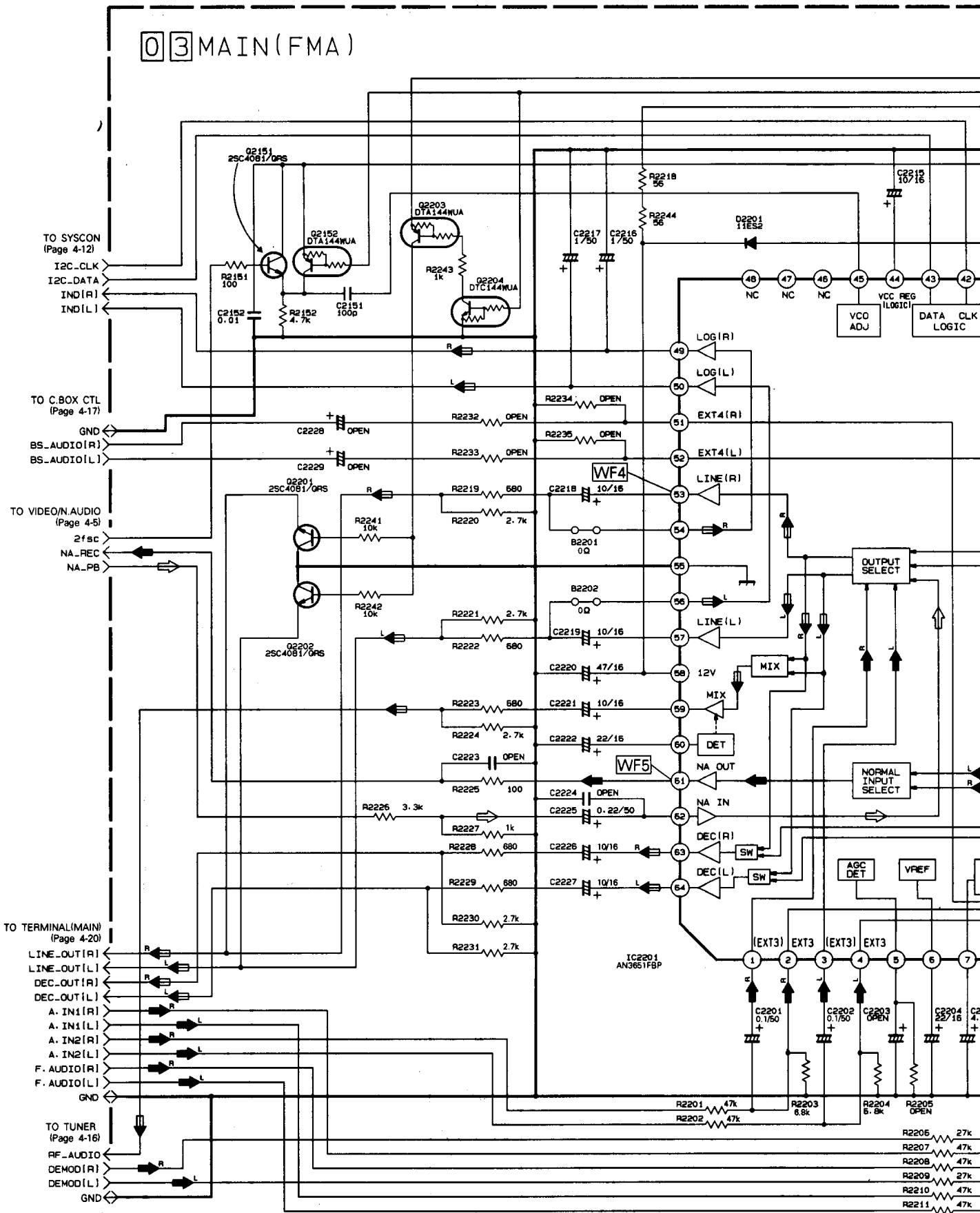
F

G

H



# 4.4 FMA SCHEMATIC DIAGRAM



NOTE: For FMA waveforms, please refer to page 4-23.

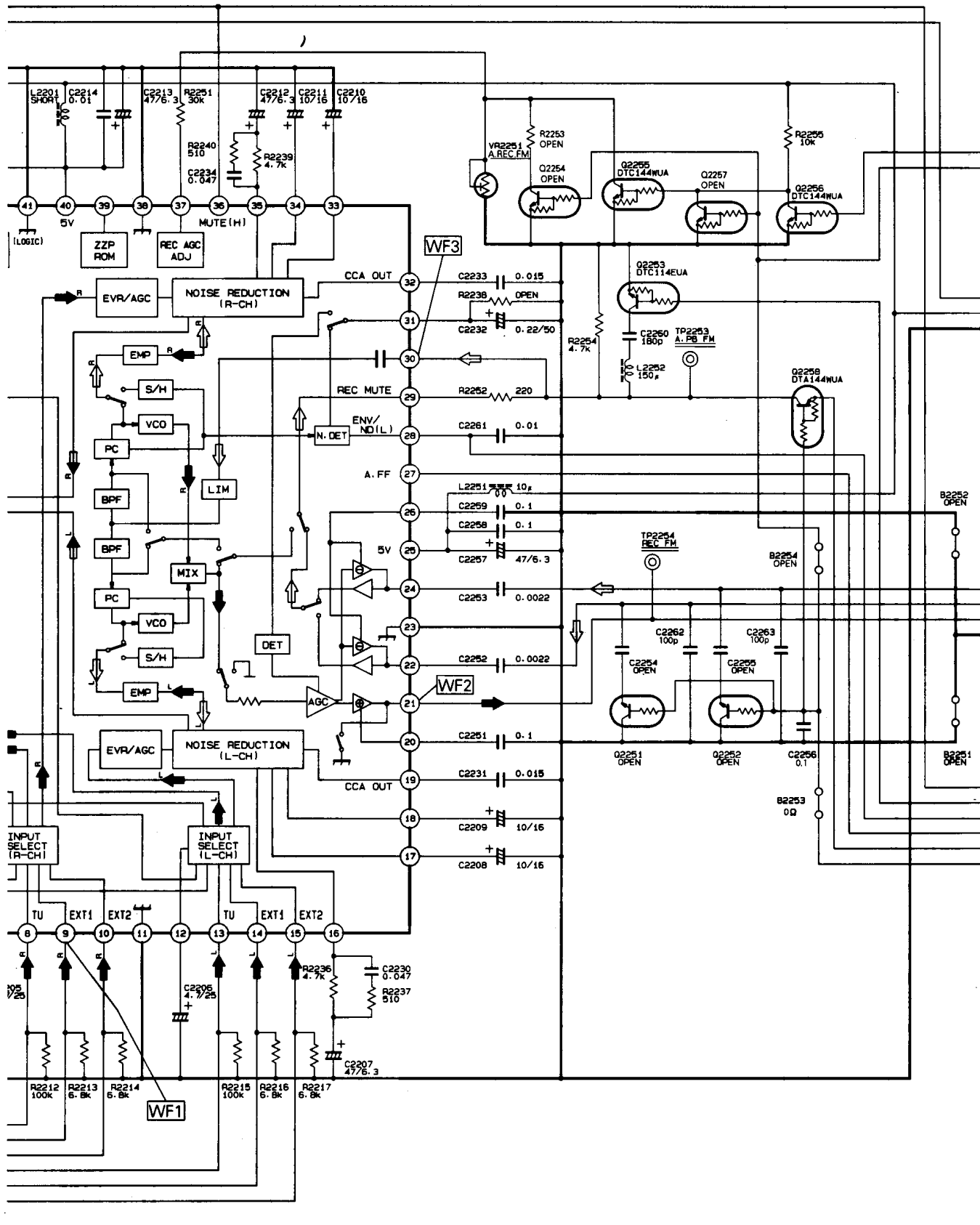
TO SYSCON  
(Page 4-12)  
AL5V

TO SYSCON  
(Page 4-12)  
S\_CASS(H)  
ET\_REC(H)/H\_EE(L)

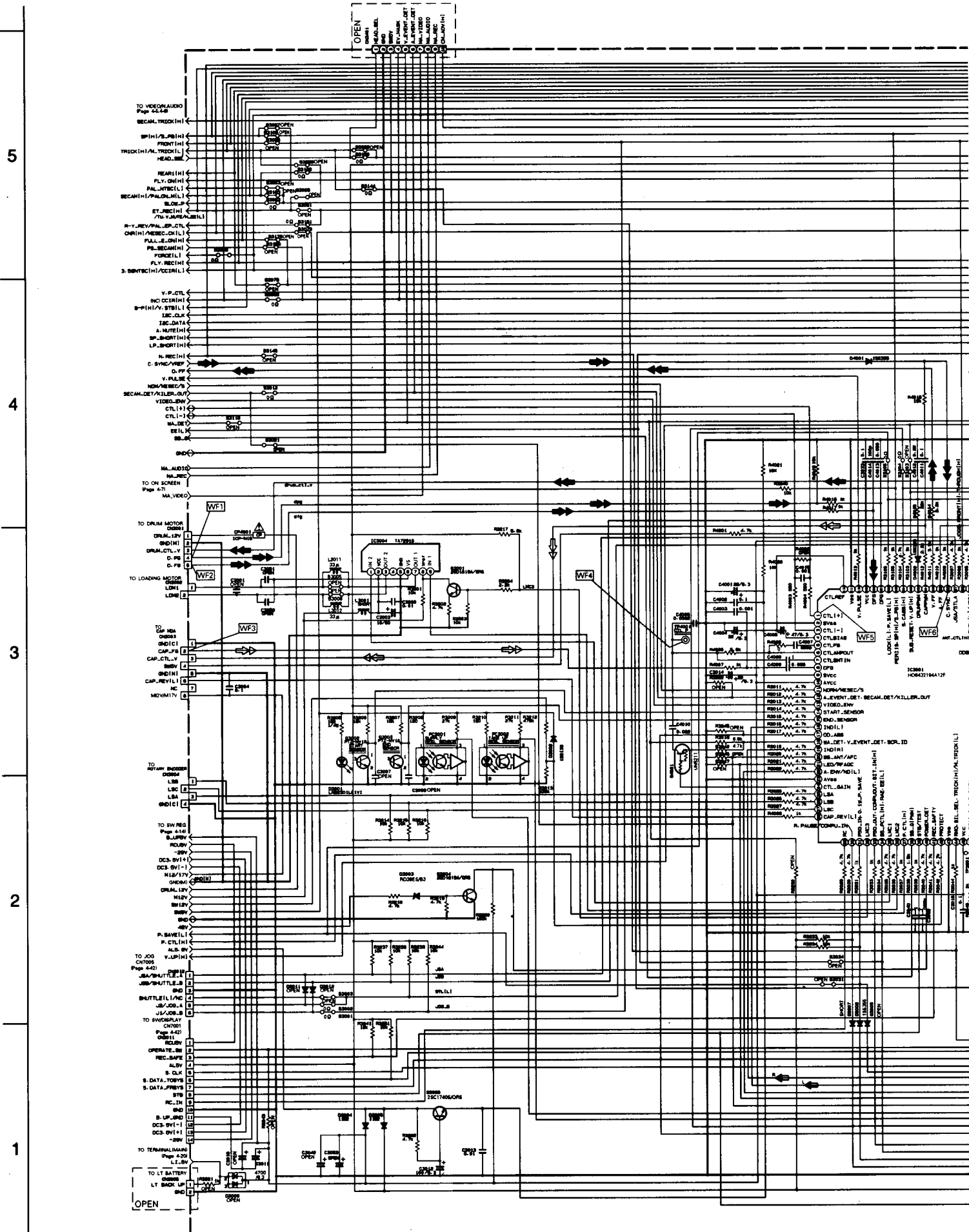
TO SW.REG  
(Page 4-14)  
SW12V  
SW5V  
GND

TO VIDEO/N. AUDIO  
(Page 4-5)  
FMA\_CH2  
FMA\_CH1  
FMA\_COM  
GND

TO SYSCON  
(Page 4-12)  
A\_MUTE(H)  
CCIR(H)  
A\_ENV/ND(L)  
A\_FF  
A\_REC-ST(H)  
EE(L)

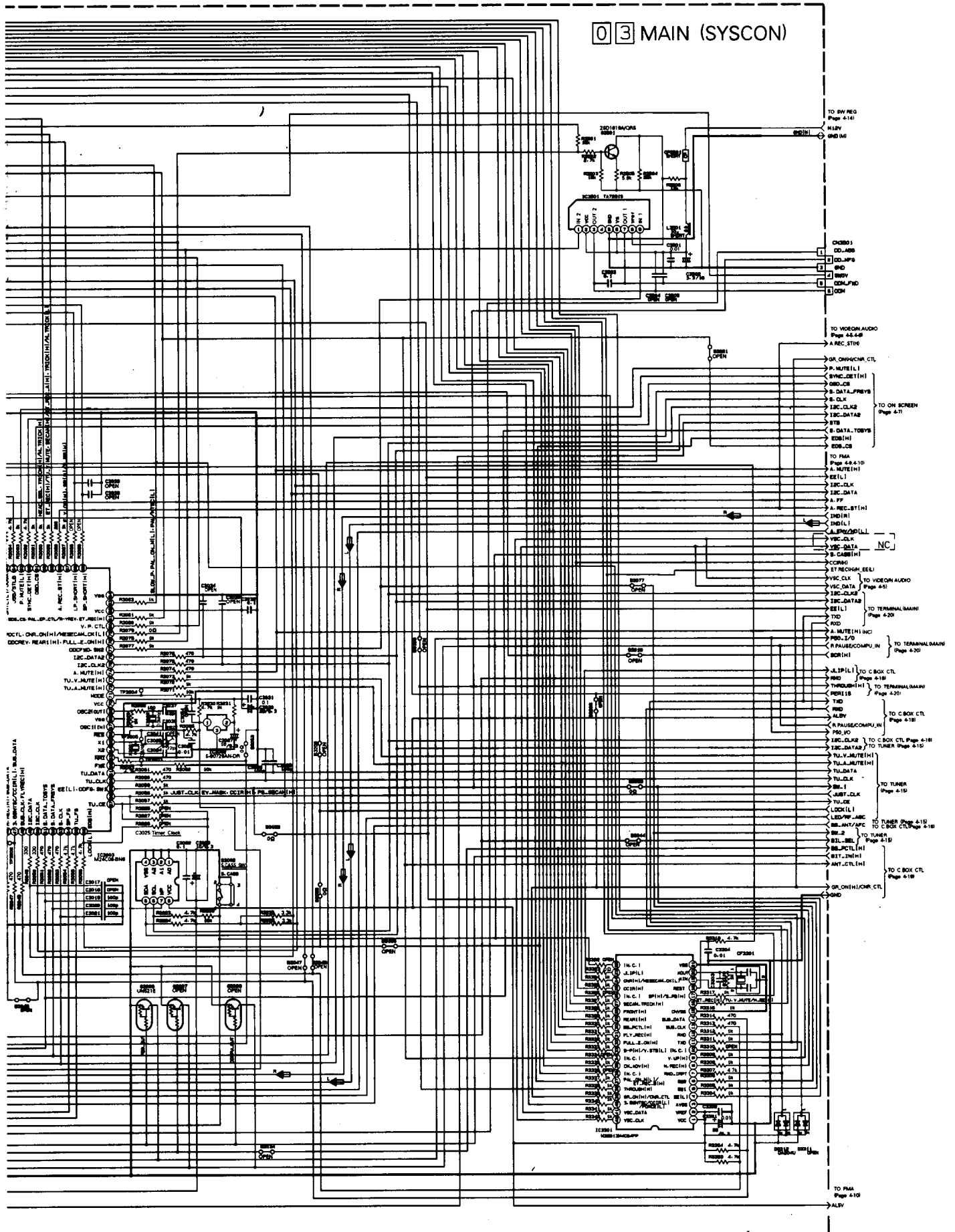


# 4.5 SYSTEM CONTROL SCHEMATIC DIAGRAM



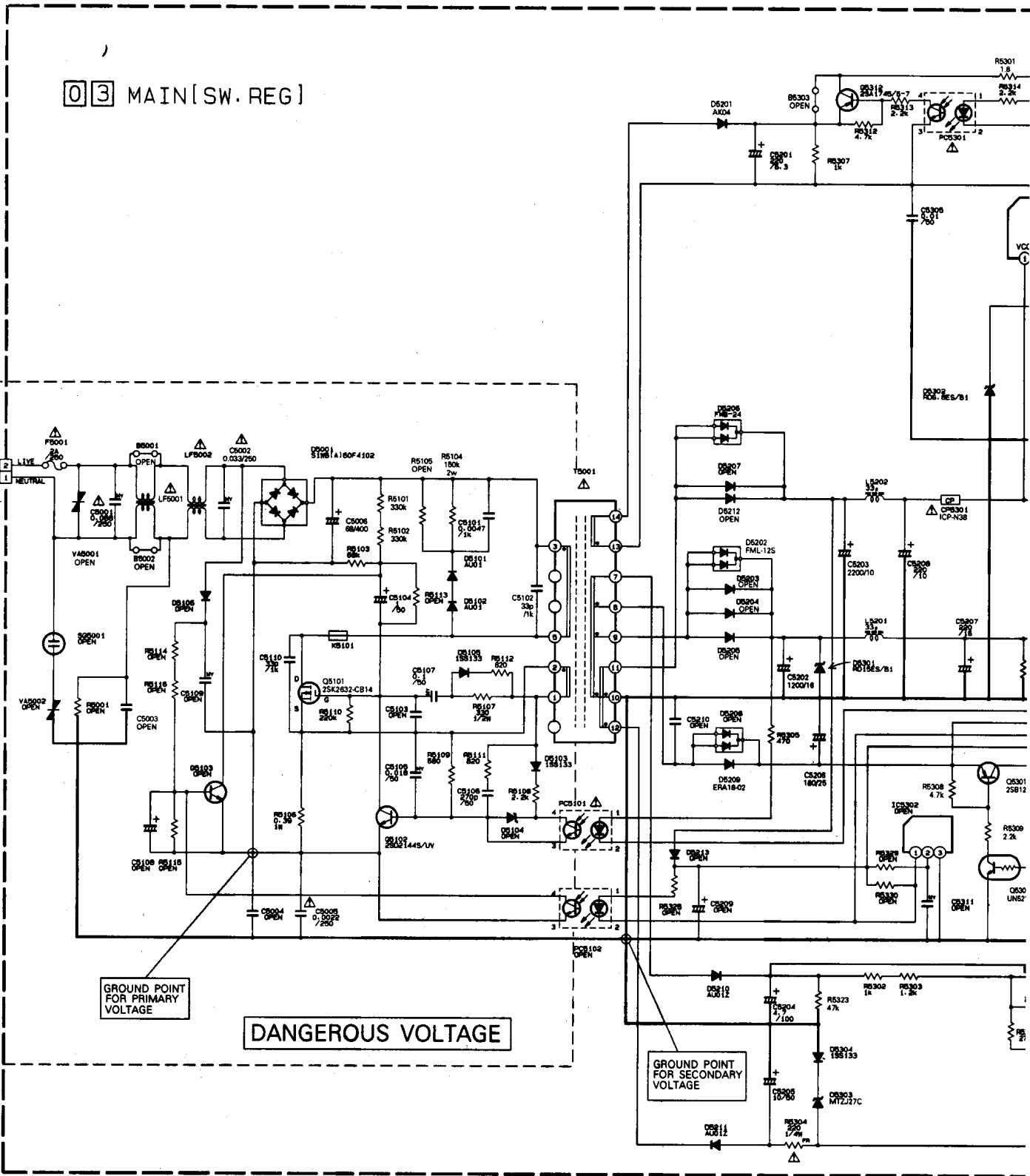
NOTES: 1. For SYSCON waveforms, please refer to page 4-23.  
2. The SYSTEM CONTROL circuit of this model has an automatic recognition about the ON/OFF control

03 MAIN (SYSCON)



di of the DOCTOR SYSTEM.

# 4.6 SWITCHING REGULATOR SCHEMATIC DIAGRAM

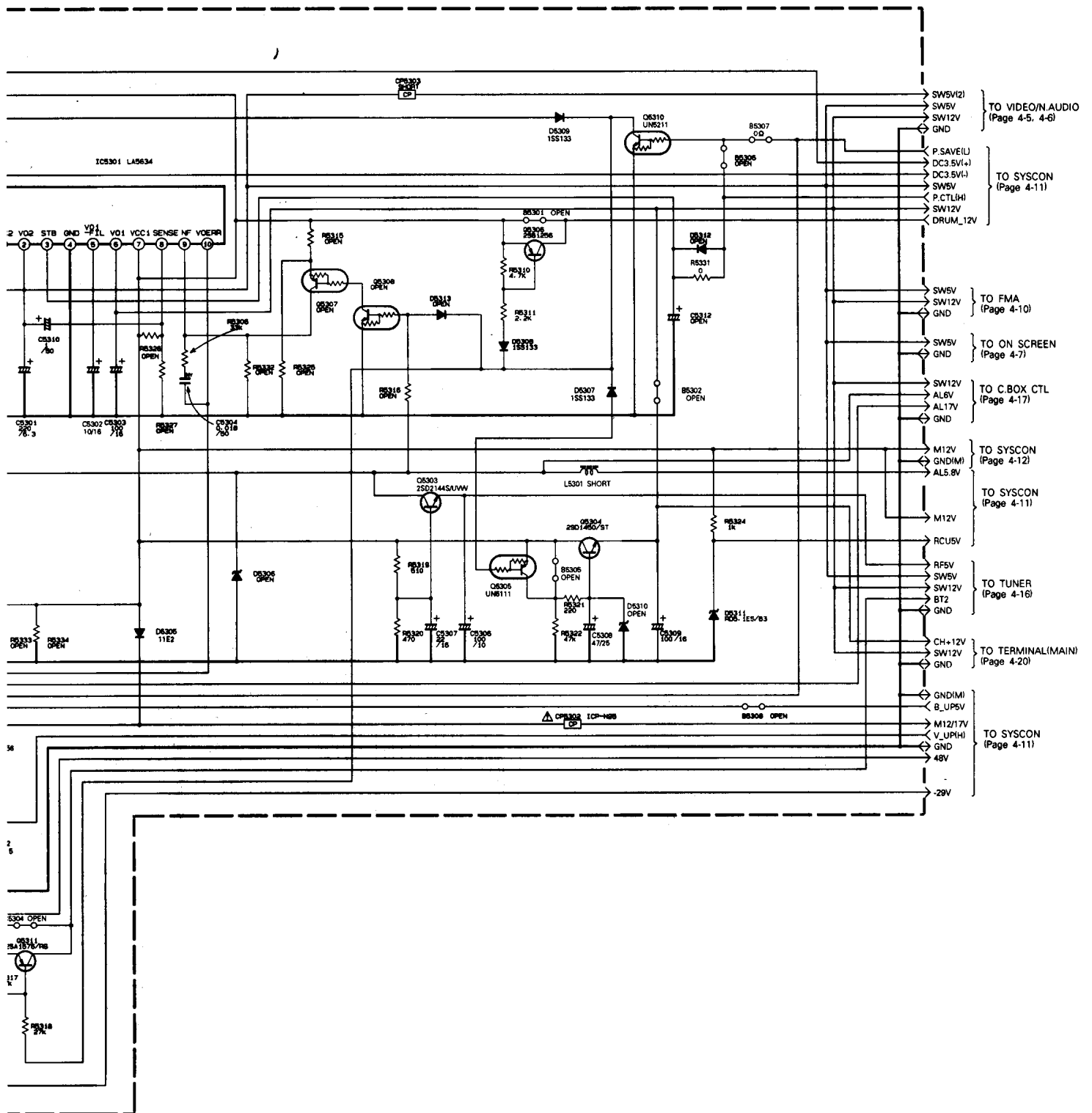


A

B

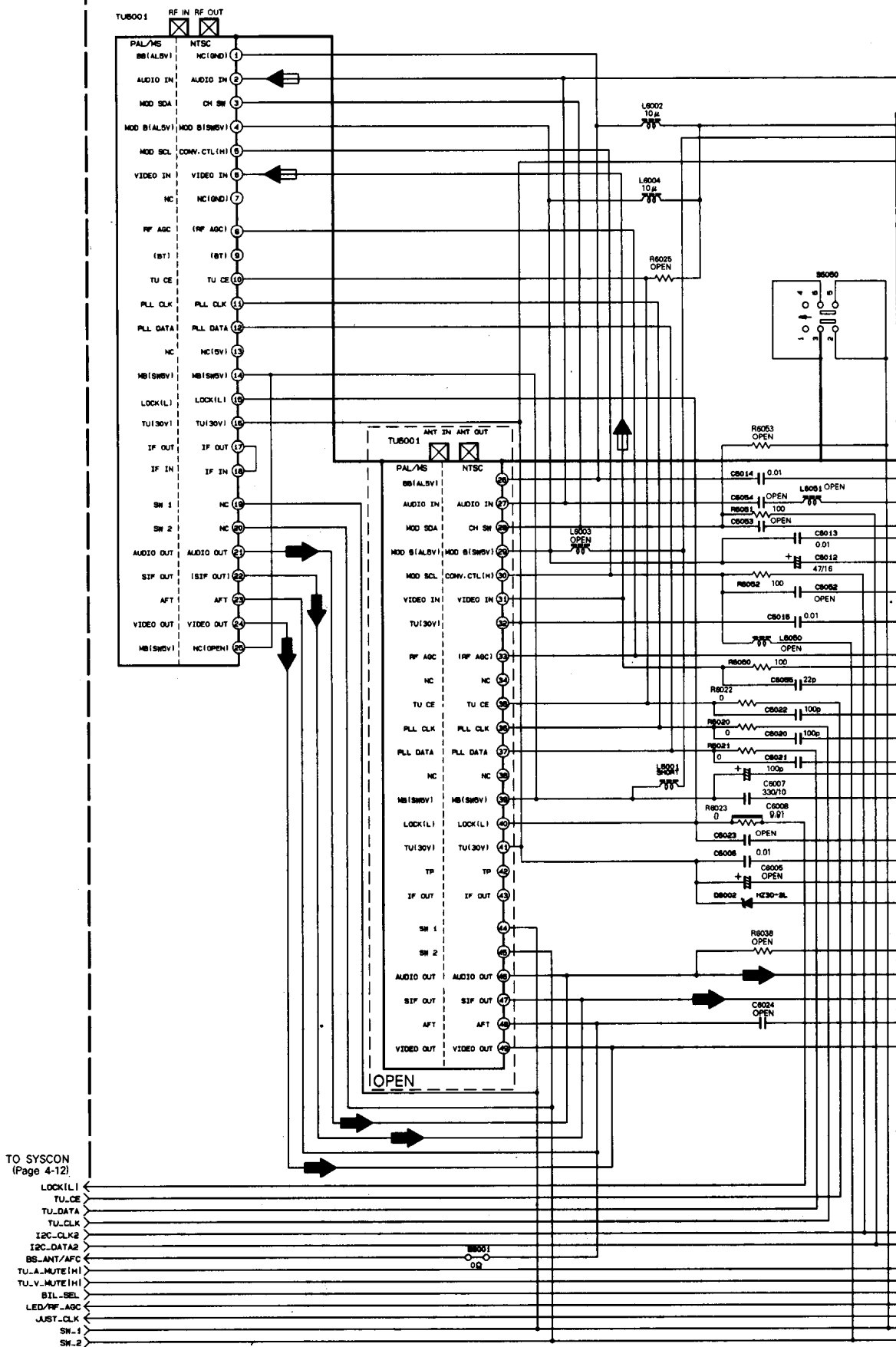
C

D 4-13



# 4.7 TUNER SCHEMATIC DIAGRAM

## 03 MAIN(TUNER)



5

4

3

2

1

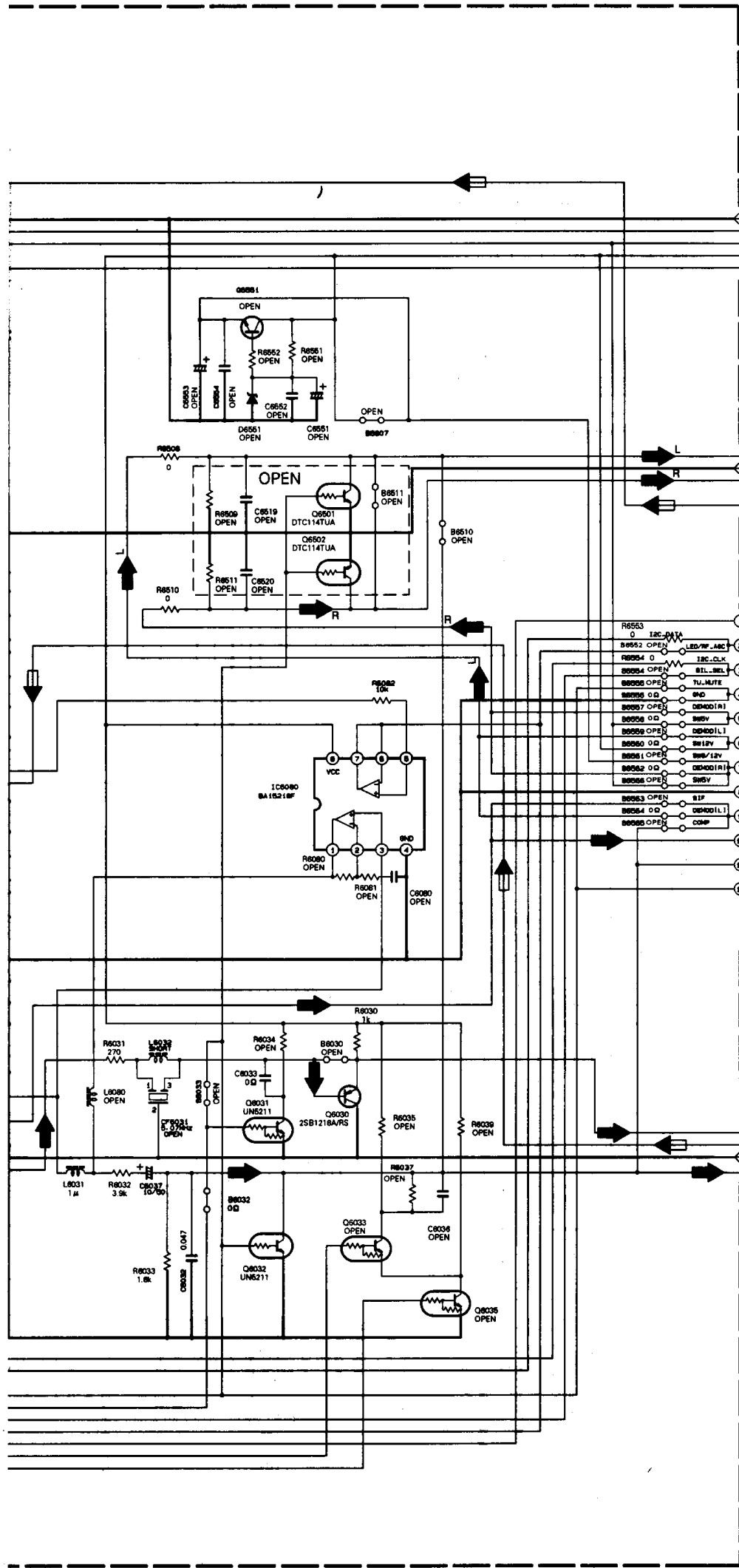
A

B

C

D

4-15



TO SW.REG  
(Page 4-14)

TO FMA  
(Page 4-9)

TO DEMOD  
CN6701  
(Page 4-37)

MICRO MAS	US	JPN	KOREA	PHILIPS
1	NC	JUST	NC	NC
2	IC_DATA	LED	LED	IC_DATA
3	IC_CLK	LED	LED	IC_CLK
4	IC_DATA	LED	LED	IC_DATA
5	IC_CLK	LED	LED	IC_CLK
6	IC_DATA	LED	LED	IC_DATA
7	IC_CLK	LED	LED	IC_CLK
8	IC_DATA	LED	LED	IC_DATA
9	IC_CLK	LED	LED	IC_CLK
10	IC_DATA	LED	LED	IC_DATA
11	IC_CLK	LED	LED	IC_CLK
12	IC_DATA	LED	LED	IC_DATA

TO VIDEO/AUDIO  
(Page 4-5, 4-6)

TU\_VIDEO  
VIDEO\_OSD\_OUT  
TU\_AUDIO

TU\_VIDEO  
VIDEO\_OSD\_OUT  
TU\_AUDIO

TU\_VIDEO  
VIDEO\_OSD\_OUT  
TU\_AUDIO

TU\_VIDEO  
VIDEO\_OSD\_OUT  
TU\_AUDIO

TU\_VIDEO  
VIDEO\_OSD\_OUT  
TU\_AUDIO

TU\_VIDEO  
VIDEO\_OSD\_OUT  
TU\_AUDIO

TU\_VIDEO  
VIDEO\_OSD\_OUT  
TU\_AUDIO

TU\_VIDEO  
VIDEO\_OSD\_OUT  
TU\_AUDIO



# 4.8 C.BOX CTL SCHEMATIC DIAGRAM

5 5  
4 4  
3 3  
2 2  
1 1

03 MAIN [C.BOX\_CTL]

TO SW.REG  
(Page 4-14)

SW12V  
AL6V  
AL17V

C6101 1  
OPEN 2

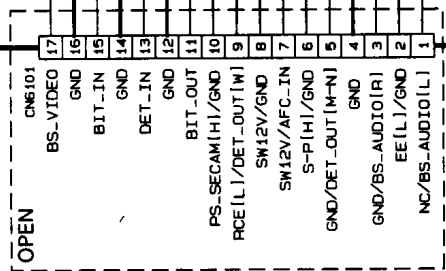
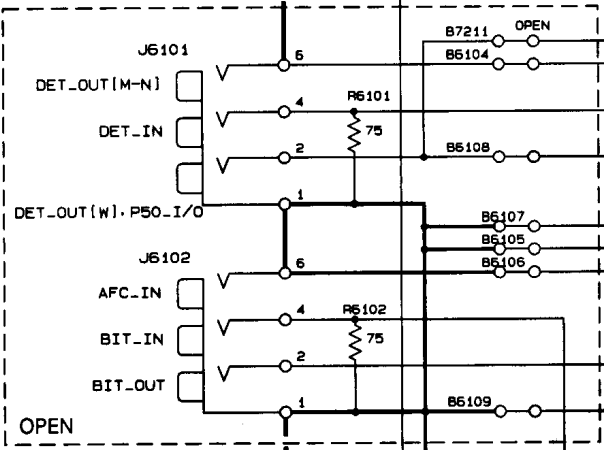
TO VIDEO/AUDIO  
(Page 4-6)

TU\_VIDEO  
GR\_VIDEO  
BS\_VIDEO  
GND

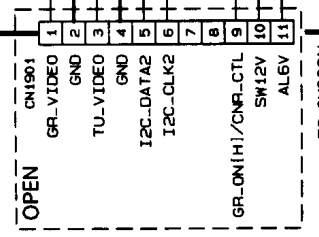
TO VIDEO/AUDIO  
(Page 4-5)

EE(L)I  
GND  
S-P(H)/V.STB(L)I  
FORCE(L)I  
PS\_SECAM(H)I  
SW12V

B7201 OPEN  
B7204 OPEN  
B7206 OPEN  
B7207 OPEN  
B7208 OPEN  
B7205 OPEN  
B7203 OPEN  
B7202 OPEN



TO FMA  
(Page 4-9)



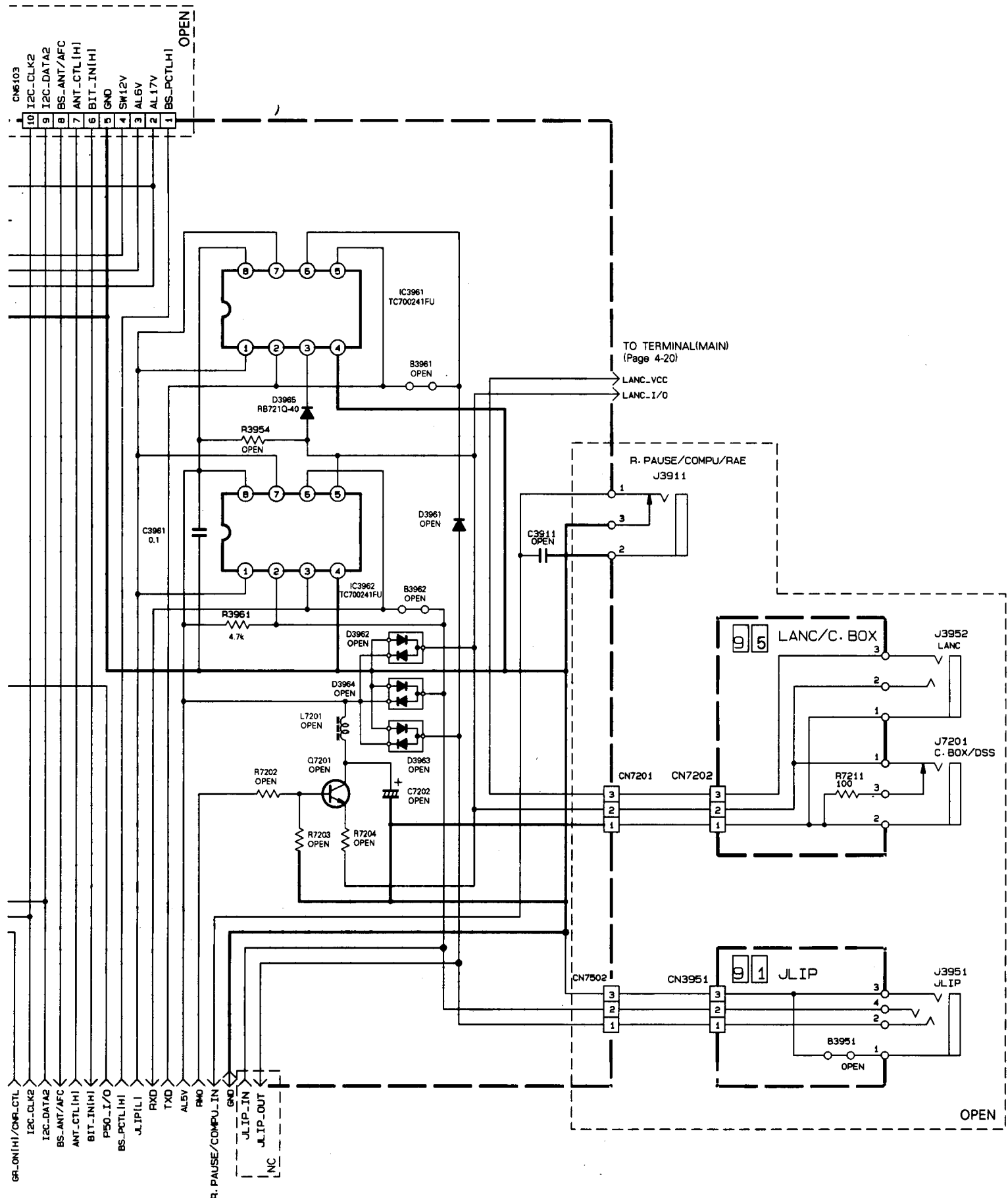
TO SYSCON  
(Page 4-12)

A

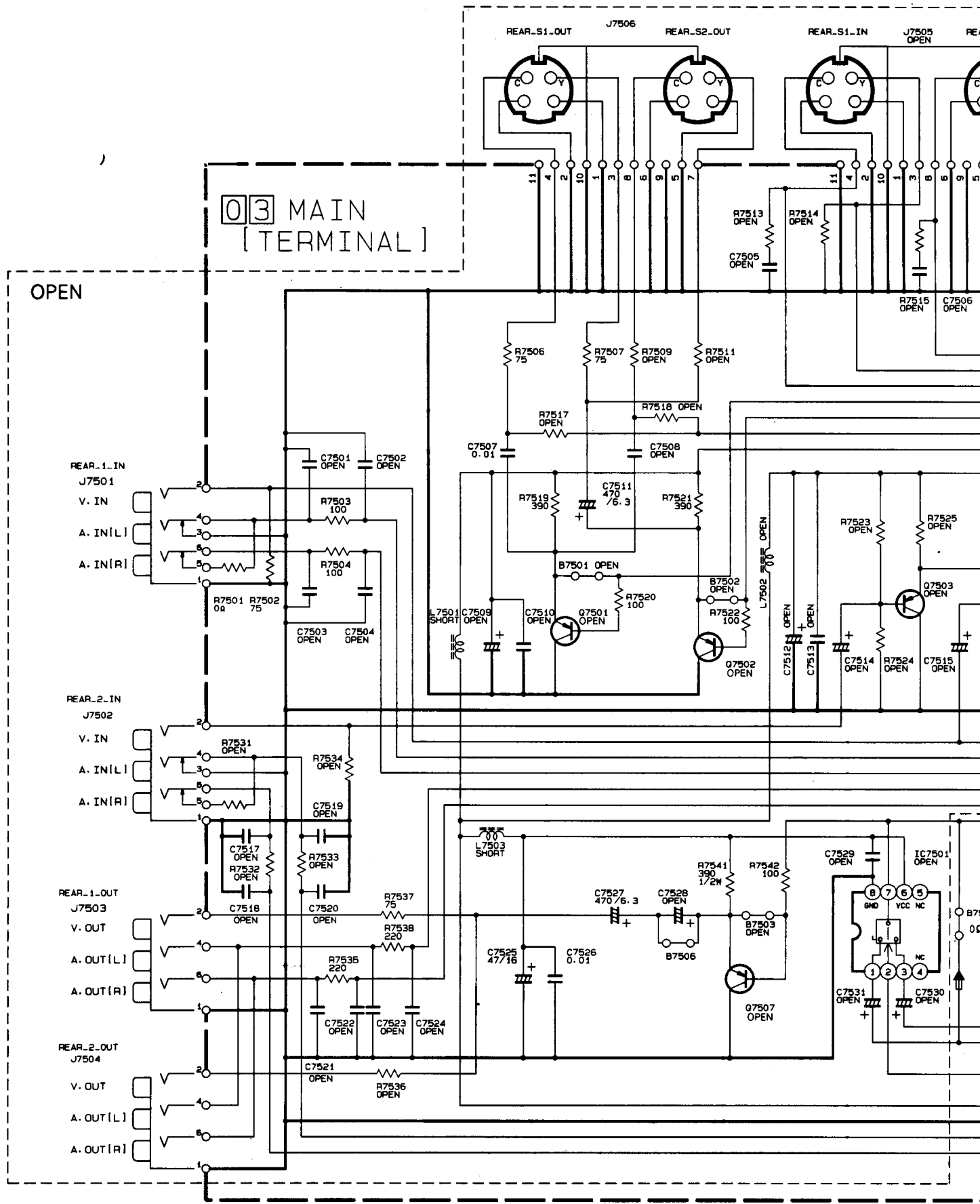
B

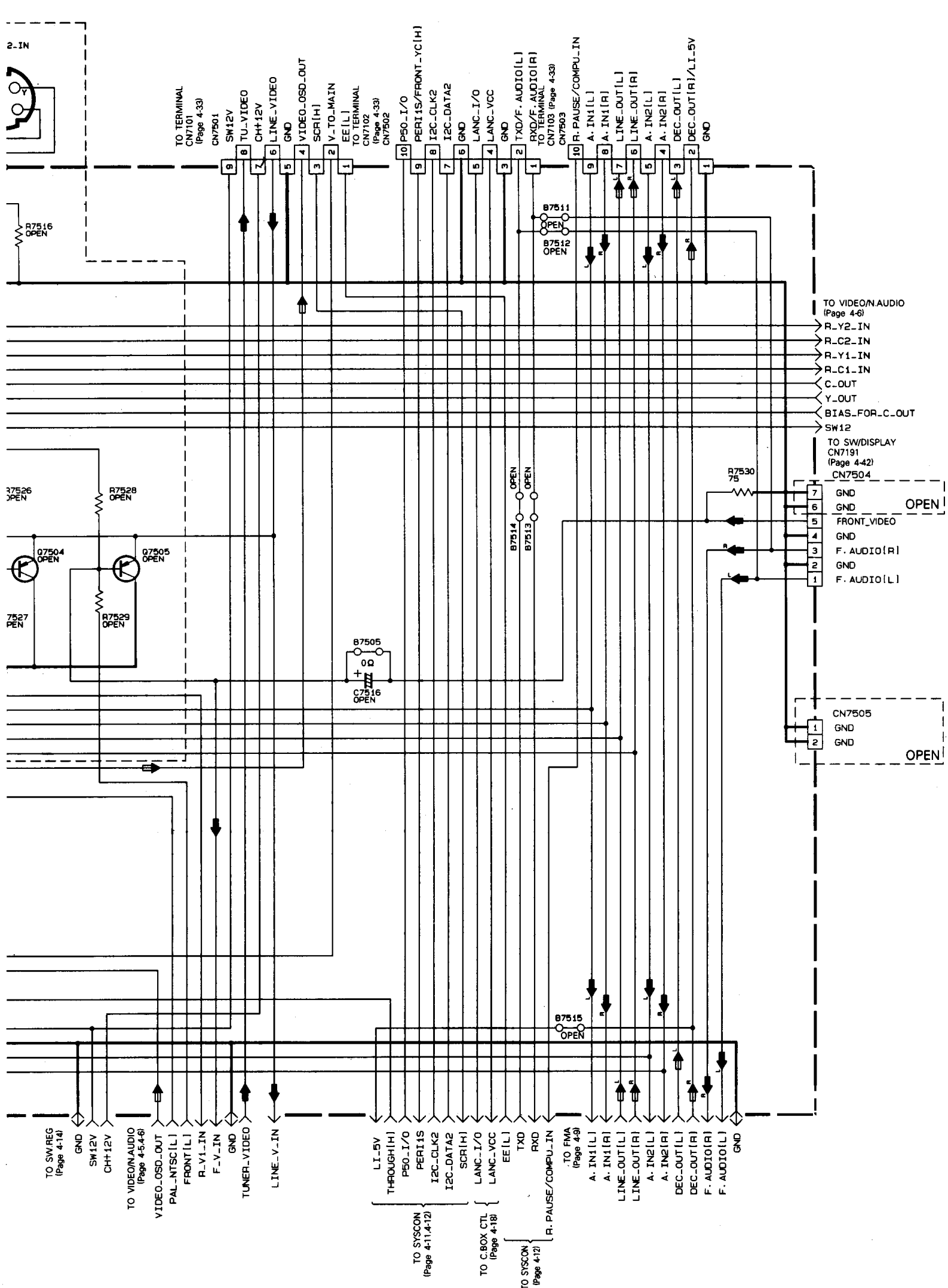
C

D 4-17



4.9 TERMINAL(MAIN) SCHEMATIC DIAGRAM





2-IN

TO TERMINAL  
CN7101  
(Page 4-33)  
CN7501

9 SW12V  
8 TU-VIDEO

7 CHH-12V  
6 LINE-VIDEO

5 GND  
4 VIDEO\_OSD-OUT

3 SCR(H)

2 V-TU-MAIN  
1 EE(L)

TO TERMINAL  
CN7102  
(Page 4-33)  
CN7502

10 P50-I/O

9 PERI15/FRONT\_YC(H)

8 I2C-CLK2

7 I2C-DATA2

6 GND

5 LANC-I/O

4 LANC-VCC

3 GND

2 TXD/F-AUDIO(L)

1 RXD/F-AUDIO(R)

TO TERMINAL  
CN7103 (Page 4-33)  
CN7503

10 R-PAUSE/COMPU-IN

9 A-IN1(L)

8 A-IN1(R)

R7516  
OPEN

B7511  
OPEN

B7512  
OPEN

TO VIDEO/AUDIO  
(Page 4-6)

R-Y2-IN

R-C2-IN

R-Y1-IN

R-C1-IN

C-OUT

Y-OUT

BIAS\_FOR\_C-OUT

SW12

TO SW/DISPLAY  
CN7191  
(Page 4-42)  
CN7504

7 GND

6 GND

5 FRONT\_VIDEO

4 GND

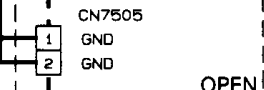
3 F. AUDIO(R)

2 GND

1 F. AUDIO(L)

OPEN

OPEN



37526  
OPEN

R7528  
OPEN

D7504  
OPEN

D7505  
OPEN

7527  
OPEN

R7529  
OPEN

B7505  
0Ω

C7516  
OPEN

B7514  
OPEN

B7513  
OPEN

R7530  
75

B7515  
OPEN

TO SW/REG  
(Page 4-14)

GND

SW12V

CHH-12V

TO VIDEO/AUDIO  
(Page 4-5,4-6)

VIDEO\_OSD-OUT

PAL\_NTSC(L)

FRONT(L)

R-V1-IN

F-V-IN

GND

TUNER\_VIDEO

LINE-V-IN

4-20

E

F

G

H

THROUGH(H)

P50-I/O

PERI15

I2C-CLK2

I2C-DATA2

SCR(H)

LANC-I/O

LANC-VCC

EE(L)

TXD

RXD

TO FMA  
(Page 4-3)

A-IN1(L)

A-IN1(R)

LINE-OUT(L)

TO C-BOX CTL  
(Page 4-18)

TO SYSCON  
(Page 4-12)

R-PAUSE/COMPU-IN

A-IN2(L)

A-IN2(R)

DEC-OUT(L)

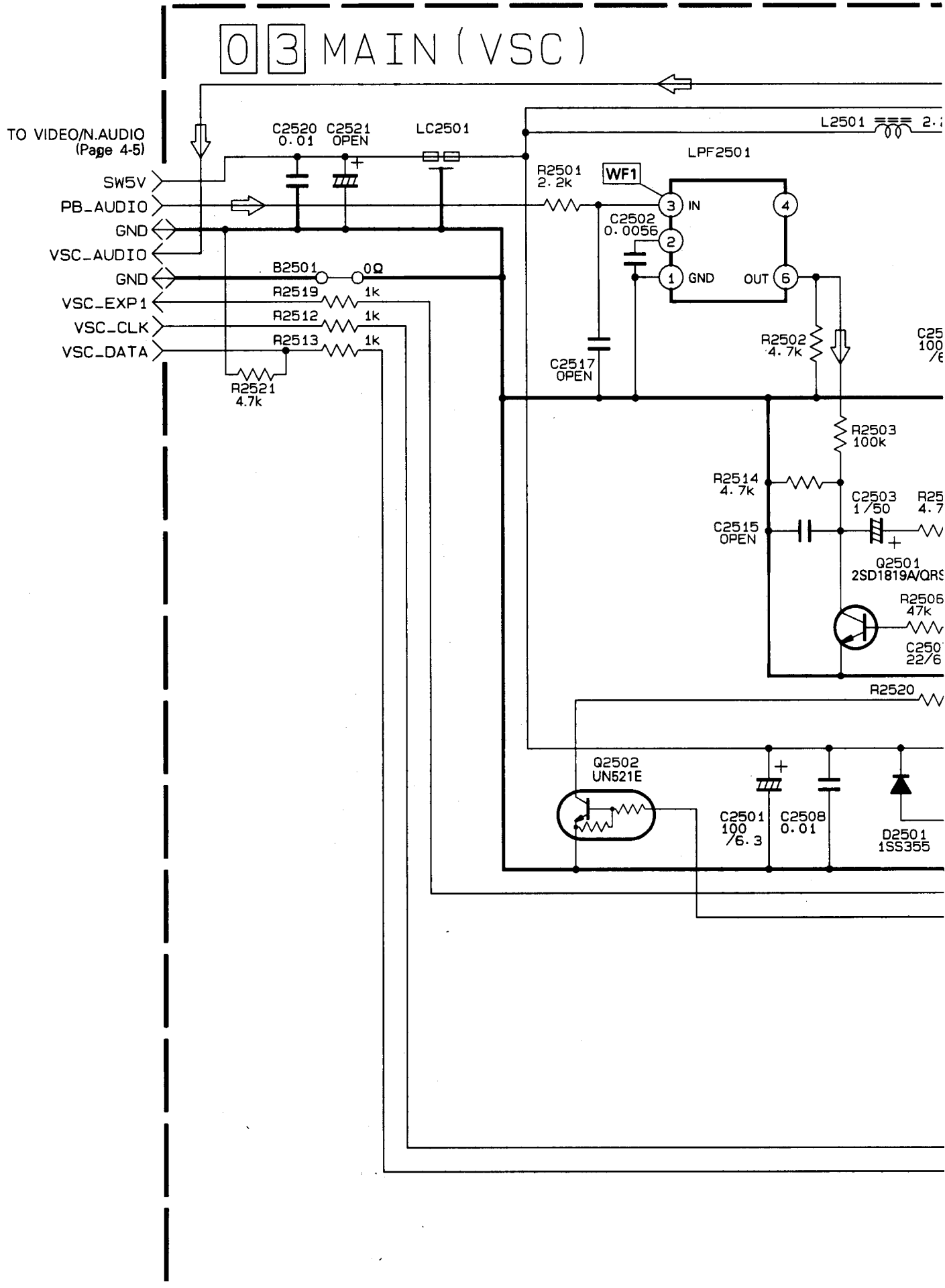
DEC-OUT(R)

F-AUDIO(R)

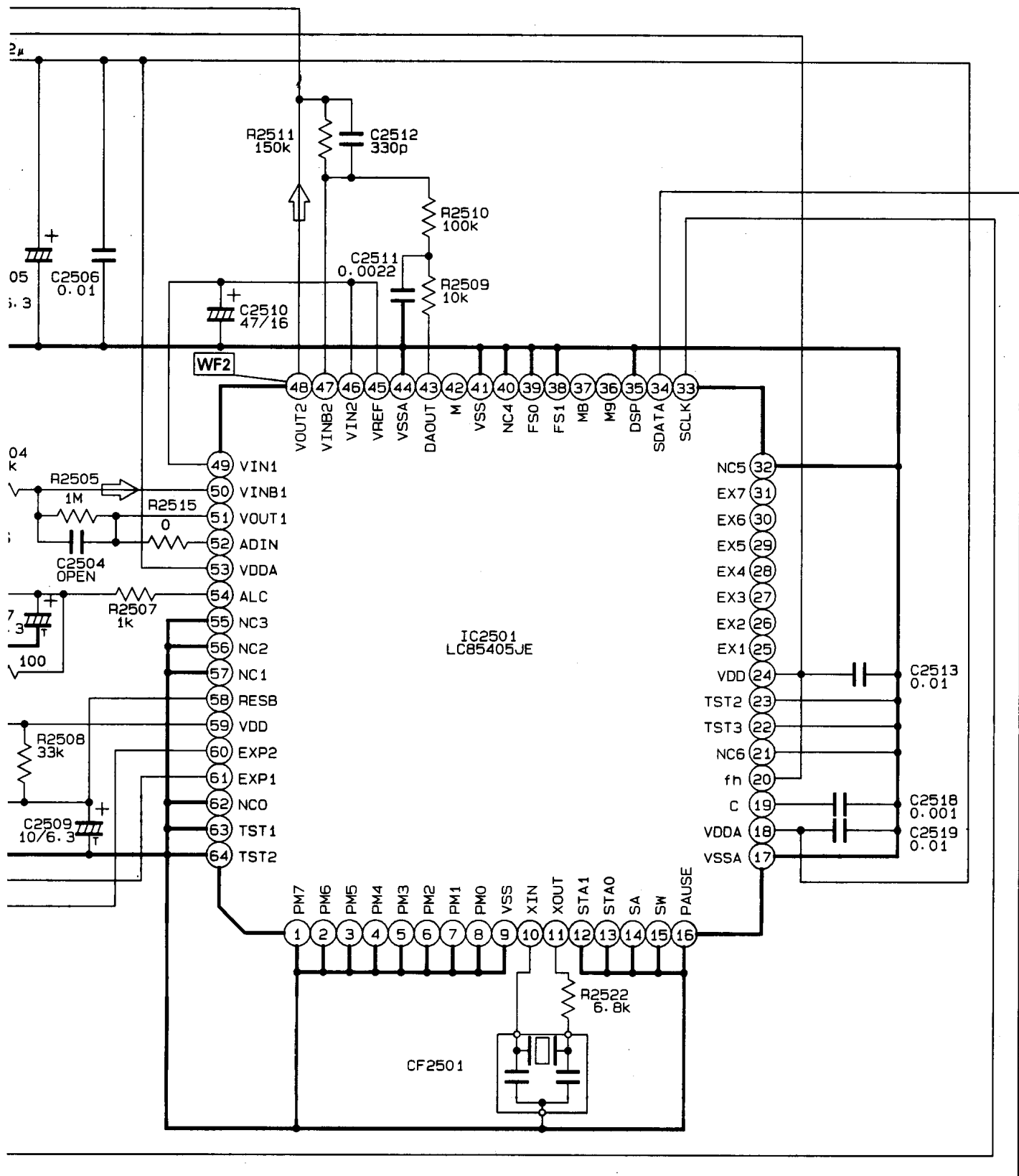
F-AUDIO(L)

GND

4.10 VSC SCHEMATIC DIAGRAM

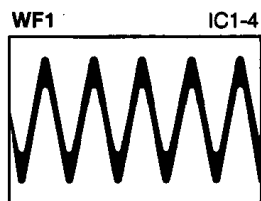


NOTE : For VSC waveforms, please refer to page 4-23.

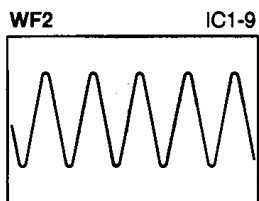


# WAVEFORMS

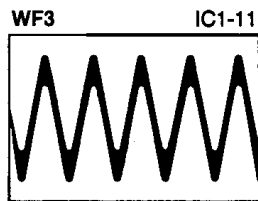
## — VIDEO/N.AUDIO —



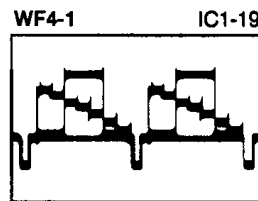
REC 0.8 Vp-p  
20 mV/0.5 msec/DIV



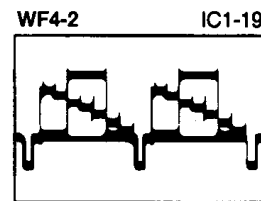
REC 0.1 Vp-p  
2 mV/0.5 msec/DIV



PB 0.48 Vp-p  
10 mV/0.5 msec/DIV



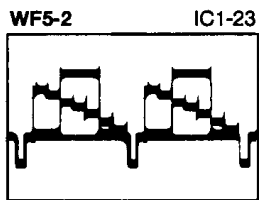
REC 0.51 Vp-p  
20 mV/20 μsec/DIV



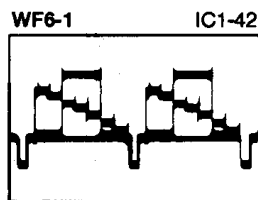
PB 0.55 Vp-p  
20 mV/20 μsec/DIV



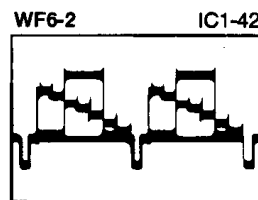
REC 0.48 Vp-p  
20 mV/20 μsec/DIV



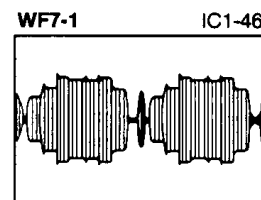
PB 0.52 Vp-p  
20 mV/20 μsec/DIV



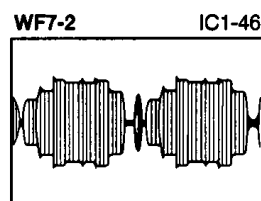
REC 0.4 Vp-p  
10 mV/20 μsec/DIV



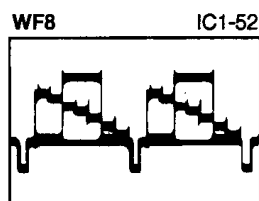
PB 0.43 Vp-p  
10 mV/20 μsec/DIV



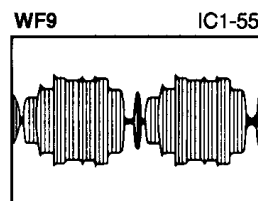
REC 0.24 Vp-p  
10 mV/20 μsec/DIV



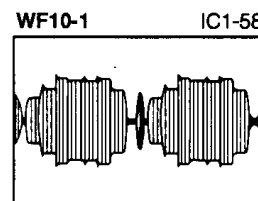
PB 0.3 Vp-p  
10 mV/20 μsec/DIV



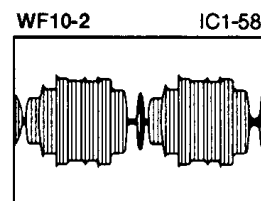
PB 2.2 Vp-p  
50 mV/20 μsec/DIV



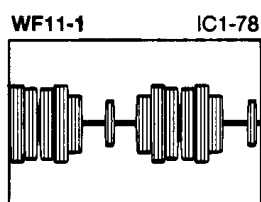
PB 0.6 Vp-p  
20 mV/20 μsec/DIV



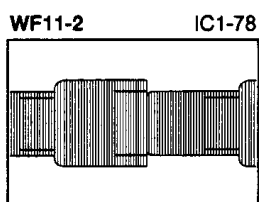
REC 0.4 Vp-p  
10 mV/20 μsec/DIV



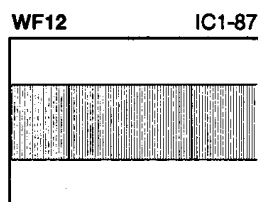
PB 0.48 Vp-p  
10 mV/20 μsec/DIV



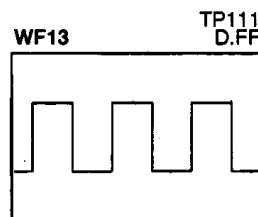
REC 0.62 Vp-p  
20 mV/20 μsec/DIV



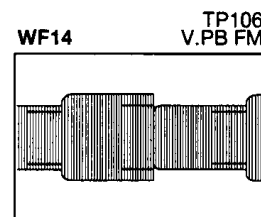
PB 0.22 Vp-p  
10 mV/5 msec/DIV



REC 1.6 Vp-p  
50 mV/1 msec/DIV

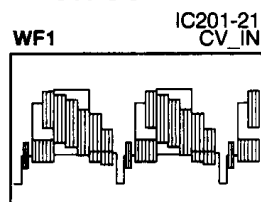


REC/PB 5.2 Vp-p  
0.2 V/10 msec/DIV

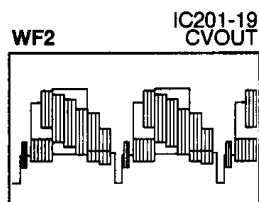


PB 0.32 Vp-p  
10 mV/5 msec/DIV

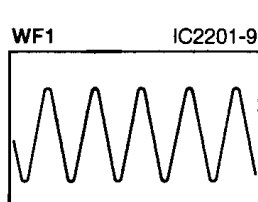
## — ON SCREEN —



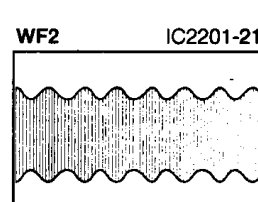
REC/PB 2.2 Vp-p  
50 mV/20 μsec/DIV



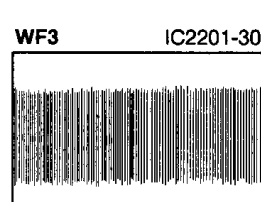
REC/PB 2.2 Vp-p  
50 mV/20 μsec/DIV



REC 0.11 Vp-p  
2 mV/0.5 msec/DIV

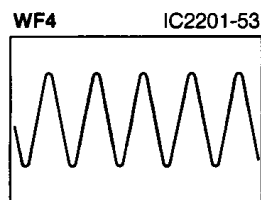


REC 0.48 Vp-p  
10 mV/1 msec/DIV

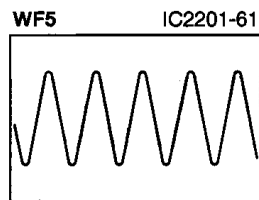


PB 0.56 Vp-p  
20 mV/5 msec/DIV

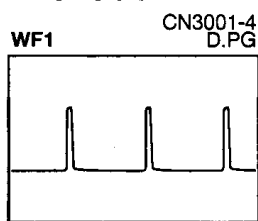
## — SYSCON —



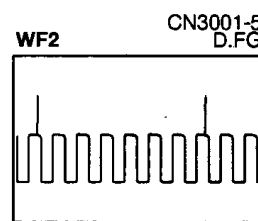
REC/PB 1.2 Vp-p  
20 mV/0.5 msec/DIV



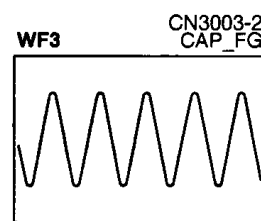
REC 0.12 Vp-p  
2 mV/0.5 msec/DIV



REC/PB 4.8 Vp-p  
0.2 V/10 msec/DIV

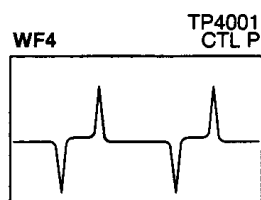


REC/PB 4.5 Vp-p  
0.1 V/5 msec/DIV

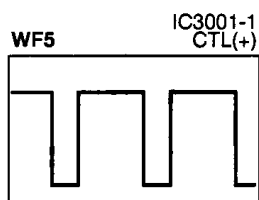


REC/PB 2.2 Vp-p  
50 mV/0.5 msec/DIV

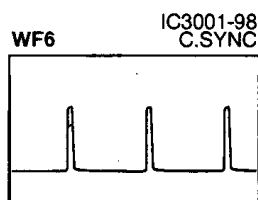
## — VSC —



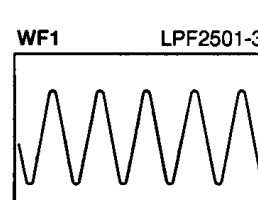
PB 2.5 Vp-p  
50 mV/10 msec/DIV



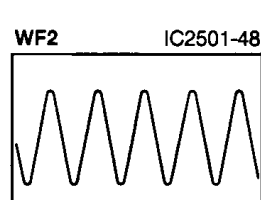
REC 4.0 Vp-p  
0.1 V/10 msec/DIV



REC/PB 4.1 Vp-p  
0.1 V/20 μsec/DIV



PB 0.4 Vp-p  
10 mV/0.5 msec/DIV



PB 0.7 Vp-p  
20 mV/0.5 msec/DIV





4.12 3D SVHS(VIDEO) SCHEMATIC DIAGRAM

05 3D SVHS(VIDEO)

5

TO 3D SVHS(3D/TBC) (Page 4-27)  
 C.FROM\_D1G1  
 Y.FROM\_D1G1  
 V/Y.TO\_D1G1  
 C.TO\_D1G1

4

3

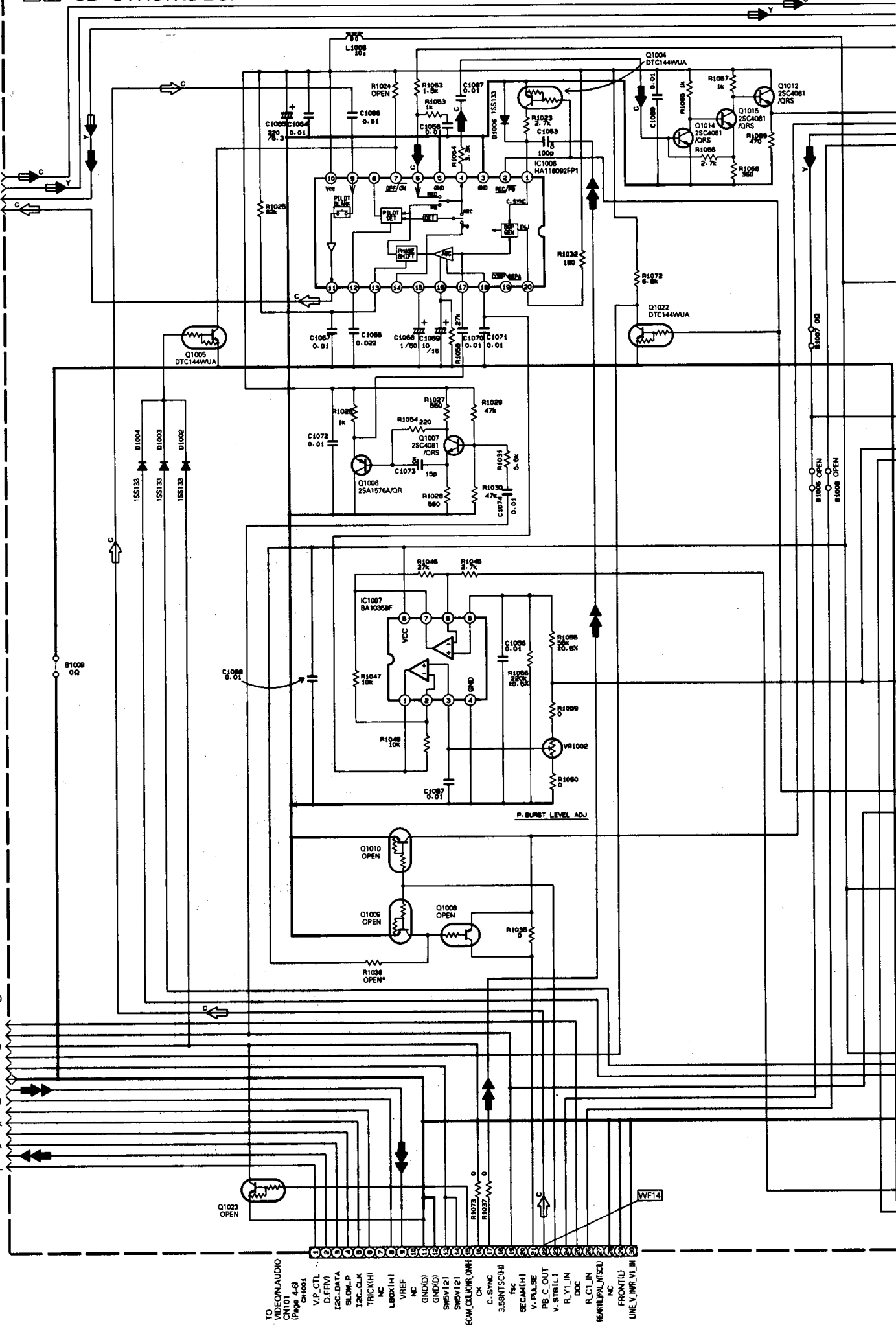
2

1

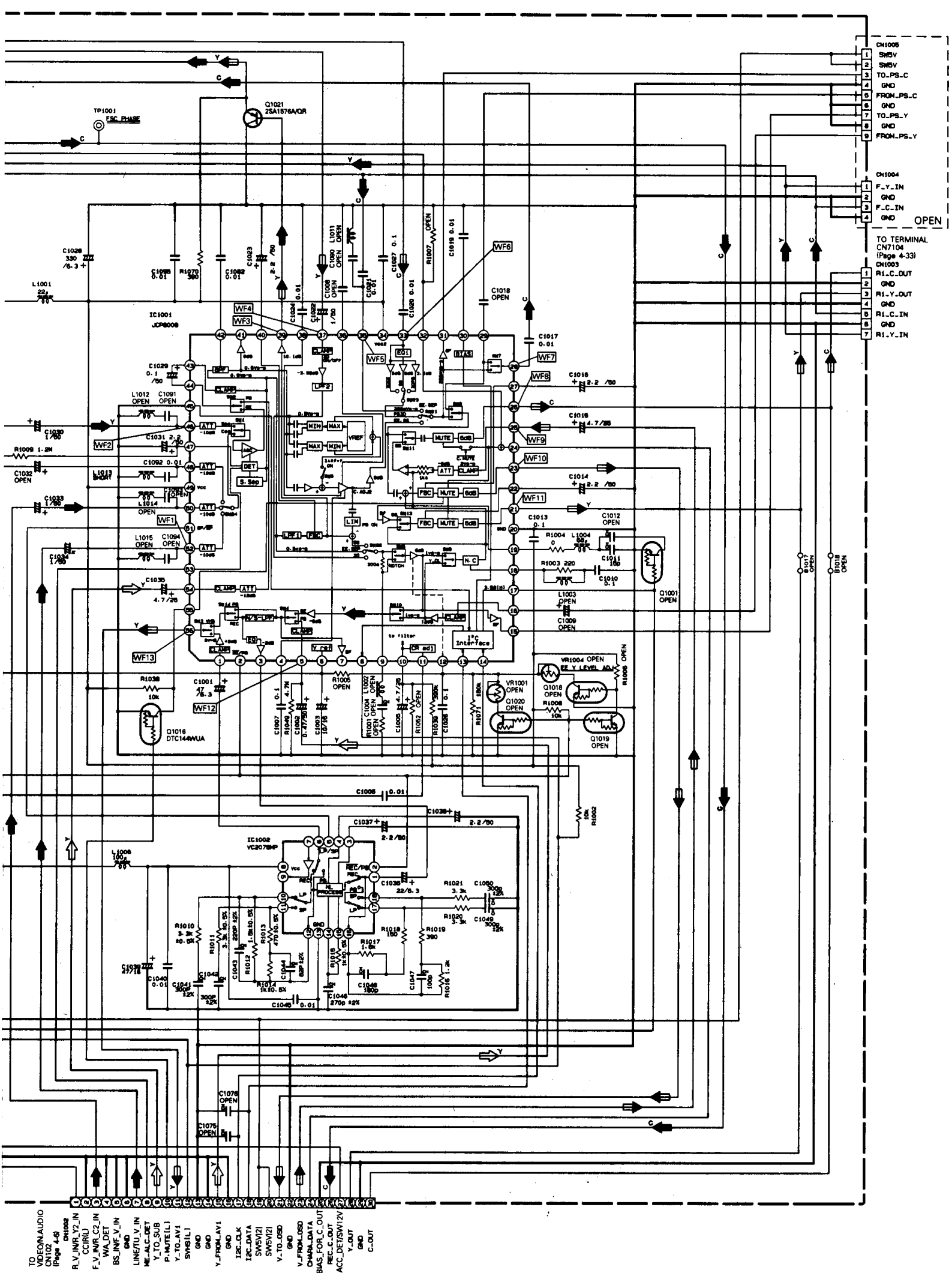
TO 3D SVHS(3D/TBC) (Page 4-27)

DOC  
 FSC  
 C.KILLER  
 PB(LL)  
 SWBV  
 GND  
 V.REF  
 LBOX(H)  
 TRICK  
 I2C\_CLK  
 SLOW\_P  
 I2C\_DATA  
 D\_FF  
 VP\_CTL

TO VIDEO/AUDIO  
 CN101  
 CH1001  
 V.P\_CTL  
 D.FFV  
 I2C\_DATA  
 SLOW\_P  
 I2C\_CLK  
 TRICK(H)  
 NC  
 LBOX(H)  
 VREF  
 GND(D)  
 GND(D)  
 SWBV121  
 SWBV121  
 SWBV121  
 CK  
 C\_SYNC  
 3.SBNTSCHI  
 fsc  
 SECAM(H)  
 V.PAL SE  
 PB.C.OUT  
 V.STBL1  
 R.Y.LIN  
 DOC  
 R.C.LIN  
 REPTLPA/NTSCU  
 NC  
 FRONTLU  
 LINE.V\_INP.V\_IN



NOTE: For 3D SVHS(VIDEO) waveforms, please refer to page 4-31.



TO VIDEO/AUDIO  
 CN102  
 (Page 4-38)  
 R.V. IN/R.V2\_IN  
 C.CIRU  
 F.V. IN/R.C2\_IN  
 W.A.DET  
 BS INF\_V\_IN  
 GND  
 LINE/TU\_V\_IN  
 NE-ALC-DET  
 Y.TO.SUB  
 P-MUTE(I)  
 Y.TO.AV1  
 SW-8(I)  
 GND  
 Y.FROM.AV1  
 GND  
 I2C.CLK  
 I2C.DATA  
 SW-6(V)  
 SW-6(V)  
 V.TO.OSD  
 GND  
 V.FROM.OSD  
 CH-RA.DATA  
 BIAS.FOR.C.OUT  
 REC.C.OUT  
 ACC.DET/SW12V  
 GND  
 Y.OUT  
 GND  
 C.OUT

CN1005  
 SW5V  
 SW5V  
 TO\_PS\_C  
 GND  
 FROM\_PS\_C  
 GND  
 TO\_PS\_Y  
 GND  
 FROM\_PS\_Y

CN1004  
 F.V\_IN  
 GND  
 F.C\_IN  
 GND  
 OPEN

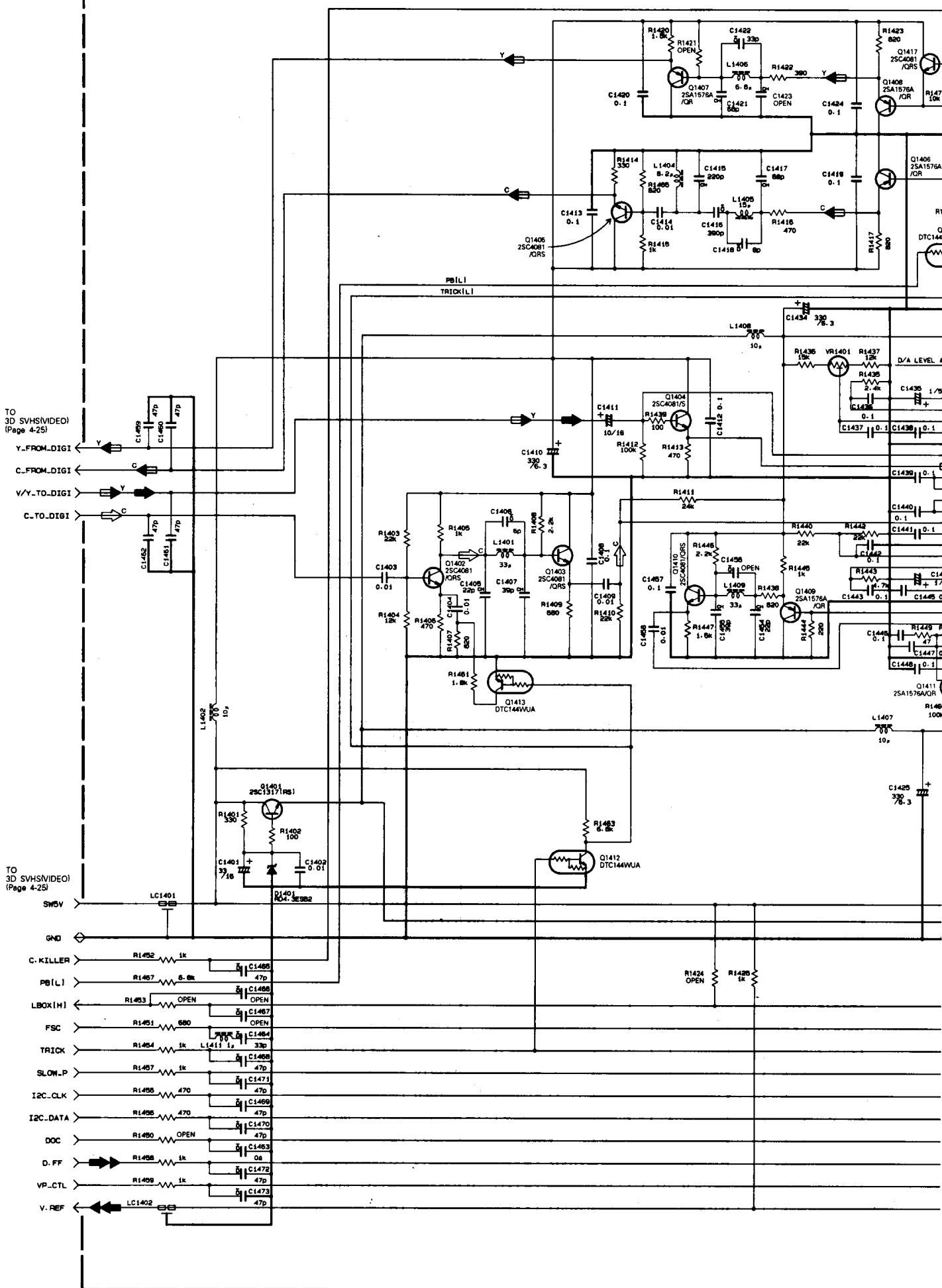
TO TERMINAL  
 CN7104  
 (Page 4-33)  
 CN1003  
 R1\_C\_OUT  
 GND  
 R1\_Y\_OUT  
 GND  
 R1\_C\_IN  
 GND  
 R1\_Y\_IN

# 4.13 3D SVHS(3D/TBC) SCHEMATIC DIAGRAM

05 3D SVHS(3D/TBC)

TO 3D SVHS(VIDEO)  
(Page 4-25)

TO 3D SVHS(VIDEO)  
(Page 4-25)

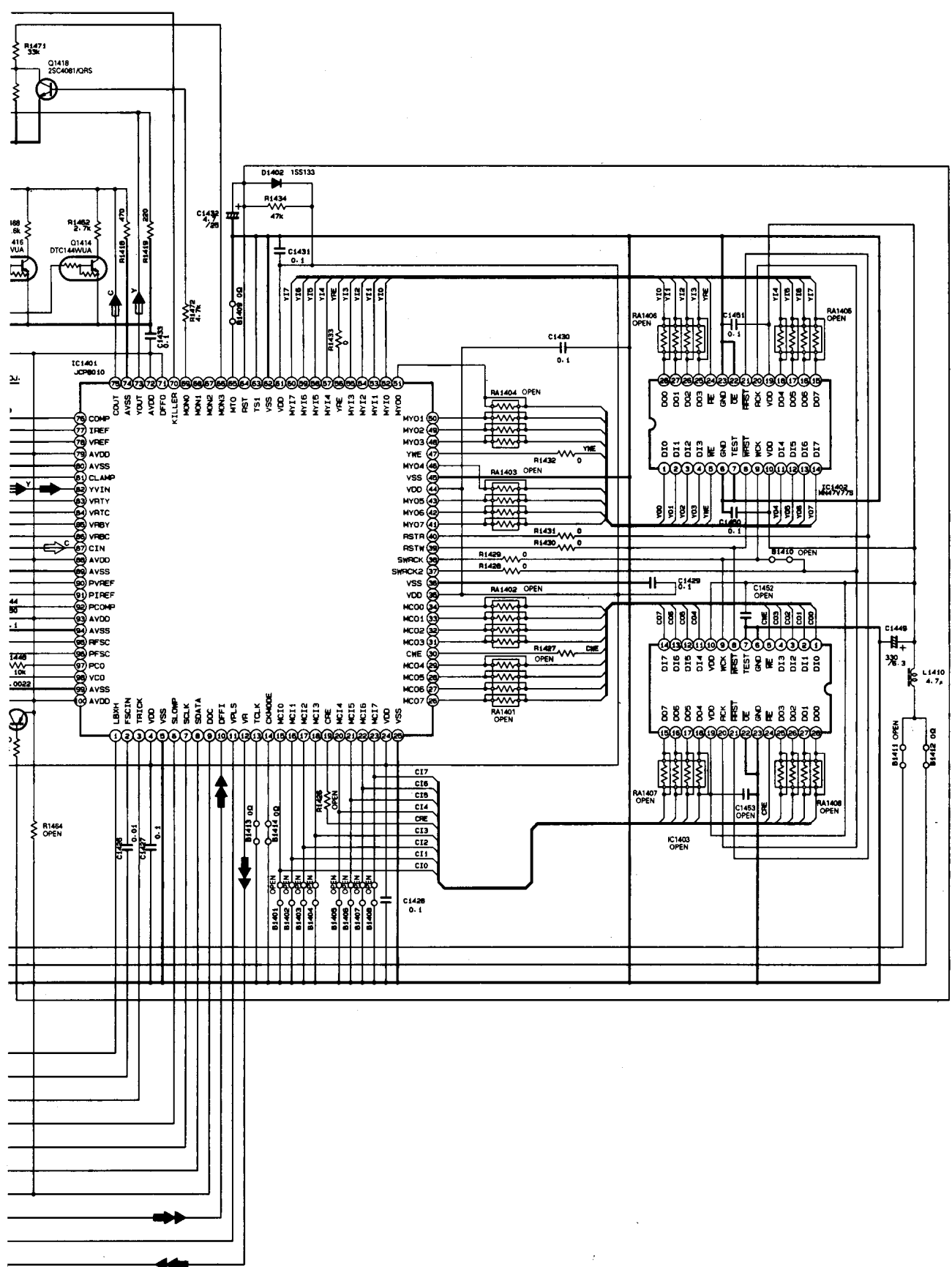


A

B

C

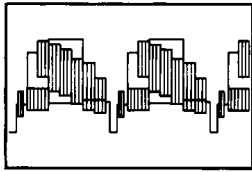
D



# WAVEFORMS

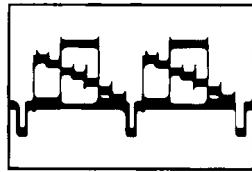
## — 3D SVHS(VIDEO) —

WF1 IC1001-52



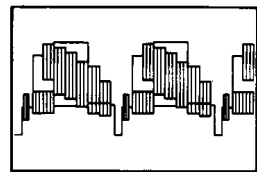
REC 0.76 Vp-p  
20 mV/20  $\mu$ sec/DIV

WF2 IC1001-46



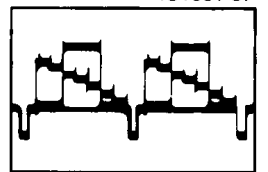
REC 1.0 Vp-p  
20 mV/20  $\mu$ sec/DIV

WF3 IC1001-39



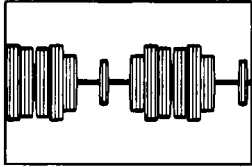
REC 1.8 Vp-p  
50 mV/20  $\mu$ sec/DIV

WF4 IC1001-37



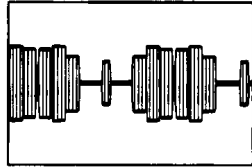
REC/PB 0.8 Vp-p  
20 mV/20  $\mu$ sec/DIV

WF5 IC1001-35



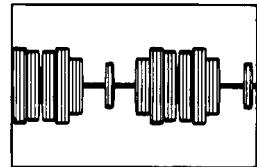
REC 0.65 Vp-p  
20 mV/20  $\mu$ sec/DIV

WF6-1 IC1001-33



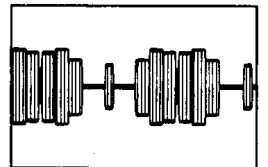
REC 0.35 Vp-p  
10 mV/20  $\mu$ sec/DIV

WF6-2 IC1001-33



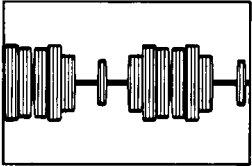
PB 0.5 Vp-p  
10 mV/20  $\mu$ sec/DIV

WF7 IC1001-28



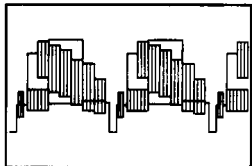
REC 0.7 Vp-p  
20 mV/20  $\mu$ sec/DIV

WF8 IC1001-26



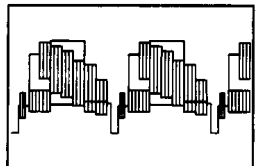
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50 mV/20  $\mu$ sec/DIV

WF9 IC1001-25



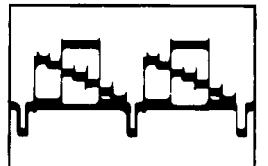
REC/PB 2.2 Vp-p  
50 mV/20  $\mu$ sec/DIV

WF10 IC1001-23



REC/PB 2.2 Vp-p  
50 mV/20  $\mu$ sec/DIV

WF11 IC1001-21



REC/PB 2.2 Vp-p  
50 mV/20  $\mu$ sec/DIV

WF12 IC1001-5



PB 0.56 Vp-p  
20 mV/20  $\mu$ sec/DIV

WF13-1 IC1001-56



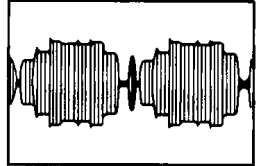
REC 0.52 Vp-p  
20 mV/20  $\mu$ sec/DIV

WF13-2 IC1001-56



PB 0.56 Vp-p  
20 mV/20  $\mu$ sec/DIV

WF14 CN1001-22



PB 0.62 Vp-p  
20 mV/20  $\mu$ sec/DIV

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COMPONENT PARTS LOCATION GUIDE <3D SVHS>

REF.NO.	LOCATION	REF.NO.	LOCATION	REF.NO.	LOCATION	REF.NO.	LOCATION	REF.NO.	LOCATION	REF.NO.	LOCATION	REF.NO.	LOCATION	REF.NO.	LOCATION	REF.NO.	LOCATION	REF.NO.	LOCATION	REF.NO.	LOCATION	REF.NO.	LOCATION																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																															
<b>CAPACITOR</b>																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																						
C1001	A D 10B	C1064	B C 7C	C1431	B C 3D	D1401	A D 6B	Q1404	A C 5D	R1048	A C 8D	R1434	B C 3D	C1002	A D 10B	C1065	A D 7B	C1432	A D 3E	D1402	A D 3E	Q1405	B C 6E	R1049	B C 10B	R1435	B C 4D	C1003	A D 10C	C1066	B C 7C	C1433	B C 4D	<b>IC</b>			Q1406	B C 4D	R1052	B C 10C	R1436	B C 5C	C1004	B C 11C	C1067	B C 7C	C1434	A D 4B	IC1001	B C 10D	Q1407	A C 5E	R1053	B C 7C	R1437	B C 5D	C1005	A D 11C	C1068	A D 8D	C1435	A D 5E	IC1002	A C 12C	Q1408	A C 4D	R1054	A C 7D	R1438	B C 5B	C1006	B C 11C	C1069	A D 8D	C1436	B C 4D	IC1006	A C 7C	Q1409	A C 6B	R1055	B C 8E	R1439	B C 5D	C1007	A C 10C	C1070	B C 7D	C1437	B C 5D	IC1007	A C 8D	Q1410	A C 5B	R1056	B C 8D	R1440	B C 5D	C1008	A C 9D	C1071	A C 8D	C1438	B C 4D	IC1401	A C 4D	Q1411	A C 5C	R1058	B C 8D	R1442	A C 5D	C1009	A D 11C	C1072	B C 7D	C1439	B C 4D	IC1402	A C 2D	Q1412	B C 5B	R1059	B C 8E	R1443	A C 5C	C1010	A C 10D	C1073	A C 7D	C1440	B C 4D	IC1403	A C 2C	Q1413	A C 6D	R1060	B C 8E	R1444	A C 6B	C1011	B C 11D	C1074	B C 7D	C1441	B C 4D	<b>COIL</b>			Q1414	B C 4D	R1063	A C 7B	R1445	A C 5B	C1012	A C 11D	C1075	A C 10A	C1442	A C 5D	L1001	A D 9B	Q1416	B C 5D	R1064	B C 7C	R1446	A C 5B	C1013	A C 9C	C1076	A C 10A	C1443	B C 5C	L1002	A D 11B	Q1417	A C 4D	R1065	A C 7E	R1447	A C 5C	C1014	A D 11D	C1082	B C 9D	C1444	A D 5C	L1003	A D 11D	Q1418	A C 4E	R1066	A C 7D	R1448	A C 4C	C1015	A D 12A	C1086	B C 7C	C1445	B C 4C	L1004	A D 11D	<b>RESISTOR</b>			R1067	A C 7E	R1449	A C 5C	C1016	A D 10D	C1087	B C 7C	C1446	A C 4C	L1006	A D 12D	R1001	B C 11C	R1068	B C 7D	R1450	B C 6C	C1017	B C 10E	C1088	B C 8D	C1447	A C 4C	L1008	A D 7B	R1002	A C 10C	R1069	B C 7D	R1451	B C 6C	C1018	B C 10E	C1089	A C 7E	C1448	A C 4C	L1011	A D 9E	R1003	A C 10D	R1070	A C 10D	R1452	B C 6C	C1019	B C 10E	C1090	B C 9D	C1449	A D 2B	L1012	A D 8C	R1004	B C 11D	R1071	B C 11B	R1453	B C 5B	C1020	B C 9E	C1091	B C 8C	C1450	B C 2D	L1013	A D 8B	R1005	B C 10C	R1072	A C 7D	R1454	B C 5B	C1021	B C 9E	C1092	B C 8B	C1451	B C 1E	L1014	A D 8A	R1006	A C 10B	R1073	B C 7A	R1455	B C 5B	C1022	A D 9D	C1093	B C 8B	C1452	B C 2C	L1015	A D 9A	R1007	B C 10E	R1401	B C 6B	R1456	B C 5B	C1023	A D 9D	C1094	B C 9B	C1453	B C 2B	L1401	A D 6D	R1008	A C 10B	R1402	B C 6B	R1457	B C 5B	C1024	A C 9C	C1095	A C 10D	C1454	A C 6B	L1402	A D 6C	R1009	A C 9C	R1403	B C 6D	R1458	B C 4B	C1026	B C 10B	C1401	A D 6B	C1455	B C 5B	L1404	A D 5E	R1010	B C 12C	R1404	A C 6D	R1459	B C 4B	C1027	A C 10D	C1402	B C 6B	C1456	B C 5B	L1405	A D 5E	R1011	B C 12C	R1405	B C 6D	R1460	A C 5B	C1028	A D 9C	C1403	B C 6D	C1457	B C 5B	L1406	A D 4E	R1012	A C 12C	R1406	A C 6D	R1461	A C 6D	C1029	A D 9D	C1404	B C 6D	C1458	A C 5C	L1407	A D 4B	R1013	A C 13C	R1407	A C 6D	R1462	B C 4D	C1030	A D 8C	C1405	A C 6D	C1459	A C 6E	L1408	A D 5B	R1014	A C 13C	R1408	B C 5D	R1463	B C 6B	C1031	A D 9C	C1406	B C 6D	C1460	A C 6E	L1409	A D 5B	R1015	A C 13C	R1409	A C 6D	R1464	B C 5C	C1032	A D 9B	C1407	A C 5D	C1461	A C 6D	L1410	A D 3B	R1016	A C 12B	R1410	A C 5D	R1465	A C 6E	C1033	A D 9B	C1408	A C 5D	C1462	A C 6C	L1411	A D 6C	R1017	A C 13B	R1411	A C 5D	R1467	A C 6E	C1034	A D 9B	C1409	A C 6D	C1463	A C 6C	<b>TRANSISTOR</b>			R1018	A C 13B	R1412	B C 5D	R1468	B C 4D	C1035	A D 9B	C1410	A D 6D	C1464	A C 6C	Q1001	A C 11D	R1019	A C 12B	R1413	A C 5D	R1470	A C 4E	C1036	A D 12B	C1411	A D 5D	C1465	A C 6C	Q1004	A C 8B	R1020	B C 13B	R1414	B C 6E	R1471	A C 4E	C1037	A D 12B	C1412	A C 5D	C1466	B C 6A	Q1005	B C 7B	R1021	B C 12B	R1415	B C 6E	R1472	A C 4E	C1038	A D 12C	C1413	A C 6E	C1467	A C 5B	Q1006	B C 7D	R1023	A C 8C	R1416	B C 5D	<b>OTHER</b>			C1039	A D 12D	C1414	B C 6E	C1468	A C 5B	Q1007	A C 7D	R1024	B C 7C	R1417	B C 4D	LC1401	A D 6B	C1040	B C 12D	C1415	B C 5E	C1469	A C 5B	Q1008	A C 8E	R1025	A C 7D	R1418	B C 4D	LC1402	A D 6C	C1041	B C 12D	C1416	B C 5E	C1470	A C 5B	Q1009	A C 8E	R1026	B C 7D	R1419	A C 4D	RA1401	A C 3C	C1042	B C 13C	C1417	B C 5E	C1471	A C 5B	Q1010	B C 8E	R1027	A C 7D	R1420	A C 5E	RA1402	A C 3C	C1043	A C 12C	C1418	B C 5E	C1472	A C 5B	Q1012	B C 7E	R1028	A C 7D	R1421	A C 4E	RA1403	A C 3D	C1044	A C 13C	C1419	B C 4E	C1473	A C 4B	Q1014	B C 7D	R1029	A C 7D	R1422	A C 4E	RA1404	A C 3D	C1045	B C 12C	C1420	A C 5D	<b>CONNECTOR</b>			Q1015	A C 7E	R1030	A C 7D	R1423	A C 4D	RA1405	A C 1E	C1046	A C 13C	C1421	A C 5E	CN1001	A D 6A	Q1016	A C 10C	R1031	B C 7D	R1424	A C 5B	RA1406	A C 2E	C1047	A C 12B	C1422	A C 4E	CN1002	A D 9A	Q1018	B C 11B	R1032	B C 8C	R1425	B C 6B	RA1407	A C 2B	C1048	A C 13B	C1423	A C 4E	CN1003	A D 12E	Q1019	B C 11B	R1035	B C 8E	R1426	A C 3B	RA1408	A C 1B	C1049	B C 13B	C1424	A C 5D	CN1004	A D 7E	Q1020	B C 10B	R1036	A C 9E	R1427	B C 3C	TP1001	A D 7E	C1050	B C 12B	C1425	A D 3B	CN1005	A D 11E	Q1021	A C 9D	R1037	A C 7A	R1428	B C 3C	VR1001	A D 10B	C1056	B C 8D	C1426	B C 4C	<b>DIODE</b>			Q1022	A C 7E	R1038	A C 9C	R1429	B C 3C	VR1002	A D 8E	C1057	B C 8D	C1427	B C 4C	D1002	A D 7B	Q1023	B C 7B	R1039	A C 9C	R1430	B C 3E	VR1004	A D 11B	C1058	B C 7C	C1428	B C 3C	D1003	A D 7B	Q1401	A D 6B	R1045	A C 8D	R1431	B C 3D	VR1401	A D 5C	C1063	B C 7C	C1430	B C 3D	D1004	A D 8B	Q1402	B C 6D	R1046	A C 8D	R1432	B C 3D												

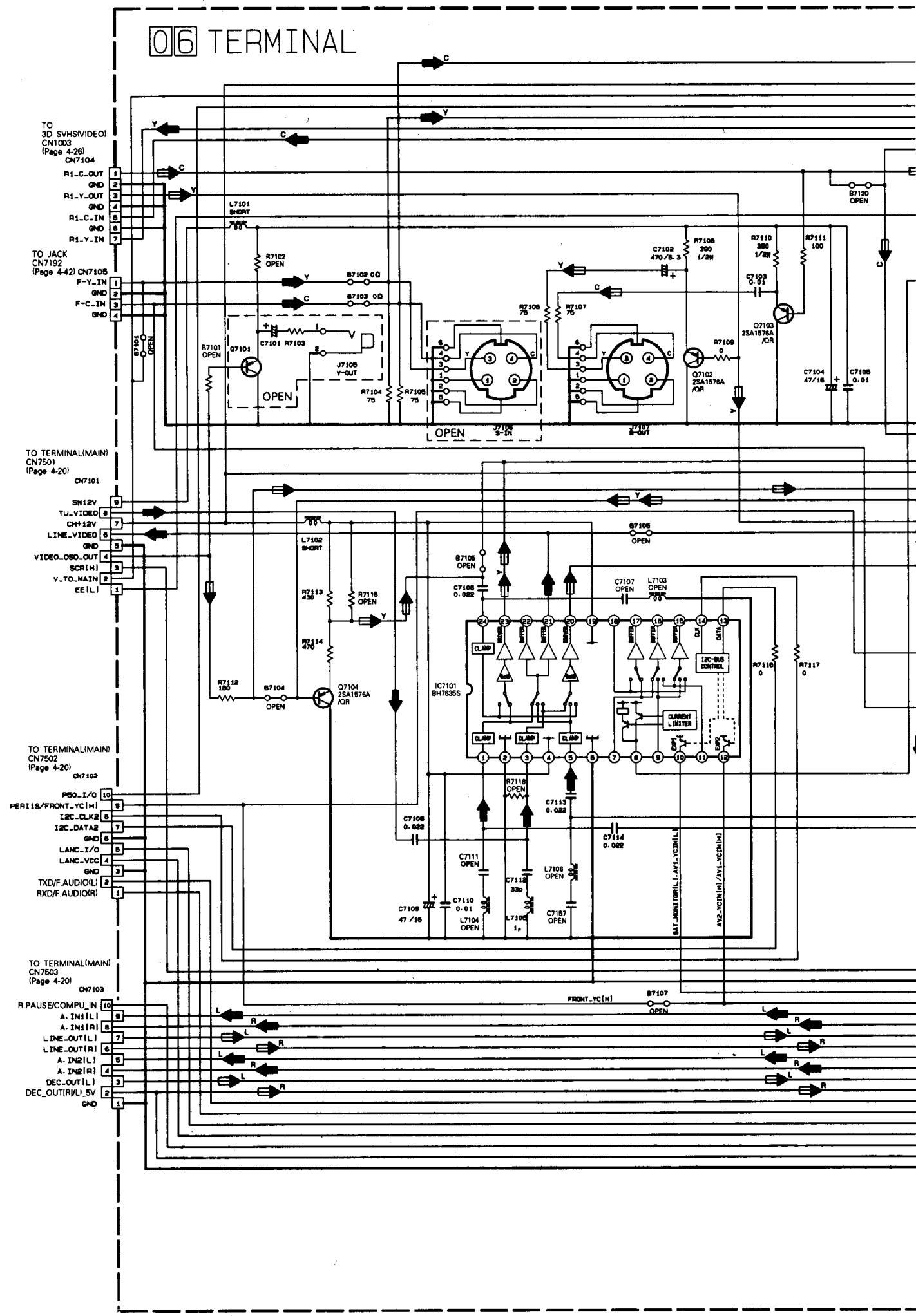
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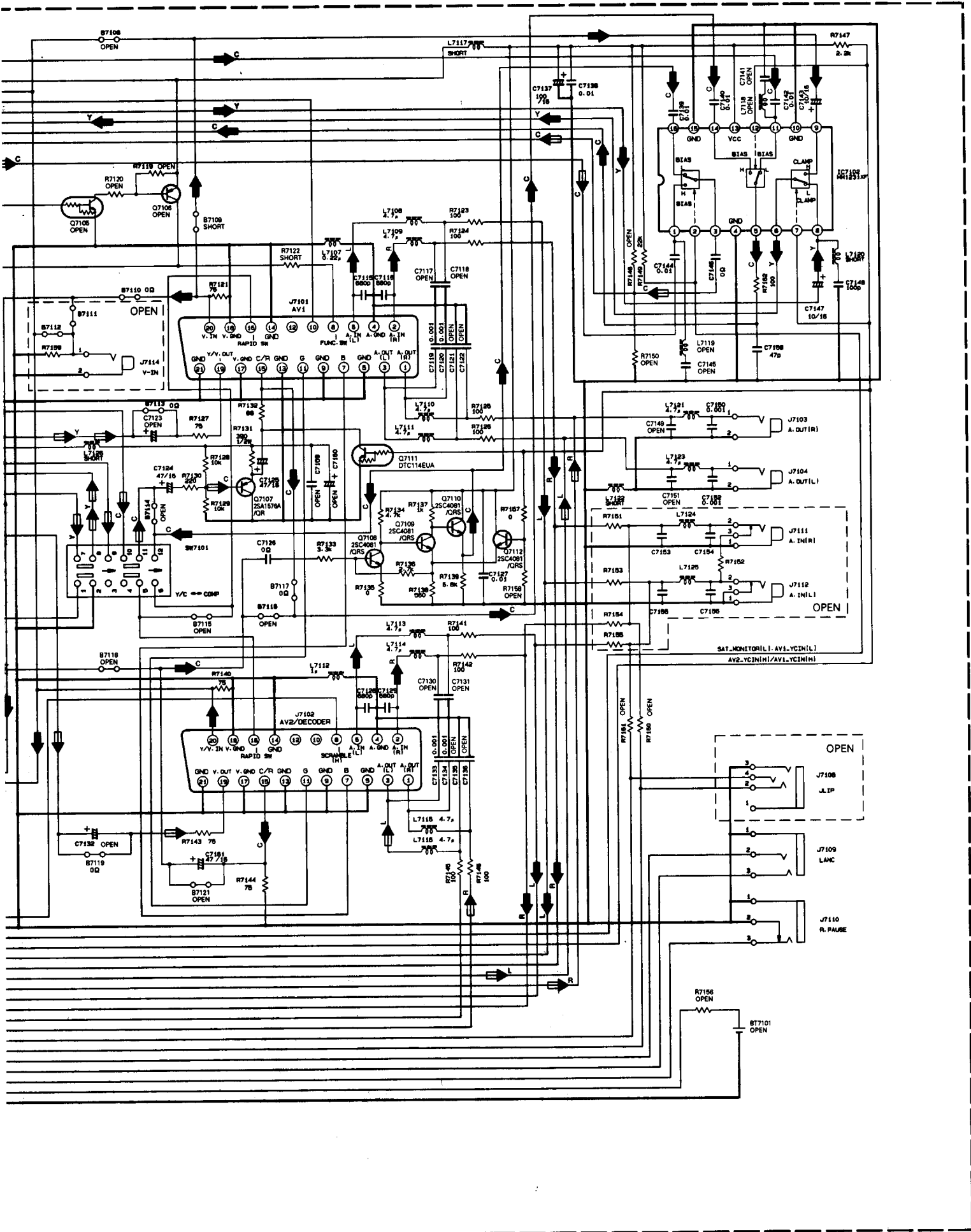
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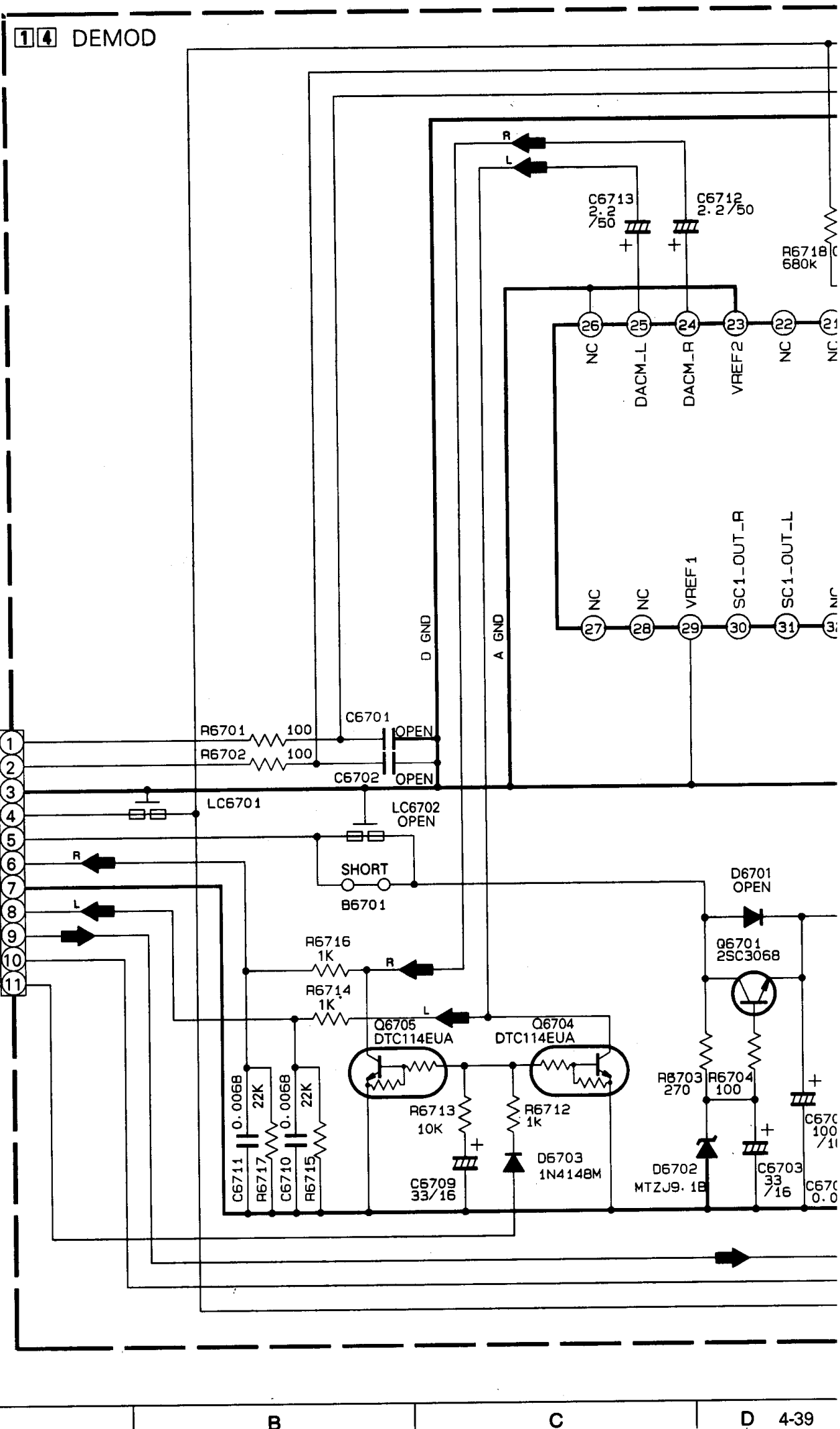


COMPONENT PARTS LOCATION GUIDE <TERMINAL>

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C7101	A D	C7156	B C	J7111	A D	L7125	A D	R7112	B C	R7140	B C	R7112	B C	R7140	B C
C7102	A D	C7157	B C	J7112	A D	L7126	A D	R7113	B C	R7141	B C	R7113	B C	R7141	B C
C7103	B C	C7158	B C	J7114	A D	TRANSISTOR		R7114	B C	R7142	B C	R7114	B C	R7142	B C
C7104	A D	C7159	B C	COIL		Q7101	B C	R7115	A D	R7143	B C	R7115	A D	R7143	B C
C7105	B C	C7160	A D	L7101	A D	Q7102	B C	R7116	B C	R7144	B C	R7116	B C	R7144	B C
C7106	B C	C7161	A D	L7102	A D	Q7103	B C	R7117	B C	R7145	B C	R7117	B C	R7145	B C
C7107	B C	CONNECTOR		L7103	A D	Q7104	B C	R7118	B C	R7146	B C	R7118	B C	R7146	B C
C7108	B C	CN7101	A D	L7104	A D	Q7105	B C	R7119	B C	R7147	B C	R7119	B C	R7147	B C
C7109	A D	CN7102	A D	L7105	A D	Q7106	B C	R7120	B C	R7148	B C	R7120	B C	R7148	B C
C7110	B C	CN7103	A D	L7106	A D	Q7107	B C	R7121	B C	R7149	B C	R7121	B C	R7149	B C
C7111	B C	CN7104	A D	L7107	A D	Q7108	B C	R7122	B C	R7150	B C	R7122	B C	R7150	B C
C7112	B C	CN7105	A D	L7108	A D	Q7109	B C	R7123	B C	R7151	B C	R7123	B C	R7151	B C
C7113	B C	IC		L7109	A D	Q7110	B C	R7124	B C	R7152	B C	R7124	B C	R7152	B C
C7114	B C	IC7101	A D	L7110	A D	Q7111	B C	R7125	B C	R7153	B C	R7125	B C	R7153	B C
C7115	B C	IC7102	B C	L7111	A D	Q7112	B C	R7126	B C	R7154	B C	R7126	B C	R7154	B C
C7116	B C	JACK		L7112	A D	RESISTOR		R7127	A D	R7155	B C	R7127	A D	R7155	B C
C7117	B C	J7101	A D	L7113	A D	R7101	B C	R7128	A D	R7156	B C	R7128	A D	R7156	B C
C7118	B C	J7102	A D	L7114	A D	R7102	A D	R7129	B C	R7157	B C	R7129	B C	R7157	B C
C7119	B C	J7103	A D	L7115	A D	R7103	A D	R7130	B C	R7158	B C	R7130	B C	R7158	B C
C7120	B C	J7104	A D	L7116	A D	R7104	B C	R7131	B C	R7159	B C	R7131	B C	R7159	B C
C7121	B C	J7105	A D	L7117	A D	R7105	B C	R7132	B C	R7160	A D	R7132	B C	R7160	A D
C7122	B C	J7106	A D	L7118	A D	R7106	B C	R7133	B C	R7161	A D	R7133	B C	R7161	A D
C7123	A D	J7107	A D	L7119	A D	R7107	B C	R7134	B C	R7162	B C	R7134	B C	R7162	B C
C7124	A D	J7108	A D	L7120	A D	R7108	A D	R7135	B C	OTHER		R7135	B C		
C7125	A D	J7109	A D	L7121	A D	R7109	B C	R7136	B C	BT7101	A D	R7136	B C		
C7126	B C	J7110	A D	L7122	A D	R7110	A D	R7137	B C	SW7101	A D	R7137	B C		
C7127	B C			L7123	A D	R7111	B C	R7138	B C			R7138	B C		
				L7124	A D	R7112	B C	R7139	B C			R7139	B C		

4.17 DEMODULATOR SCHEMATIC DIAGRAM

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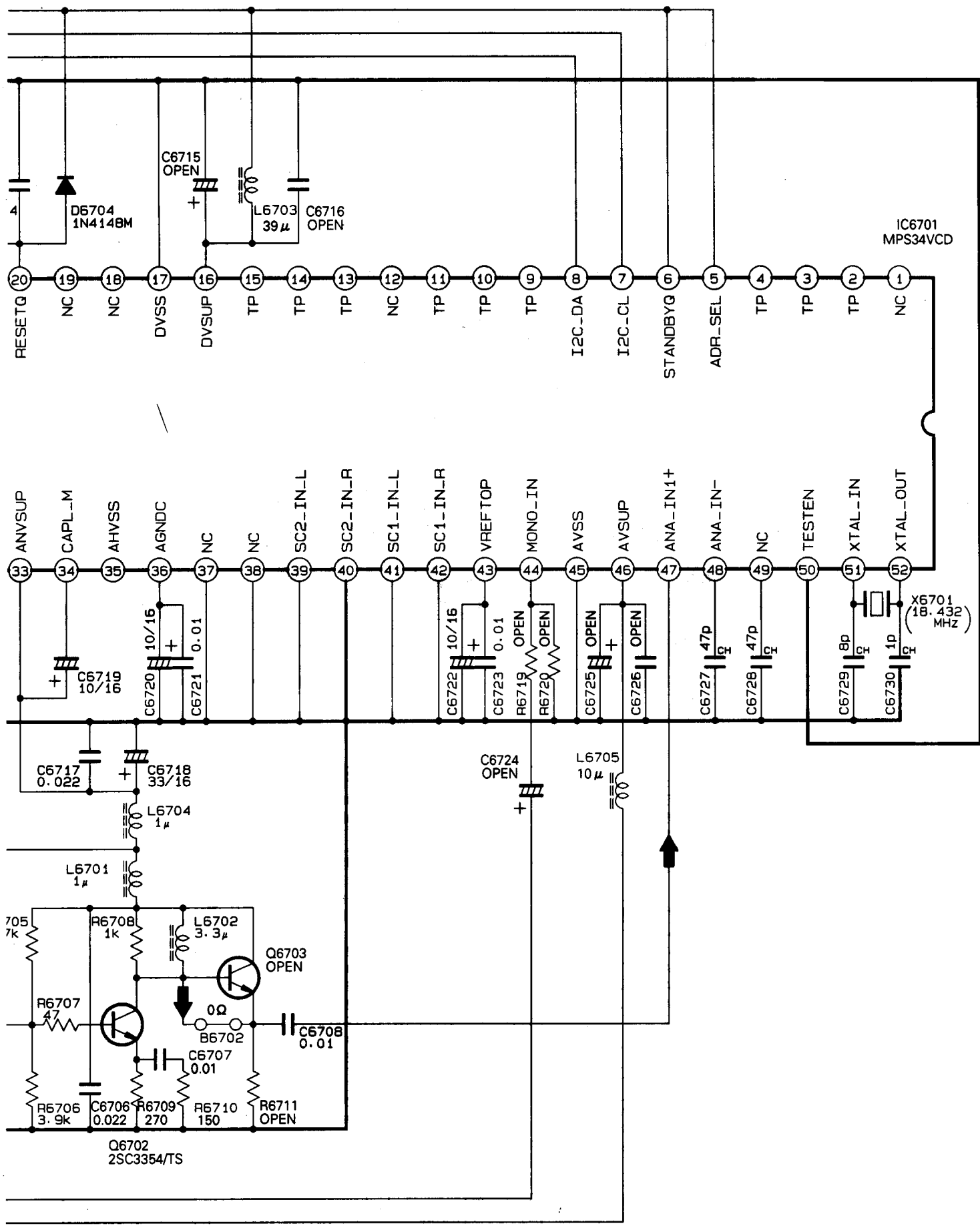


14 DEMOD

TO TUNER  
CN6701  
(Page4-16)  
CN6701

- 1 I2C\_DATA
- 2 I2C\_CLK
- 3 GND
- 4 SW5V
- 5 SW12V
- 6 DEMOD\_R
- 7 GND
- 8 DEMOD\_L
- 9 SIF
- 10 COMP
- 11 TU\_MUTE

A B C D 4-39



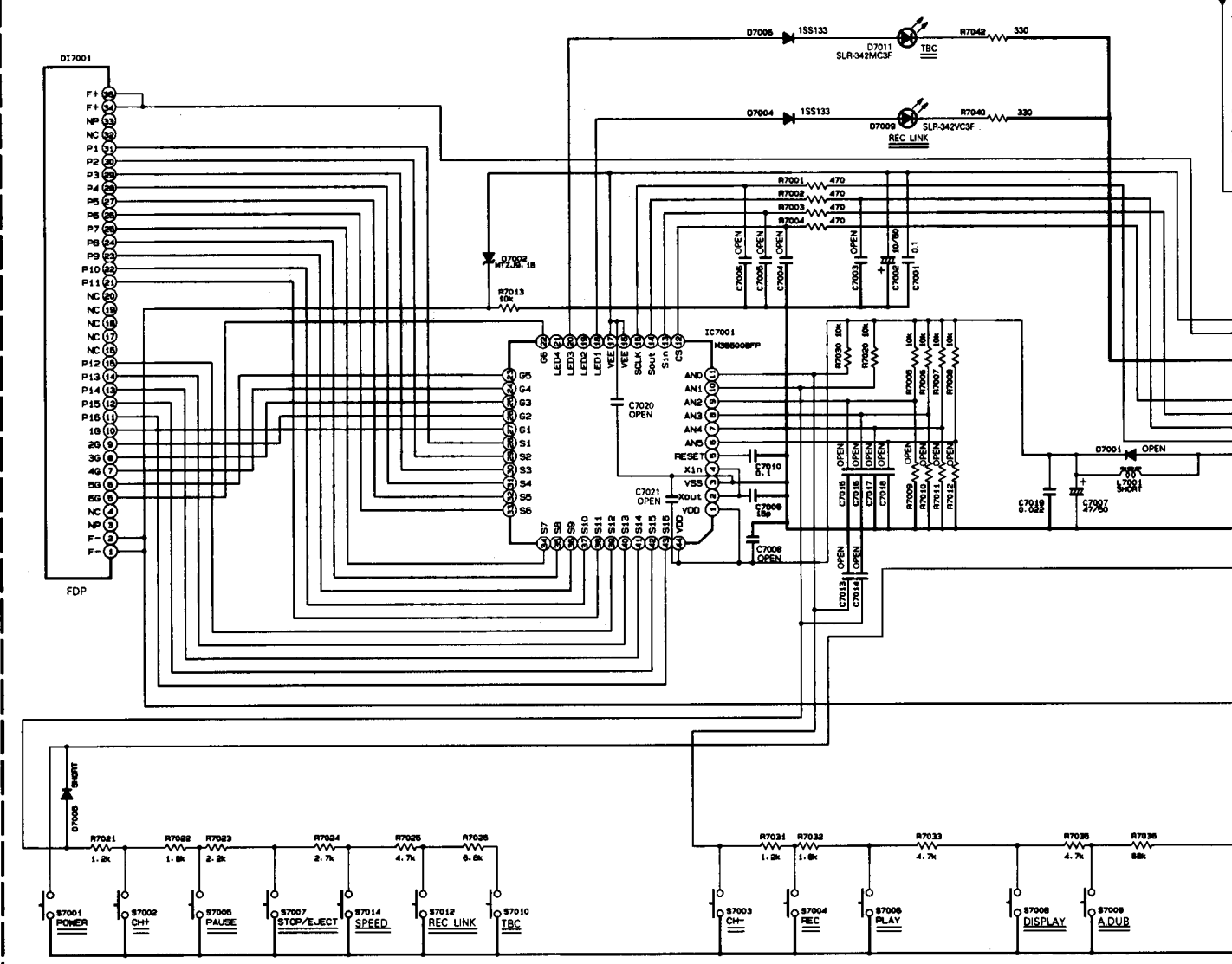
COMPONENT PARTS LOCATION GUIDE <DEMULATOR>

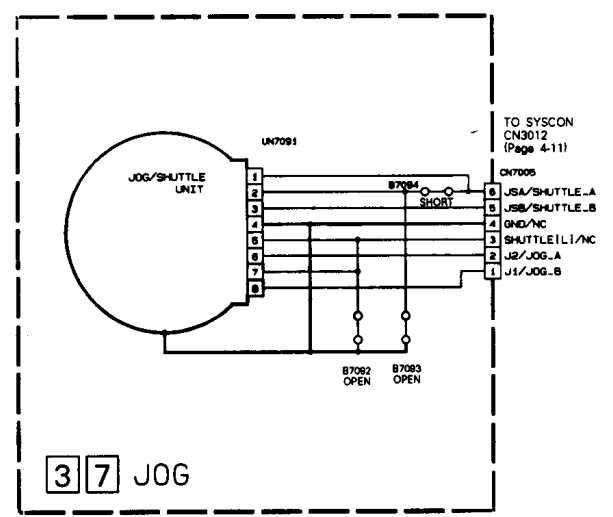
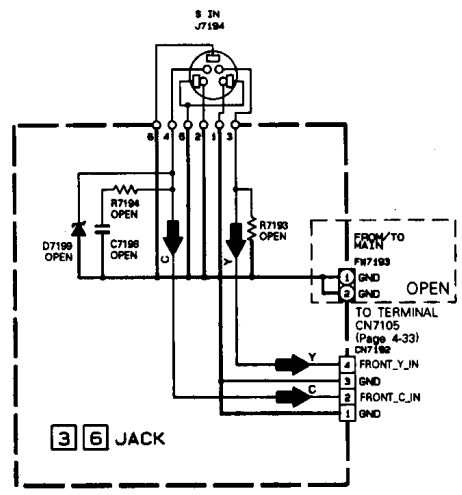
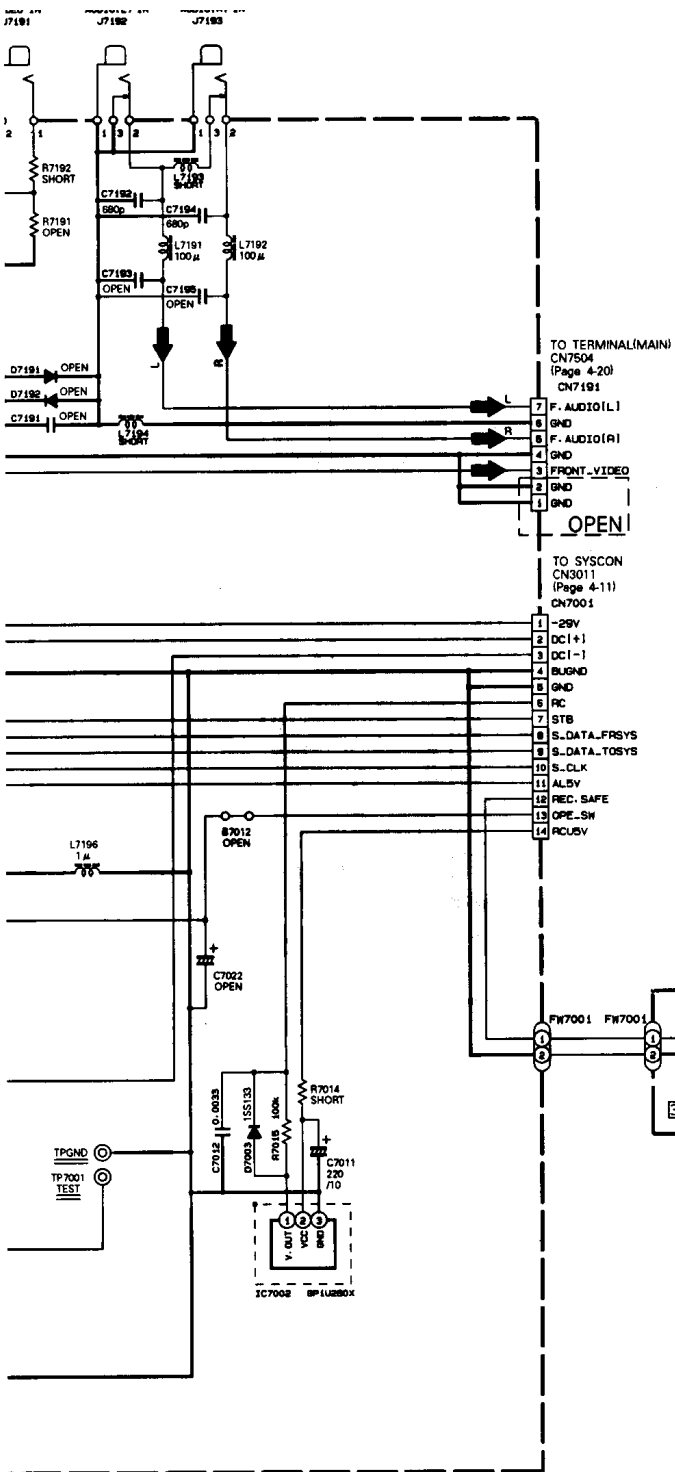
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C6701	B	C	4B	C6718	A	D	3D	D6701	A	D	5B	Q6701	A	D	5B	R6711	B	C	3D
C6702	B	C	4B	C6719	A	D	2D	D6702	A	D	5A	Q6702	A	D	2D	R6712	B	C	2A
C6703	A	D	5A	C6720	A	D	4C	D6703	A	D	2A	Q6703	B	C	2D	R6713	B	C	2A
C6704	A	D	5C	C6721	B	C	3C	D6704	A	D	3B	Q6704	B	C	2A	R6714	B	C	2B
C6705	B	C	1C	C6722	A	D	4D	<b>IC</b>				Q6705	B	C	2B	R6715	B	C	2A
C6706	B	C	1D	C6723	B	C	4C	<b>IC6701</b>				<b>RESISTOR</b>				R6716	B	C	2B
C6707	B	C	1D	C6724	A	D	1B	A	D	5B	R6701	B	C	4B	R6717	B	C	3A	
C6708	B	C	4D	C6725	A	D	4D	<b>COIL</b>				R6702	B	C	4B	R6718	B	C	3B
C6709	A	D	1A	C6726	B	C	4C	L6701	A	D	3D	R6703	B	C	5A	R6719	B	C	2C
C6710	B	C	2A	C6727	B	C	4C	L6702	A	D	2D	R6704	B	C	5A	R6720	B	C	2C
C6711	B	C	3A	C6728	B	C	5C	L6703	A	D	4A	R6705	B	C	2C	<b>OTHER</b>			
C6712	A	D	2B	C6729	B	C	5D	L6704	A	D	3D	R6706	B	C	1C	LC6701	A	D	3B
C6713	A	D	1B	C6730	B	C	5D	L6705	A	D	4D	R6707	B	C	1D	LC6702	A	D	3A
C6714	B	C	3C	<b>CONNECTOR</b>				<b>RESISTOR</b>				R6708	B	C	2D				
C6715	A	D	4B	CN6701	A	D	3A	R6709	B	C	1D								
C6716	B	C	3B																

# 4.19 SWITCH/DISPLAY, REC SAFETY, JACK AND JOG SCHEMATIC DIAGRAMS

5  
4  
3  
2  
1

28 SW/DISPLAY



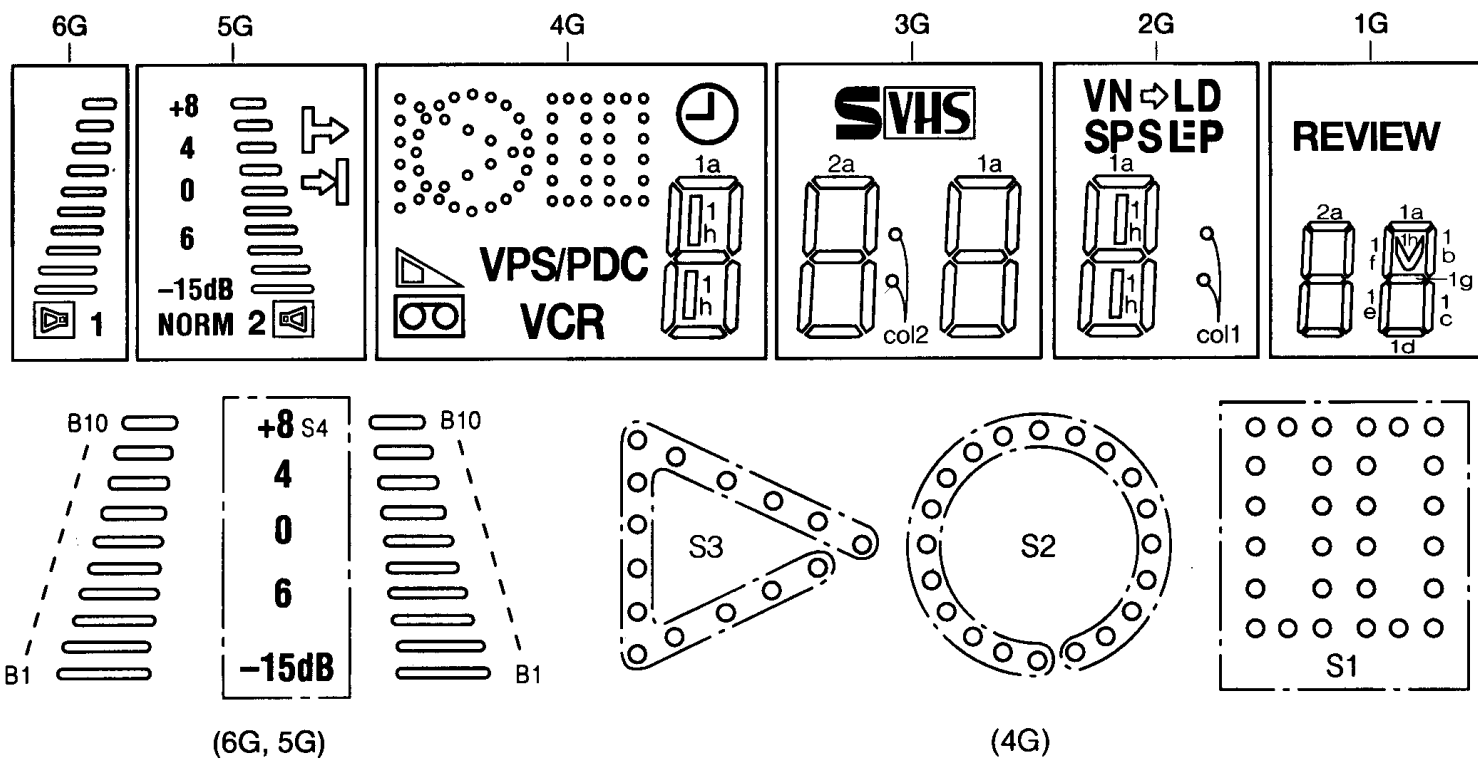


**COMPONENT PARTS LOCATION GUIDE <SW/DISPLAY>**

REF.NO.	LOCATION	REF.NO.	LOCATION	REF.NO.	LOCATION	REF.NO.	LOCATION	REF.NO.	LOCATION	REF.NO.	LOCATION
<b>CAPACITOR</b>											
C7001	A D 5A	C7019	A D 2A	D7008	A D 7A	L7196	A D 8A	R7021	A D 2A	S7002	A D 3A
C7002	A D 3A	C7020	A D 5A	D7009	A D 10B	<b>RESISTOR</b>		R7022	A D 2A	S7003	A D 3A
C7003	A D 4A	C7021	A D 6A	D7011	A D 9B	R7001	A D 4A	R7023	A D 2A	S7004	A D 2A
C7004	A D 4A	C7022	A D 9B	D7191	A D 11A	R7002	A D 4A	R7024	A D 8A	S7005	A D 1A
C7005	A D 4A	C7191	A D 10A	D7192	A D 10A	R7003	A D 4A	R7025	A D 10B	S7006	A D 1A
C7006	A D 4A	C7192	A D 11A	<b>IC</b>		R7004	A D 4A	R7026	A D 10B	S7007	A D 1B
C7007	A D 2A	C7193	A D 10A	IC7001	B C 5A	R7005	A D 6A	R7030	A D 6A	S7008	A D 8A
C7008	A D 6A	C7194	A D 10A	IC7002	A D 3A	R7006	A D 6A	R7031	A D 2A	S7009	A D 8A
C7009	A D 6A	C7195	A D 10A	<b>JACK</b>		R7007	A D 6A	R7032	A D 2A	S7010	A D 9B
C7010	A D 6A	<b>CONNECTOR</b>		J7191	A D 11A	R7008	A D 6A	R7033	A D 2A	S7012	A D 10B
C7011	A D 2A	CN7001	A D 1B	J7192	A D 10A	R7009	A D 7A	R7035	A D 8A	S7014	A D 8A
C7012	A D 4A	CN7191	A D 11B	J7193	A D 10A	R7010	A D 7A	R7036	A D 8A	<b>OTHER</b>	
C7013	A D 7A	<b>DIODE</b>		<b>COIL</b>		R7011	A D 7A	R7040	A D 10B	DI7001	A D 5A
C7014	A D 6A	D7001	A D 2A	L7001	A D 2A	R7012	A D 7A	R7042	A D 10B	FW7001	A D 9B
C7015	A D 6A	D7002	A D 7A	L7191	A D 11A	R7013	A D 7A	R7191	A D 11A	TP7001	A D 9A
C7016	A D 6A	D7003	A D 3A	L7192	A D 10A	R7014	A D 1A	R7192	A D 11A	TPGND	A D 9A
C7017	A D 6A	D7004	A D 10B	L7193	A D 10A	R7015	A D 3A	<b>SWITCH</b>			
C7018	A D 6A	D7006	A D 10B	L7194	A D 11A	R7020	A D 7A	S7001	A D 11B		

# 4.21 FDP GRID. ASSIGNMENT AND ANODE CONNECTION

## GRID ASSIGNMENT



## ANODE CONNECTION

	6G	5G	4G	3G	2G	1G
P 1	—		S2	1a	1a	1a
P 2	—		S1	1b	1b	1b
P 3	—	S4	S3	1f	1f	1f
P 4	—	NORM	VPS/PDC	1g	1g	1g
P 5	1	2		1c	1c	1c
P 6				1e	1e	1e
P 7	B10	B10		1d	1d	1d
P 8	B9	B9	VCR	col2	1h	1h
P 9	B8	B8	1a	2a	col1	2a
P10	B7	B7	1b	2b		2b
P11	B6	B6	1f	2f	VN	2f
P12	B5	B5	1g	2g	LD	2g
P13	B4	B4	1c	2c	SP	2c
P14	B3	B3	1e	2e	S <sub>(SEP)</sub>	2e
P15	B2	B2	1d	2d	= <sub>(SEP)</sub>	2d
P16	B1	B1	1h	SVHS	LP <sub>(SEP)</sub>	REVIEW



## 4.22 VOLTAGE CHARTS

&lt;VIDEO/N.AUDIO&gt;

MODE PIN NO.	REC	PLAY
IC1		
1	2.5	2.5
2	2.5	2.5
3	0	0
4	2.5	2.5
5	0	0
6	2.8	2.8
7	2.5	2.5
8	2.5	2.5
9	2.5	2.5
10	2.5	2.5
11	2.5	2.5
12	5.0	5.0
13	1.9	1.4
14	1.9	1.4
15	2.6	3.0
16	1.5	0.7
17	1.8	1.8
18	2.3	2.3
19	3.1	3.1
20	2.7	2.7
21	2.3	2.3
22	1.9	1.9
23	3.0	3.0
24	2.2	2.2
25	1.4	1.4
26	2.1	2.1
27	0	0
28	4.9	4.9
29	1.6	1.9
30	3.0	3.0
31	2.8	2.8
32	0	0
33	0	0
34	0	0
35	3.0	3.0
36	5.0	5.0
37	0	0
38	5.0	5.0
39	3.3	3.3
40	5.0	5.0
41	5.0	5.0
42	1.9	1.9
43	5.0	5.0
44	2.5	2.5
45	0	0
46	2.0	2.0
47	0	0
48	0	0
49	0	0
50	0.4	0.4
51	0	0
52	1.3	2.4
53	3.0	2.8
54	1.9	1.9
55	2.1	2.1
56	2.8	2.3
57	0	0

MODE PIN NO.	REC	PLAY
58	3.0	3.0
59	3.3	3.3
60	2.1	2.1
61	4.9	4.9
62	4.9	4.9
63	4.9	4.9
64	0	0
65	0.9	2.6
66	4.9	4.9
67	4.9	4.9
68	0	0
69	2.8	2.8
70	2.7	2.7
71	2.1	2.1
72	2.3	2.1
73	-	-
74	2.7	1.1
75	-	-
76	2.3	2.3
77	4.5	4.5
78	2.7	2.7
79	4.3	2.1
80	0	0
81	-	-
82	1.2	1.2
83	2.3	2.3
84	0	1.3
85	0	0
86	2.3	2.3
87	2.2	2.2
88	2.3	2.3
89	2.3	2.3
90	4.9	4.9
91	0	0
92	0	0
93	0	0
94	0	0
95	0.5	0.5
96	5.0	5.0
97	0.3	0
98	5.0	5.0
99	0.5	2.5
100	2.5	2.5
IC2		
1	2.7	2.7
2	0	0
3	2.7	2.7
4	4.9	0
5	2.7	2.7
6	5.0	5.0
7	2.0	2.0
8	0	0
Q1		
E	3.4	3.4
C	0	0
B	2.7	2.7
Q6		
E	2.7	2.7

MODE PIN NO.	REC	PLAY
C	0	0
B	2.1	2.1
Q13		
E	1.1	1.1
C	3.9	3.9
B	1.7	1.7
Q2		
E	0	-
C	2.1	-
B	0	-
Q14		
E	3.2	3.2
C	4.9	4.9
B	3.9	3.9
Q15		
E	3.8	3.8
C	0	0
B	3.2	3.2
Q16		
E	4.9	4.9
C	4.9	0
B	0.2	5.0
Q17		
E	0	0
C	0	0
B	3.0	3.0
Q18		
E	0	0
C	0	0
B	3.0	3.0
Q47		
E	4.9	4.9
C	2.3	2.3
B	2.8	2.8
Q48		
E	1.9	1.9
C	0	0
B	1.0	1.0
Q49		
E	2.1	2.1
C	4.9	4.9
B	2.8	2.8
Q55		
E	0	0
C	0	0
B	3.0	3.0
Q152		
E	5.0	2.7
C	0	0
B	4.5	2.1
Q153		
E	2.1	2.1
C	4.9	4.9
B	2.7	2.7
Q401		
E	11.5	-
C	11.5	-
B	10.8	11.5

MODE PIN NO.	REC	PLAY
Q402		
E	0	-
C	0	11.5
B	4.9	0
Q403		
E	0	-
C	0	-
B	4.9	-
Q404		
E	7.7	0
C	0	-
B	7.1	0
Q405		
E	10.0	0
C	0	-
B	9.5	0
Q2001		
E	-19.0	0
C	0	0
B	-25.3	0.7
Q2002		
E	-19.0	0
C	0	0
B	-24.9	0.7
Q2003		
E	5.0	5.0
C	-25.1	4.9
B	5.0	0
Q2051		
E	0	0
C	8.1	0.2
B	0	0.2
Q2052		
E	11.5	11.5
C	11.3	1.1
B	10.7	11.5
Q2053		
E	0	0
C	0	11.4
B	4.5	0
Q2054		
E	11.3	1.1
C	11.2	0
B	10.5	1.1
Q2055		
E	0	0
C	0	1.1
B	5.0	0
Q2061		
E	0	0
C	7.9	0.2
B	0	0.2
Q2062		
E	11.2	0
C	11.1	0.2
B	10.4	0
Q2063		
E	0	0

MODE PIN NO.	REC	PLAY
C	0	0
B	5.0	0
Q2102		
E	0	-
C	0	-
B	4.9	-
CN1		
1	0	-
2	0	-
3	0	-
4	0	-
5	2.3	-
6	2.3	-
7	2.4	-
8	2.4	-
9	2.5	-
10	2.5	0
11	2.5	0
12	0	0
13	0	0
CN101		
1	0	0
2	-	-
3	4.8	4.8
4	-	-
5	4.9	4.9
6	0	0
7	0	0
8	0	0
9	0.5	0
10	0	0
11	0	0
12	0	0
13	5.0	5.0
14	4.9	4.9
15	0	0
16	0	0
17	0.4	0.4
18	0	0
19	3.4	3.4
20	0	0
21	0	0
22	2.1	2.1
23	0	0
24	0	0
25	0	0
26	0	0
27	0	0
28	0	0
29	0	0
30	0	0
CN102		
1	1.4	1.1
2	0	0
3	0	0
4	0	0
5	0	0
6	0	0

MODE PIN NO.	REC	PLAY
7	1.4	1.1
8	1.9	1.9
9	1.3	2.3
10	5.0	5.0
11	2.4	2.4
12	2.9	2.9
13	0	0
14	0	0
15	2.3	2.3
16	0	0
17	4.9	4.9
18	4.9	4.9
19	4.9	4.9
20	5.0	5.0
21	2.3	2.3
22	0	0
23	2.3	2.3
24	0	0
25	0	0
26	2.4	2.4
27	1.8	1.8
28	0	0
29	0	0
30	0	0
CN2001		
1	0	0
2	0	0
3	0	0
4	0	0
5	0	0
6	2.2	2.5
7	2.5	2.5
CN2002		
1	0	0
2	0	0

<ON SCREEN>

MODE PIN NO.	REC	PLAY
IC201		
1	0	0
2	2.7	2.7
3	5.0	5.0
4	0	0
5	4.7	4.7
6	2.5	2.5
7	2.5	2.5
8	5.0	5.0
9	3.0	3.0
10	4.5	4.5
11	1.2	1.2
12	5.0	5.0
13	2.9	2.9
14	2.9	2.9
15	0	0
16	1.2	1.2

MODE PIN NO.	REC	PLAY
17	0	0
18	5.0	5.0
19	2.3	2.3
20	0	0
21	2.3	2.3
22	0.5	0.5
23	5.0	5.0
24	2.9	2.9
25	2.5	2.5
26	5.0	5.0
27	4.7	4.7
28	3.7	3.7
29	5.0	5.0
30	5.0	5.0
Q207		
E	3.0	3.0
C	0	0
B	2.3	2.3
Q208		
E	2.3	2.3
C	5.0	5.0
B	3.0	3.0

<FMA>

MODE PIN NO.	REC	PLAY
IC2201		
1	2.4	2.4
2	0	0
3	2.4	2.4
4	0	0
5	0	0
6	2.5	2.5
7	2.0	2.0
8	0	0
9	0	0
10	0	0
11	0	0
12	2.0	2.0
13	0	0
14	0	0
15	0	0
16	2.5	2.5
17	0.6	0.3
18	2.5	2.5
19	2.5	2.5
20	2.5	0.1
21	2.5	0
22	2.6	0.6
23	0	0
24	2.5	0.7
25	4.9	4.9
26	2.6	0
27	0	-
28	4.2	0
29	4.4	1.8

MODE PIN NO.	REC	PLAY
30	4.4	1.7
31	1.0	3.0
32	2.5	2.5
33	2.5	2.5
34	0.7	0.3
35	2.5	2.5
36	0	0.2
37	1.7	1.7
38	0	0
39	0	0
40	5.0	5.0
41	0	0
42	5.0	5.0
43	4.9	4.9
44	3.2	3.2
45	0	0
46	4.8	4.8
47	2.5	2.5
48	2.5	2.5
49	3.4	2.8
50	1.3	2.9
51	0	0
52	0	0
53	4.4	4.4
54	0	0
55	0	0
56	0	0
57	4.4	4.4
58	10.0	10.0
59	4.5	4.5
60	0	0.8
61	2.5	2.5
62	2.4	2.4
63	4.4	4.4
64	4.5	4.5
Q2151		
E	4.9	4.9
C	5.0	5.0
B	2.1	2.1
Q2152		
E	5.0	5.0
C	4.9	4.9
B	0	0.2
Q2201		
E	0	0
C	0	0
B	0	0
Q2202		
E	0	0
C	0	0
B	0	0
Q2203		
E	5.2	5.2
C	0	0
B	5.1	5.1
Q2204		
E	0	0
C	5.1	5.1

MODE PIN NO.	REC	PLAY
B	0	0.2
Q2253		
E	0	0
C	0	0
B	4.6	4.6
Q2255		
E	0	0
C	0	0
B	4.2	4.2
Q2256		
E	0	0
C	4.2	4.2
B	0	0
Q2258		
E	4.5	0
C	4.4	1.7
B	0.2	5.0

<SYSTEM CONTROL>

MODE PIN NO.	REC	PLAY
IC3001		
1	2.8	2.5
2	0	0
3	1.9	2.5
4	2.5	2.5
5	2.5	2.5
6	2.6	2.6
7	2.5	2.5
8	2.5	2.5
9	5.1	5.1
10	5.1	5.1
11	0	0
12	0	0.2
13	0	1.1
14	4.6	4.6
15	5.1	5.1
16	1.3	2.9
17	0	0.7
18	0	0
19	3.4	2.8
20	0.2	0.2
21	4.1	4.1
22	4.2	0
23	0	0
24	5.0	5.0
25	0	0
26	5.1	5.1
27	5.1	5.1
28	5.1	5.1
29	5.1	5.1
30	0	0
31	5.1	5.1
32	0	0
33	0	0
34	0	5.1

MODE PIN NO.	REC	PLAY
35	0	0
36	0	0
37	5.0	5.0
38	1.8	1.8
39	4.5	4.5
40	0	0
41	5.1	5.1
42	4.6	4.6
43	0	0
44	0	0
45	5.1	5.1
46	5.1	0
47	0	0
48	5.1	0
49	4.9	4.9
50	4.9	4.9
51	5.1	5.1
52	1.0	1.0
53	4.5	4.5
54	-	-
55	-	-
56	0	0
57	0	0
58	5.0	5.0
59	3.0	3.0
60	0	0
61	0	0
62	0	0
63	0	0
64	-	-
65	-	-
66	5.1	5.1
67	-	-
68	0	0
69	-	-
70	5.1	5.1
71	5.1	5.1
72	5.0	5.0
73	5.1	5.1
74	0	0
75	4.7	4.7
76	4.7	4.7
77	3.1	3.1
78	5.1	0
79	0	5.1
80	0	0
81	0	0
82	5.1	5.1
83	-	-
84	0	0
85	0	0
86	4.7	4.7
87	5.1	5.1
88	4.8	0
89	0	0
90	0	0
91	3.0	3.0
92	5.0	5.0

MODE PIN NO.	REC	PLAY
93	5.1	5.1
94	5.1	5.1
95	5.1	5.1
96	0	0
97	5.1	5.1
98	0.2	0.2
99	0	-
100	-	-
101	2.5	2.5
102	1.2	1.2
103	0	0
104	0	0
105	5.1	5.1
106	5.0	5.0
107	0	0
108	1.6	1.6
109	5.1	5.1
110	0	0
111	0	0
112	2.5	2.5
IC3002		
1	5.1	5.1
2	5.0	5.0
3	0	0
IC3003		
1	0	0
2	0	0
3	0	0
4	0	0
5	4.7	4.7
6	4.7	4.7
7	0	0
8	5.1	5.1
IC3004		
1	0	0
2	12.2	12.2
3	-	0
4	0	0
5	0	0
6	12.2	12.2
7	0	0.3
8	12.2	12.2
9	0	0
IC3301		
1	5.0	-
2	5.0	-
3	0	-
4	0	5.0
5	3.0	-
6	3.0	-
7	5.0	-
8	5.0	0
9	0	-
10	0	-
11	5.0	-
12	5.0	-
13	4.7	-
14	4.7	-

MODE PIN NO.	REC	PLAY
15	0	-
16	0	-
17	5.0	-
18	5.0	-
19	2.2	-
20	2.3	-
21	0	-
22	0	-
23	0	-
24	0	-
25	5.0	-
26	0	-
27	0	-
28	0	-
29	0	-
30	0	-
31	5.0	0
32	5.0	0
33	0	-
34	0	-
35	0	-
36	0	-
37	0	-
38	0	-
39	0	-
40	0	-
41	0.5	0.7
42	2.2	-
IC3501		
1	0	-
2	12.3	-
3	3.0	0.3
4	0.8	-
5	0	-
6	12.3	-
7	3.0	0.3
8	3.5	-
9	0	-
Q3501		
E	3.4	-
C	3.5	-
B	4.1	-
Q3001		
E	0	0
C	12.2	12.2
B	0	0
Q3002		
E	0	0
C	4.8	4.7
Q3003		
E	0	0
C	5.0	5.0
Q3004		
E	0	0
C	0	0
B	0.7	0.7
Q3005		
E	5.1	5.1

MODE PIN NO.	REC	PLAY
C	5.8	5.8
B	5.7	5.7
Q3008		
E	0	0
C	4.9	4.9
B	0	0
Q4001		
E	0	0
C	0	0
B	5.0	5.0
CN3001		
1	11.5	11.5
2	0	0
3	1.3	1.3
4	0	0
5	1.6	1.6
CN3002		
1	0	0.4
2	0	0.4
CN3003		
1	0	0
2	2.5	2.5
3	2.5	2.5
4	5.0	5.0
5	0	0
6	5.1	5.1
7	0	0
8	11.5	11.5
CN3004		
1	5.1	5.1
2	5.1	5.1
3	0	0
4	0	0
CN3011		
1	5.1	5.1
2	0	0
3	5.1	5.1
4	5.1	5.1
5	4.5	4.5
6	5.1	5.1
7	1.1	1.1
8	4.3	4.5
9	5.1	5.1
10	0	0
11	0	0
12	-19.5	-19.5
13	-15.7	-15.7
14	-28.4	-28.4
CN3012		
1	0.5	0.5
2	0.5	0.5
3	0	0
4	0	0
5	0	0
6	0	0
CN3501		
1	0	-
2	0	-

MODE PIN NO.	REC	PLAY
3	0	-
4	5.0	-
5	0.5	-
6	0.4	-

<SW. REG>

MODE PIN NO.	REC	PLAY
IC5301		
1	5.8	5.8
2	5.0	5.0
3	4.9	4.9
4	0	0
5	12.2	12.2
6	11.5	11.5
7	12.2	12.2
8	1.2	1.2
9	1.2	1.2
10	10.8	10.8
Q5101		
S	0	0
D	160.7	157.0
G	-	-
Q5102		
E	0	0
C	-	-
B	-	-
Q5301		
E	21.0	21.0
C	11.5	11.5
B	21.0	21.0
Q5302		
E	0	0
C	20.9	21.1
B	0	0
Q5303		
E	5.2	5.2
C	5.8	5.8
B	5.8	5.8
Q5304		
E	11.5	11.5
C	12.3	12.3
B	12.2	12.2
Q5305		
E	12.2	12.2
C	12.2	12.2
B	0.6	0.6
Q5306		
E	12.2	12.2
C	11.5	11.5
B	10.9	10.9
Q5310		
E	0	0
C	0	0
B	4.6	4.6

MODE PIN NO.	REC	PLAY
Q5311		
E	32.1	32.1
C	32.1	32.1
B	31.5	31.5
Q5312		
E	-15.4	-15.4
C	-15.6	-15.6
B	-16.1	-16.1

<TUNER>

MODE PIN NO.	REC	PLAY
IC6080		
1	1.2	1.2
2	1.7	1.7
3	2.9	2.9
4	0	0
5	4.1	4.1
6	4.1	4.1
7	4.1	4.1
8	11.5	11.5
Q6030		
E	0.7	0.7
C	0	0
B	0	0
Q6031		
E	0	0
C	0	0
B	5.0	5.0
Q6032		
E	0	0
C	0	0
B	4.3	4.3
CN6701		
1	-	-
2	4.7	4.7
3	4.7	4.7
4	0	0
5	4.9	4.9
6	11.5	11.5
7	0	0
8	0	0
9	0	0
10	2.4	2.4
11	0	0
12	4.4	4.4

<C.BOX CTL>

MODE PIN NO.	REC	PLAY
IC3961		
1	0	-
2	5.0	-

MODE PIN NO.	REC	PLAY
3	5.0	-
4	0	-
5	5.0	-
6	5.0	-
7	5.0	0
8	5.0	-
IC3962		
1	0	-
2	5.0	-
3	5.0	-
4	0	-
5	5.0	-
6	5.0	-
7	0	-
8	5.0	-

MODE PIN NO.	REC	PLAY
4	0	0
5	0	0

<VSC>

MODE PIN NO.	REC	PLAY
IC2501		
1	0	-
2	0	-
3	0	-
4	0	-
5	0	-
6	0	-
7	0	-
8	0	-
9	0	-
10	4.5	2.1
11	5.0	2.6
12	0	-
13	0	-
14	0	-
15	0	-
16	0	-
17	0	-
18	5.0	-
19	0	1.6
20	5.0	-
21	0	-
22	0	-
23	0	-
24	5.0	-
25	5.0	-
26	5.0	-
27	5.0	-
28	5.0	-
29	5.0	-
30	5.0	-
31	5.0	-
32	0	-
33	2.2	-
34	0.4	0.6
35	0	-
36	0	-
37	5.0	-
38	0	-
39	0	-
40	0	-
41	0	-
42	0	-
43	2.5	-
44	0	-
45	2.5	-
46	2.5	-
47	2.5	-
48	2.5	-

MODE PIN NO.	REC	PLAY
49	2.5	-
50	2.5	-
51	2.5	-
52	2.5	-
53	5.0	-
54	0	0.5
55	1.0	0
56	0	-
57	0	-
58	5.0	-
59	5.0	-
60	5.0	0
61	5.0	-
62	0	-
63	0	-
64	0	-
Q2501		
E	0	-
C	0	-
B	0	0.5
Q2502		
E	0	-
C	0	0.4
B	5.0	0

MODE PIN NO.	REC	PLAY
27	2.8	2.8
28	2.8	2.8
29	2.8	2.8
30	0	0
31	2.8	2.8
32	0	0
33	2.8	2.8
34	4.9	4.9
35	2.8	2.8
36	1.9	1.9
37	3.1	3.1
38	2.9	2.9
39	2.4	2.4
40	2.7	2.7
41	2.9	2.9
42	2.8	2.8
43	3.1	3.1
44	2.2	2.2
45	0	0
46	2.8	2.8
47	1.9	1.1
48	2.8	2.8
49	4.9	4.9
50	2.8	2.8
51	4.9	4.9
52	2.8	2.8
53	1.9	1.9
54	2.6	3.6
55	0	0
56	2.3	2.3
IC1002		
1	-	-
2	-	-
3	-	-
4	-	-
5	-	-
6	-	-
7	-	-
8	-	-
9	-	-
10	-	-
11	-	-
12	-	-
13	-	-
14	-	-
15	-	-
16	-	-
17	-	-
18	-	-
IC1006		
1	-	-
2	-	-
3	-	-
4	-	-
5	-	-
6	-	-
7	-	-
8	-	-

MODE PIN NO.	REC	PLAY
9	-	-
10	-	-
11	2.7	2.7
12	1.5	1.5
13	0.8	0.8
14	3.3	3.3
15	3.4	3.2
16	1.3	1.3
17	4.0	4.0
18	1.1	1.1
19	4.8	4.8
20	0.7	0.7
IC1007		
1	-	-
2	-	-
3	-	-
4	-	-
5	2.2	2.2
6	2.0	2.0
7	3.7	3.7
8	4.9	4.9
Q1004		
E	-	-
C	-	-
B	-	-
Q1005		
E	0	0
C	0	0
B	2.6	2.6
Q1006		
E	3.9	3.9
C	0	0
B	3.3	3.3
Q1007		
E	1.4	1.4
C	3.5	3.5
B	2.1	2.1
Q1012		
E	2.5	2.5
C	4.9	4.9
B	3.2	3.2
Q1014		
E	0	0
C	1.2	1.2
B	0.6	0.6
Q1015		
E	0.6	0.6
C	3.2	3.2
B	1.3	1.3
Q1016		
E	-	-
C	-	-
B	-	-
Q1021		
E	3.0	3.0
C	0	0
B	2.4	2.4
Q1022		

<TERMINAL(MAIN)>

MODE PIN NO.	REC	PLAY
CN7501		
1	0.2	5.0
2	0	0
3	0	0
4	2.3	2.3
5	0	0
6	1.2	1.2
7	11.5	11.5
8	0.7	0.7
9	11.5	11.5
CN7502		
1	0	0
2	0	0
3	0	0
4	0	0
5	0	0
6	0	0
7	4.8	4.8
8	4.7	4.7
9	5.1	5.1
10	5.1	5.1
CN7503		
1	0	0
2	0	0
3	0	0
4	0	0
5	0	0
6	0	0
7	0	0
8	0	0
9	0	0
10	0	0
CN7504		
1	0	0
2	0	0
3	0	0

<3D SVHS (VIDEO)>

MODE PIN NO.	REC	PLAY
IC1001		
1	3.0	3.0
2	0	3.9
3	2.2	2.2
4	1.8	1.8
5	2.9	2.9
6	2.8	2.8
7	2.3	2.3
8	3.0	3.0
9	2.3	2.3
10	2.8	2.8
11	2.8	2.8
12	2.2	2.2
13	4.9	4.9
14	4.9	4.9
15	2.5	2.5
16	3.0	2.8
17	0	0
18	2.9	2.1
19	0.5	1.1
20	0	0.4
21	2.3	2.3
22	2.8	2.8
23	2.3	2.3
24	0	0
25	3.4	3.4
26	2.1	2.1

MODE PIN NO.	REC	PLAY
E	0	0
C	4.4	0
B	0.3	3.9
CN1001		
1	0	0
2	-	-
3	4.8	4.8
4	-	-
5	4.9	4.9
6	0	0
7	0	0
8	0	0
9	0.5	0
10	0	0
11	0	0
12	0	0
13	5.0	5.0
14	4.9	4.9
15	0	0
16	0	0
17	0.4	0.4
18	0	0
19	3.4	3.4
20	0	0
21	0	0
22	2.1	2.1
23	0	0
24	0	0
25	0	0
26	0	0
27	0	0
28	0	0
29	0	0
30	0	0
CN1002		
1	1.4	1.1
2	0	0
3	0	0
4	0	0
5	0	0
6	0	0
7	1.4	1.1
8	1.9	1.9
9	1.3	2.3
10	5.0	5.0
11	2.4	2.4
12	2.9	2.9
13	0	0
14	0	0
15	2.3	2.3
16	0	0
17	4.9	4.9
18	4.9	4.9
19	4.9	4.9
20	5.0	5.0
21	2.3	2.3
22	0	0
23	2.3	2.3

MODE PIN NO.	REC	PLAY
24	0	0
25	0	0
26	2.4	2.4
27	1.8	1.8
28	0	0
29	0	0
30	0	0
CN1003		
1	2.1	2.1
2	0	0
3	2.3	2.3
4	0	0
5	5.7	5.7
6	0	0
7	5.6	5.6

<3D SVHS (3D/TBC)>

MODE PIN NO.	REC	PLAY
IC1401		
1	-	-
2	-	-
3	-	-
4	-	-
5	-	-
6	-	-
7	-	-
8	-	-
9	-	-
10	-	-
11	-	-
12	-	-
13	-	-
14	-	-
15	-	-
16	-	-
17	-	-
18	-	-
19	-	-
20	-	-
21	-	-
22	-	-
23	-	-
24	-	-
25	-	-
26	-	-
27	-	-
28	-	-
29	-	-
30	-	-
31	-	-
32	-	-
33	-	-
34	-	-
35	-	-

MODE PIN NO.	REC	PLAY
36	-	-
37	-	-
38	-	-
39	-	-
40	-	-
41	-	-
42	-	-
43	-	-
44	-	-
45	-	-
46	-	-
47	-	-
48	-	-
49	-	-
50	-	-
51	-	-
52	-	-
53	-	-
54	-	-
55	-	-
56	-	-
57	-	-
58	-	-
59	-	-
60	-	-
61	-	-
62	-	-
63	-	-
64	-	-
65	-	-
66	-	-
67	-	-
68	-	-
69	-	-
70	-	-
71	-	-
72	-	-
73	-	-
74	-	-
75	-	-
76	-	-
77	-	-
78	-	-
79	-	-
80	-	-
81	-	-
82	-	-
83	-	-
84	-	-
85	-	-
86	-	-
87	-	-
88	-	-
89	-	-
90	-	-
91	-	-
92	-	-
93	-	-

MODE PIN NO.	REC	PLAY
94	-	-
95	-	-
96	-	-
97	-	-
98	-	-
99	-	-
100	-	-
Q1401		
E	-	-
C	-	-
B	-	-
Q1402		
E	-	-
C	-	-
B	-	-
Q1403		
E	-	-
C	-	-
B	-	-
Q1404		
E	-	-
C	-	-
B	-	-
Q1405		
E	-	-
C	-	-
B	-	-
Q1406		
E	-	-
C	-	-
B	-	-
Q1407		
E	-	-
C	-	-
B	-	-
Q1408		
E	-	-
C	-	-
B	-	-
Q1409		
E	-	-
C	-	-
B	-	-
Q1410		
E	-	-
C	-	-
B	-	-
Q1411		
E	-	-
C	-	-
B	-	-
Q1412		
E	-	-
C	-	-
B	-	-
Q1413		
E	-	-
C	-	-

MODE PIN NO.	REC	PLAY
B	-	-
Q1414		
E	-	-
C	-	-
B	-	-
Q1416		
E	-	-
C	-	-
B	-	-
Q1417		
E	-	-
C	-	-
B	-	-
Q1418		
E	-	-
C	-	-
B	-	-

<TERMINAL>

MODE PIN NO.	REC	PLAY
IC7101		
1	1.6	1.6
2	0	0
3	1.6	1.6
4	11.5	11.5
5	2.0	2.0
6	0	0
7	5.1	5.1
8	11.5	11.5
9	5.1	5.1
10	5.2	5.2
11	5.1	5.1
12	0	0
13	4.8	4.8
14	4.8	4.8
15	5.8	5.8
16	5.1	5.1
17	5.8	5.8
18	5.1	5.1
19	11.5	11.5
20	2.5	2.5
21	1.4	1.1
22	1.4	1.1
23	2.5	2.5
24	2.0	2.0
IC7102		
1	6.4	6.4
2	5.2	5.2
3	5.7	5.7
4	0	0
5	5.7	5.7
6	5.7	5.7
7	0	0
8	6.4	6.4
9	-	-

MODE PIN NO.	REC	PLAY
10	-	-
11	-	-
12	-	-
13	-	-
14	-	-
15	-	-
16	6.4	6.4
Q7102		
E	3.0	3.0
C	0	0
B	2.3	2.3
Q7103		
E	2.8	2.8
C	0	0
B	2.1	2.1
Q7104		
E	3.0	3.0
C	0	0
B	2.3	2.3
Q7107		
E	-	-
C	-	-
B	-	-
Q7108		
E	-	-
C	-	-
B	-	-
Q7109		
E	-	-
C	-	-
B	-	-
Q7110		
E	-	-
C	-	-
B	-	-
Q7111		
E	0	0
C	6.2	6.2
B	0	0
Q7112		
E	0.6	0.6
C	11.5	11.5
B	0	0
CN7101		
1	0.2	5.0
2	0	0
3	0	0
4	2.3	2.3
5	0	0
6	1.2	1.2
7	11.5	11.5
8	0.7	0.7
9	11.5	11.5
CN7102		
1	0	0
2	0	0
3	0	0
4	0	0

MODE PIN NO.	REC	PLAY
5	0	0
6	0	0
7	4.8	4.8
8	4.7	4.7
9	5.1	5.1
10	5.1	5.1
CN7103		
1	0	0
2	0	0
3	0	0
4	0	0
5	0	0
6	0	0
7	0	0
8	0	0
9	0	0
10	0	0
CN7104		
1	2.1	2.1
2	0	0
3	2.3	2.3
4	0	0
5	5.7	5.7
6	0	0
7	5.6	5.6
CN7105		
1	0	0
2	0	0
3	0	0
4	0	0

<DEMODULATOR>

MODE PIN NO.	REC	PLAY
IC6701		
1	1.6	1.6
2	2.5	2.5
3	0	0
4	0	0
5	4.9	4.9
6	4.9	4.9
7	4.7	4.7
8	4.8	4.8
9	2.2	2.2
10	2.3	2.3
11	0	4.5
12	1.8	0.7
13	1.6	0.7
14	1.6	0.7
15	1.7	0.7
16	4.5	4.5
17	0	0
18	1.8	0.6
19	0.5	0
20	4.6	4.6

MODE PIN NO.	REC	PLAY
21	0.5	0
22	0.5	0
23	0	0
24	0	0
25	0	0
26	0	0
27	0.5	0
28	0.5	0
29	0	0
30	3.7	3.7
31	3.7	3.7
32	0.6	0
33	8.3	8.3
34	7.4	7.4
35	0	0
36	3.6	3.6
37	0	0
38	0	0
39	0	0
40	0	0
41	0	0
42	0	0
43	2.5	2.5
44	3.7	3.7
45	0	0
46	4.9	4.9
47	1.5	1.5
48	1.5	1.5
49	0.6	0
50	0	0
51	-	-
52	-	-
Q6701		
E	8.4	8.4
C	11.5	11.5
B	9.0	9.0
Q6702		
E	2.9	2.9
C	8.4	8.4
B	3.6	3.6
Q6704		
E	0	0
C	0	0
B	3.3	3.3
Q6705		
E	0	0
C	0	0
B	3.3	3.3
CN6701		
1	4.7	4.7
2	4.7	4.7
3	0	0
4	4.9	4.9
5	11.5	11.5
6	0	0
7	0	0
8	0	0
9	2.4	2.4

MODE PIN NO.	REC	PLAY
10	0	0
11	4.4	4.4

<SWITCH/DISPLAY>

MODE PIN NO.	REC	PLAY
IC7001		
1	5.1	5.1
2	2.2	2.2
3	0	0
4	2.2	2.2
5	5.1	5.1
6	5.1	5.1
7	4.0	4.0
8	3.0	3.0
9	3.0	3.0
10	5.1	5.1
11	5.1	5.1
12	4.4	4.4
13	1.1	1.1
14	5.1	5.1
15	4.5	4.5
16	-28.4	-28.4
17	-28.4	-28.4
18	-28.3	-28.3
19	-28.3	-28.3
20	4.9	4.9
21	-24.0	-24.0
22	-	-
23	-	-
24	-	-
25	-	-
26	-	-
27	-	-
28	-	-
29	-	-
30	-	-
31	-	-
32	-	-
33	-	-
34	-	-
35	-	-
36	-	-
37	-	-
38	-	-
39	-	-
40	-	-
41	-	-
42	-	-
43	-	-
44	5.1	5.1
IC7002		
1	5.1	5.1
2	5.1	5.1
3	0	0
CN7001		

MODE PIN NO.	REC	PLAY
1	-28.4	-28.4
2	-15.7	-15.7
3	-19.5	-19.5
4	0	0
5	0	0
6	5.1	5.1
7	4.3	4.5
8	1.1	1.1
9	5.1	5.1
10	4.5	4.5
11	5.1	5.1
12	5.1	5.1
13	0	0
14	5.1	5.1
CN7191		
3	0	0
4	0	0
5	0	0
6	0	0
7	0	0
FW7001		
1	5.1	5.1
2	0	0

<JOG>

MODE PIN NO.	REC	PLAY
CN7005		
1	0	0
2	0	0
3	0	0
4	0	0
5	0.5	0.5
6	0.5	0.5

<JACK>

MODE PIN NO.	REC	PLAY
CN7192		
1	0	0
2	0	0
3	0	0
4	0	0

<REC SAFETY>

MODE PIN NO.	REC	PLAY
FW7001		
1	5.1	5.1
2	0	0

# 4.23 SYSTEM CONTROL BLOCK DIAGRAM

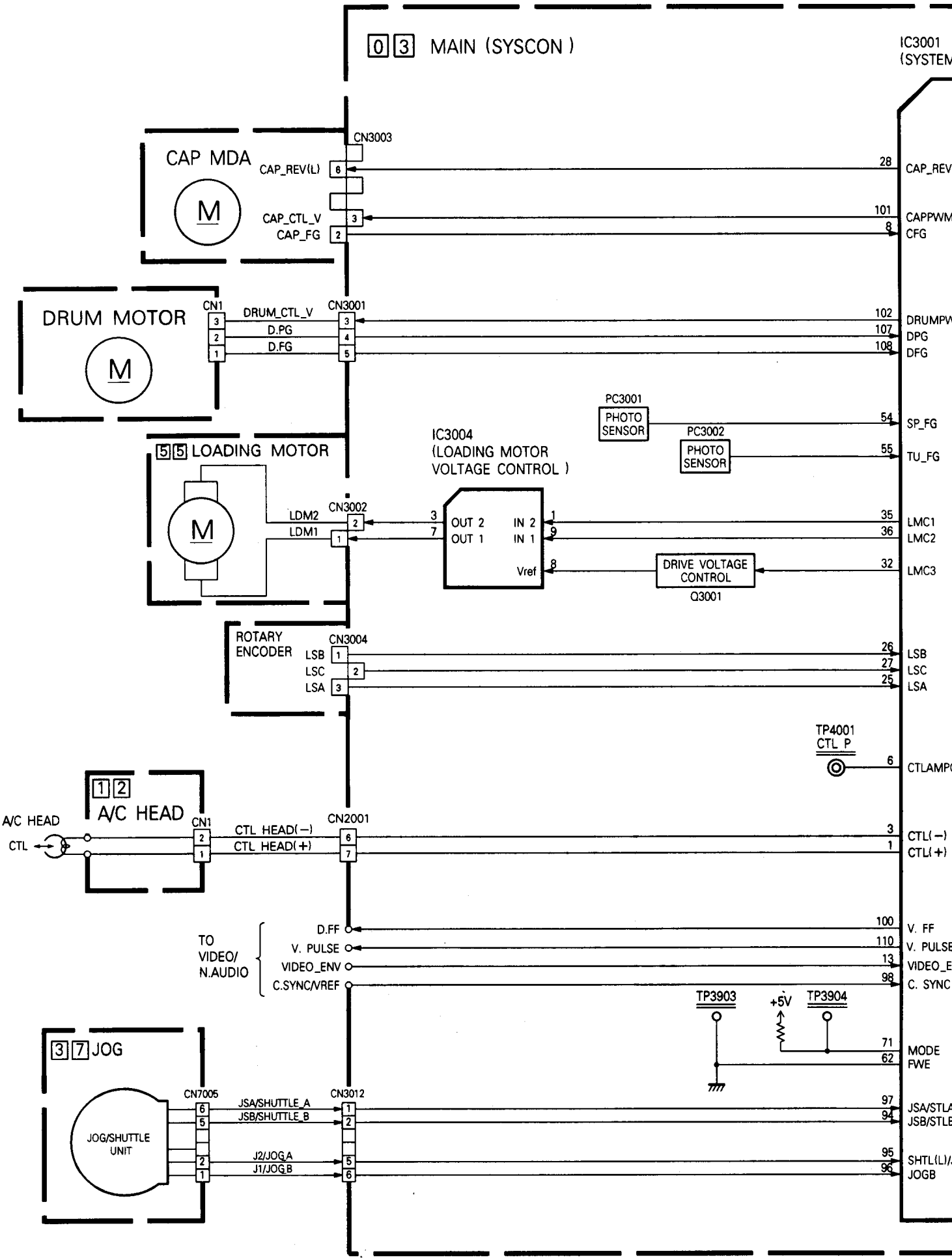
5

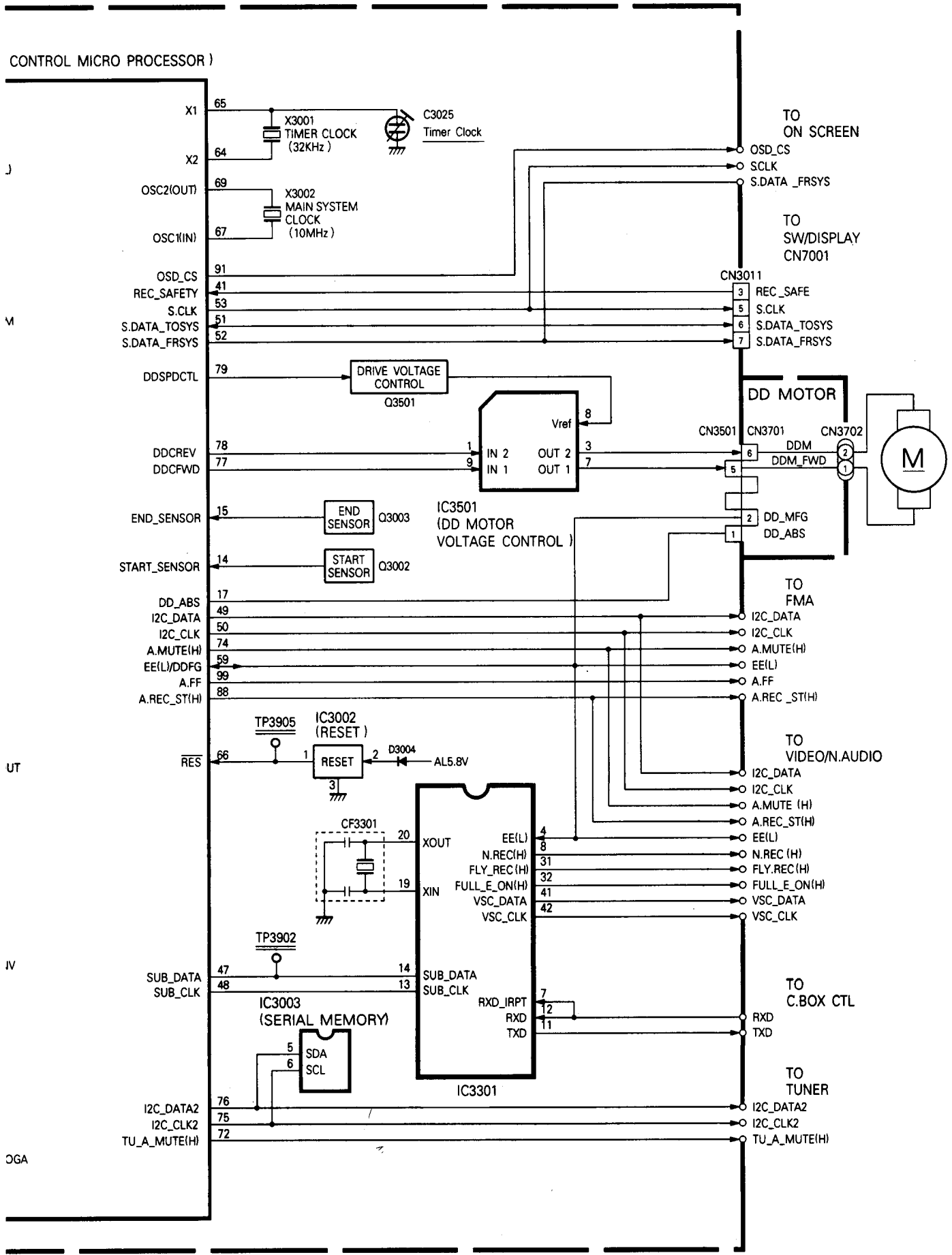
4

3

2

1





CONTROL MICRO PROCESSOR )

TO ON SCREEN  
 TO SW/DISPLAY  
 CN7001

DD MOTOR

TO FMA

TO VIDEO/N.AUDIO

TO C.BOX CTL

TO TUNER



4.24 VIDEO BLOCK DIAGRAM

0 5 3D SVHS (VIDEO/ 3D/TBC)

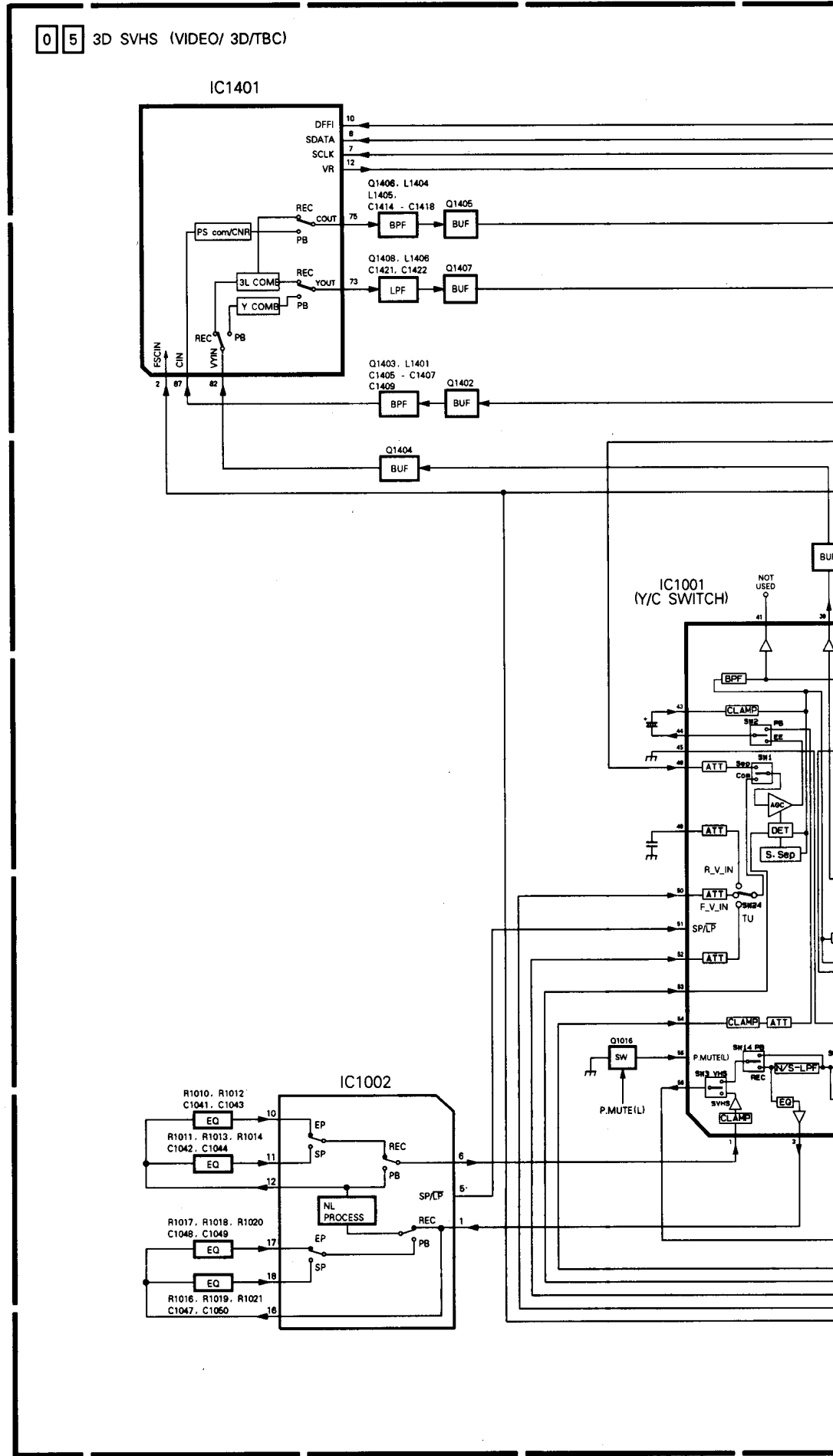
5 5

4 4

3 3

2 2

1 1

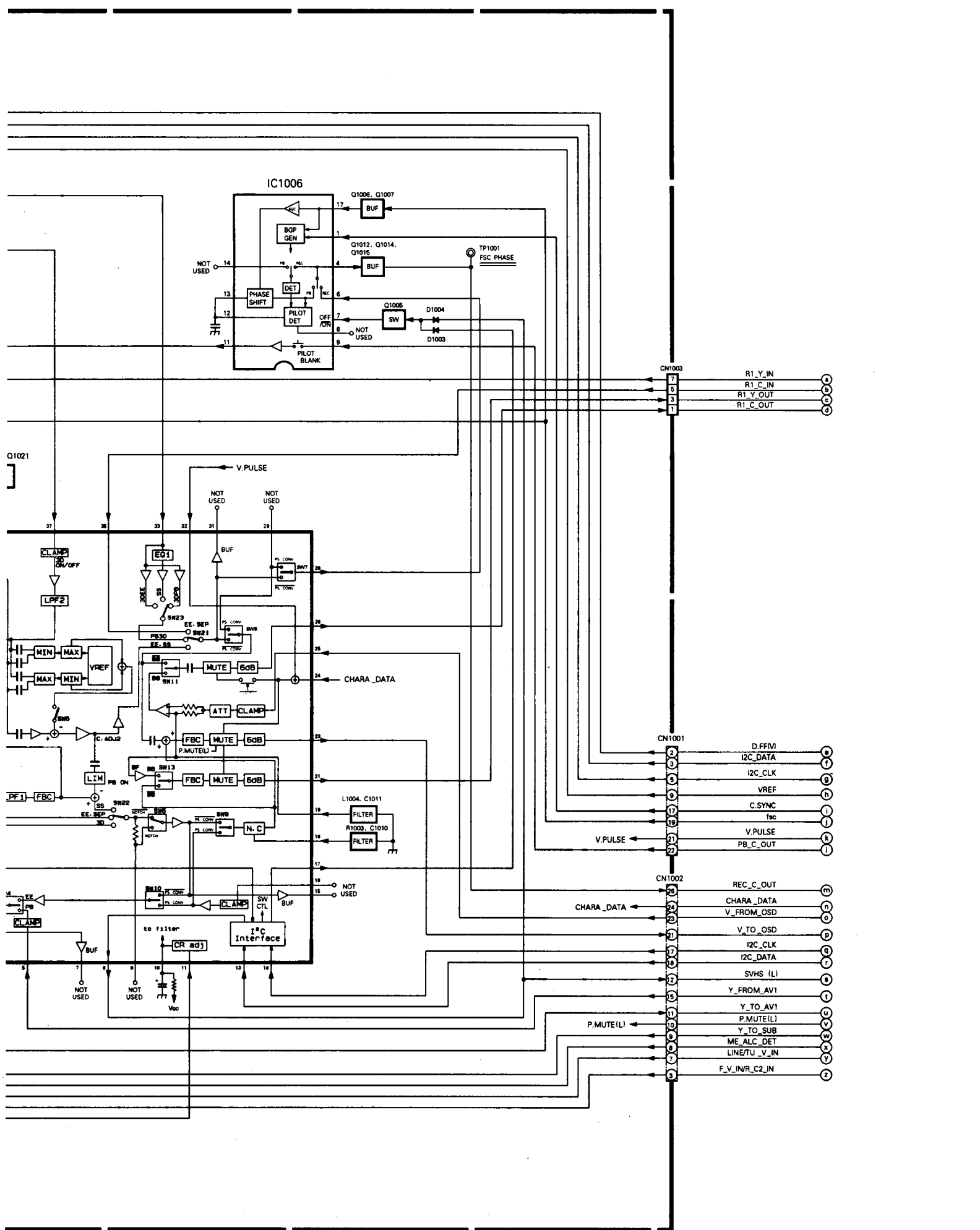


A

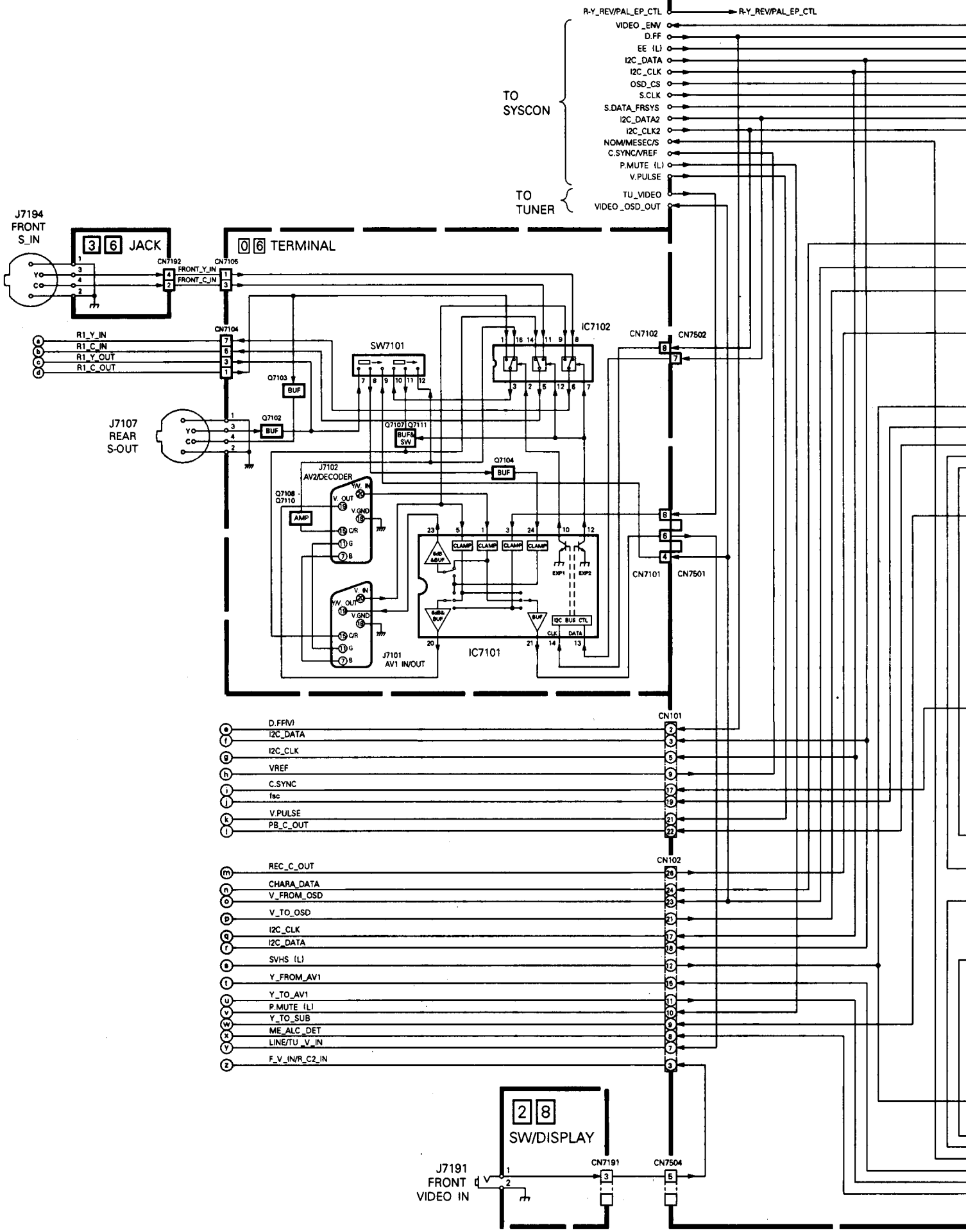
B

C

D 4-57



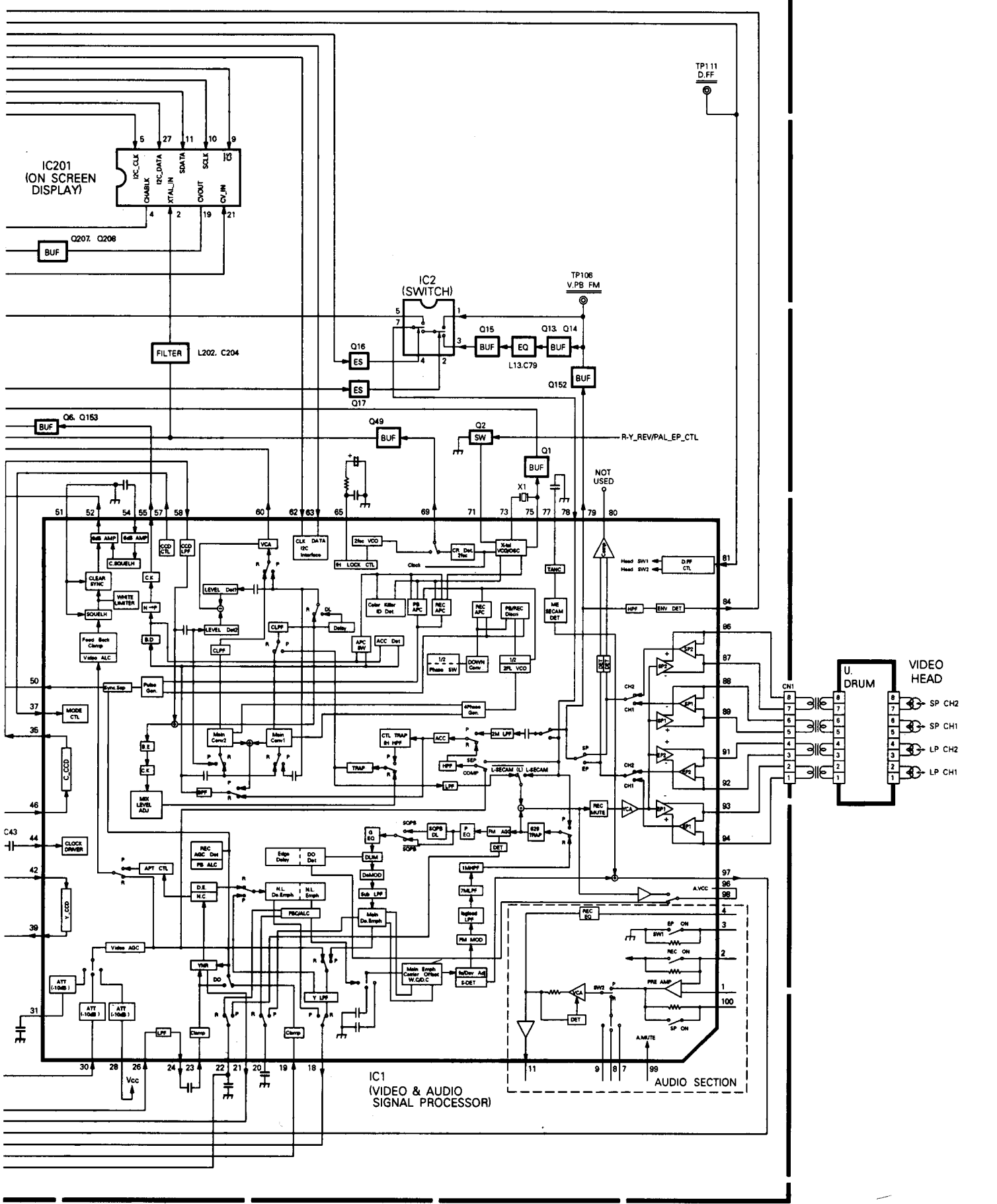
03 MAIN (VIDEO/ON SCREEN)



- (A) D.FFV1
- (I) I2C\_DATA
- (D) I2C\_CLK
- (V) VREF
- (C) C.SYNC
- (f) fsc
- (V) V.PULSE
- (P) PB\_C\_OUT
  
- (M) REC\_C\_OUT
- (N) CHARA\_DATA
- (O) V\_FROM\_OSD
- (P) V\_TO\_OSD
- (R) I2C\_CLK
- (S) I2C\_DATA
- (A) SVHS (L)
- (Y) Y\_FROM\_AV1
- (T) Y\_TO\_AV1
- (M) P.MUTE (L)
- (V) Y\_TO\_SUB
- (W) ME\_ALC\_DET
- (X) LINE/TU\_V\_IN
- (Z) F\_V\_IN/R\_C2\_IN

5  
4  
3  
2  
1

TERMINAL )



4-60

E

F

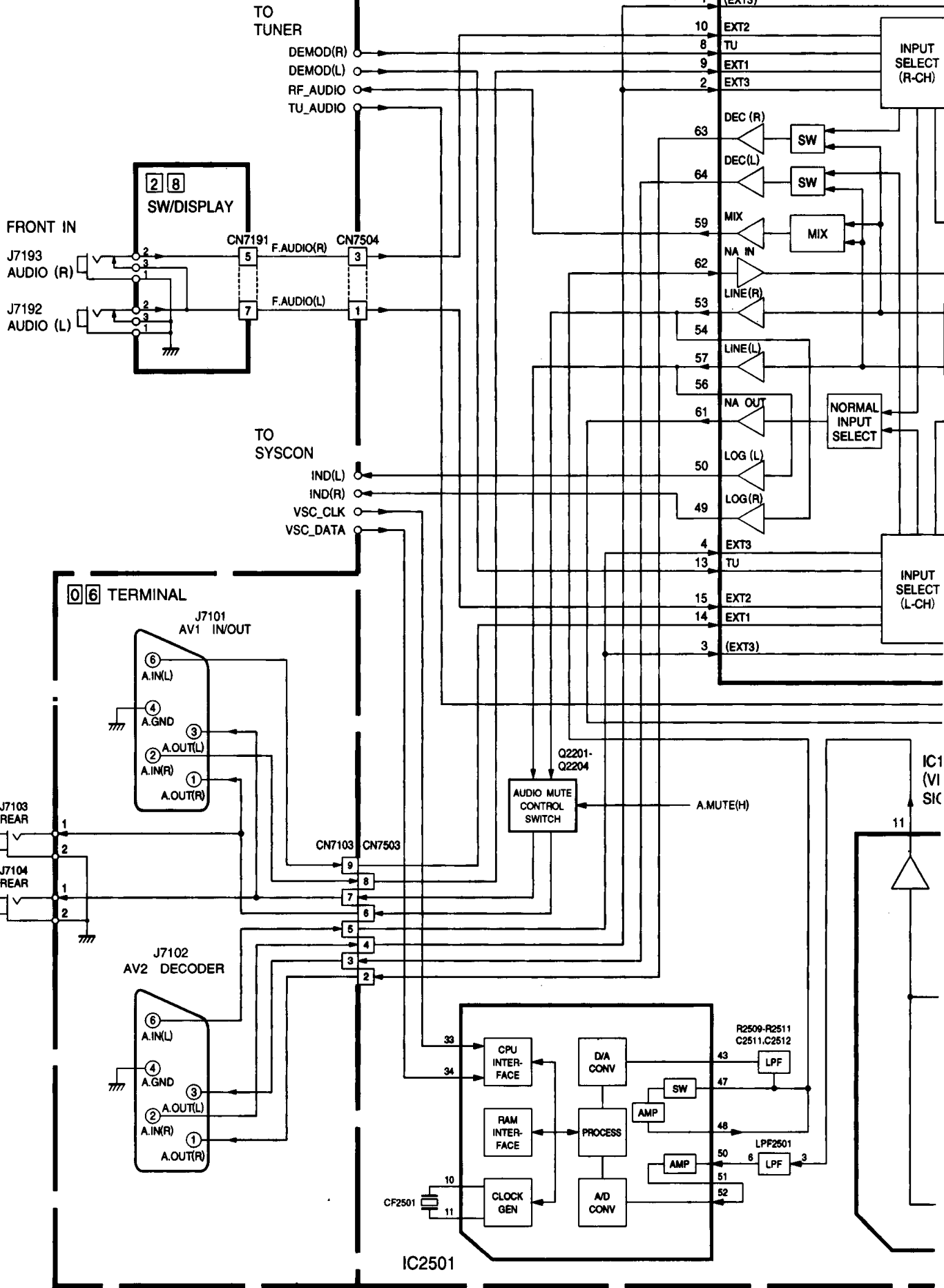
G

H

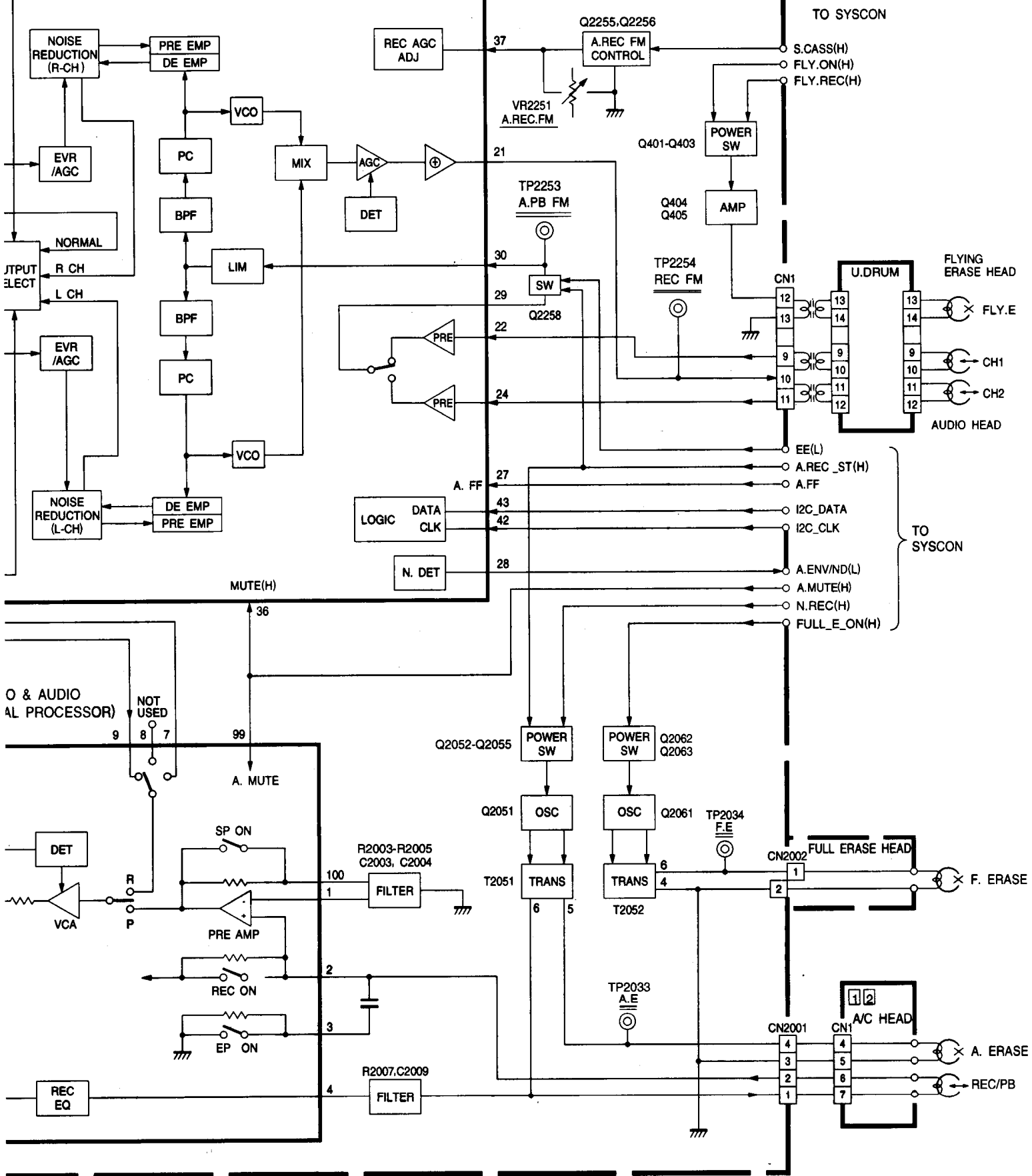
# 4.25 AUDIO BLOCK DIAGRAM

5  
5  
4  
4  
3  
3  
2  
2  
1  
1

0 3 MAIN (FMA/N.AUDIO/VSC/TERMINAL)

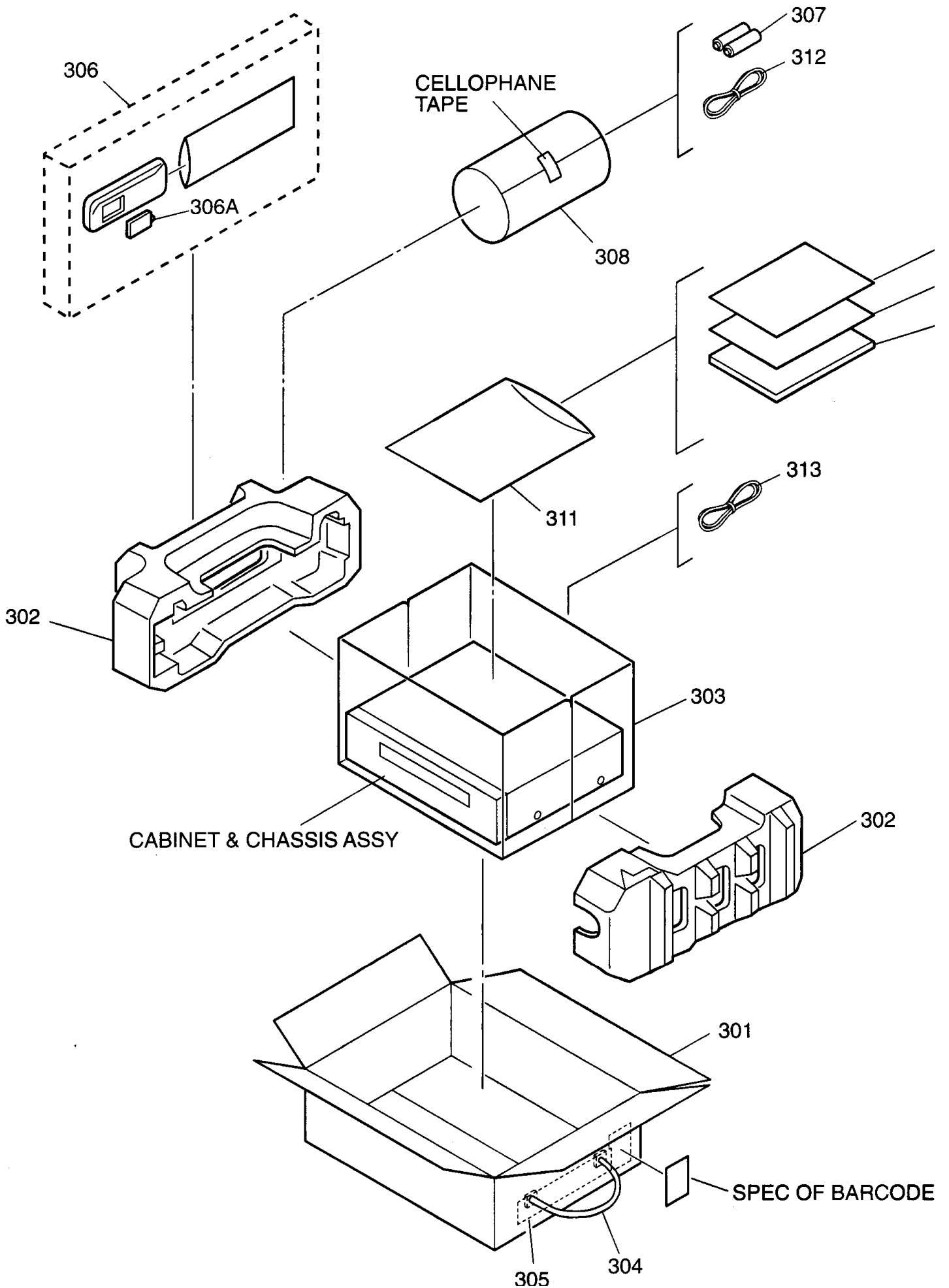


IC2201  
(FM AUDIO SIGNAL PROCESSOR  
& FM AUDIO HEAD AMP)

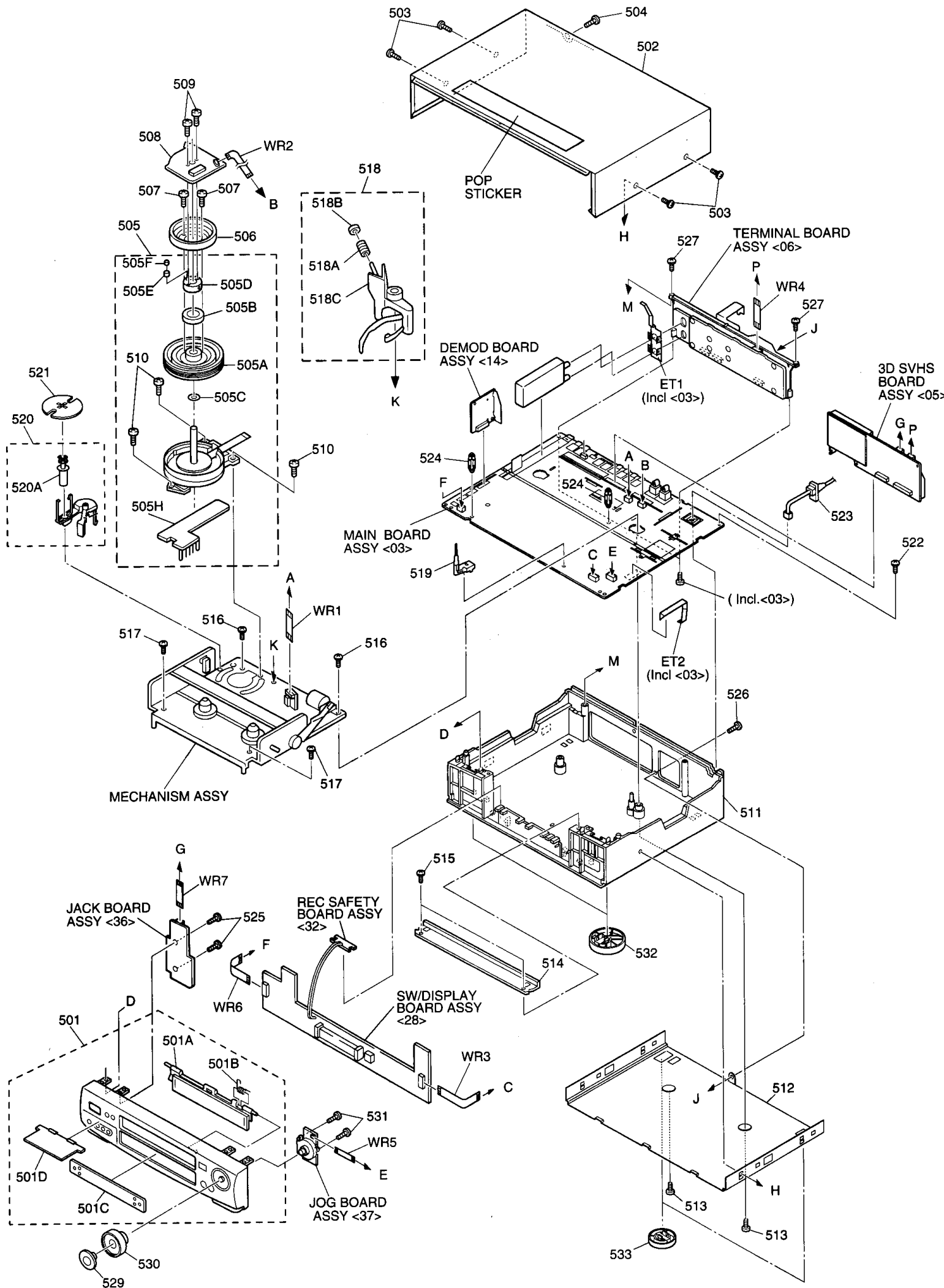


# SECTION 5 PARTS LIST

## PACKING AND ACCESSORY ASSEMBLY



## 5.2 CABINET AND CHASSIS ASSEMBLY





**1. ACCESSORIES**

306	996500000870	REMOTE CONTROLLER
306A	996500000970	COVER(BATTERY)
310	996500000971	INST BOOK(GE.FR)
	996500000972	INST BOOK(DU.GR)
	996500000973	INST BOOK(RU.CZ)
	996500000974	INST BOOK(PO.HU)

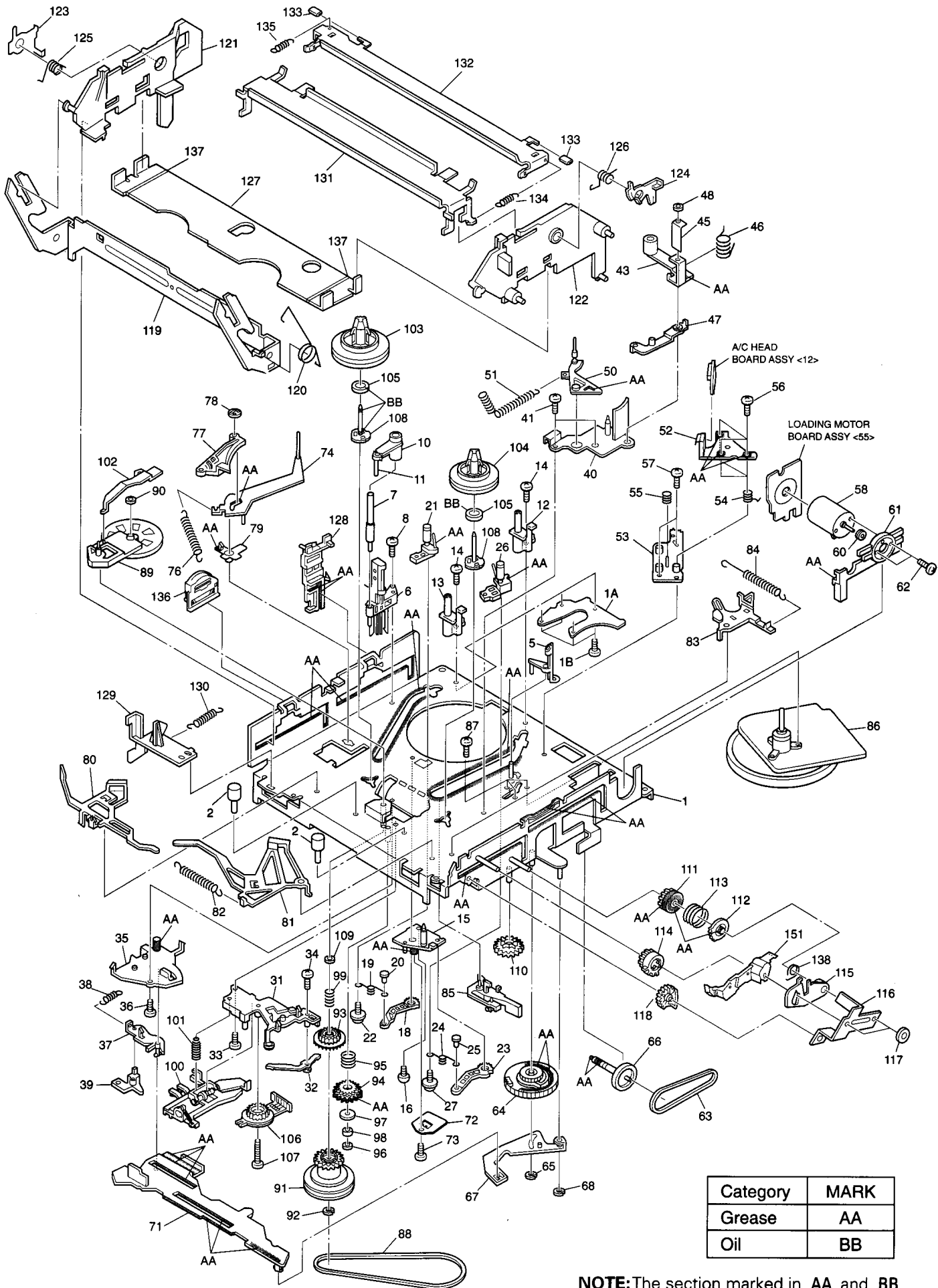
**2. CABINET AND CHASSIS ASSEMBLY**

501	! 996500000975	FRONT PANEL ASSY
501A	996500000976	CASSETTE DOOR
501B	482249242781	TORSION SPRING
501C	996500000977	DISPLAY WINDOW
501D	996500000978	DOOR
505	996500000979	DRUM SUB ASSY
505A	996500000980	UPPER DRUM ASSY
505B	482246210924	CAP
505C	482253212804	WASHER
505D	482253212803	COLLAR ASSY
505E	482226511367	CONTACT
505F	482249211671	COMPRESSION SPRING
505H	996500000981	SENSOR BOARD ASSY
506	996500000982	ROTOR ASSY
508	482236210294	STATOR ASSY
518	482252811247	CLEANER ASSY
519	482241011804	KNOB ASSY
520	996500000479	ROLLER ARM ASSY
520A	482252890873	ROLLER ASSY
529	996500000480	KNOB(JOG)
530	996500000481	KNOB(SHUTTLE)

**WIRE**

WR1	996500000471	FFC WIRE,A/C HEAD CN
WR2	482232310443	FFC WIRE,DRUM CN3001
WR3	996500000483	FFC WIRE,DISPLSY CN3
WR4	996500000885	FFC WIRE,TERMINAL CN
WR5	996500000484	FFC WIRE,JOG CN3012
WR6	996500000503	FFC WIRE,JACK CN7504
WR7	996500000886	FFC WIRE,S JACK CN71

### 5.3 MECHANISM ASSEMBLY



Category	MARK
Grease	AA
Oil	BB

**NOTE:** The section marked in AA and BB indicate lubrication and greasing areas.

## 3. MECHANISM ASSEMBLY

2	482253510317	ADJUST PIN	81	996500000851	MAIN BRAKE AY (TAKE-UP)
5	482240211363	GUIDE POLE GUARD	82	482249211691	TENSION SPRING
6	482224910558	FULL ERASE HEAD	83	996500000852	SUB BRAKE ASSY(TAKE UP)
7	482246311208	GUIDE POLE(SUPPLY)	84	482249211633	TENSION SPRING
10	482246410486	TENSION STUD BASE	85	482253510644	CAPSTAN BRAKE ASSY
11	482253510649	TENSION STUD	86	996500000337	CAPSTAN MOTOR
12	482240211359	UV CATCHER(SUPPLY)	88	482235810274	BELT,CAPSTAN MOTOR
13	482240211361	UV CATCHER ASSY(TAKE UP)	89	996500000854	IDLER ARM ASSY
15	482253510568	LOADING ARM GEAR SHAFT)	90	482253213041	SLIT WASHER
18	482240211063	LOADING ARM GEAR(SUPPLY)	91	482252210764	CLUTCH UNIT
19	482249211636	TORSION ARM	92	482253212326	SLIT WASHER
20	482253510566	PIN	93	996500000987	CLUTCH GEAR 1
21	996500000983	POLE BASE ASSY(SUPPLY)	94	482252210766	DIRECT GEAR
23	996500000840	LOADING ARM GEAR(TAKE UP)	95	482249211764	COMPRESSION SPRING
24	482249211636	TORSION ARM(TAKE UP)	96	482253213041	SLIT WASHER
25	482253510566	PIN	97	482253213043	SPACER,D.GEAR
26	996500000984	POLE BASE ASSY(TAKE UP)	99	482249211765	COMPRESSION SPRING
31	996500000985	ROTARY ENCODER GUIDE	100	996500000857	CHANGE LEVER ASSY
32	996500000843	BRAKE LEVER	101	996500000858	COMPRESSION SPRING
35	482246611931	CONTROL PLATE GUIDE	102	482240211054	IDLER LEVER
37	482240211046	TAKE UP LEVER	103	482252811338	REEL DISK ASSY(SUPPLY)
38	482249211631	TENSION SPRING	104	482252811339	REEL DISK ASSY(TAKE UP)
39	482240211047	T.UP HEAD	105	482253213043	SPACER,X2 REEL DISK
40	482246311196	LID GUIDE	106	482227310349	ROTARY ENCODER
43	996500000986	PINCH ROLLER ARM ASSY	108	482253510565	REEL SHAFT,X2
45	482252811348	P.R.SHEET2	109	482253213043	SPACER,C.GEAR1
46	482249211634	TORSION SPRING	110	482252210698	CASSETTE GEAR
47	482240211057	P.LEVER ASSY	111	482252210704	LIMIT GEAR(1)
48	482253213042	SLIT WASHER	112	996500000859	LIMIT GEAR(2)
50	996500000844	GUIDE ARM ASSY	113	482249211674	TORSION SPRING
51	996500000845	TENSION SPRING	114	482252210703	RELAY GEAR
52	482224910557	AC HEAD	115	482240211061	OPENER GUIDE
53	482246410456	HEAD BASE	116	996500000887	C.H.BRACKET
54	482249211671	COMPRESSION SPRING	117	482253212326	SLIT WASHER,X2
55	482249211672	COMPRESSION SPRING	118	996500000860	DRIVE GEAR
58	482236111095	LOADING MOTOR	119	482240211064	DRIVE ARM
60	482252881557	MOTOR PULLEY	120	482249211673	TORSION SPRING
61	482246311198	MOTOR GUIDE	121	996500000861	SIDE HOLDER(L)
63	482235810204	BELT,LOADING MOTOR	122	996500000862	SIDE HOLDER(R)
64	996500000847	CONTROL CAM	123	996500000863	LOCK LEVER(L)
65	482253211784	SLIT WASHER	124	996500000864	LOCK LEVER(R)
66	482252210697	WORM GEAR	125	482249211664	TORSION SPRING(L)
67	482240211049	LINK LEVER ASSY	126	482249211665	TORSION SPRING(R)
68	482253211784	SLIT WASHER	127	482225610469	CASSETTE HOLDER
71	996500000848	CONTROL PLATE	128	996500000865	GUIDE RAIL
72	482240211052	CTL BRACKET(1)	129	996500000866	REC SAFETY LEVER
74	482240211043	TENSION ARM ASSY	130	482249211668	TENSION SPRING
76	482249211629	TENSION SPRING	133	482246211192	PAD,X2 HOLD PLATE
77	996500000849	TENSION BRAKE ASSY	134	482249211785	TENSION SPRING(TAKE UP)
78	482253510317	ADJUST PIN	135	482249211786	TENSION SPRING(SUPPLY)
79	482253213037	T.ARM BEARING	136	482252811349	ROLLER CAM ASSY
80	996500000850	MAIN BRAKE ASSY (SUPPLY)	137	996500000356	PAD,X2 CASSETE HOLDE
			138	482249211787	TORSION SPRING,OPENER
			151	996500000888	DOOR OPENER

## 4. MAIN BOARD ASSEMBLY

**INTEGRATED CIRCUITS**

IC1	996500000345	JCP8017-MSA
IC2	482220916447	MM1113XF
IC201	996500000889	LC74775-9750
IC2201	482220917534	AN3651FBP
IC2501	996500000988	LC85405JE
IC3001	996500000890	HD6432194A12F
IC3002	482220932732	S-80728AN-DR-X
IC3003	482220933113	M24C08-BN6
IC3004	482220930619	TA7291S
IC3301	996500000989	M38513M4C56FP
IC3501	482220930619	TA7291S
IC3961	482220917015	TC7W241FU
IC3962	482220917015	TC7W241FU
IC5301	996500000548	LA5634-N
IC6080	996500000891	BA15218F-XE

**TRANSISTORS**

Q1	482213061075	2SB1218A/QR/-X
Q2	482213061286	UN521E
Q6	482213061075	2SB1218A/QR/-X
Q13	482213060873	2SD1819A/QRS/-X
Q14	482213060873	2SD1819A/QRS/-X
Q15	482213061075	2SB1218A/QR/-X
Q16	482213010897	UN511E
Q17	482213061286	UN521E
Q18	482213061286	UN521E
Q47	996500000892	2SK433/D/-W
Q48	996500000892	2SK433/D/-W
Q49	482213060668	2SC3936/BC/-X
Q55	482213061286	UN521E
Q152	482213061075	2SB1218A/QR/-X
Q153	482213060873	2SD1819A/QRS/-X
Q207	482213061075	2SB1218A/QR/-X
Q208	482213060873	2SD1819A/QRS/-X
Q401	482213060862	2SA1576A/QR/-X
Q402	482213061286	UN521E
Q403	482213061286	UN521E
Q404	482213060862	2SA1576A/QR/-X
Q405	482213060862	2SA1576A/QR/-X
Q2001	482213060669	2SC4081/QRS/-X
Q2002	482213060669	2SC4081/QRS/-X
Q2003	482213061524	DTA144WU
Q2051	482213060669	2SC4081/QRS/-X
Q2052	482213060862	2SA1576A/QR/-X
Q2053	482213060997	DTC144WU
Q2054	482213060862	2SA1576A/QR/-X
Q2055	482213060997	DTC144WU
Q2061	482213060669	2SC4081/QRS/-X
Q2062	482213060862	2SA1576A/QR/-X
Q2063	482213060997	DTC144WU
Q2102	482213060997	DTC144WU
Q2151	482213060669	2SC4081/QRS/-X
Q2152	482213061524	DTA144WU
Q2201	482213060669	2SC4081/QRS/-X
Q2202	482213060669	2SC4081/QRS/-X
Q2203	482213061524	DTA144WU
Q2204	482213060997	DTC144WU
Q2253	482213061906	DTC114EU
Q2255	482213060997	DTC144WU
Q2256	482213060997	DTC144WU
Q2258	482213061524	DTA144WU
Q2501	482213060873	2SD1819A/QRS/-X
Q2502	482213061286	UN521E
Q3001	482213060873	2SD1819A/QRS/-X
Q3002	482213011169	PTZ-NV16
Q3003	482213011169	PTZ-NV16
Q3004	482213060873	2SD1819A/QRS/-X
Q3005	482213042431	2SC1740S/QRS/-T
Q3008	482213061286	UN521E
Q3501	482213060873	2SD1819A/QRS/-X
Q4001	482213061287	UN5211
Q5101	482213010437	2SK2632-CB14
Q5102	482213061892	2SD2144S/UV/-T
Q5301	482213063596	2SB1256

Q5302	482213063496	DTC114TU
Q5303	482213061892	2SD2144S/UVW/-T
Q5304	996500000893	2SD1450/ST/-T
Q5305	482213062555	UN5111
Q5306	482213063596	2SB1256
Q5310	482213061287	UN5211
Q5311	482213060862	2SA1576A/RS/-X
Q5312	996500000894	2SA1745/6-7/-X
Q6030	482213063469	2SB1218A/RS/-X
Q6031	482213061287	UN5211
Q6032	482213061287	UN5211

**DIODES**

D16	482213080523	DA204U
D17	482213080523	DA204U
D24	482213080523	DA204U
D201	482205120008	NRSA02J-152X
D202	482205120008	NRSA02J-0R0X
D203	482205120008	NRSA02J-0R0X
D2001	482213032778	1SS133
D2201	482213081748	11ES2
D2501	482213083649	1SS355
D3001	482213011345	LNB2301L01VI
D3002	482213032778	1SS133
D3003	482213083944	RD39ES/B3/-T2
D3004	482213011384	11E2-T5
D3005	482213011384	11E2-T5
D3008	482213083649	1SS355
D3961	482213083426	RB721Q-40-T2
D3965	482213083426	RB721Q-40-T2
D4001	482213083649	1SS355
D4002	482213083649	1SS355
D5001	482213083946	S1WB(A)60F4102
D5101	482213082686	AU01
D5102	482213082686	AU01
D5103	482213032778	1SS133
D5105	482213032778	1SS133
D5201	482213081377	AK04
D5202	482213080703	FML-12S
D5206	482213081607	FMB-24
D5209	482213011318	ERA18-02-T2
D5210	482213082768	AU01Z
D5211	482213082768	AU01Z
D5301	482213083751	MTZJ15A
D5302	482213080318	MTZJ6.8A
D5303	996500000549	MTZJ27C
D5304	482213032778	1SS133
D5305	482213011384	11E2-T5
D5307	482213032778	1SS133
D5308	482213032778	1SS133
D5309	482213032778	1SS133
D5311	482213011643	RD5.1ES/B3/-T2
D6002	482213083157	HZ30-2L-T2

**RESISTORS**

R1		MG RESISTOR 330Ω, 1/10W
R2		MG RESISTOR 560Ω, 1/
R3		MG RESISTOR 4.7kΩ, 1
R4		MG RESISTOR 8.2kΩ, 1
R5		MG RESISTOR 10kΩ, 1/
R6		MG RESISTOR 680Ω, 1/
R7		MG RESISTOR 4.7kΩ, 1
R10		MG RESISTOR 1kΩ, 1/1
R11		MG RESISTOR 0Ω, 1/10
R13		MG RESISTOR 2.2kΩ, 1
R15		MG RESISTOR 0Ω, 1/10
R16		MG RESISTOR 0Ω, 1/10
R24	996500000508	CMF RESISTOR 6.2kΩ,
R25	996500000509	CMF RESISTOR 1.5kΩ,
R46		MG RESISTOR 10kΩ, 1/
R47		MG RESISTOR 5.6kΩ, 1
R48		MG RESISTOR 220Ω, 1/
R49		MG RESISTOR 220Ω, 1/
R50		MG RESISTOR 1kΩ, 1/1
R52		MG RESISTOR 0Ω, 1/10
R54		MG RESISTOR 0Ω, 1/10
R55		MG RESISTOR 1.2kΩ, 1
R56		MG RESISTOR 0Ω, 1/10W

R57	MG RESISTOR 1k $\Omega$ ,1/10W	R2213	MG RESISTOR 6.8k $\Omega$ ,1/10W
R60	MG RESISTOR 56k $\Omega$ ,1/	R2214	MG RESISTOR 6.8k $\Omega$ ,1
R62	MG RESISTOR 0 $\Omega$ ,1/10	R2215	MG RESISTOR 100k $\Omega$ ,1
R63	CAPACITOR 12pF,50V	R2216	MG RESISTOR 6.8k $\Omega$ ,1
R64	CAPACITOR 22pF,50V	R2217	MG RESISTOR 6.8k $\Omega$ ,1
R68	MG RESISTOR 470 $\Omega$ ,1/	R2218	MG RESISTOR 56 $\Omega$ ,1/1
R69	MG RESISTOR 470 $\Omega$ ,1/	R2219	MG RESISTOR 680 $\Omega$ ,1/
R71	MG RESISTOR 4.7k $\Omega$ ,1	R2220	MG RESISTOR 2.7k $\Omega$ ,1
R73	MG RESISTOR 68k $\Omega$ ,1/	R2221	MG RESISTOR 2.7k $\Omega$ ,1
R94	MG RESISTOR 2.2k $\Omega$ ,1	R2222	MG RESISTOR 680 $\Omega$ ,1/
R95	MG RESISTOR 0 $\Omega$ ,1/10	R2223	MG RESISTOR 680 $\Omega$ ,1/
R96	MG RESISTOR 0 $\Omega$ ,1/10	R2224	MG RESISTOR 2.7k $\Omega$ ,1
R137	MG RESISTOR 1k $\Omega$ ,1/1	R2225	MG RESISTOR 100 $\Omega$ ,1/
R143	MG RESISTOR 0 $\Omega$ ,1/10W	R2226	MG RESISTOR 3.3k $\Omega$ ,1/
R158	MG RESISTOR 1k $\Omega$ ,1/1	R2227	MG RESISTOR 1k $\Omega$ ,1/1
R168	MG RESISTOR 1k $\Omega$ ,1/1	R2228	MG RESISTOR 680 $\Omega$ ,1/
R169	MG RESISTOR 1k $\Omega$ ,1/1	R2229	MG RESISTOR 680 $\Omega$ ,1/
R170	MG RESISTOR 10k $\Omega$ ,1/	R2230	MG RESISTOR 2.7k $\Omega$ ,1
R171	MG RESISTOR 2.2k $\Omega$ ,1	R2231	MG RESISTOR 2.7k $\Omega$ ,1
R181	MG RESISTOR 0 $\Omega$ ,1/10	R2236	MG RESISTOR 4.7k $\Omega$ ,1
R195	MG RESISTOR 680k $\Omega$ ,1	R2237	MG RESISTOR 510 $\Omega$ ,1/
R197	MG RESISTOR 10M $\Omega$ ,1/	R2239	MG RESISTOR 4.7k $\Omega$ ,1/
R201	MG RESISTOR 0 $\Omega$ ,1/10	R2240	MG RESISTOR 510 $\Omega$ ,1/
R202	MG RESISTOR 10k $\Omega$ ,1/	R2241	MG RESISTOR 10k $\Omega$ ,1/
R208	MG RESISTOR 0 $\Omega$ ,1/10	R2242	MG RESISTOR 10k $\Omega$ ,1/
R209	MG RESISTOR 5.1k $\Omega$ ,1	R2243	MG RESISTOR 1k $\Omega$ ,1/1
R210	MG RESISTOR 1.8k $\Omega$ ,1	R2244	MG RESISTOR 56 $\Omega$ ,1/1
R211	MG RESISTOR 5.6k $\Omega$ ,1	R2251	MG RESISTOR 30k $\Omega$ ,1/
R212	MG RESISTOR 330 $\Omega$ ,1/	R2252	MG RESISTOR 220 $\Omega$ ,1/
R213	MG RESISTOR 0 $\Omega$ ,1/10	R2254	MG RESISTOR 4.7k $\Omega$ ,1
R216	MG RESISTOR 10k $\Omega$ ,1/	R2255	MG RESISTOR 10k $\Omega$ ,1/
R218	MG RESISTOR 0 $\Omega$ ,1/10	R2501	MG RESISTOR 2.2k $\Omega$ ,1
R224	MG RESISTOR 100 $\Omega$ ,1/	R2502	MG RESISTOR 4.7k $\Omega$ ,1
R225	MG RESISTOR 470 $\Omega$ ,1/	R2503	MG RESISTOR 100k $\Omega$ ,1
R401	MG RESISTOR 47k $\Omega$ ,1/	R2504	MG RESISTOR 4.7k $\Omega$ ,1
R402	MG RESISTOR 4.7k $\Omega$ ,1	R2505	MG RESISTOR 1M $\Omega$ ,1/1
R403	MG RESISTOR 39k $\Omega$ ,1/	R2506	MG RESISTOR 47k $\Omega$ ,1/
R404	MG RESISTOR 68k $\Omega$ ,1/	R2507	MG RESISTOR 1k $\Omega$ ,1/1
R405	MG RESISTOR 47k $\Omega$ ,1/	R2508	MG RESISTOR 33k $\Omega$ ,1/
R408	MG RESISTOR 560 $\Omega$ ,1/	R2509	MG RESISTOR 10k $\Omega$ ,1/
R409	MG RESISTOR 680 $\Omega$ ,1/	R2510	MG RESISTOR 100k $\Omega$ ,1/
R410	MG RESISTOR 220 $\Omega$ ,1/	R2511	MG RESISTOR 150k $\Omega$ ,1
R2001	MG RESISTOR 10k $\Omega$ ,1/	R2512	MG RESISTOR 1k $\Omega$ ,1/1
R2002	MG RESISTOR 10k $\Omega$ ,1/	R2513	MG RESISTOR 1k $\Omega$ ,1/1
R2003	MG RESISTOR 6.8k $\Omega$ ,1	R2514	MG RESISTOR 4.7k $\Omega$ ,1
R2004	MG RESISTOR 220k $\Omega$ ,1	R2515	MG RESISTOR 0 $\Omega$ ,1/10
R2005	MG RESISTOR 270 $\Omega$ ,1/	R2519	MG RESISTOR 1k $\Omega$ ,1/1
R2006	MG RESISTOR 27k $\Omega$ ,1/	R2520	MG RESISTOR 100 $\Omega$ ,1/
R2007	MG RESISTOR 18k $\Omega$ ,1/	R2521	MG RESISTOR 4.7k $\Omega$ ,1
R2009	MG RESISTOR 0 $\Omega$ ,1/10	R2522	MG RESISTOR 6.8k $\Omega$ ,1
R2013	MG RESISTOR 3.3k $\Omega$ ,1	R3011	MG RESISTOR 4.7k $\Omega$ ,1
R2014	MG RESISTOR 15k $\Omega$ ,1/	R3012	MG RESISTOR 4.7k $\Omega$ ,1
R2018	MG RESISTOR 4.7k $\Omega$ ,1	R3013	MG RESISTOR 4.7k $\Omega$ ,1
R2019	MG RESISTOR 4.7k $\Omega$ ,1	R3014	MG RESISTOR 4.7k $\Omega$ ,1
R2020	MG RESISTOR 0 $\Omega$ ,1/10	R3015	MG RESISTOR 4.7k $\Omega$ ,1
R2053	MG RESISTOR 4.7k $\Omega$ ,1	R3016	MG RESISTOR 4.7k $\Omega$ ,1
R2054	MG RESISTOR 15k $\Omega$ ,1/	R3017	MG RESISTOR 4.7k $\Omega$ ,1
R2055	MG RESISTOR 3.3 $\Omega$ ,1/	R3018	MG RESISTOR 6.8k $\Omega$ ,1
R2056	MG RESISTOR 100 $\Omega$ ,1/	R3019	MG RESISTOR 4.7k $\Omega$ ,1
R2057	MG RESISTOR 47k $\Omega$ ,1/	R3020	MG RESISTOR 4.7k $\Omega$ ,1
R2058	MG RESISTOR 18k $\Omega$ ,1/	R3021	MG RESISTOR 4.7k $\Omega$ ,1
R2059	MG RESISTOR 47k $\Omega$ ,1/	R3022	MG RESISTOR 4.7k $\Omega$ ,1
R2060	MG RESISTOR 18k $\Omega$ ,1/	R3025	MG RESISTOR 4.7k $\Omega$ ,1
R2061	MG RESISTOR 27k $\Omega$ ,1/	R3026	MG RESISTOR 4.7k $\Omega$ ,1
R2062	MG RESISTOR 3.3 $\Omega$ ,1/	R3027	MG RESISTOR 4.7k $\Omega$ ,1
R2063	RESISTOR 150 $\Omega$ ,1/4W	R3029	MG RESISTOR 4.7k $\Omega$ ,1
R2064	MG RESISTOR 47k $\Omega$ ,1/	R3030	MG RESISTOR 4.7k $\Omega$ ,1
R2065	MG RESISTOR 18k $\Omega$ ,1/	R3031	MG RESISTOR 1k $\Omega$ ,1/1
R2105	MG RESISTOR 470 $\Omega$ ,1/	R3033	MG RESISTOR 1k $\Omega$ ,1/1
R2151	MG RESISTOR 100 $\Omega$ ,1/	R3034	MG RESISTOR 1k $\Omega$ ,1/1
R2152	MG RESISTOR 4.7k $\Omega$ ,1	R3035	MG RESISTOR 4.7k $\Omega$ ,1
R2201	MG RESISTOR 47k $\Omega$ ,1/	R3036	MG RESISTOR 4.7k $\Omega$ ,1
R2202	MG RESISTOR 47k $\Omega$ ,1/	R3037	MG RESISTOR 1k $\Omega$ ,1/1
R2203	MG RESISTOR 6.8k $\Omega$ ,1	R3038	MG RESISTOR 1.5k $\Omega$ ,1
R2204	MG RESISTOR 6.8k $\Omega$ ,1	R3039	MG RESISTOR 1k $\Omega$ ,1/1
R2206	MG RESISTOR 27k $\Omega$ ,1/	R3040	MG RESISTOR 4.7k $\Omega$ ,1
R2207	MG RESISTOR 47k $\Omega$ ,1/	R3041	MG RESISTOR 4.7k $\Omega$ ,1
R2208	MG RESISTOR 47k $\Omega$ ,1/	R3042	MG RESISTOR 4.7k $\Omega$ ,1
R2209	MG RESISTOR 27k $\Omega$ ,1/	R3044	MG RESISTOR 1k $\Omega$ ,1/1
R2210	MG RESISTOR 47k $\Omega$ ,1/	R3046	MG RESISTOR 1k $\Omega$ ,1/1
R2211	MG RESISTOR 47k $\Omega$ ,1/	R3047	MG RESISTOR 470 $\Omega$ ,1/
R2212	MG RESISTOR 100k $\Omega$ ,1/10W	R3048	MG RESISTOR 470 $\Omega$ ,1/10W

R3049	MG RESISTOR 330Ω,1/10W	R3251	MG RESISTOR 10kΩ,1/10W
R3050	MG RESISTOR 330Ω,1/	R3304	MG RESISTOR 1kΩ,1/1
R3051	MG RESISTOR 470Ω,1/	R3305	MG RESISTOR 1kΩ,1/1
R3052	MG RESISTOR 470Ω,1/	R3306	MG RESISTOR 1kΩ,1/1
R3053	MG RESISTOR 470Ω,1/	R3307	MG RESISTOR 4.7kΩ,1
R3054	MG RESISTOR 4.7kΩ,1	R3308	MG RESISTOR 1kΩ,1/1
R3055	MG RESISTOR 4.7kΩ,1	R3309	MG RESISTOR 1kΩ,1/1
R3056	MG RESISTOR 4.7kΩ,1	R3311	MG RESISTOR 1kΩ,1/1
R3057	MG RESISTOR 1kΩ,1/1	R3312	MG RESISTOR 1kΩ,1/1
R3058	MG RESISTOR 1kΩ,1/1	R3313	MG RESISTOR 470Ω,1/
R3059	MG RESISTOR 1kΩ,1/1	R3314	MG RESISTOR 470Ω,1/
R3060	MG RESISTOR 470Ω,1/	R3316	MG RESISTOR 1kΩ,1/1
R3061	MG RESISTOR 470Ω,1/	R3317	MG RESISTOR 1kΩ,1/1
R3062	MG RESISTOR 10kΩ,1/	R3318	MG RESISTOR 4.7kΩ,1
R3063	MG RESISTOR 4.7kΩ,1	R3319	MG RESISTOR 1MΩ,1/1
R3066	MG RESISTOR 4.7kΩ,1	R3323	MG RESISTOR 0Ω,1/10
R3069	MG RESISTOR 100Ω,1/	R3324	MG RESISTOR 1kΩ,1/1
R3071	MG RESISTOR 10kΩ,1/	R3325	MG RESISTOR 1kΩ,1/1
R3072	MG RESISTOR 1kΩ,1/1	R3327	MG RESISTOR 1kΩ,1/1
R3073	MG RESISTOR 1kΩ,1/1	R3328	MG RESISTOR 1kΩ,1/1
R3074	MG RESISTOR 470Ω,1/	R3329	MG RESISTOR 1kΩ,1/1
R3075	MG RESISTOR 470Ω,1/	R3330	MG RESISTOR 1kΩ,1/1
R3076	MG RESISTOR 470Ω,1/	R3331	MG RESISTOR 1kΩ,1/1
R3077	MG RESISTOR 1kΩ,1/1	R3332	MG RESISTOR 1kΩ,1/1
R3078	MG RESISTOR 1kΩ,1/1	R3333	MG RESISTOR 1kΩ,1/1
R3079	MG RESISTOR 0Ω,1/10	R3335	MG RESISTOR 1kΩ,1/1
R3080	MG RESISTOR 1kΩ,1/1	R3337	MG RESISTOR 1kΩ,1/1
R3081	MG RESISTOR 1kΩ,1/1	R3338	MG RESISTOR 1kΩ,1/1
R3083	MG RESISTOR 1kΩ,1/1	R3339	MG RESISTOR 1kΩ,1/1
R3087	MG RESISTOR 1kΩ,1/1	R3340	MG RESISTOR 1kΩ,1/1
R3088	MG RESISTOR 220Ω,1/	R3341	MG RESISTOR 1kΩ,1/1
R3089	MG RESISTOR 1kΩ,1/1	R3342	MG RESISTOR 1kΩ,1/1
R3090	MG RESISTOR 1kΩ,1/1	R3353	MG RESISTOR 4.7kΩ,1
R3091	MG RESISTOR 1kΩ,1/1	R3354	MG RESISTOR 4.7kΩ,1
R3092	MG RESISTOR 4.7kΩ,1	R3501	MG RESISTOR 15kΩ,1/
R3093	MG RESISTOR 1kΩ,1/1	R3502	MG RESISTOR 2.7kΩ,1
R3094	MG RESISTOR 4.7kΩ,1	R3503	MG RESISTOR 15kΩ,1/
R3095	MG RESISTOR 4.7kΩ,1	R3504	MG RESISTOR 22kΩ,1/
R3096	MG RESISTOR 1kΩ,1/1	R3505	MG RESISTOR 5.6kΩ,1
R3097	MG RESISTOR 4.7kΩ,1	R3506	MG RESISTOR 12kΩ,1/
R3103	MG RESISTOR 1kΩ,1/1	R3961	MG RESISTOR 4.7kΩ,1
R3104	MG RESISTOR 4.7kΩ,1	R3962	MG RESISTOR 10kΩ,1/
R3105	MG RESISTOR 1kΩ,1/1	R4001	MG RESISTOR 4.7kΩ,1
R3106	MG RESISTOR 1kΩ,1/1	R4003	MG RESISTOR 560Ω,1/
R3201	MG RESISTOR 10kΩ,1/	R4004	MG RESISTOR 560Ω,1/
R3202	MG RESISTOR 4.7kΩ,1	R4005	MG RESISTOR 5.6kΩ,1
R3203	MG RESISTOR 10kΩ,1/	R4006	MG RESISTOR 0Ω,1/10
R3204	MG RESISTOR 2.2kΩ,1	R4007	MG RESISTOR 1kΩ,1/1
R3205	RESISTOR 180Ω,1/4W	R4008	MG RESISTOR 1kΩ,1/1
R3206	MG RESISTOR 18kΩ,1/	R4009	MG RESISTOR 1kΩ,1/1
R3207	MG RESISTOR 18kΩ,1/	R4010	MG RESISTOR 1kΩ,1/1
R3208	RESISTOR 180Ω,1/4W	R4011	MG RESISTOR 3.9kΩ,1
R3209	RESISTOR 27kΩ,1/4W	R4012	MG RESISTOR 2.2kΩ,1
R3210	MG RESISTOR 180Ω,1/	R4013	MG RESISTOR 1kΩ,1/1
R3211	MG RESISTOR 27kΩ,1/	R4014	MG RESISTOR 2.2kΩ,1
R3212	RESISTOR 470kΩ,1/4W	R4015	MG RESISTOR 22kΩ,1/
R3213	MG RESISTOR 330kΩ,1	R4016	MG RESISTOR 10kΩ,1/
R3214	MG RESISTOR 10kΩ,1/	R4017	MG RESISTOR 1kΩ,1/1
R3215	MG RESISTOR 10kΩ,1/	R4018	MG RESISTOR 1kΩ,1/1
R3216	MG RESISTOR 10kΩ,1/	R4019	MG RESISTOR 10kΩ,1/
R3217	MG RESISTOR 5.6kΩ,1	R4020	MG RESISTOR 10kΩ,1/
R3218	MG RESISTOR 4.7kΩ,1	R4021	MG RESISTOR 10kΩ,1/
R3219	MG RESISTOR 4.7kΩ,1	R5101	RESISTOR 330kΩ,1/4W
R3220	MG RESISTOR 100kΩ,1	R5102	RESISTOR 330kΩ,1/4W
R3222	MG RESISTOR 4.7kΩ,1	R5103	RESISTOR 68kΩ,1/4W
R3223	MG RESISTOR 4.7kΩ,1	R5104	482205311154 OMF RESISTOR 150kΩ,
R3224	MG RESISTOR 4.7kΩ,1	R5106	MF RESISTOR 0.39Ω,1
R3225	MG RESISTOR 10kΩ,1/	R5107	RESISTOR 330Ω,1/2W
R3229	MG RESISTOR 1MΩ,1/1	R5108	RESISTOR 2.2kΩ,1/4W
R3230	MG RESISTOR 4.7kΩ,1	R5109	MG RESISTOR 680Ω,1/
R3231	MG RESISTOR 1kΩ,1/1	R5110	MG RESISTOR 220kΩ,1
R3233	MG RESISTOR 10kΩ,1/	R5111	MG RESISTOR 820Ω,1/
R3234	MG RESISTOR 10kΩ,1/	R5112	MG RESISTOR 820Ω,1/
R3235	MG RESISTOR 3.3kΩ,1	R5301	RESISTOR 1.8Ω,1/4W
R3236	MG RESISTOR 3.3kΩ,1	R5302	MG RESISTOR 1kΩ,1/1
R3237	MG RESISTOR 10kΩ,1/	R5303	MG RESISTOR 1.2kΩ,1
R3238	MG RESISTOR 10kΩ,1/	R5304	! 482211713479 FUSI RESISTOR 220Ω,
R3239	MG RESISTOR 10kΩ,1/	R5305	RESISTOR 470Ω,1/4W
R3240	MG RESISTOR 10kΩ,1/	R5306	MG RESISTOR 33kΩ,1/
R3241	MG RESISTOR 10kΩ,1/	R5307	MG RESISTOR 1kΩ,1/1
R3242	MG RESISTOR 4.7kΩ,1	R5308	MG RESISTOR 4.7kΩ,1
R3244	MG RESISTOR 10kΩ,1/10W	R5309	MG RESISTOR 2.2kΩ,1/10W

R5310 MG RESISTOR 4.7kΩ,1/10W  
 R5311 MG RESISTOR 2.2kΩ,1  
 R5312 MG RESISTOR 4.7kΩ,1  
 R5313 RESISTOR 2.2kΩ,1/4W  
 R5314 MG RESISTOR 2.2kΩ,1  
 R5317 MG RESISTOR 27kΩ,1/  
 R5318 MG RESISTOR 27kΩ,1/  
 R5319 RESISTOR 510Ω,1/4W  
 R5320 MG RESISTOR 470Ω,1/  
 R5321 MG RESISTOR 220Ω,1/  
 R5322 MG RESISTOR 47kΩ,1/  
 R5323 RESISTOR 47kΩ,1/4W  
 R5324 RESISTOR 1kΩ,1/4W  
 R5331 MG RESISTOR 0Ω,1/10  
 R6020 MG RESISTOR 0Ω,1/10  
 R6021 MG RESISTOR 0Ω,1/10  
 R6022 MG RESISTOR 0Ω,1/10  
 R6023 MG RESISTOR 0Ω,1/10  
 R6030 MG RESISTOR 1kΩ,1/1  
 R6031 MG RESISTOR 270Ω,1/  
 R6032 MG RESISTOR 3.9kΩ,1  
 R6033 MG RESISTOR 1.8kΩ,1  
 R6050 MG RESISTOR 100Ω,1/  
 R6051 MG RESISTOR 100Ω,1/  
 R6052 MG RESISTOR 100Ω,1/  
 R6082 MG RESISTOR 10kΩ,1/  
 R6508 MG RESISTOR 0Ω,1/10  
 R6510 MG RESISTOR 0Ω,1/10  
 R6553 RESISTOR 0Ω,1/4W  
 R6554 MG RESISTOR 0Ω,1/10  
 R7530 MG RESISTOR 75Ω,1/1W0W

VR2251 996500000895 TRIM RESISTOR 47K

**CAPACITORS**

C1 E CAPACITOR 10μF,16V  
 C3 CAPACITOR 1μF,16V  
 C5 CAPACITOR 1μF,16V  
 C6 CAPACITOR 0.1μF,25V  
 C7 E CAPACITOR 100μF,1  
 C9 CAPACITOR 1μF,16V  
 C11 CAPACITOR 1μF,16V  
 C12 CAPACITOR 0.047μF,2  
 C13 E CAPACITOR 3.3μF,5  
 C14 CAPACITOR 0.033μF,2  
 C16 CAPACITOR 1μF,16V  
 C19 CAPACITOR 47pF,50V  
 C20 E CAPACITOR 2.2μF,5  
 C21 CAPACITOR 0.056μF,1  
 C23 CAPACITOR 0.022μF,5  
 C24 CAPACITOR 0.47μF,16  
 C25 CAPACITOR 0.1μF,25V  
 C27 CAPACITOR 100pF,50V  
 C29 E CAPACITOR 4.7μF,2  
 C30 E CAPACITOR 4.7μF,2  
 C31 CAPACITOR 0.022μF,5  
 C32 CAPACITOR 0.01μF,50  
 C34 996500000512 F CAPACITOR 0.1μF,5  
 C37 E CAPACITOR 47μF,16  
 C41 CAPACITOR 0.1μF,25V  
 C42 CAPACITOR 0.01μF,50  
 C43 CAPACITOR 0.01μF,50  
 C45 CAPACITOR 0.1μF,25V  
 C46 CAPACITOR 100pF,50V  
 C47 CAPACITOR 0.1μF,25V  
 C48 E CAPACITOR 47μF,6.  
 C49 CAPACITOR 220pF,50V  
 C54 E CAPACITOR 10μF,16  
 C55 E CAPACITOR 10μF,16  
 C56 E CAPACITOR 3.3μF,5  
 C57 CAPACITOR 0.1μF,25V  
 C58 CAPACITOR 0.1μF,25V  
 C59 CAPACITOR 0.047μF,2  
 C62 CAPACITOR 0.1μF,25V  
 C63 CAPACITOR 150pF,50V  
 C64 E CAPACITOR 220μF,6  
 C65 CAPACITOR 0.1μF,25V  
 C73 CAPACITOR 0.01μF,50  
 C74 MG RESISTOR 0Ω,1/10W

C76 CAPACITOR 0.01μF,50V  
 C77 CAPACITOR 27pF,50V  
 C79 CAPACITOR 12pF,50V  
 C85 CAPACITOR 0.01μF,50  
 C86 E CAPACITOR 47μF,16  
 C87 CAPACITOR 0.01μF,50  
 C88 CAPACITOR 0.01μF,50  
 C89 CAPACITOR 0.01μF,50  
 C90 CAPACITOR 0.01μF,50  
 C91 CAPACITOR 0.1μF,25V  
 C92 MG RESISTOR 6.8kΩ,1  
 C98 CAPACITOR 1μF,16V  
 C107 CAPACITOR 5pF,50V  
 C134 CAPACITOR 0.1μF,25V  
 C141 CAPACITOR 0.1μF,25V  
 C201 E CAPACITOR 220μF,6  
 C204 CAPACITOR 10pF,50V  
 C206 CAPACITOR 33pF,50V  
 C207 CAPACITOR 33pF,50V  
 C209 CAPACITOR 0.47μF,16  
 C212 CAPACITOR 0.1μF,25V  
 C213 E CAPACITOR 4.7μF,2  
 C214 CAPACITOR 0.22μF,16  
 C215 CAPACITOR 0.22μF,16  
 C216 E CAPACITOR 220μF,6  
 C217 CAPACITOR 56pF,50V  
 C218 CAPACITOR 1μF,10V  
 C222 CAPACITOR 1μF,10V  
 C402 CAPACITOR 0.01μF,50  
 C403 CAPACITOR 15pF,50V  
 C404 CAPACITOR 0.001μF,5  
 C406 CAPACITOR 47pF,50V  
 C407 CAPACITOR 0.022μF,5  
 C408 CAPACITOR 120pF,50V  
 C409 CAPACITOR 0.01μF,50  
 C2002 E CAPACITOR 47μF,16  
 C2003 CAPACITOR 0.012μF,5  
 C2004 E CAPACITOR 22μF,16  
 C2005 CAPACITOR 0.001μF,5  
 C2006 CAPACITOR 330pF,50V  
 C2007 E CAPACITOR 10μF,16  
 C2008 CAPACITOR 0.0015μF,  
 C2009 E CAPACITOR 4.7μF,2  
 C2010 E CAPACITOR 4.7μF,2  
 C2011 CAPACITOR 0.033μF,2  
 C2013 CAPACITOR 0.033μF,2  
 C2015 E CAPACITOR 22μF,16  
 C2016 E CAPACITOR 4.7μF,2  
 C2051 CAPACITOR 330pF,50V  
 C2052 996500000896 F CAPACITOR 0.033μF  
 C2053 CAPACITOR 0.0033μF,  
 C2054 CAPACITOR 0.01μF,50  
 C2055 E CAPACITOR 10μF,16  
 C2061 996500000896 F CAPACITOR 0.033μF  
 C2062 CAPACITOR 0.0033μF,  
 C2063 CAPACITOR 0.01μF,50  
 C2064 E CAPACITOR 10μF,16  
 C2101 E CAPACITOR 4.7μF,2  
 C2102 E CAPACITOR 22μF,16  
 C2151 CAPACITOR 100pF,50V  
 C2152 CAPACITOR 0.01μF,50  
 C2201 E CAPACITOR 0.1μF,5  
 C2202 E CAPACITOR 0.1μF,5  
 C2204 E CAPACITOR 22μF,16  
 C2205 E CAPACITOR 4.7μF,2  
 C2206 E CAPACITOR 4.7μF,2  
 C2207 E CAPACITOR 47μF,6.  
 C2208 E CAPACITOR 10μF,16  
 C2209 E CAPACITOR 10μF,16  
 C2210 E CAPACITOR 10μF,16  
 C2211 E CAPACITOR 10μF,16  
 C2212 E CAPACITOR 47μF,6.  
 C2213 E CAPACITOR 47μF,6.  
 C2214 CAPACITOR 0.01μF,50  
 C2215 E CAPACITOR 10μF,16  
 C2216 E CAPACITOR 1μF,50V  
 C2217 E CAPACITOR 1μF,50V  
 C2218 E CAPACITOR 10μF,16  
 C2219 E CAPACITOR 10μF,16  
 C2220 E CAPACITOR 47μF,16  
 C2221 E CAPACITOR 10μF,16  
 C2222 E CAPACITOR 22μF,16V

C2225		E CAPACITOR 0.22µF,
C2226		E CAPACITOR 10µF,16
C2227		E CAPACITOR 10µF,16
C2230		CAPACITOR 0.047µF,1
C2231		CAPACITOR 0.015µF,50V
C2232		E CAPACITOR 0.22µF,
C2233		CAPACITOR 0.015µF,5
C2234		CAPACITOR 0.047µF,1
C2251		CAPACITOR 0.1µF,25V
C2252		CAPACITOR 0.0022µF,
C2253		CAPACITOR 0.0022µF,
C2256		CAPACITOR 0.1µF,25V
C2257		E CAPACITOR 47µF,6,
C2258		CAPACITOR 0.1µF,25V
C2259		CAPACITOR 0.1µF,25V
C2260		CAPACITOR 180pF,50V
C2261		CAPACITOR 0.01µF,50
C2262		CAPACITOR 100pF,50V
C2263		CAPACITOR 100pF,50V
C2501		E CAPACITOR 100µF,6
C2502		CAPACITOR 0.0056µF,
C2503		E CAPACITOR 1µF,50V
C2505		E CAPACITOR 100µF,6
C2506		CAPACITOR 0.01µF,50
C2507	996500000473	TA E CAPACITOR 22µF
C2508		CAPACITOR 0.01µF,50
C2509	482212411662	TA E CAPACITOR 10µF
C2510		E CAPACITOR 47µF,16
C2511		CAPACITOR 0.0022µF,
C2512		CAPACITOR 330pF,50V
C2513		CAPACITOR 0.01µF,50
C2518		CAPACITOR 0.001µF,5
C2519		CAPACITOR 0.01µF,50
C2520		CAPACITOR 0.01µF,50
C3002		CAPACITOR 0.01µF,50
C3003		E CAPACITOR 10µF,50
C3004		CAPACITOR 0.1µF,25V
C3011		E CAPACITOR 4700µF,
C3012		E CAPACITOR 100µF,6
C3013		CAPACITOR 0.01µF,50
C3014	996500000473	TA E CAPACITOR 22µF
C3016		CAPACITOR 0.1µF,25V
C3019		CAPACITOR 100pF,50V
C3020		CAPACITOR 100pF,50V
C3021		CAPACITOR 100pF,50V
C3022		CAPACITOR 0.1µF,25V
C3023	482212411662	TA E CAPACITOR 10µF
C3024		CAPACITOR 22pF,50V
C3025	482212511112	TRIMCAPACITOR
C3026		CAPACITOR 0.01µF,50
C3027	482212411662	TA E CAPACITOR 10µF
C3028		CAPACITOR 100pF,50V
C3029		CAPACITOR 100pF,50V
C3030	996500000473	TA E CAPACITOR 22µF
C3031		CAPACITOR 0.1µF,25V
C3032		CAPACITOR 0.1µF,25V
C3033		CAPACITOR 0.1µF,25V
C3036		CAPACITOR 18pF,50V
C3037		CAPACITOR 12pF,50V
C3040		CAPACITOR 1µF,16V
C3301	996500000473	TA E CAPACITOR 22µF
C3302		CAPACITOR 0.01µF,50
C3304		CAPACITOR 0.01µF,50
C3501		CAPACITOR 0.01µF,50
C3502		E CAPACITOR 3.3µF,2
C3503		CAPACITOR 0.1µF,25V
C3961		CAPACITOR 0.1µF,25V
C4001	996500000473	TA E CAPACITOR 22µF
C4002		CAPACITOR 0.1µF,25V
C4003		CAPACITOR 0.001µF,5
C4004	996500000473	TA E CAPACITOR 22µF
C4005		CAPACITOR 0.0022µF,
C4006	996500000474	TA E CAPACITOR 47µF
C4007		CAPACITOR 560pF,50V
C4008		CAPACITOR 1µF,10V
C4009		CAPACITOR 0.056µF,5
C4010		CAPACITOR 0.022µF,2
C4011		CAPACITOR 0.1µF,25V
C4012		CAPACITOR 0.22µF,25
C4013		CAPACITOR 0.056µF,5
C4014		CAPACITOR 100pF,50V
C4015		CAPACITOR 0.001µF,50V

C5001	! 482212110675	F CAPACITOR 0.068µF
C5002	! 996500000897	F CAPACITOR 0.033µF
C5005	! 482212614039	CAPACITOR 0.0022µF,
C5006		E CAPACITOR 68µF,40
C5101		CAPACITOR 0.0047µF,
C5102		CAPACITOR 33pF,1kV
C5104		E CAPACITOR 1µF,50V
C5105	482212170419	F CAPACITOR 0.018µF
C5106		CAPACITOR 270pF,50V
C5107	532212142386	F CAPACITOR 0.1µF,5
C5110		CAPACITOR 33pF,1kV
C5201		E CAPACITOR 220µF,6
C5202		E CAPACITOR 1200µF,
C5203		E CAPACITOR 2200µF,
C5204		E CAPACITOR 4.7µF,1
C5205		E CAPACITOR 10µF,50
C5206		E CAPACITOR 180µF,2
C5207		E CAPACITOR 220µF,1
C5208		E CAPACITOR 220µF,1
C5301		E CAPACITOR 220µF,6
C5302		E CAPACITOR 10µF,16
C5303		E CAPACITOR 100µF,1
C5304	482212110554	F CAPACITOR 0.018µF
C5305		CAPACITOR 0.01µF,50
C5306		E CAPACITOR 100µF,1
C5307		E CAPACITOR 22µF,16
C5308		E CAPACITOR 47µF,25
C5309		E CAPACITOR 100µF,1
C5310		E CAPACITOR 1µF,50V
C6006		CAPACITOR 0.01µF,50
C6007		E CAPACITOR 330µF,1
C6008		CAPACITOR 0.01µF,50
C6012		E CAPACITOR 47µF,16
C6013		CAPACITOR 0.01µF,50
C6014		CAPACITOR 0.01µF,50
C6016		CAPACITOR 0.01µF,50
C6020		CAPACITOR 100pF,50V
C6021		CAPACITOR 100pF,50V
C6022		CAPACITOR 100pF,50V
C6032		CAPACITOR 0.047µF,5
C6033		MG RESISTOR 0Ω,1/10
C6037		E CAPACITOR 10µF,50
C6055		CAPACITOR 22pF,50V

**COILS**

L1	482215711354	COIL 10µH
L3	996500000898	COIL 6.8µH
L4	482215711354	COIL 10µH
L7	482215711354	COIL 10µH
L9	482215711354	COIL 10µH
L12	482215220678	COIL 33µH
L13	996500000899	COIL 12µH
L14	482215711752	COIL 82µH
L16	482215711354	COIL 10µH
L18	996500000900	COIL
L201	482215753302	COIL 1µH
L202	482215220678	COIL 33µH
L203	996500000475	COIL 22µH
L204	482215711354	COIL 10µH
L206	996500000475	COIL 22µH
L401	482215711706	COIL 10µH
L402	482215711457	COIL 15µH
L2251	482215711354	COIL 10µH
L2252	482215711356	COIL 150µH
L2501	482215711281	COIL 2.2µH
L3011	996500000901	COIL 33µH
L3012	996500000901	COIL 33µH
L5201	482215711287	COIL 33µH
L5202	996500000902	COIL 33µH
L6002	482215711354	COIL 10µH
L6004	482215711354	COIL 10µH
L6031	482215753302	COIL 1µH
LPF250	996500000900	LOW PASS FILTER

**RESONATORS**

CF2501	996500000991	RESONATOR
CF3301	482224280342	RESONATOR



**COIL**LC2501 482215711354 COIL 10 $\mu$ H**CRYSTALS**

X1 996500000273 CRYSTAL RESONATOR  
 X3001 482224210938 CRYSTAL RESONATOR  
 X3002 996500000274 CRYSTAL RESONATOR

**SWITCH**

S3002 482227614013 PUSH SWITCH

**PHOTO COUPLERS**

PC3001 482213011171 GP3S123  
 PC3002 482213011171 GP3S123  
 PC5101 ! 482213010431 PC123F2  
 PC5301 ! 482213010421 PS2501-1

**TRANSFORMERS & TUNER**

T2051 482214611074 OSC TRANSFORMER  
 T2052 482214611075 OSC TRANSFORMER  
 T5001 ! 996500000903 SW TRANSFORMER  
 TU6001 996500000275 TUNER

**CONNECTORS**

CN1 996500000992 FPC CONNECTOR,(1-13)  
 CN2001 482226511355 FPC CONNECTOR,(1-7)AC HEAD  
 CN2002 482226511356 CONNECTOR,(1-2)FE HEAD  
 CN3001 482226511171 FPC CONNECTOR,(1-5)DRUM  
 CN3002 482226511356 CONNECTOR,(1-2)L.MOTOR  
 CN3003 482226511621 CONNECTOR,(1-8)CAP  
 CN3004 482226511358 CONNECTOR,(1-4)R.ENC  
 CN3011 482226511187 FPC CONNECTOR,(1-14)  
 CN3012 482226511189 FPC CONNECTOR,(1-6)J  
 CN3501 996500000993 CONNECTOR,(1-6)DD MOTOR  
 CN5001 ! 482226511371 CONNECTOR,(1-2)AC IN  
 CN7501 996500000922 CONNECTOR,(1-9)TERMI  
 CN7502 996500000923 CONNECTOR,(1-10)TERM  
 CN7503 996500000923 CONNECTOR,(1-10)TERM  
 CN7504 482226511171 CONNECTOR,(1-5)  
 CP4001 ! 532215753342 ICP-N15  
 CP5301 ! 482220961685 ICP-N38  
 CP5302 ! 482220963612 ICP-N25

**FUSE**

F5001 ! 482207032002 FUSE T2.0A

**5. 3D SVHS BOARD****PRINTED CIRCUIT BOARD**

PW1 996500000924 3D SVHS BOARD ASSY

**INTEGRATED CIRCUITS**

IC1001 482220916458 JCP8008  
 IC1002 996500000925 VC2076MP-XE  
 IC1006 996500000926 HA118092FP1  
 IC1007 996500000927 BA10358F-XE  
 IC1401 996500000928 JCP8010-2  
 IC1402 996500000929 MN47V77S-XE

**TRANSISTORS**

Q1004 482213060997 DTC144WU  
 Q1005 482213060997 DTC144WU  
 Q1006 482213060862 2SA1576A/QR/-X  
 Q1007 482213060669 2SC4081/QRS/-X  
 Q1012 482213060669 2SC4081/QRS/-X  
 Q1014 482213060669 2SC4081/QRS/-X  
 Q1015 482213060669 2SC4081/QRS/-X  
 Q1016 482213060997 DTC144WU  
 Q1021 482213060862 2SA1576A/QR/-X  
 Q1022 482213060997 DTC144WU  
 Q1401 996500000930 2SC1317/RS/-T  
 Q1402 482213060669 2SC4081/QRS/-X  
 Q1403 482213060669 2SC4081/QRS/-X  
 Q1404 996500000463 2SC4081/S/-X  
 Q1405 482213060669 2SC4081/QRS/-X  
 Q1406 482213060862 2SA1576A/QR/-X  
 Q1407 482213060862 2SA1576A/QR/-X  
 Q1408 482213060862 2SA1576A/QR/-X  
 Q1409 482213060862 2SA1576A/QR/-X  
 Q1410 482213060669 2SC4081/QRS/-X  
 Q1411 482213060862 2SA1576A/QR/-X  
 Q1412 482213060997 DTC144WU  
 Q1413 482213060997 DTC144WU  
 Q1414 482213060997 DTC144WU  
 Q1416 482213060997 DTC144WU  
 Q1417 482213060669 2SC4081/QRS/-X  
 Q1418 482213060669 2SC4081/QRS/-X

**DIODES**

D1002 482213032778 1SS133  
 D1003 482213032778 1SS133  
 D1004 482213032778 1SS133  
 D1006 482213032778 1SS133  
 D1401 996500000931 RD4.3ES/B2/-T2  
 D1402 482213032778 1SS133

**RESISTORS**

R1002 MG RESISTOR 10k $\Omega$ ,1/10W  
 R1003 MG RESISTOR 220 $\Omega$ ,1/  
 R1004 MG RESISTOR 0 $\Omega$ ,1/10  
 R1008 MG RESISTOR 10k $\Omega$ ,1/  
 R1009 MG RESISTOR 1.2M $\Omega$ ,1  
 R1010 996500000519 CMF RESISTOR 3.3k $\Omega$ ,  
 R1011 996500000519 CMF RESISTOR 3.3k $\Omega$ ,  
 R1012 996500000509 CMF RESISTOR 1.5k $\Omega$ ,  
 R1013 996500000520 CMF RESISTOR 470 $\Omega$ ,1  
 R1014 996500000521 CMF RESISTOR 1k $\Omega$ ,1/  
 R1015 996500000521 CMF RESISTOR 1k $\Omega$ ,1/  
 R1016 MG RESISTOR 1.2k $\Omega$ ,1  
 R1017 MG RESISTOR 1.6k $\Omega$ ,1  
 R1018 MG RESISTOR 150 $\Omega$ ,1/  
 R1019 MG RESISTOR 390 $\Omega$ ,1/  
 R1020 MG RESISTOR 3.3k $\Omega$ ,1  
 R1021 MG RESISTOR 3.3k $\Omega$ ,1  
 R1023 MG RESISTOR 2.7k $\Omega$ ,1  
 R1025 MG RESISTOR 82k $\Omega$ ,1/  
 R1026 MG RESISTOR 1k $\Omega$ ,1/1  
 R1027 MG RESISTOR 560 $\Omega$ ,1/  
 R1028 MG RESISTOR 560 $\Omega$ ,1/  
 R1029 MG RESISTOR 47k $\Omega$ ,1/  
 R1030 MG RESISTOR 47k $\Omega$ ,1/  
 R1031 MG RESISTOR 5.6k $\Omega$ ,1  
 R1032 MG RESISTOR 180 $\Omega$ ,1/  
 R1035 MG RESISTOR 0 $\Omega$ ,1/10  
 R1037 MG RESISTOR 0 $\Omega$ ,1/10  
 R1038 MG RESISTOR 10k $\Omega$ ,1/  
 R1039 MG RESISTOR 390k $\Omega$ ,1  
 R1045 MG RESISTOR 2.7k $\Omega$ ,1  
 R1046 MG RESISTOR 27k $\Omega$ ,1/  
 R1047 MG RESISTOR 10k $\Omega$ ,1/  
 R1048 MG RESISTOR 10k $\Omega$ ,1/  
 R1049 MG RESISTOR 4.7M $\Omega$ ,1  
 R1053 MG RESISTOR 1k $\Omega$ ,1/1  
 R1054 MG RESISTOR 220 $\Omega$ ,1/  
 R1055 996500000932 CMF RESISTOR 56k $\Omega$ ,1/10W

R1056 996500000933 CMF RESISTOR 220k $\Omega$ ,  
 R1058 MG RESISTOR 27k $\Omega$ ,1/  
 R1059 MG RESISTOR 0 $\Omega$ ,1/10  
 R1060 MG RESISTOR 0 $\Omega$ ,1/10  
 R1063 MG RESISTOR 1.5k $\Omega$ ,1  
 R1064 MG RESISTOR 3.3k $\Omega$ ,1  
 R1065 MG RESISTOR 1k $\Omega$ ,1/1  
 R1066 MG RESISTOR 2.7k $\Omega$ ,1  
 R1067 MG RESISTOR 1k $\Omega$ ,1/1  
 R1068 MG RESISTOR 360 $\Omega$ ,1/  
 R1069 MG RESISTOR 470 $\Omega$ ,1/  
 R1070 MG RESISTOR 390 $\Omega$ ,1/  
 R1071 MG RESISTOR 180k $\Omega$ ,1  
 R1072 MG RESISTOR 6.8k $\Omega$ ,1  
 R1073 MG RESISTOR 0 $\Omega$ ,1/10  
 R1401 MG RESISTOR 330 $\Omega$ ,1/  
 R1402 MG RESISTOR 100 $\Omega$ ,1/  
 R1403 MG RESISTOR 22k $\Omega$ ,1/  
 R1404 MG RESISTOR 12k $\Omega$ ,1/  
 R1405 MG RESISTOR 1k $\Omega$ ,1/1  
 R1406 MG RESISTOR 470 $\Omega$ ,1/  
 R1407 MG RESISTOR 820 $\Omega$ ,1/  
 R1408 MG RESISTOR 2.2k $\Omega$ ,1  
 R1409 MG RESISTOR 680 $\Omega$ ,1/  
 R1410 MG RESISTOR 22k $\Omega$ ,1/  
 R1411 MG RESISTOR 24k $\Omega$ ,1/  
 R1412 MG RESISTOR 100k $\Omega$ ,1  
 R1413 MG RESISTOR 470 $\Omega$ ,1/  
 R1414 MG RESISTOR 330 $\Omega$ ,1/  
 R1415 MG RESISTOR 1k $\Omega$ ,1/1  
 R1416 MG RESISTOR 470 $\Omega$ ,1/  
 R1417 MG RESISTOR 820 $\Omega$ ,1/  
 R1418 MG RESISTOR 470 $\Omega$ ,1/  
 R1419 MG RESISTOR 220 $\Omega$ ,1/  
 R1420 MG RESISTOR 1.5k $\Omega$ ,1  
 R1422 MG RESISTOR 390 $\Omega$ ,1/  
 R1423 MG RESISTOR 820 $\Omega$ ,1/  
 R1425 MG RESISTOR 1k $\Omega$ ,1/1  
 R1428 MG RESISTOR 0 $\Omega$ ,1/10  
 R1429 MG RESISTOR 0 $\Omega$ ,1/10  
 R1430 MG RESISTOR 0 $\Omega$ ,1/10  
 R1431 MG RESISTOR 0 $\Omega$ ,1/10  
 R1432 MG RESISTOR 0 $\Omega$ ,1/10  
 R1433 MG RESISTOR 0 $\Omega$ ,1/10  
 R1434 MG RESISTOR 47k $\Omega$ ,1/  
 R1435 MG RESISTOR 2.4k $\Omega$ ,1  
 R1436 MG RESISTOR 15k $\Omega$ ,1/  
 R1437 MG RESISTOR 12k $\Omega$ ,1/  
 R1438 MG RESISTOR 820 $\Omega$ ,1/  
 R1439 MG RESISTOR 100 $\Omega$ ,1/  
 R1440 MG RESISTOR 22k $\Omega$ ,1/  
 R1442 MG RESISTOR 22k $\Omega$ ,1/  
 R1443 MG RESISTOR 4.7k $\Omega$ ,1  
 R1444 MG RESISTOR 220 $\Omega$ ,1/  
 R1445 MG RESISTOR 1k $\Omega$ ,1/1  
 R1446 MG RESISTOR 2.2k $\Omega$ ,1  
 R1447 MG RESISTOR 1.5k $\Omega$ ,1  
 R1448 MG RESISTOR 10k $\Omega$ ,1/  
 R1449 MG RESISTOR 47 $\Omega$ ,1/1  
 R1451 MG RESISTOR 680 $\Omega$ ,1/  
 R1452 MG RESISTOR 1k $\Omega$ ,1/1  
 R1454 MG RESISTOR 1k $\Omega$ ,1/1  
 R1455 MG RESISTOR 470 $\Omega$ ,1/  
 R1456 MG RESISTOR 470 $\Omega$ ,1/  
 R1457 MG RESISTOR 1k $\Omega$ ,1/1  
 R1458 MG RESISTOR 1k $\Omega$ ,1/1  
 R1459 MG RESISTOR 1k $\Omega$ ,1/1  
 R1460 MG RESISTOR 100k $\Omega$ ,1  
 R1461 MG RESISTOR 1.8k $\Omega$ ,1  
 R1462 MG RESISTOR 2.7k $\Omega$ ,1  
 R1463 MG RESISTOR 6.8k $\Omega$ ,1  
 R1465 MG RESISTOR 820 $\Omega$ ,1/  
 R1467 MG RESISTOR 6.8k $\Omega$ ,1  
 R1468 MG RESISTOR 1.6k $\Omega$ ,1  
 R1470 MG RESISTOR 10k $\Omega$ ,1/  
 R1471 MG RESISTOR 33k $\Omega$ ,1/  
 R1472 MG RESISTOR 4.7k $\Omega$ ,1/10W

VR1002 996500000994 V RESISTOR 100K  
 VR1401 996500000995 TRIM RESISTOR 10K

## CAPACITORS

C1001 E CAPACITOR 47 $\mu$ F,6.3V  
 C1002 E CAPACITOR 0.47 $\mu$ F,  
 C1003 E CAPACITOR 10 $\mu$ F,16  
 C1005 E CAPACITOR 4.7 $\mu$ F,2  
 C1006 CAPACITOR 0.01 $\mu$ F,50  
 C1007 CAPACITOR 0.1 $\mu$ F,25V  
 C1010 CAPACITOR 0.1 $\mu$ F,25V  
 C1011 CAPACITOR 15pF,50V  
 C1013 CAPACITOR 0.1 $\mu$ F,25V  
 C1014 E CAPACITOR 2.2 $\mu$ F,5  
 C1015 E CAPACITOR 4.7 $\mu$ F,2  
 C1016 E CAPACITOR 2.2 $\mu$ F,5  
 C1017 CAPACITOR 0.01 $\mu$ F,50  
 C1019 CAPACITOR 0.01 $\mu$ F,50  
 C1020 CAPACITOR 0.01 $\mu$ F,50  
 C1021 CAPACITOR 0.01 $\mu$ F,50  
 C1022 E CAPACITOR 1 $\mu$ F,50V  
 C1023 E CAPACITOR 2.2 $\mu$ F,5  
 C1024 CAPACITOR 0.01 $\mu$ F,50  
 C1026 CAPACITOR 0.1 $\mu$ F,25V  
 C1027 CAPACITOR 0.1 $\mu$ F,25V  
 C1028 E CAPACITOR 330 $\mu$ F,6  
 C1029 E CAPACITOR 0.1 $\mu$ F,5  
 C1030 E CAPACITOR 1 $\mu$ F,50V  
 C1031 E CAPACITOR 2.2 $\mu$ F,5  
 C1033 E CAPACITOR 1 $\mu$ F,50V  
 C1034 482212411744 NPE CAPACITOR 1 $\mu$ F,  
 C1035 E CAPACITOR 4.7 $\mu$ F,2  
 C1036 E CAPACITOR 22 $\mu$ F,6.  
 C1037 E CAPACITOR 2.2 $\mu$ F,5  
 C1038 E CAPACITOR 2.2 $\mu$ F,5  
 C1039 E CAPACITOR 47 $\mu$ F,16  
 C1040 CAPACITOR 0.01 $\mu$ F,50  
 C1041 CAPACITOR 300pF,50V  
 C1042 CAPACITOR 300pF,50V  
 C1043 CAPACITOR 220pF,50V  
 C1044 CAPACITOR 82pF,50V  
 C1045 CAPACITOR 0.01 $\mu$ F,50  
 C1046 CAPACITOR 270pF,50V  
 C1047 CAPACITOR 100pF,50V  
 C1048 CAPACITOR 180pF,50V  
 C1049 CAPACITOR 300pF,50V  
 C1050 CAPACITOR 300pF,50V  
 C1056 CAPACITOR 0.01 $\mu$ F,50  
 C1057 CAPACITOR 0.01 $\mu$ F,50  
 C1058 CAPACITOR 0.01 $\mu$ F,50  
 C1063 CAPACITOR 100pF,50V  
 C1064 CAPACITOR 0.01 $\mu$ F,50  
 C1065 E CAPACITOR 220 $\mu$ F,6  
 C1066 CAPACITOR 0.022 $\mu$ F,2  
 C1067 CAPACITOR 0.01 $\mu$ F,50  
 C1068 E CAPACITOR 1 $\mu$ F,50V  
 C1069 E CAPACITOR 10 $\mu$ F,16  
 C1070 CAPACITOR 0.01 $\mu$ F,50  
 C1071 CAPACITOR 0.01 $\mu$ F,50  
 C1072 CAPACITOR 0.01 $\mu$ F,50  
 C1073 CAPACITOR 15pF,50V  
 C1074 CAPACITOR 0.01 $\mu$ F,50  
 C1082 CAPACITOR 0.01 $\mu$ F,50  
 C1086 CAPACITOR 0.01 $\mu$ F,50  
 C1087 CAPACITOR 0.01 $\mu$ F,50  
 C1088 CAPACITOR 0.01 $\mu$ F,50  
 C1089 CAPACITOR 0.01 $\mu$ F,50  
 C1092 CAPACITOR 0.01 $\mu$ F,50  
 C1095 CAPACITOR 0.01 $\mu$ F,50  
 C1401 E CAPACITOR 33 $\mu$ F,16  
 C1402 CAPACITOR 0.01 $\mu$ F,50  
 C1403 CAPACITOR 0.01 $\mu$ F,50  
 C1404 CAPACITOR 0.01 $\mu$ F,50  
 C1405 CAPACITOR 22pF,50V  
 C1406 CAPACITOR 6pF,50V  
 C1407 CAPACITOR 39pF,50V  
 C1408 CAPACITOR 0.1 $\mu$ F,25V  
 C1409 CAPACITOR 0.01 $\mu$ F,50  
 C1410 E CAPACITOR 330 $\mu$ F,6  
 C1411 E CAPACITOR 10 $\mu$ F,16  
 C1412 CAPACITOR 0.1 $\mu$ F,25V  
 C1413 CAPACITOR 0.1 $\mu$ F,25V  
 C1414 CAPACITOR 0.01 $\mu$ F,50

C1415	CAPACITOR 220pF,50V
C1416	CAPACITOR 390pF,50V
C1417	CAPACITOR 68pF,50V
C1418	CAPACITOR 8pF,50V
C1419	CAPACITOR 0.1µF,25V
C1420	CAPACITOR 0.1µF,25V
C1421	CAPACITOR 68pF,50V
C1422	CAPACITOR 33pF,50V
C1424	CAPACITOR 0.1µF,25V
C1425	E CAPACITOR 330µF,6
C1426	CAPACITOR 0.01µF,50
C1427	CAPACITOR 0.1µF,25V
C1428	CAPACITOR 0.1µF,25V
C1429	CAPACITOR 0.1µF,25V
C1430	CAPACITOR 0.1µF,25V
C1431	CAPACITOR 0.1µF,25V
C1432	E CAPACITOR 4.7µF,2
C1433	CAPACITOR 0.1µF,25V
C1434	E CAPACITOR 330µF,6
C1435	E CAPACITOR 1µF,50V
C1436	CAPACITOR 0.1µF,25V
C1437	CAPACITOR 0.1µF,25V
C1438	CAPACITOR 0.1µF,25V
C1439	CAPACITOR 0.1µF,25V
C1440	CAPACITOR 0.1µF,25V
C1441	CAPACITOR 0.1µF,25V
C1442	CAPACITOR 0.1µF,25V
C1443	CAPACITOR 0.1µF,25V
C1444	E CAPACITOR 1µF,50V
C1445	CAPACITOR 0.1µF,25V
C1446	CAPACITOR 0.1µF,25V
C1447	CAPACITOR 0.0022µF,
C1448	CAPACITOR 0.1µF,25V
C1449	E CAPACITOR 330µF,6
C1450	CAPACITOR 0.1µF,25V
C1451	CAPACITOR 0.1µF,25V
C1454	CAPACITOR 22pF,50V
C1455	CAPACITOR 39pF,50V
C1457	CAPACITOR 0.1µF,25V
C1458	CAPACITOR 0.01µF,50
C1459	CAPACITOR 47pF,50V
C1460	CAPACITOR 47pF,50V
C1461	CAPACITOR 47pF,50V
C1462	CAPACITOR 47pF,50V
C1463	MG RESISTOR 0Ω,1/10
C1464	CAPACITOR 33pF,50V
C1465	CAPACITOR 47pF,50V
C1468	CAPACITOR 47pF,50V
C1469	CAPACITOR 47pF,50V
C1470	CAPACITOR 47pF,50V
C1471	CAPACITOR 47pF,50V
C1472	CAPACITOR 47pF,50V
C1473	CAPACITOR 47pF,50V

**COILS**

L1001	482215711288	COIL 22µH
L1004	482215711746	COIL 68µH
L1006	482215711284	COIL 100µH
L1008	482215711354	COIL 10µH
L1401	482215220678	COIL 33µH
L1402	482215711354	COIL 10µH
L1404	482215762767	COIL 8.2µH
L1405	482215711747	COIL 15µH
L1406	996500000898	COIL 6.8µH
L1407	482215711354	COIL 10µH
L1408	482215711354	COIL 10µH
L1409	482215220678	COIL 33µH
L1410	482215770503	COIL 4.7µH
L1411	996500000904	COIL 1µH
LC1401	482215711732	NOISE FILTER
LC1402	996500000905	NOISE FILTER

**CONNECTORS**

CN1001	482226511417	HEADER PIN
CN1002	482226511417	HEADER PIN
CN1003	996500000906	FPC CONNECTOR,(1-7)

**6. TERMINAL BOARD****INTEGRATED CIRCUITS**

IC7101	996500000908	BH7635S
IC7102	996500000909	MM1231XF

**TRANSISTORS**

Q7102	482213061075	2SB1218A/QR/-X
Q7103	482213061075	2SB1218A/QR/-X
Q7104	482213061075	2SB1218A/QR/-X
Q7107	482213061075	2SB1218A/QR/-X
Q7108	482213060873	2SD1819A/QRS/-X
Q7109	482213060873	2SD1819A/QRS/-X
Q7110	482213060873	2SD1819A/QRS/-X
Q7111	482213061287	UN5211
Q7112	482213060873	2SD1819A/QRS/-X

**RESISTORS**

R7104	MG RESISTOR 75Ω,1/10W
R7105	MG RESISTOR 75Ω,1/1
R7106	MG RESISTOR 75Ω,1/1
R7107	MG RESISTOR 75Ω,1/1
R7108	RESISTOR 390Ω,1/2W
R7109	MG RESISTOR 0Ω,1/10
R7110	RESISTOR 390Ω,1/2W
R7111	MG RESISTOR 100Ω,1/
R7112	MG RESISTOR 180Ω,1/
R7113	MG RESISTOR 430Ω,1/
R7114	MG RESISTOR 470Ω,1/
R7116	MG RESISTOR 0Ω,1/10
R7117	MG RESISTOR 0Ω,1/10
R7121	MG RESISTOR 75Ω,1/1
R7123	MG RESISTOR 100Ω,1/
R7124	MG RESISTOR 100Ω,1/
R7125	MG RESISTOR 100Ω,1/
R7126	MG RESISTOR 100Ω,1/
R7127	RESISTOR 75Ω,1/4W
R7128	RESISTOR 10kΩ,1/4W
R7129	MG RESISTOR 10kΩ,1/
R7130	MG RESISTOR 220Ω,1/
R7131	RESISTOR 390Ω,1/2W
R7132	MG RESISTOR 68Ω,1/1
R7133	MG RESISTOR 3.3kΩ,1
R7134	MG RESISTOR 4.7kΩ,1
R7135	MG RESISTOR 0Ω,1/10
R7136	MG RESISTOR 2.7kΩ,1
R7137	MG RESISTOR 1kΩ,1/1
R7138	MG RESISTOR 560Ω,1/
R7139	MG RESISTOR 6.8kΩ,1
R7140	MG RESISTOR 75Ω,1/1
R7141	MG RESISTOR 100Ω,1/
R7142	MG RESISTOR 100Ω,1/
R7143	MG RESISTOR 75Ω,1/1
R7144	MG RESISTOR 75Ω,1/1
R7145	MG RESISTOR 100Ω,1/
R7146	MG RESISTOR 100Ω,1/
R7147	MG RESISTOR 2.2kΩ,1
R7149	MG RESISTOR 22kΩ,1/
R7157	MG RESISTOR 0Ω,1/10
R7162	MG RESISTOR 100Ω,1/10W

**CAPACITORS**

C7102	E CAPACITOR 470µF,6.3V
C7103	CAPACITOR 0.01µF,50V
C7104	E CAPACITOR 47µF,16
C7105	CAPACITOR 0.01µF,50
C7106	CAPACITOR 0.022µF,5
C7108	CAPACITOR 0.022µF,5
C7109	E CAPACITOR 47µF,16
C7110	CAPACITOR 0.01µF,50
C7112	CAPACITOR 33pF,50V

C7113	CAPACITOR 0.022 $\mu$ F,50V
C7114	CAPACITOR 0.022 $\mu$ F,5
C7115	CAPACITOR 680pF,50V
C7116	CAPACITOR 680pF,50V
C7119	CAPACITOR 0.001 $\mu$ F,5
C7120	CAPACITOR 0.001 $\mu$ F,5
C7124	E CAPACITOR 47 $\mu$ F,16
C7125	E CAPACITOR 47 $\mu$ F,16
C7126	MG RESISTOR 0 $\Omega$ ,1/10
C7127	CAPACITOR 0.01 $\mu$ F,50
C7128	CAPACITOR 680pF,50V
C7129	CAPACITOR 680pF,50V
C7133	CAPACITOR 0.001 $\mu$ F,5
C7134	CAPACITOR 0.001 $\mu$ F,5
C7137	E CAPACITOR 100 $\mu$ F,1
C7138	CAPACITOR 0.01 $\mu$ F,50
C7139	CAPACITOR 0.01 $\mu$ F,50
C7140	CAPACITOR 0.01 $\mu$ F,50
C7142	CAPACITOR 0.01 $\mu$ F,50
C7143	E CAPACITOR 10 $\mu$ F,16
C7144	CAPACITOR 0.01 $\mu$ F,50
C7146	MG RESISTOR 0 $\Omega$ ,1/10
C7147	E CAPACITOR 10 $\mu$ F,16
C7148	CAPACITOR 100pF,50V
C7150	CAPACITOR 0.001 $\mu$ F,5
C7152	CAPACITOR 0.001 $\mu$ F,5
C7158	CAPACITOR 47pF,50V
C7161	E CAPACITOR 47 $\mu$ F,16V

**COILS**

L7105	996500000910	COIL 1 $\mu$ H
L7107	996500000911	COIL 0.22 $\mu$ H
L7108	482215771249	COIL 4.7 $\mu$ H
L7109	482215771249	COIL 4.7 $\mu$ H
L7110	482215771249	COIL 4.7 $\mu$ H
L7111	482215771249	COIL 4.7 $\mu$ H
L7112	996500000910	COIL 1 $\mu$ H
L7113	482215771249	COIL 4.7 $\mu$ H
L7114	482215771249	COIL 4.7 $\mu$ H
L7115	482215771249	COIL 4.7 $\mu$ H
L7116	482215771249	COIL 4.7 $\mu$ H
L7121	482215771249	COIL 4.7 $\mu$ H
L7123	482215771249	COIL 4.7 $\mu$ H

**SWITCHES**

SW7101	996500000912	SLIDE SWITCH
J7101	482226511443	RGB21PIN SOCKET,AV1
J7102	482226511443	RGB21PIN SOCKET,AV2
J7103	996500000913	PIN JACK,A.OUT(R)
J7104	996500000914	PIN JACK,A.OUT(L)
J7107	482226511418	S JACK,S OUT
J7109	996500000996	2.5 JACK
J7110	482226732001	MINI JACK,R.PAUSE

**CONNECTORS**

CN7101	996500000915	CONNECTOR,(1-9)MAIN
CN7102	996500000916	CONNECTOR,(1-10)MAIN
CN7103	996500000916	CONNECTOR,(1-10)MAIN
CN7104	482226511361	FPC CONNECTOR,(1-7)
CN7105	482226710949	FPC CONNECTOR,(1-4)

**7. AUDIO CONTROL****CONNECTOR**

CN1 482226511361 FPCCONNECTOR

**8. DEMOD BOARD ASSEMBLY****PRINTED CIRCUIT BOARD**

PW1 996500000516 DEMOD BOARD ASSY

**INTEGRATED CIRCUIT**

IC6701 996500000517 MSP34VCD

**TRANSISTORS**

Q6701 482213062793 2SC3068  
 Q6702 482213011393 2SC3354/TS/-T  
 Q6704 482213061906 DTC114EU  
 Q6705 482213061906 DTC114EU

**DIODES**

D6702 482213030862 MTZJ9.1B  
 D6703 482213030621 1N4148M  
 D6704 482213030621 1N4148M

**RESISTORS**

R6701 MG RESISTOR 100 $\Omega$ ,1/10W  
 R6702 MG RESISTOR 100 $\Omega$ ,1/  
 R6703 MG RESISTOR 270 $\Omega$ ,1/  
 R6704 MG RESISTOR 100 $\Omega$ ,1/  
 R6705 MG RESISTOR 4.7k $\Omega$ ,1  
 R6706 MG RESISTOR 3.9k $\Omega$ ,1  
 R6707 MG RESISTOR 47 $\Omega$ ,1/1  
 R6708 MG RESISTOR 1k $\Omega$ ,1/1  
 R6709 MG RESISTOR 270 $\Omega$ ,1/  
 R6710 MG RESISTOR 150 $\Omega$ ,1/  
 R6712 MG RESISTOR 1k $\Omega$ ,1/1  
 R6713 MG RESISTOR 10k $\Omega$ ,1/  
 R6714 MG RESISTOR 1k $\Omega$ ,1/1  
 R6715 MG RESISTOR 22k $\Omega$ ,1/  
 R6716 MG RESISTOR 1k $\Omega$ ,1/1  
 R6717 MG RESISTOR 22k $\Omega$ ,1/  
 R6718 MG RESISTOR 680k $\Omega$ ,1/10W

**CAPACITORS**

C6703	E CAPACITOR 33 $\mu$ F,16V
C6704	E CAPACITOR 100 $\mu$ F,1
C6705	CAPACITOR 0.01 $\mu$ F,50
C6706	CAPACITOR 0.022 $\mu$ F,5
C6707	CAPACITOR 0.01 $\mu$ F,50
C6708	CAPACITOR 0.01 $\mu$ F,50
C6709	E CAPACITOR 33 $\mu$ F,16
C6710	CAPACITOR 0.0068 $\mu$ F,
C6711	CAPACITOR 0.0068 $\mu$ F,
C6712	E CAPACITOR 2.2 $\mu$ F,5
C6713	E CAPACITOR 2.2 $\mu$ F,5
C6714	CAPACITOR 0.22 $\mu$ F,16
C6717	CAPACITOR 0.022 $\mu$ F,5
C6718	E CAPACITOR 33 $\mu$ F,16
C6719	E CAPACITOR 10 $\mu$ F,16
C6720	E CAPACITOR 10 $\mu$ F,16
C6721	CAPACITOR 0.01 $\mu$ F,50
C6722	E CAPACITOR 10 $\mu$ F,16
C6723	CAPACITOR 0.01 $\mu$ F,50
C6727	CAPACITOR 47pF,50V
C6728	CAPACITOR 47pF,50V
C6729	CAPACITOR 8pF,50V
C6730	CAPACITOR 1pF,50V

**COILS**

L6701	482215753302	COIL 1 $\mu$ H
L6702	482215711755	COIL 3.3 $\mu$ H
L6703	482215711467	COIL 39 $\mu$ H
L6704	482215753302	COIL 1 $\mu$ H
L6705	482215711478	COIL 10 $\mu$ H
LC6701	482215711749	NOISE FILTER

**CRYSTAL**

X6701	482224210963	CRYSTAL RESONATOR
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**9. SW/DISPLAY BOARD****PRINTED CIRCUIT BOARD**

PW1	996500000997	DISPLAY BOARD ASSY
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**INTEGRATED CIRCUITS**

IC7001	482220916658	M35500BGP
IC7002	482220916157	PNA4655M00XB

**DIODES**

D7002	482213080793	RD9.1ES/B2/-T2
D7003	482213032778	1SS133
D7004	482213032778	1SS133
D7006	482213032778	1SS133
D7009	482213010433	SLR-342VC3F
D7011	482213010432	SLR-342MC3F

**RESISTORS**

R7001	RESISTOR 470 $\Omega$ ,1/4W
R7002	RESISTOR 470 $\Omega$ ,1/4W
R7003	RESISTOR 470 $\Omega$ ,1/4W
R7004	RESISTOR 470 $\Omega$ ,1/4W
R7005	RESISTOR 10k $\Omega$ ,1/4W
R7006	RESISTOR 10k $\Omega$ ,1/4W
R7007	RESISTOR 10k $\Omega$ ,1/4W
R7008	RESISTOR 10k $\Omega$ ,1/4W
R7009	RESISTOR 39k $\Omega$ ,1/4W
R7013	RESISTOR 10k $\Omega$ ,1/4W
R7015	RESISTOR 100k $\Omega$ ,1/4W
R7020	RESISTOR 10k $\Omega$ ,1/4W
R7021	RESISTOR 1.2k $\Omega$ ,1/4W
R7022	RESISTOR 1.8k $\Omega$ ,1/4W
R7023	RESISTOR 2.2k $\Omega$ ,1/4W
R7024	RESISTOR 2.7k $\Omega$ ,1/4W
R7025	RESISTOR 4.7k $\Omega$ ,1/4W
R7026	RESISTOR 6.8k $\Omega$ ,1/4W
R7030	RESISTOR 10k $\Omega$ ,1/4W
R7031	RESISTOR 1.2k $\Omega$ ,1/4W
R7032	RESISTOR 1.8k $\Omega$ ,1/4W
R7033	RESISTOR 4.7k $\Omega$ ,1/4W
R7035	RESISTOR 4.7k $\Omega$ ,1/4W
R7036	RESISTOR 68k $\Omega$ ,1/4W
R7040	RESISTOR 330 $\Omega$ ,1/4W
R7042	RESISTOR 330 $\Omega$ ,1/4W

**CAPACITORS**

C7001	CAPACITOR 0.1 $\mu$ F,50V
C7002	E CAPACITOR 10 $\mu$ F,50
C7007	E CAPACITOR 47 $\mu$ F,50
C7009	CAPACITOR 15pF,50V
C7010	CAPACITOR 0.1 $\mu$ F,50V
C7011	E CAPACITOR 220 $\mu$ F,1
C7012	CAPACITOR 0.0033 $\mu$ F,
C7019	CAPACITOR 0.022 $\mu$ F,2
C7192	CAPACITOR 680pF,50V
C7194	CAPACITOR 680pF,50V

**COILS**

L7191	996500000918	RESISTOR 100 $\Omega$ ,1/4W
L7192	996500000918	RESISTOR 100 $\Omega$ ,1/4W
L7196	996500000910	COIL 1 $\mu$ H

**SWITCHES**

S7001	482227614029	TACT SWITCH,POWER
S7002	482227614029	TACT SWITCH,CH+
S7003	482227614029	TACT SWITCH,CH-
S7004	482227614029	TACT SWITCH,REC
S7005	482227614029	TACT SWITCH,PLAY
S7006	482227614029	TACT SWITCH,PAUSE
S7007	482227614029	TACT SWITCH,STOP/EJE
S7008	482227614029	TACT SWITCH,INSERT
S7009	482227614029	TACT SWITCH,A,DUB
S7010	482227614029	TACT SWITCH,TBC
S7012	482227614029	TACT SWITCH,RECLINK
S7014	482227614029	TACT SWITCH,SYNCRO E

**OTHERS**

DI7001	482213500247	QLF0032-002
J7191	482226511419	PIN JACK,VIDEO IN
J7192	482226741246	PIN JACK(SW),AUDIO(L
J7193	482226511421	PIN JACK(SW),AUDIO(R

**CONNECTORS**

CN7001	482226511187	FPC CONNECTOR,(1-14)
CN7191	482226511171	FPC CONNECTOR,(3-7)M

**10. REC SAFETY BOARD****SWITCH**

S7041 482227613989 PUSH SWITCH

**FUSE**

FW7001 482232012494 PARARIBON WIRE

**11. JACK BOARD ASSEMBLY****PRINTED CIRCUIT BOARD**PW4 996500000998 JACK BOARD ASSY  
J7194 482226511418 S JACK,S IN**CONNECTOR**

CN7192 482226710949 FPC CONNECTOR,(1-4)M

**12. JOG BOARD ASSEMBLY****PRINTED CIRCUIT BOARD**PW3 996500000999 JOG BOARD ASSY  
UN7091 996500001000 JOG ASSY**CONNECTOR**

CN7005 482226511195 FPC CONNECTOR,(1-6)M

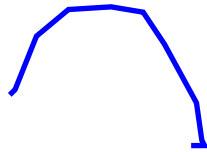
**13. LOADING MOTOR****CAPACITOR**C1 996500001001 F CAPACITOR 0.1 $\mu$ F,50V**OTHERS**

OT1 996500000921 #500 SPACER 0.01,C1

**CONNECTOR**

CN1 482226511363 CONNECTOR

Service  
Service  
**Service**

**V12 Chassis**

## S-VHS Alignment Tapes

The Super VHS VCR was launched in 1999 for V12 chassis on the high end models, the part number of the SVHS Alignment Tape was not available in the Service Manuals, this issue of Service Information is to inform you of the part numbers for the NTSC and PAL models.

<u>SVHS Alignment Tape</u>	<u>12NC</u>	<u>Factory code</u>
NTSC	9965 000 01192	MH-1H
PAL	9965 000 01193	MH-2H

SVHS models, which use these alignment tapes, are;

VR999/50, VR999/55, VR999/61, VR999/75, VR999/77, VR999/78,  
VR1000/02, VR1000/07, VR1000/39, VR1500/58.

Please amend section 3 under the SVHS Alignment Tape of the above Service Manuals accordingly.